PRESSURE REGULATOR

Setting value	2.1 kp/cm² (28 p s i)

INJECTORS

Resistance in magnetic winding	2.4 ohms at +20° C (68° F)

COLD-START VALVE

Resistance in magnetic winding	4.2 ohms at +20° C (68° F)

AUXILIARY AIR REGULATOR

Fully open at	—25° C (—13° F)
Fully closed at	+60° C (140° F)

TEMPERATURE SENSOR I (INTAKE AIR)

Resistance	approx. 300 ohms at +20° C (68 ° F)

TEMPERATURE SENSOR II (COOLANT)

Resistance	approx. 2500 ohms at +20° C (68° F)

PRESSURE SENSOR

Resistance in primary winding (stops 7 and 15)	approx. 90 ohms
Resistance in secondary winding (stops 8 and 10)	approx. 350 ohms

AIR CLEANER

Changing intervals	40 000 km (25 000 miles)

CO-TEST

Hot engine, idling speed	1.0—1.5 % (Automat 0.5—1.0 %)

VENTING FILTER (only U.S.A)

Changing intervals	40 000 km (25 000 miles)

COOLING SYSTEM

Type	Sealed system	
Radiator cap valve opens at	0.7 kp/cm² (10.0 p s i)	
Capacity	Approx. 10 dm³ (2.2 Imp. galls = 2.6 US galls)	
Fan belt, designation	HC - 38×888	
car with right-hand drive	HC - 38×988	
Fan belt tension: the force for a depression of 10 mm (3/8″) between the pulleys should be, with l.h.d.	70—100 N (15.5—22.0 lb.)	
r.h.d.	55—70 N (12.0—15.5 lb.)	
Thermostat	Type 1	Type 2
Type	Wax	Wax
Marking	170	82°
Begins opening at	75—78° C (168—172° F)	81—83° C (177—181° F)
Fully open at	89° C (192° F)	90° C (195° F)

WEAR TOLERANCES

CYLINDERS:

To be rebored when wear amounts to (if engine has abnormal oil consumption)	0.25 mm (0.010″)

CRANKSHAFT

Permissible out-round on main bearing journals, max.	0.05 mm (0.0020″)
Permissible out-of-round on big-end journals, max.	0.07 mm (0.0028″)
Crankshaft end float, max.	0.15 mm (0.0060″)

VALVES

Permissible clearence between valve stems and valve guides, max.	0.15 mm (0.0060″)
Valve stems, permissible wear, max.	0.02 mm (0.0008″)