



Sida	Grupp	Växellåda	Gearbox	Illustration	9007	0550			
Page	Group	M400, RV	M400, RV	1975-12					
Pos. Fig.	Antal/Quantity			Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	254 537	254 630							
1	1	-	-	254537-4	Växellåda .....	Gearbox .....	4		1010
	-	1	-	254630-7	Växellåda .....	Gearbox .....	4		1020
	1	-	-	254540-8	•Växellåda .....	•Gearbox .....	8		1030
	-	1	-	254624-0	•Växellåda .....	•Gearbox .....	8		1040
2	1	1	-	381000-9	••Hus .....	••Housing .....	4		1050
3	1	1	-	656517-0	•••Lagertapp .....	•••Bearing pin .....			1060
4	2	2	-	191529-7	•••Pinne .....	•••Pin .....			1070
5	1	1	-	952358-0	••Propp .....	••Plug .....	0		1080
6	1	1	-	951901-8	••Propp .....	••Plug .....	0		1090
7	1	-	-	381050-4	••Mellanaxel .....	••Counter shaft .....	3		1100
	-	1	-	381174-2	••Mellanaxel .....	••Counter shaft .....	3		1110
8	1	1	-	•••Kugghjul .....	•••Gear .....	8			1120
9	1	1	-	•••Kugghjul .....	•••Gear .....	8			1130
10	1	1	-	914463-5	•••Låsring .....	•••Circlip .....	0		1140
11	1	1	-	11022-1	••Kullager .....	••Ball bearing .....	1		1150
12	1	1	-	11023-9	••Kullager .....	••Ball bearing .....	1		1160
13	-	-	-	••Justermellanlägg .....	••Shim .....				1170
	ERF	ERF	-	945841-5	•••Tj 0,05 .....	•••Th 0.05 .....		(943174)	1180
	ERF	ERF	-	945842-3	•••Tj 0,10 .....	•••Th 0.10 .....		(80491)	1190
	ERF	ERF	-	945846-4	•••Tj 0,30 .....	•••Th 0.30 .....		ERS AV 1 ST 945841-5, 1 ST 945842-3.	1195
	ERF	ERF	-	80493-0	•••Tj 0,35 .....	•••Th 0.35 .....		ERS AV 1 ST 945841-5, 1 ST 945842-3, 1 ST 945844-9	1200
14	1	1	-	381011-6	••Backhjul .....	••Reverse gear .....	2		1220
15	1	1	-	•••Bussning .....	•••Bushing .....	8			1230
16	1	1	-	381179-1	••Axel .....	••Shaft .....	3		1240
17	2	2	-	381180-9	••Stoppbricka .....	••Stop washer .....	2		1250
18	-	-	-	••Ingående axel, huvudaxel	••Input shaft, main shaft			SE SIDA 38, 2-B17	1260
19	1	1	-	381035-5	••Skiftaxel,3-an,4-an .....	••Shift rail,3rd,4th .....	4		1280
20	1	1	-	381043-9	••Medbringare .....	••Dog .....	4		1290
21	1	1	-	951965-3	••Spännstift .....	••Tensioner pin .....	0		1300
22	1	1	-	381038-9	••Skiftgaffel,3-an,4-an .....	••Shift fork,3-an,4-an .....	4		1310
23	1	1	-	656553-5	••Skruv .....	••Screw .....	2		1320
24	1	1	-	381034-8	••Skiftaxel,1-an,2-an .....	••Shift rail,1-st,2-nd .....	4		1330
25	1	1	-	381037-1	••Skiftgaffel,1-an,2-ann .....	••Shift fork,1-st,2-nd .....	4		1340
26	1	1	-	951965-3	••Spännstift .....	••Tensioner pin .....	0		1350
27	2	2	-	656549-3	••Medbringartapp .....	••Flange pin .....	2		1360
28	1	1	-	381036-3	••Skiftaxel,back .....	••Shift rail,reverse .....	4		1370
29	1	1	-	381043-9	••Medbringare .....	••Dog .....	4		1380
30	1	1	-	951965-3	••Spännstift .....	••Tensioner pin .....	0		1390
31	1	1	-	381184-1	••Skiftgaffel .....	••Shift fork .....	4		1400
32	1	1	-	656553-5	••Skruv .....	••Screw .....	2		1410
33	1	1	-	381186-6	••Hävarm .....	••Lever .....	4		1420
34	3	3	-	67089-3	••Kula .....	••Ball .....	2		1430
35	3	3	-	381182-5	••Fjäder .....	••Spring .....	2		1440
36	1	1	-	381005-8	••Kopplingskåpa .....	••Clutch casing .....	4		1450
37	1	1	-	958671-0	•••Bussning .....	•••Bushing .....	3		1460
38	1	1	-	958670-2	•••Bussning .....	•••Bushing .....	3		1470
39	3	3	-	381007-4	•••Hattplugg .....	•••Plug pin .....	3		1480
40	1	1	-	381051-2	••Packning .....	••Gasket .....	1		1490
41	4	4	-	940134-0	••Skruv .....	••Screw .....	0		1500
42	4	4	-	941909-4	••Fjädrande bricka .....	••Resilient washer .....	0		1510
43	1	1	-	381008-2	••Lock .....	••Cover .....	2		1520
44	1	1	-	958989-6	••Tätningring .....	••Seal ring .....	1		1530
45	1	1	-	381009-0	••Packning .....	••Gasket .....	1		1540
46	4	4	-	942733-7	••Skruv .....	••Screw .....	0		1550
47	4	4	-	380381-4	••Packning .....	••Packing .....	1		1560
48	1	1	-	381033-0	••Hastighetsmätardrev .....	••Speedometer gear .....	4		1570
49	1	1	-	381031-4	••Lock .....	••Cover .....			1580
50	1	1	-	946341-5	••Tätningring .....	••Seal ring .....		(942350)	1590
51	1	1	-	381032-2	••Packning .....	••Gasket .....	1		1600

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36		4		M400, RV		M400, RV		1975-12		
Page		Group								
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	254 537	254 630								
52	6	6	-	-	190524-9	••Skruv .....	••Skruv .....	0		2010
53	6	6	-	-	941907-8	••Fjädrande bricka .....	••Resilient washer .....	0		2020
54	1	1	-	-	384720-9	••Medbringare .....	••Companion flange .....		(381057)	2030
55	1	1	-	-	80513-5	••Bricka .....	••Washer .....	3		2040
56	1	1	-	-	88726-5	••Mutter .....	••Nut .....	3		2050
57	1	1	-	-	381044-7	••Backljuskontakt .....	••Back up lamp contact .....	1		2060
58	1	1	-	-	254557-2	•Spakställ .....	•Lever housing .....			2070
	-	-	-	-		••Det se sida 30 .....	••Components see page 30			2080
59	1	1	-	-	381107-2	•Packning .....	•Gasket .....	1		2090
60	6	6	-	-	940135-7	•Skruv .....	•Screw .....	0		2100
61	6	6	-	-	190819-3	•Fjäderbricka .....	•Spring washer .....	0		2110