





Sida	Grupp	Styrväxel,ms				Steering box,ms		Illustration 7037	2050	
16	6							1975-12		
Page	Group									
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	679 687	1206 052	681 452	1206 054						
1	1	-	-	-	679687-4	Styrväxel	Steering box		VST	1010
	-	1	-	-	1206052-1	Styrväxel	Steering box		VST	1020
	-	-	1	-	681452-9	Styrväxel	Steering box		HST ERS AV 1206054 - 7	1030
	-	-	-	1	1206054-7	Styrväxel	Steering box		HST	1040
2	1	1	-	-	681345-5	•Hus	•Housing			1050
	-	-	1	1	681987-4	•Hus	•Housing			1060
3	4	4	4	4	682374-4	••Nållager	••Needle bearing			1070
4	1	1	1	1	914523-6	••Låsring	••Circlip			1080
5	1	1	1	1	681346-3	••Tätningring	••Seal ring	S		1090
6	1	1	1	1	352611-8	•Propp	•Plug		(338334)	1100
7	1	1	1	1	18839-1	•Packning	•Packing			1110
8	1	1	1	1	681347-1	•Bricka	•Washer			1120
9	1	1	1	1	681348-9	•Tätningring	•Seal ring	S		1130
10	1	1	-	-	681384-4	•Utgående axel	•Lever shaft			1140
	-	-	1	1	681989-0	•Utgående axel	•Lever shaft			1150
11	1	1	1	1	681385-1	••Justerskruv	••Adjuster screw			1160
12	1	1	1	1		••Justerbricka,alt	••Adjuster washer,alt			1170
	-	-	-	-	659331-3	•••Tj 2,15	•••Th 2.15			1180
	-	-	-	-	659219-0	•••Tj 2,20	•••Th 2.20			1190
	-	-	-	-	659220-8	•••Tj 2,25	•••Th 2.25			1200
	-	-	-	-	659221-6	•••Tj 2,30	•••Th 2.30			1210
	-	-	-	-	659222-4	•••Tj 2,35	•••Th 2.35			1220
	-	-	-	-	659223-2	•••Tj 2,40	•••Th 2.40			1230
	-	-	-	-	659224-0	•••Tj 2,45	•••Th 2.45			1240
13	1	1	1	1	659225-7	••Låsring	••Circlip			1250
14	1	1	1	1	681349-7	•Lock	•Cover			1260
15	1	1	1	1	682374-4	••Nållager	••Needle bearing			1270
16	1	1	1	1	681350-5	•Gummiring	•Rubber ring	S		1280
17	2	2	2	2	681351-3	•Skruv (utanhål)	•Bolt (without seal hole)			1290
	2	2	2	2	681352-1	•Skruv (medhål)	•Bolt (with seal hole)			1300
18	4	4	4	4	955894-1	•Bricka	•Washer			1310
19	1	1	1	1	681353-9	•Luftningsskruv	•Air-venting screw			1320
20	1	1	1	1	946520-4	•Mutter	•Nut		(681386)	1330
21	1	1	-	-	1206053-9	•Snäckskruv	•Worm mask		(681354)	1340
	-	-	1	1	1206055-4	•Snäckskruv	•Worm mask		(681988)	1360
22	1	1	1	1		••Kolv	••Piston	8		1380
23	1	1	1	1	681366-1	•••Hylsa	•••Sleeve			1390
24	1	1	1	1	681367-9	•••Kolvring	•••Piston ring	S		1400
25	1	1	1	1	681368-7	•••Gummiring	•••Rubber ring	S		1410
26	1	1	1	1	681369-5	•••Ring	•••Ring			1420
27	2	2	-	-	681370-3	•••Rörhalva	•••Ball tube half			1430
	-	-	2	2	673877-7	•••Rörhalva	•••Ball tube half			1440
28	1	1	1	1		•••Kulsats,alt	•••Ball kit,alt			1450
	-	-	-	-	681371-1	••••D 6,989	••••D 6.989			1460
	-	-	-	-	681372-9	••••D 6,994	••••D 6.994			1470
	-	-	-	-	681373-7	••••D 7,001	••••D 7.001			1480
	-	-	-	-	681374-5	••••D 7,007	••~D 7.007			1490
	-	-	-	-	681375-2	••••D 7,013	••••D 7.013			1500
29	1	1	-	-	681378-6	•••Packning	•••Gasket	S		1510
	-	-	1	1	673879-3	•••Packning	•••Gasket	S		1520
30	1	1	1	1	681376-0	•••Pinne	•••Pin			1530
31	1	1	1	1	673878-5	•••Propp	•••Plug			1540
32	3	3	3	3	681383-6	••Gummiring	••Rubber ring	S		1550
33	3	3	3	3	681380-2	••Packning	••Packing	S		1560
34	1	1	1	1	681355-4	••Nållager,alt	••Needle bearing,alt			1570
	1	1	1	1	681356-2	••Nållager,alt	••Needle bearing,alt			1580
	1	1	1	1	681357-0	••Nållager,alt	••Needle bearing,alt			1590
	1	1	1	1	681358-8	••Nållager,alt	••Needle bearing,alt			1600
35	1	1	1	1	681359-6	••Lagerhylsa,alt	••Bearing cage,alt		D1 28,0	2010
	1	1	1	1	681360-4	••Lagerhylsa,alt	••Bearing cage,alt		D1 28,015	2020
36	1	1	1	1	681364-6	••Kulhållare	••Ball retainer			2030
37	2	2	2	2	1207353-2	••Fjäder	••Spring			2040
38	2	2	2	2	681361-2	••Bricka	••Washer			2050

Sida		Grupp		Styrväxel,ms		Steering box,ms		Illustration 7037		0250
18		6								
Page		Group						1975-12		
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	679 687	1206 052	681 452	1206 054						
39	1	1	1	1	673875-1	••Hållare	••Retainer			2060
40	1	1	1	1	955245-6	••Skruv	••Screw			2070
41	1	1	1	1	681363-8	••Låsbricka	••Lock washer			2080
42	1	1	1	1	681393-5	•Lock	•Cover			2090
43	4	4	4	4	681394-3	•Gummiring	•Rubber ring	S		2100
44	2	2	2	2	681395-0	•Gummiring	•Rubber ring	S		2110
45	2	2	2	2	681396-8	•Gummiring	•Rubber ring	S		2120
45a	ERF	ERF	ERF	ERF	681854-6	•Justermellanlägg,tj 0,15	•Shim,tj 0.15			2130
46	1	1	1	1	681397-6	•Packning	•Packing	S		2140
47	1	1	1	1		•Lagerbricka,alt	•Bearing washer,alt			2150
	-	-	-	-	681398-4	••Tj 1,9	••Th 1.9			2160
	-	-	-	-	681399-2	••Tj 2,0	••Th 2.0			2170
	-	-	-	-	681400-8	••Tj 2,1	••Th 2.1			2180
	-	-	-	-	681401-6	••Tj 2,2	••Th 2.2			2190
	-	-	-	-	681402-4	••Tj 2,3	••Th 2.3			2200
	-	-	-	-	681403-2	••Tj 2,4	••Th 2.4			2210
48	1	1	1	1	183353-2	•Nållager	•Needle bearing			2220
49	1	1	1	1	681404-0	•Gummiring	•Rubber ring	S		2230
50	1	1	1	1		•Packning,alt	•Packing,alt			2240
	-	-	-	-	681406-5	••Tj 1,7	••Th 1.7	S		2250
	-	-	-	-	681407-3	••Tj 1,8	••Th 1.8	S		2260
51	1	1	-	-	681387-7	•Ventilhus	•Valve housing			2270
	-	-	1	1	681990-8	•Ventilhus	•Valve housing			2280
52	1	1	1	1	681883-5	•Pinne	•Pin			2290
53	1	1	1	1	681389-3	•Lagerring	•Bearing race			2300
54	1	1	1	1	681388-5	•Tätningssring	•Seal ring	S		2310
55	1	1	1	1	914516-0	•Låsring	•Circlip			2320
56	1	1	1	1	673884-3	•Gummikåpa	•Rubber cap	S		2330
57	2	2	2	2	681390-1	•Skruv (utan hål)	•Screw (without seal hole ...)			2340
58	2	2	2	2	681391-9	•Skruv (med hål)	•Screw (with hole)			2350
59	4	4	4	4	955894-1	•Bricka	•Washer			2360
	1	1	-	-	271517-5	Packningssats	Gasket kit			2370
	-	-	1	1	271516-7	Packningssats	Gasket kit			2380
	1	1	1	1	271518-3	Packningssats	Gasket kit			2390