



Sida Page	Grupp Group	Växellåda M41	Gearbox M41	Illustration 9146 1979-11	0600					
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Pos. Fig.	Antal/Quantity			Artikel nr Part No	Benämning	Description	Sats Kit	B P S R	Anmärkning Notes	
	254 322	254 581	254 651							
1	1	-	-	254322-1	Växellåda.....	Gearbox.....				1010
	-	1	-	254581-2	Växellåda.....	Gearbox.....	8		ERS AV 254777-6.	1020
	-	-	1	254651-3	Växellåda.....	Gearbox.....	8		ERS AV 254777-6.	1030
2	1	-	-	380329-3	•Hus.....	•Housing.....	8		ERS AV 1ST 380200-6, 1ST 656612-1, 1ST 380366-5.	1040 1041 1042
	-	1	-	380655-1	•Hus.....	•Housing.....	8		ERS AV 1ST 380999-3, 1ST 380877-1, 1ST 380878-9, 1ST 380894-6, 1ST 380895-3, 1ST 380808-6.	1050 1051 1052 1053 54
	-	-	1	380805-2	•Hus.....	•Housing.....	8		ERS AV 1ST 380999-3, 1ST 380877-1, 1ST 380878-9.	1060 1061 1062
3	1	1	1	656517-0	••Lagertapp.....	••Bearing pin.....				1070
4	3	3	3	191496-9	••Hattplug.....	••Hat plug.....				1090
5	2	2	2	191529-7	••Pinne.....	••Pin.....				10
6	1	1	1	952358-0	•Propp.....	•Plug.....				1100
7	1	1	1	951901-8	•Propp.....	•Plug.....				1110
8	1	1	1	380190-9	•Lock.....	•Cover.....				1120
9	1	1	1	191685-7	•Tätningring.....	•Seal ring.....	S			1130
x 10	1	1	1	380914-2	•Packning.....	•Gasket.....	S		(656505)	1140
11	3	3	3	192622-9	•Skruv.....	•Screw.....				1150
12	3	3	3	380381-4	•Gummiring.....	•Rubber ring.....	S			1160
13	1	-	-	380425-9	•Lock.....	•Cover.....	8			1170
	-	1	1	380445-7	•Lock.....	•Cover.....				1180
14	1	1	1	380800-3	•Packning.....	•Gasket.....	S		(380128)	1190
15	1	-	-	380434-1	•Mellanfläns.....	•Spacer flange.....				1200
x 16	-	1	1	381631-1	•Mellanfläns.....	•Spacer flange.....	S		(380570)	1210
17	-	1	1	380446-5	•Packning.....	•Gasket.....	S			1220
18	-	1	1	380211-3	•Luftningsnippel.....	•Air venting nipple.....				1230
19	4	4	4	955535-0	•Skruv.....	•Screw.....				1240
20	1	1	1	380379-8	•Låsbricka.....	•Lock washer.....			A 55,2	1250
21	1	1	1	380380-6	•Låsbricka.....	•Lock washer.....			A 68,7	1260
22	1	1	1	380136-2	•Ingående axel.....	•Input shaft.....				1270
	1	1	1	11145-0	•Kullager.....	•Ball bearing.....				1280
	-	-	-		•Låsring, ALT.....	•Circlip, ALT.....				1290
	-	-	-	190737-7	••Låsring.....	••Circlip.....			TJ 2.0 MM	130
	-	-	-	190814-4	••Låsring.....	••Circlip.....			TJ 2.1 MM	1310
	-	-	-	190815-1	••Låsring.....	••Circlip.....			TJ 2.2 MM	1320
	-	-	-	191105-6	••Låsring.....	••Circlip.....	8		TJ 2.3 MM	1330
23	1	-	-	380172-7	•Kuggghjul.....	•Gear.....	8		ERS AV 1ST 380621-3, 1ST 380619-7.	1340 1341
	-	1	-	380621-3	•Kuggghjul.....	•Gear.....				1360
	-	-	1	380807-8	•Kuggghjul.....	•Gear.....	8		ERS AV 1ST 380894-6, 1ST 380395-3.	1361
24	48	48	-	19567-7	•Rulle.....	•Roller.....				1370
	-	-	42	183498-5	•Rulle.....	•Roller.....				1380
25	4	4	-	87176-4	•Distansring.....	•Spacer ring.....				1390
	-	-	4	380809-4	•Distansring.....	•Spacer ring.....				1400
26	2	2	-	656551-9	•Tryckbricka.....	•Thrust washer.....				1410
	-	-	1	380813-6	•Tryckbricka,främre.....	•Thrust washer,front.....			D 38	1420
	-	-	1	380810-2	•Tryckbricka,bakre.....	•Thrust washer,rear.....			D 34	1430
27	1	1	-	380157-8	•Axel.....	•Shaft.....				1440
	-	-	1	380808-6	•Axel.....	•Shaft.....				1450
28	1	-	-	380366-5	•Backdrev.....	•Reverse gear.....				1460
	-	1	1	380811-0	•Backdrev.....	•Reverse gear.....				1470
29	1	-	-	656512-1	•Axel.....	•Shaft.....				1480
	-	1	1	380615-5	•Axel.....	•Shaft.....				1490
30	1	-	-	380184-2	•Huvudaxel.....	•Main shaft.....				1500
	-	1	1	380571-0	•Huvudaxel.....	•Main shaft.....				1510
31	14	14	14	181120-7	•Rulle.....	•Roller.....				1520

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Pos. Fig.	Antal/Quantity			Artikel nr Part No	Benämning	Description	Sats Kit	B P S R	Anmärkning Notes		
	254 322	254 581	254 651								
32	1	-	-	-	11013-0	•Kullager	•Ball bearing				1530
	-	1	1	-	11024-7	•Kullager	•Ball bearing				1540
33	1	1	1	-	380175-0	•Distansring	•Spacer ring				1550
34	1	-	-	-		•Låsring, ALT	•Circlip, ALT				1560
	-	-	-	-	914533-5	•Låsring	•Circlip		TJ 2.0 MM		1570
	-	-	-	-	190738-5	•Låsring	•Circlip	8	TJ 2.1 MM		1580
	-	-	-	-	190739-3	•Låsring	•Circlip	8	TJ 2.2 MM		1590
	-	1	1	-		•Låsring, ALT	•Circlip, ALT				2010
	-	-	-	-	914537-6	•Låsring	•Circlip		TJ 2.5 MM		2015
	-	-	-	-	942339-3	•Låsring	•Circlip		TJ 2.6 MM		2020
	-	-	-	-	942340-1	•Låsring	•Circlip		TJ 2.7 MM		2030
35	1	1	1	-		•Låsring, ALT	•Circlip, ALT				2040
	-	-	-	-	190684-1	•Låsring	•Circlip		TJ 2.0 MM		2050
	-	-	-	-	190685-8	•Låsring	•Circlip		TJ 2.1 MM		2060
	-	-	-	-	190686-6	•Låsring	•Circlip		TJ 2.15 MM		2070
	-	-	-	-	190687-4	•Låsring	•Circlip		TJ 2.25 MM		2080
	-	-	-	-	190688-2	•Låsring	•Circlip	8	TJ 2.3 MM		2090
x 36	1	1	1	-	380835-9	•Synkroniseringsnav	•Synchronizing hub		(380138)		2100
37	3	3	3	-	656514-7	•Medbringare	•Locating key				2110
38	2	2	2	-	86713-5	•Fjädderring	•Clamping ring				2120
39	1	1	1	-	656518-8	•Kopplingshylsa	•Engaging sleeve				2130
40	2	2	2	-	656138-5	•Synkroniseringskona	•Synchronizing cone				2140
41	1	1	1	-		•Låsring, ALT	•Circlip, ALT				2150
	-	-	-	-	191497-7	•Låsring	•Circlip		TJ 2.0 MM		2160
	-	-	-	-	191498-5	•Låsring	•Circlip		TJ 2.1 MM		2170
	-	-	-	-	191499-3	•Låsring	•Circlip		TJ 2.2 MM		2180
42	1	-	-	-	380140-4	•Kuggghjul, 3-an	•Gear, 3rd				2190
	-	1	1	-	380761-7	•Kuggghjul, 3-an	•Gear, 3rd		VXL MÄRKT 254581		2200
	-	1	1	-	380619-7	•Kuggghjul, 3-an	•Gear, 3rd		VXL MÄRKT 254570		2210
43	-	1	1	-	181331-0	•Nållager	•Needle bearing		VXL MÄRKT 254581		2220
44	2	2	2	-	380143-8	•Distansring	•Spacer ring				2230
45	-	-	-	-		•Låsring, ALT	•Circlip, ALT				2240
	-	-	-	-	191493-6	•Låsring	•Circlip		TJ 2.55 MM		2250
	-	-	-	-	191494-4	•Låsring	•Circlip		TJ 2.65 MM		2260
	-	-	-	-	191495-1	•Låsring	•Circlip		TJ 2.75 MM		2270
46	1	1	-	-	380174-3	•Kuggghjul, 2-an	•Gear, 2-nd		VXL MÄRKT 254570		2280
	-	1	1	-	380218-8	•Kuggghjul, 2-an	•Gear, 2-nd		VXL MÄRKT 254581		2290
47	-	1	1	-	181330-2	•Nållager	•Needle bearing		VXL MÄRKT 254581		2300
48	1	-	-	-	380150-3	•Kuggghjul, 1-an	•Gear, 1-st				2310
	-	1	-	-	380150-3	•Kuggghjul, 1-an	•Gear, 1-st		VXL MÄRKT 254570		2320
	-	1	1	-	380217-0	•Kuggghjul, 1-an	•Gear, 1-st		VXL MÄRKT 254581		2330
49	-	1	1	-	181330-2	•Nållager	•Needle bearing		VXL MÄRKT 254581		2340
50	2	2	2	-	656138-5	•Synkroniseringskona	•Synchronizing cone				2350
51	1	1	1	-	380142-0	•Kopplingshylsa	•Engaging sleeve				2360
52	3	3	3	-	380141-2	•Medbringare	•Locating key				2370
53	2	2	2	-	86713-5	•Fjädderring	•Clamping ring				2380
54	1	-	-	-	380398-8	•Kam	•Cam				2390
	-	1	1	-	380652-8	•Kam	•Cam				2400
55	1	1	1	-	191882-0	•Kil	•Key				2410
56	1	-	-	-	380222-0	•Låsring	•Circlip				2420
	-	1	1	-	380653-6	•Låsring	•Circlip				2430
57	1	1	1	-	380240-2	•Skiftaxel, 3-an, 4-an	•Shift rail, 3-rd, 4th				2440
58	1	1	1	-	380133-9	•Medbringare	•Dog				2450
59	1	1	1	-	656553-5	•Låsskruv	•Lock screw				2460
60	1	1	1	-	656537-8	•Skiftgaffel	•Shift fork				2470
61	1	1	1	-	380648-6	•Medbringare	•Dog				2480
62	2	2	2	-	656553-5	•Låsskruv	•Lock screw				2490
63	1	1	1	-	380131-3	•Skiftaxel, 1-an, 2-an	•Shift rail, 1st, 2nd				2500
64	1	1	1	-	380132-1	•Skiftgaffel	•Shift fork				2510
65	1	1	1	-	951965-3	•Spännstift	•Tensioner pin				2520
66	2	2	2	-	656549-3	•Medbringartapp	•Dog pin				2530
67	1	1	1	-	380231-1	•Skiftaxel, backväxel	•Shift rail, reverse				2540
68	1	1	1	-	380134-7	•Skiftgaffel	•Shift fork				2550

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Pos. Fig.	Antal/Quantity				Artikel nr Part No	Benämning	Description	Sats Kit	B P S R	Anmärkning Notes	
	254 322	254 581	254 651								
69	1	1	1	-	656553-5	•Låsskruv .....	•Lock screw .....				2560
70	1	1	1	-	380622-1	•Hävarm .....	•Lever .....				2570
71	1	1	-	-	950542-1	•Pinne .....	•Pin .....			TID UTF	2580
72	1	1	1	-	656549-3	•Medbringartapp .....	•Dog .....				2590
73	3	3	3	-	67089-3	•Kula .....	•Ball .....				2600
74	3	3	3	-	87972-6	•Fjäder .....	•Spring .....				3010
75	1	-	-	-	380368-1	•Skyddskåpa .....	•Casing .....				3020
	-	1	-	-	380368-1	•Skyddskåpa .....	•Casing .....			VXL MÄRKT 254570	3030
	-	1	-	-	380135-4	•Skyddskåpa .....	•Casing .....			VXL MÄRKT 254581	3040
	-	-	1	-	380799-7	•Skyddskåpa .....	•Casing .....				3050
76	1	1	1	-	380360-8	•Backljuskontakt .....	•Back up lamp contact .....				60
77	2	2	2	-	950256-8	•Skruv .....	•Screw .....				70
78	1	1	1	-	381107-2	•Packning .....	•Gasket .....	S			3080