



**VOLVO**  
**KA8368**

Sida Page	Grupp Group	Cylinderlock				Cylinder head			Illustration	0250
18	2a								8368	
									1979-11	
Pos. Fig.	Antal/Quantity				Artikel nr Part No	Benämning	Description	Sats Kit P S R	Anmärkning Notes	
	B18	B20A B20B B20D	B20E B20F							
x 1	1	-	-	-	1218720-9	Cylinderlock.....	Cylinder head.....		B18A (418204)	0020
	1	-	-	-	418868-6	Cylinderlock.....	Cylinder head.....		B18B	0040
	-	1	-	-	419304-1	Cylinderlock.....	Cylinder head.....		10,11)	0060
	-	1	-	-	460276-9	Cylinderlock.....	Cylinder head.....		MÄRKT 419305.	0080
	-	1	-	-	460304-9	Cylinderlock.....	Cylinder head.....		MÄRKT 460276.	0100
	-	1	-	-	460098-7	Cylinderlock.....	Cylinder head.....		B20A(498250-498253)	0120
	-	1	-	-	460304-9	Cylinderlock.....	Cylinder head.....		ERS AV 1 ST 1218653-2,	0140
	-	1	-	-	460098-7	Cylinderlock.....	Cylinder head.....		1 ST 462743-6,	0160
	-	1	-	-	460098-7	Cylinderlock.....	Cylinder head.....		1 ST 955534-3,	0180
	-	1	-	-	460098-7	Cylinderlock.....	Cylinder head.....		1 ST 462623-0,	0200
	-	1	-	-	460098-7	Cylinderlock.....	Cylinder head.....		1 ST 418657-3,	0220
	-	1	-	-	460098-7	Cylinderlock.....	Cylinder head.....		1 ST 418655-7.	0240
	-	1	-	-	460098-7	Cylinderlock.....	Cylinder head.....		MÄRKT 460304.	0260
	-	1	-	-	460098-7	Cylinderlock.....	Cylinder head.....		B20B(498256-498259)	0280
	-	1	-	-	460098-7	Cylinderlock.....	Cylinder head.....		B20D(498254,498255)	0300
	-	1	-	-	460098-7	Cylinderlock.....	Cylinder head.....		ERS AV 1 ST 462889-7,	0320
	-	1	-	-	460098-7	Cylinderlock.....	Cylinder head.....		1 ST 462743-6,	0340
	-	1	-	-	460098-7	Cylinderlock.....	Cylinder head.....		1 ST 955534-3.	0360
	-	1	-	-	460098-7	Cylinderlock.....	Cylinder head.....		B20E(496943-496946)	0380
	-	1	-	-	460098-7	Cylinderlock.....	Cylinder head.....		ERS AV 1 ST 1218710-0	0400
	-	1	-	-	460098-7	Cylinderlock.....	Cylinder head.....		B20E(498268-498271)	0420
	-	1	-	-	460098-7	Cylinderlock.....	Cylinder head.....		(460308)	0440
	-	1	-	-	460098-7	Cylinderlock.....	Cylinder head.....		B20F	0460
	-	1	-	-	460098-7	Cylinderlock.....	Cylinder head.....		(460441)	0480
2	8	-	-	-	415266-6	•Ventilstyrning.....	•Valve guide.....			0500
	-	4	4	-	419652-3	•Ventilstyrning, insugn.....	•Valve guide, intake.....			0520
	-	4	4	-	419653-1	•Ventilstyrning, utblåsn.....	•Valve guide, exhaust.....			0540
3	1	1	1	-	418466-9	•Vattenfördelningsrör.....	•Water distributor pipe.....			0560
x 4	2	2	2	-	463903-5	•Expansionsplugg.....	•Expander plug.....		D 35.	0580
	2	2	2	-	463903-5	•Expansionsplugg.....	•Expander plug.....		(418717)	0600
x 5	1	1	1	-	463904-3	•Expansionsplugg.....	•Expander plug.....		D 45.	0620
	1	1	1	-	463904-3	•Expansionsplugg.....	•Expander plug.....		(418718)	0640
5a	-	-	3	-	950586-8	Styrpinne.....	Guide pin.....			0660
6	1	1	-	-	418213-5	Tätning.....	Seal flange.....			0680
x 7	1	1	-	-	418771-2	Packning.....	Gasket.....	S	(418214)	0700
8	2	2	-	-	955512-9	Skruv.....	Screw.....			0720
9	2	2	-	-	941906-0	Fjädrande bricka.....	Resilient washer.....			0740
10	4	-	-	-	419368-6	Insugningsventil.....	Inlet valve.....			0760
	-	4	-	-	419639-0	Insugningsventil för.....	Inlet valve for.....			0780
	-	4	4	-	419766-1	Insugningsventil för.....	Inlet valve for.....			0800
	-	4	4	-	419766-1	Insugningsventil för.....	Inlet valve for.....			0820
	-	4	4	-	419766-1	Insugningsventil för.....	Inlet valve for.....			0840
	-	4	4	-	419766-1	Insugningsventil för.....	Inlet valve for.....			0860
	-	4	4	-	419766-1	Insugningsventil för.....	Inlet valve for.....			0880
11	4	-	-	-	419292-8	Avgasventil.....	Exhaust valve.....			0900
	-	4	-	-	419640-8	Avgasventil.....	Exhaust valve.....			0920
	-	4	-	-	419735-6	Avgasventil.....	Exhaust valve.....			0940
12	8	8	8	-	418737-3	Ventilfjäder.....	Valve spring.....			0960
13	8	-	-	-	415273-2	Bricka.....	Washer.....			0980
	-	8	8	-	460181-1	Bricka.....	Washer.....		(419644)	1000
x 14	16	-	-	-	415035-5	Lås.....	Lock.....			1020
	-	16	16	-	419643-2	Lås.....	Lock.....			1040
15	8	-	-	-	415424-1	Skyddsring.....	Protector ring.....	S		1060
16	-	8	8	-	419702-6	Ventiltätning.....	Valve seal.....	S		1080
17	4	4	4	-	418206-9	Lagerbock.....	Bearing bracket.....			1100
18	4	4	4	-	191689-9	Skruv.....	Screw.....			1120

10. B20A(496918-496921): ERS AV 1 ST 1218653-2, 1 ST 462743-6, 1 ST 955534-3, 1 ST 462623-0, 1 ST 418657-3, 1 ST 418655-7, 4 ST 419766-1.
11. B20B(496905, 496912, 496913, 496917, 496929, 496930. B20D(496931). ERS AV 1 ST 462889-7, 1 ST 462743-6, 1 ST 955534-3, 1 ST 419763-8, 4 ST 419766-1.

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20	2a			8368 1979-11						
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	B18	B20A B20B B20D	B20E B20F							
19	1	1	1	-	418305-9	Vipparmsaxel .....	Rocker arm shaft .....			1140
20	2	-	-	-	955082-3	•Hattplugg .....	•Plug .....		D 12,5 TID UTF	1160
	2	2	2	-	955083-1	•Hattplugg .....	•Plug .....		D 14,5 SEN UTF	1180
21	4	4	4	-	418301-8	Vipparm .....	Rocker arm .....		NR 1, 3, 5, 7	1200
22	4	4	4	-	418298-6	Vipparm .....	Rocker arm .....		NR 2, 4, 6, 8	1220
23	8	8	8	-	418297-8	•Bussning .....	•Bushing .....			1240
24	8	8	8	-	418286-1	•Kulbult .....	•Ball stud .....			1260
25	8	8	8	-	921781-1	•Mutter .....	•Nut .....			1280
26	3	3	3	-	418426-3	Fjäder .....	Spring .....			1300
27	2	2	2	-	411140-7	Fjäder .....	Spring .....			1320
28	2	2	2	-	914456-9	Låsring .....	Circlip .....	S		1340