

Sida Page	Grupp Group	Växellåda M40, RV	Gearbox M40, RV	Illustration 6673 1979-11	0550						
38	4										
Pos. Fig.	Antal/Quantity				Artikel nr Part No	Benämning	Description	Sats Kit	B P S R	Anmärkning Notes	
	254 500	254 559	254 501	254 560							
1	1	-	-	-	254500-2	Växellåda.....	Gearbox.....		8		1010
	-	1	-	-	254559-8	Växellåda.....	Gearbox.....		8		1020
	-	-	1	-	254501-0	Växellåda.....	Gearbox.....		8		1030
	-	-	-	1	254560-6	Växellåda.....	Gearbox.....		8		1040
	1	1	1	1	254580-4	•Växellåda.....	•Gearbox.....		8	ERS AV 1ST 1208005-7, 1ST 380449-9.	1050
2	1	-	1	-	380329-3	•Hus.....	•Housing.....		8	ERS AV 1ST 380200-6, 1ST 656512-1, 1ST 380366-5.	1060
	-	1	-	1	380610-6	•Hus.....	•Housing.....		8	ERS AV 1ST 380998-5, 1ST 380877-1, 1ST 380878-9, 1ST 380894-6, 1ST 380895-3, 1ST 380808-6.	1070 1071 1072 1080 1081 1082 1083 1084 1085
3	1	1	1	1	656517-0	•••Lagertapp.....	•••Bearing pin.....				1090
4	3	3	3	3	191496-9	•••Hattplugg.....	•••Plug pin.....				1100
5	2	2	2	2	191529-7	•••Pinne.....	•••Pin.....				10
6	1	1	1	1	952358-0	••Propp.....	••Plug.....				1120
7	1	1	1	1	951901-8	••Propp.....	••Plug.....				1130
8	1	1	1	1	380190-9	••Lock.....	••Cover.....				1140
9	1	1	1	1	191685-7	••Tätningarring.....	••Seal ring.....		S		1150
x 10	1	1	1	1	380914-2	••Packning.....	••Gasket.....		S	(656505-5)	1160
11	3	3	3	3	192622-9	••Skruv.....	••Screw.....				1170
12	3	3	3	3	380381-4	••Gummiring.....	••Rubber ring.....				1180
x 13	1	1	1	1	381630-3	••Lock.....	••Cover.....				1190
14	1	1	1	1	380800-3	••Packning.....	••Gasket.....		S		1200
15	3	3	3	3	955534-3	••Skruv.....	••Screw.....				1210
16	1	1	1	1	941939-1	••Skruv.....	••Screw.....				1220
17	4	4	4	4	18651-0	••Bricka.....	••Washer.....				1230
x 18	1	1	1	1	946341-5	••Tätningarring.....	••Seal ring.....		S	(942350)	1240
19	1	1	1	1	380211-3	••Luftningsnippel.....	••Air venting nipple.....				1250
20	1	1	1	1	380136-2	••Ingående axel.....	••Input shaft.....				1260
21	1	1	1	1	11145-0	••Kullager.....	••Ball bearing.....				1270
22	1	1	1	1		••Låsring, ALT.....	••Circlip, ALT.....				1280
	-	-	-	-	190737-7	••Låsring.....	••Circlip.....			TJ 2.0 MM	1290
	-	-	-	-	190814-4	••Låsring.....	••Circlip.....			TJ 2.1 MM	1300
	-	-	-	-	190815-1	••Låsring.....	••Circlip.....			TJ 2.2 MM	1310
	-	-	-	-	191105-6	••Låsring.....	••Circlip.....		8	TJ 2.3 MM	20
23	1	-	1	-	380172-7	••Kuggghjul.....	••Gear.....		8	ERS AV 1ST 380621-3, 1ST 380619-7.	1330 1331
	-	1	-	1	380621-3	••Kuggghjul.....	••Gear.....				1340
24	48	48	48	48	19567-7	••Rulle.....	••Roller.....				1350
25	4	4	4	4	87176-4	••Distansring.....	••Spacer ring.....				1360
26	2	2	2	2	656551-9	••Tryckbricka.....	••Thrust washer.....				70
27	1	1	1	1	380157-8	••Axel.....	••Shaft.....				1380
28	1	-	1	-	380366-5	••Backdrev.....	••Reverse gear.....				1390
	-	1	-	1	380811-0	••Backdrev.....	••Reverse gear.....			(380613)	1400
29	1	1	1	1		••Bussning.....	••Bushing.....		8		1410
30	1	-	1	-	656512-1	••Axel.....	••Shaft.....				1420
	-	1	-	1	380615-5	••Axel.....	••Shaft.....				1430
31	1	1	1	1	380447-3	••Huvudaxel.....	••Main shaft.....				1440
32	14	14	14	14	181120-7	••Rulle.....	••Roller.....				1450
33	1	1	1	1	11024-7	••Kullager.....	••Ball bearing.....				1460
34	1	1	1	1		••Låsring, ALT.....	••Circlip, ALT.....				1470
	-	-	-	-	914537-6	••Låsring.....	••Circlip.....			TJ 2.5 MM	1480
	-	-	-	-	942339-3	••Låsring.....	••Circlip.....			TJ 2.6 MM	1490
	-	-	-	-	942340-1	••Låsring.....	••Circlip.....			TJ 2.7 MM	1500
35	1	1	1	1	380175-0	••Distansring.....	••Spacer ring.....				1510
x 36	1	1	1	1	380835-9	••Synkroniseringsnav.....	••Synchronizing hub.....			(380138)	1520
37	3	3	3	3	656514-7	••Medbringare.....	••Loating key.....				1530
38	2	2	2	2	86713-5	••Fjädderring.....	••Clamping ring.....				1540
39	1	1	1	1	656518-8	••Kopplingshylsa.....	••Engaging sleeve.....				1550

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	254 500	254 559	254 501	254 560							
40	2	2	2	2	656138-5	..SynkroniseringskonaSynchronizing cone.....				1560
41	1	1	1	1		..Låsring, ALTCirclip, ALT				1570
	-	-	-	-	191497-7	...LåsringCirclip			TJ 2.0 MM	1580
	-	-	-	-	191498-5	...LåsringCirclip			TJ 2.1 MM	1590
	-	-	-	-	191499-3	...LåsringCirclip			TJ 2.2 MM	1600
42	1	-	1	-	380140-4	..Kuggghjul, 3-an.....	..Gear, 3 rd				2010
	-	1	-	1	380619-7	..Kuggghjul, 3-an.....	..Gear, 3 rd				2020
43	2	2	2	2	380143-8	..DistansringSpacer ring				2030
44	1	1	1	1		..Låsring, ALTCirclip, ALT				2040
	-	-	-	-		...LåsringCirclip			TJ 2.55 MM	2050
	-	-	-	-		...LåsringCirclip			TJ 2.65 MM	2060
	-	-	-	-		...LåsringCirclip			TJ 2.75 MM	2070
45	1	1	1	1	380174-3	..Kuggghjul, 2-an.....	..Gear, 2 nd				2080
46	1	1	1	1	380150-3	..Kuggghjul, 1-an.....	..Gear, 1 st				2090
47	2	2	2	2	656138-5	..SynkroniseringskonaSynchronizing cone.....				2100
48	1	1	1	1	380142-0	..KopplingshylsaEngaging sleeve				2110
49	3	3	3	3	380141-2	..MedbringareLocating key				2120
50	2	2	2	2	86713-5	..FjäderingClamping ring				2140
51	1	1	1	1	380449-9	..HastighetsmätardrevSpeedometer gear				2150
52	1	1	1	1	384281-2	..MedbringareCompanion flange.....				2160
53	1	1	1	1	80513-5	..BrickaWasher				2170
54	1	1	1	1	88726-5	..MutterNut				2180
55	1	1	1	1	380240-2	..Skiftaxel, 3-an, 4-anShift rail, 3 rd, 4 th				2190
56	1	1	1	1	380133-9	..MedbringareCompanion flange.....				2200
57	1	1	1	1	656553-5	..LåsskruvLock screw				2210
58	1	1	1	1	656537-8	..SkiftgaffelShift fork				2220
59	1	1	1	1	656553-5	..LåsskruvLock screw				2230
60	1	1	1	1	380131-3	..Skiftaxel, 1-an, 2-anShift rail, 1 st, 2 nd				2240
61	1	1	1	1	380132-1	..SkiftgaffelShift fork				2250
62	1	1	1	1	951965-3	..SpännstiftTensioner pin				2260
63	2	2	2	2	656549-3	..MedbringartappFlange pin				2270
64	1	1	1	1	380231-1	..Skiftaxel, backShift rail, reverse				2280
65	1	1	1	1	380134-7	..SkiftgaffelShift fork				2290
66	1	1	1	1	656553-5	..LåsskruvLock screw				2300
67	1	1	1	1	380622-1	..HävarmLever			(656539)	2310
68	1	1	1	1	950542-1	...PinnePin			TID UTF	2320
69	1	1	1	1	656549-3	..MedbringartappFlange pin				2330
70	3	3	3	3	67089-3	..KulaBall				2340
71	3	3	3	3	87972-6	..FjäderSpring				2350
72	1	1	1	1	380368-1	..SkyddskåpaCasing				2360
73	2	2	2	2	950256-8	..SkruvScrew				2370
74	1	1	1	1	380360-8	..BackljuskontaktBack-up contact				2380
75	1	1	1	1	380580-1	..LockCover				2390
76	1	1	1	1	656575-8	..SpärrtappInterlock pin				2400
77	1	1	1	1	380594-2	..FjäderSpring				2410
78	1	1	1	1	656574-1	..BussningBushing				2420
79	1	1	1	1	380592-6	..ÖverfallCap				2430
80	2	2	2	2	952518-9	..NitRivet				2440
81	1	1	1	1	656542-8	..SpärrplattaInterlock plate				2450
82	2	2	2	2	18696-5	..BrickaWasher				2460
83	2	2	2	2	951669-1	..SpärryttareCirclip				2470
84	1	1	1	1	380591-8	..FjäderSpring				2480
85	1	1	1	1	380589-2	..VäxelpinneGear pin				2490
86	1	1	1	1	380590-0	..AxelShaft				2500
87	1	1	1	1	380588-4	..KuggsegmentQuadrant				2510
88	1	1	-	-	380581-9	..AxelShaft				2520
	-	-	1	1	380596-7	..AxelShaft				2530
89	1	1	1	1	951978-6	..SpännstiftTensioner pin				2540
90	2	2	2	2	955985-7	..O-ringO-ring			S	2550
91	1	1	1	1	951146-0	..LåspinneLock pin			8	2560
92	1	1	1	1	380584-3	..AxelShaft			8	2570
93	1	1	1	1	955985-7	..O-ringO-ring			S	2580
94	1	1	-	-	380587-6	..HävarmLever				2590

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	254 500	254 559	254 501	254 560						
95	-	-	1	1	380599-1	•Hävarm	•Lever			2590
96	1	1	1	1	942411-0	•Låsbricka	•Lock washer			2600
97	1	1	1	1	955834-7	•Mutter	•Nut			3010
98	6	6	6	6	381107-2	•Packning	•Gasket	S		3020
99	6	6	6	6	940135-7	•Skruv	•Screw			3030
	6	6	6	6	190819-3	•Fjäderbricka	•Spring washer			3040
	1	1	1	1	275488-5	Packningssats	Gasket kit			3050