



VOLVO  
KA 6674

Sida Page	Grupp Group	Växellåda M40, GV	Gearbox M40, GV	Illustration 6674 1979-11	0400						
28	4										
Pos. Fig.	Antal/Quantity				Artikel nr Part No	Benämning	Description	Sats Kit	B P S R	Anmärkning Notes	
	254 498	254 558	254 539	254 584							
1	1	-	-	-	254498-9	Växellåda.....	Gearbox.....		8		1010
	-	1	-	-	254558-0	Växellåda.....	Gearbox.....		8		1020
	-	-	1	-	254539-0	Växellåda.....	Gearbox.....		8		1030
	-	-	-	1	254584-6	Växellåda.....	Gearbox.....		8		1040
	1	1	1	1	254580-4	..Växellåda.....	..Gearbox.....		8	ERSAV 1ST 1208005-7, 1ST 380449-9.	1050 1060
2	1	-	1	-	380329-3	..Hus.....	..Housing.....		8	ERSAV 1ST 380200-6, 1ST 656512-1.	1070 1071
	-	1	-	1	380610-6	..Hus.....	..Housing.....		8	ERSAV 1ST 380998-5, 1ST 380877-1, 1ST 380878-9, 1ST 380894-6, 1ST 380895-3, 1ST 380808-6.	1080 1081 1082 1083 1084 1085
3	1	1	1	1	656517-0	...Lagertapp.....	...Bearing pin.....				1090
4	3	3	3	3	191496-9	...Hattplugg.....	...Plug pin.....				1100
5	2	2	2	2	191529-7	...Pinne.....	...Pin.....				1110
6	1	1	1	1	952358-0	..Propp.....	..Plug.....				0
7	1	1	1	1	951901-8	..Propp.....	..Plug.....				1130
8	1	1	1	1	380190-9	..Lock.....	..Cover.....				1140
9	1	1	1	1	191685-7	..Tätningring.....	..Seal ring.....		S		1150
x 10	1	1	1	1	380914-2	..Packning.....	..Gasket.....		S	(656505)	1160
11	3	3	3	3	192622-9	..Skruv.....	..Screw.....				1170
12	3	3	3	3	380381-4	..Gummiring.....	..Rubber ring.....				1180
x 13	1	1	1	1	381630-3	..Lock.....	..Cover.....		S	(380448)	1190
14	1	1	1	1	380616-3	..Packning.....	..Gasket.....		S	8	1200
15	3	3	3	3	955534-3	..Skruv.....	..Screw.....				1210
16	1	1	1	1	941939-1	..Skruv.....	..Screw.....				1220
17	4	4	4	4	18651-0	..Bricka.....	..Washer.....				1230
x 18	1	1	1	1	946341-5	..Tätningring.....	..Seal ring.....		S	(942350)	1240
19	1	1	1	1	380211-3	..Luftningsnippel.....	..Air venting nipple.....				1250
20	1	1	1	1	380136-2	..Ingående axel.....	..Input shaft.....				1260
21	1	1	1	1	11145-0	..Kullager.....	..Ball bearing.....				1270
22	-	-	-	-		..Låsring, ALT.....	..Circlip, ALT.....				1280
	1	1	1	1	190737-7	...Låsring.....	...Circlip.....			TJ 2.0 MM	1290
	1	1	1	1	190814-4	...Låsring.....	...Circlip.....			TJ 2.1 MM	1300
	1	1	1	1	190815-1	...Låsring.....	...Circlip.....			TJ 2.2 MM	1310
	1	1	1	1	191105-6	...Låsring.....	...Circlip.....		8	TJ 2.3 MM	1320
23	1	-	1	-	380172-7	..Kuggjul.....	..Gear.....		8		0
	-	1	-	1	380621-3	..Kuggjul.....	..Gear.....				1340
24	48	48	48	48	19567-7	..Rulle.....	..Roller.....				1350
25	4	4	4	4	87176-4	..Distansring.....	..Spacer ring.....				1360
26	2	2	2	2	656551-9	..Tryckbricka.....	..Thrust washer.....				1370
27	1	1	1	1	380157-8	..Axel.....	..Shaft.....				1380
28	1	-	1	-	380366-5	..Backdrev.....	..Reverse gear.....				0
	-	1	-	1	380811-0	..Backdrev.....	..Reverse gear.....				1400
29	1	1	1	1		...Bussning.....	...Bushing.....		8		1410
30	1	-	1	-	656512-1	..Axel.....	..Shaft.....			D 18,0	1420
	-	1	-	1	380615-5	..Axel.....	..Shaft.....			D 23,1	1430
31	1	1	1	1	380447-3	..Huvudaxel.....	..Main shaft.....				1440
32	14	14	14	14	181120-7	..Rulle.....	..Roller.....				1450
33	1	1	1	1	11024-7	..Kullager.....	..Ball bearing.....				1460
34	1	1	1	1		..Låsring, ALT.....	..Circlip, ALT.....				1470
	-	-	-	-	914537-6	...Låsring.....	...Circlip.....			TJ 2.5 MM	1480
	-	-	-	-	942339-3	...Låsring.....	...Circlip.....			TJ 2.6 MM	1490
	-	-	-	-	942340-1	...Låsring.....	...Circlip.....			TJ 2.7 MM	1500
x 35	1	1	1	1	380175-0	..Distansring.....	..Spacer ring.....				1510
36	1	1	1	1	380835-9	..Synkroniseringsnav.....	..Synchronizing hub.....			(380138)	1520
37	3	3	3	3	656514-7	..Medbringare.....	..Locating key.....				1530
38	2	2	2	2	86713-5	..Fjädderring.....	..Clamping ring.....				1540
39	1	1	1	1	656518-8	..Kopplingshylsa.....	..Engaging sleeve.....				1550
40	2	2	2	2	656138-5	..Synkroniseringskona.....	..Synchronizing cone.....				1560
41	1	1	1	1		..Låsring, ALT.....	..Circlip, ALT.....				1570

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	254 498	254 558	254 539	254 584							
42	1	-	1	-	191497-7	...Låsring .....	...Circlip .....			TJ 2.0 MM	1580
					191498-5	...Låsring .....	...Circlip .....			TJ 2.1 MM	1590
					191499-3	...Låsring .....	...Circlip .....			TJ 2.2 MM	1600
					380140-4	..Kuggghjul, 3-an .....	..Gear, 3 rd .....				2010
					380619-7	..Kuggghjul, 3-an .....	..Gear, 3 rd .....				2020
43	2	2	2	2	380143-8	..Distansring .....	..Spacer ring .....				2030
44	1	1	1	1		...Låsring, ALT .....	...Circlip, ALT .....				2040
					191493-6	...Låsring .....	...Circlip .....			TJ 2.55 MM	2050
					191494-4	...Låsring .....	...Circlip .....			TJ 2.65 MM	2060
					191495-1	...Låsring .....	...Circlip .....			TJ 2.75 MM	2070
45	1	1	1	1	380174-3	..Kuggghjul, 2-an .....	..Gear, 2 nd .....				2080
46	1	1	1	1	380150-3	..Kuggghjul, 1-an .....	..Gear, 1 st .....				2090
47	2	2	2	2	656138-5	..Synkroniserings kona .....	..Synchronizing cone .....				2100
48	1	1	1	1	380142-0	..Kopplingshylsa .....	..Engaging sleeve .....				2110
49	3	3	3	3	380141-2	..Medbringare .....	..Locating key .....				2120
50	2	2	2	2	86713-5	..Fjädderring .....	..Clamping ring .....				2130
51	1	1	1	1	380449-9	..Hastighetsmätardrev .....	..Speedometer gear .....				2140
52	1	1	-	-	384281-2	..Medbringare .....	..Companion flange .....				2
					384281-2	..Medbringare .....	..Companion flange .....			(380821)	2100
53	1	1	1	1	80513-5	..Bricka .....	..Washer .....				2170
54	1	1	1	1	88726-5	..Mutter .....	..Nut .....				2180
55	1	1	1	1	380240-2	..Skiftaxel, 3-an, 4-an .....	..Shift rail, 3 rd, 4 th .....				2190
56	1	1	1	1	380133-9	..Medbringare .....	..Companion flange .....				2200
57	1	1	1	1	656553-5	..Låsskruv .....	..Lock screw .....				2210
58	1	1	1	1	656537-8	..Skiftgaffel .....	..Shift fork .....				2220
59	1	1	1	1	656553-5	..Låsskruv .....	..Lock screw .....				2230
60	1	1	1	1	380131-3	..Skiftaxel, 1-an, 2-an .....	..Shift rail, 1 st, 2 nd .....				2240
61	1	1	1	1	380132-1	..Skiftgaffel .....	..Shift fork .....				2250
62	1	1	1	1	951965-3	..Spännstift .....	..Tensioner pin .....				2260
63	2	2	2	2	656549-3	..Medbringartapp .....	..Flange pin .....				2270
64	1	1	1	1	380231-1	..Skiftaxel, back .....	..Shift rail, reverse .....				2280
65	1	1	1	1	380134-7	..Skiftgaffel .....	..Shift fork .....				2290
66	1	1	1	1	656553-5	..Låsskruv .....	..Lock screw .....				2300
67	1	1	1	1	380622-1	..Hävarm .....	..Lever .....				2310
68	1	1	1	1	950542-1	...Pinne .....	...Pin .....			TIDUTF	2320
69	1	1	1	1	656549-3	..Medbringartapp .....	..Flange pin .....				2330
70	3	3	3	3	67089-3	..Kula .....	..Ball .....				2340
71	3	3	3	3	87972-6	..Fjäder .....	..Spring .....				2350
72	1	1	1	1	380368-1	..Skyddskåpa .....	..Casing .....				2
73	2	2	2	2	950256-8	..Skruv .....	..Screw .....				2370
74	1	1	1	1	380360-8	..Backljuskontakt .....	..Back-up lamp contact .....				2380
75	1	1	1	1	380373-1	..Lock .....	..Cover .....				2390
76	2	2	2	2	191900-0	..Propp .....	..Plug .....				2400
77	2	2	2	2	11996-6	..Packning .....	..Packing .....			S	2410
78	1	1	1	1	656575-8	..Spärrtapp .....	..Interlock pin .....				2
79	1	1	1	1	656576-6	..Fjäder .....	..Spring .....				2420
80	1	1	1	1	656574-1	..Bussning .....	..Bushing .....				2440
81	1	1	1	1	656547-7	..Överfall .....	..Cap .....				2450
82	2	2	2	2	952517-1	..Nit .....	..Rivet .....				2460
83	1	1	1	1	656542-8	..Spärrplatta .....	..Interlock plate .....				2470
84	2	2	2	2	18696-5	..Bricka .....	..Washer .....				2480
85	2	2	2	2	951669-1	..Spärrytare .....	..Circlip .....				2490
86	1	1	1	1	656544-4	..Fjäder .....	..Spring .....				2500
87	1	1	1	1	381107-2	..Packning .....	..Gasket .....			S	2510
88	6	6	6	6	940135-7	..Skruv .....	..Screw .....				2520
89	6	6	6	6	190819-3	..Fjäderbricka .....	..Spring washer .....				2530
	1	1	1	1	275488-5	..Packningssats .....	..Gasket kit .....				2540