



**VOLVO**

# WORKSHOP BULLETIN

## CARS

RE:	PRODUCT
CYLINDER BLOCK	P
B 20 E, B 30 A	GROUP
	21
DATE	NO.
November, 1969	16

### Altered cylinder bore

On the B 20 E and B 30 A engines the cylinder bore is altered from 88.90 mm (3.499") to 88.92 mm (3.501"), which means that the piston clearance has been increased to 0.04—0.06 mm (0.0016—0.0024").

The measurement for the oversize 0.030" is altered from 89.66 mm (3.530") to 89.68 mm (3.531").

The larger cylinder bore is introduced according to the engine serial list below and the engines are marked on the engine block at the distributor with the lettering K, D, O or KF.

<u>Engine type</u>	<u>Engine serial No. from</u>
B 20 E:	
496940	247 (1800 E model)
496942	126 (1800 E model, right-hand steered)
B 30 A:	
496953	8315 (164 model)
496954	6080 (164 model with automatic transmission)
496960	8315 (Assembly engine)
496961	6080 ( " " )
496970	9700190 (Spare parts engine)