

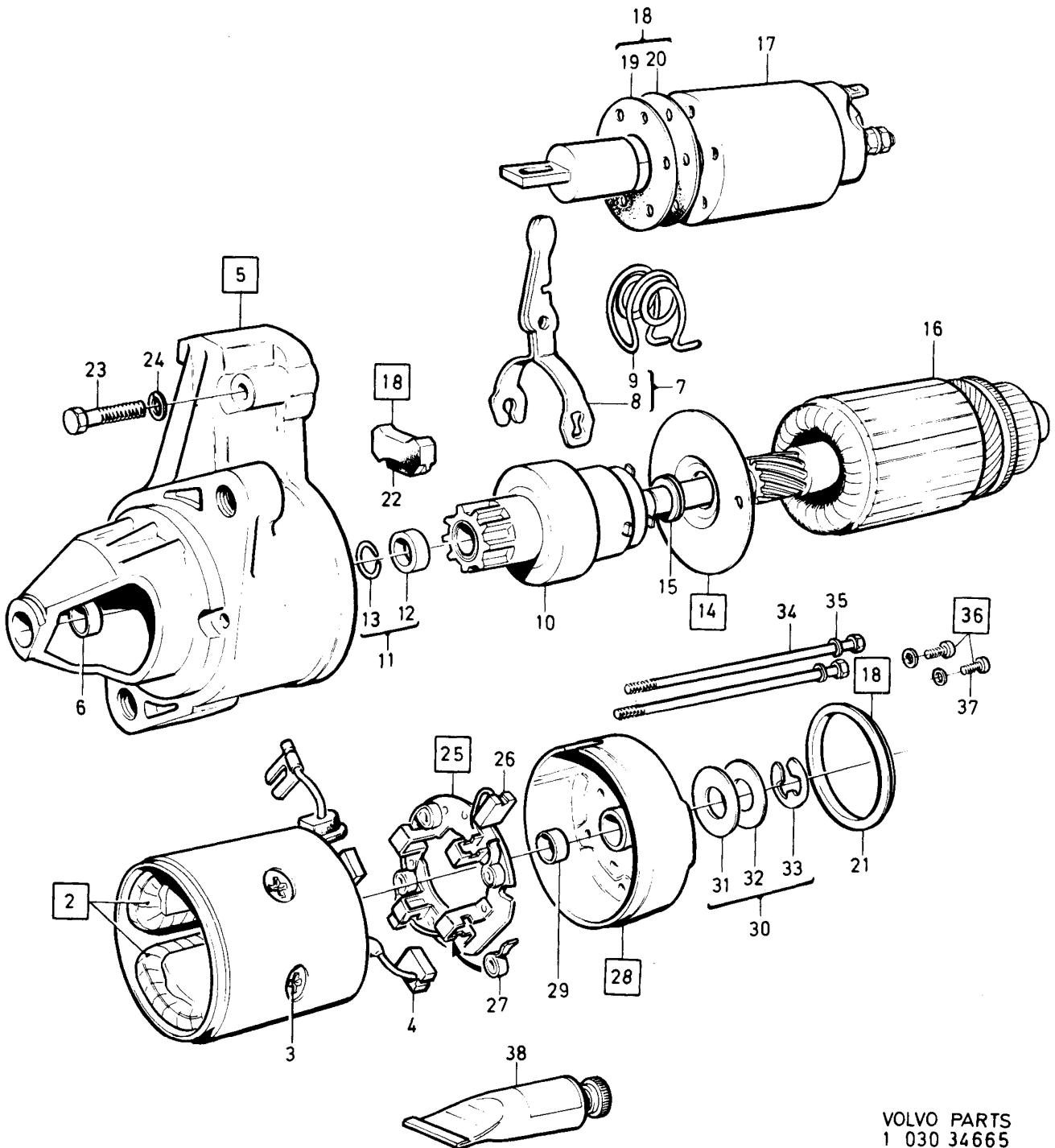
VOLVO PARTS
 1 030 34666
 (103:2)

Sida Page	Grupp Group	Startmotor 463856, 464316, 464317	Starter motor 463856, 464316, 464317	Illustration 34666 1984-12	0200					
28	3									
Pos. Fig.	Antal/Quantity			Artikel nr Part No	Benämning	Description	Sats Kit	B P S R	Anmärkning Notes	
	463 856	464 316	464 317							
1	1	-	-	463856-5	Startmotor.....	Starter motor.....	8		ERS AV 1346707-1	0020
	-	1	-	464316-9	Startmotor.....	Starter motor.....	3			0040
	-	-	1	464317-7	Startmotor.....	Starter motor.....	3			0060
2	4	4	4	243905-7	.Skruv.....	.Screw.....	3			0080
3	1	1	1	243906-5	.Fältlindning.....	.Field winding.....	4			0100
4	1	-	-	243907-3	.Drivlager.....	.Drive end bearing.....	3			0120
	-	1	-	243969-3	.Drivlager.....	.Drive end bearing.....	3			0140
	-	-	1	243971-9	.Drivlager.....	.Drive end bearing.....	3			0160
5	1	1	1	3101977-1	..Bussning.....	..Bushing.....	3			0180
6	1	1	1	833727-1	.Kopplingsarm.....	.Engaging lever.....	3			0200
7	1	1	1	241674-1	.Skruv.....	.Screw.....	3			0220
8	1	1	1	955919-6	.Fjäderbricka.....	.Spring washer.....	2			0240
9	1	1	1	955781-0	.Mutter.....	.Nut.....	2			0260
10	1	1	1	243908-1	.Rotor.....	.Rotor.....	3			0280
11	1	1	1	1266673-1	.Startmotordrev.....	.Starter pinion.....	3			0300
12	2	2	2	240620-5	..Bussning.....	..Bushing.....	3			0320
13	1	1	1	238819-7	.Anslagsring.....	.Stop ring.....	3			0340
14	1	1	1	240601-5	.Kommutatorlager.....	.Commutator end bearing.....	3			0360
15	1	1	1	240602-3	..Bussning.....	..Bushing.....	3			0380
16	1	1	1	240603-1	.Hållare.....	.Holder.....	3			0400
17	1	1	1	243910-7	.Elborstsats.....	.Carbon brush kit.....	1	(834518)		0420
18	4	4	4	243911-5	.Borstfjäder.....	.Brush spring.....	3			0440
19	1	1	1	240606-4	.Kåpa.....	.Casing.....	8			0460
20	2	2	2	956059-0	.Skruv.....	.Screw.....	2			0480
21	2	2	2	239340-3	.Fjäderbricka.....	.Spring washer.....	8			0500
22	2	-	-	243912-3	.Skruv.....	.Screw.....	3			0520
	-	2	2	243970-1	.Skruv.....	.Screw.....	3			0540
23	2	2	2		.Bricka.....	.Washer.....	8			0560
24	1	-	-	243913-1	.Manövermagnet.....	.Solenoid switch.....	3			0580
	-	1	1	244184-8	.Manövermagnet.....	.Solenoid switch.....	3			0600
25	2	-	-	243914-9	.Skruv.....	.Screw.....	3			0620
	-	2	2	833736-2	.Skruv.....	.Screw.....	3			0640
26	1	1	1	955921-2	.Fjäderbricka.....	.Spring washer.....	2			0660
27	1	1	1	955782-8	.Mutter.....	.Nut.....	2			0680
28	1	1	1	241300-3	Rep.sats.....	Repair kit.....	3			0700
29	1	1	1	1161133-2	Startmotorfett.....	Starter motor grease.....	6			0720

Sida Page	Grupp Group	Startmotor, 1276194,1306503	Starter motor, 1276194,1306503	Illustration 34665 1984-12	0225
30	3				

Pos. Fig.	Antal/Quantity			Artikel nr Part No	Benämning	Description	Sats Kit	B P S R	Anmärkning Notes	
	127 6194	130 6503								
1	1	-	-	1276194-6	Startmotor	Starter motor		8		0020
	-	1	-	1306503-2	Startmotor	Starter motor		8		0040
2	1	-	-	1276452-8	..Fältlindning	..Field winding		4		0060
	-	1	-	1306606-3	..Fältlindning	..Field winding		4		0080
3	4	4	-	1276453-6	..Skruv	..Screw		3		0100
4	2	2	-	1276454-4	..Elborstar, +	..Brush, +		1		0120
5	1	-	-	1276461-9	..Drivlager	..Drive end bearing		3		0140
	-	1	-	1306607-1	..Drivlager	..Drive end bearing		3		0160
6	1	1	-	1276462-7	..Lagerbussning	..Bushing		3		0180
7	1	1	-	1276464-3	..Kopplingsarm, sats	..Shift lever kit		3		0200
8	1	1	-		..Arm	..Shift lever		S		0220
9	1	1	-		..Fjäder	..Torsion spring		S		0240
10	1	1	-	1276460-1	..Startmotordrev	..Pinion assembly		3		0260
11	1	1	-	1276451-0	..Drevstopp, sats	..Pinion stopper set		S 3		0280
12	1	1	-		..Anslagsring	..Pinion stopper		S		0300
13	1	1	-		..Låsring	..Pinion stopper clip		S		0320
14	1	1	-	1276469-2	..Mittlagerring	..Center bracket		3		0340
						assembly				0360
15	1	1	-	1276470-0	..Lagerbussning	..Center bearing		3		0380
16	1	1	-	1276449-4	..Rotor	..Rotor		3		0400
17	1	-	-	1276465-0	..Manövermagnet	..Magnetic switch		3		0420
						assembly				0440
	-	1	-	1306608-9	..Manövermagnet	..Magnetic switch		3		0460
						assembly				0480
18	1	1	-	1276463-5	..Packningssats	..Dust cover kit		3		0500
19	1	1	-		..Packning	..Dust cover		S	TJ 0,8	0520
20	1	1	-		..Packning	..Dust cover		S	TJ 0,5	0540
21	1	1	-		..Packning	..Dust cover		S		0560
22	1	1	-		..Skyddskåpa	..Casing		S		0580
23	2	2	-	1276467-6	..Skruv	..Screw		3		0600
24	2	2	-		..Fjäderbricka	..Spring washer		8		0620
25	1	1	-	1276457-7	..Borsthållarplatta	..Brush holder assembly		3		0640
26	2	2	-	1276458-5	..Elborstar, -	..Brush, -		1		0660
27	4	4	-	1276459-3	..Borstfjäder	..Brush spring		2		0680
28	1	1	-	1276455-1	..Kommutatorlagring	..Rear cover assembly		3		0700
29	1	1	-	1276456-9	..Lagerbussning	..Rear cover bushing		3		0720
30	1	1	-	1276450-2	..Justerbricka, sats	..Thrust washer, kit		3		0740
31	1	1	-		..Bricka	..Thrust washer		S	TJ 2,0	0760
32	2	2	-		..Bricka	..Thrust washer		S	TJ 0,3	0780
33	1	1	-		..Fixerbricka	..E ring		S		0800
34	2	2	-	1276466-8	..Skruv	..Screw		3		0820
35	2	2	-		..Fjäderbricka	..Spring washer		8		0840
36	1	1	-	1276468-4	..Skruvsats	..Screw set		3		0860
					borsthållarplatta	brush holder plate				0880
37	2	2	-		..Skruv	..Screw		S	M4X0,7X12	0900
38	1	1	-	1161133-2	Startmotorfett	Starter motor grease		6		0920

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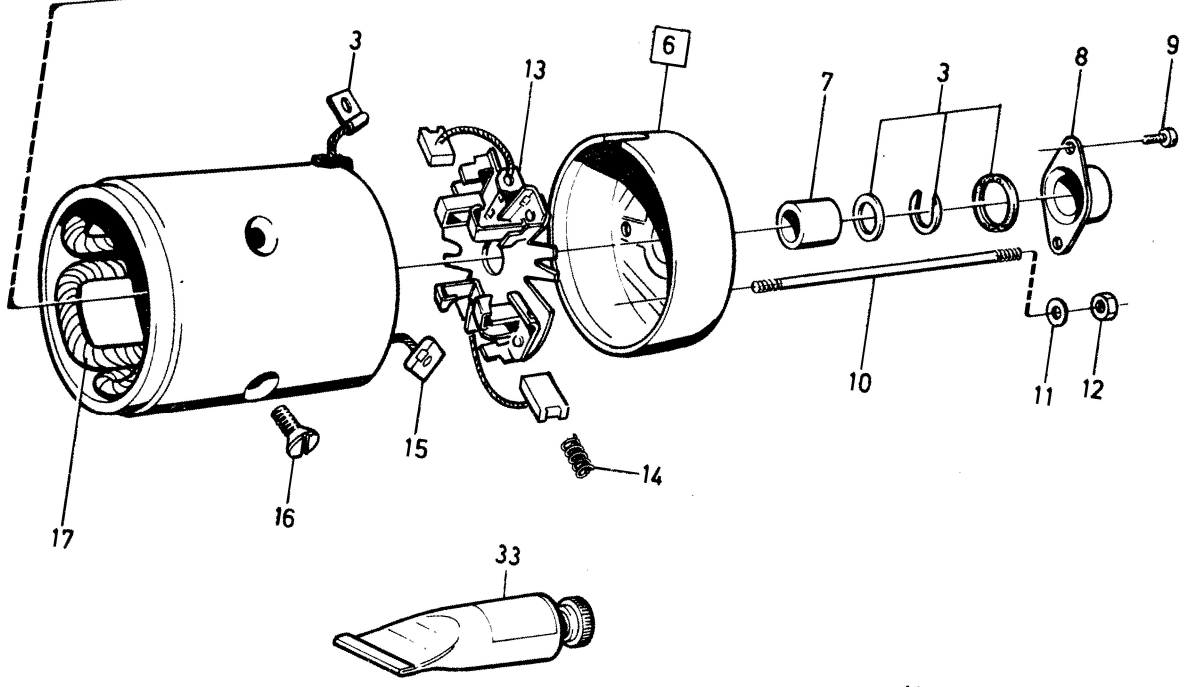
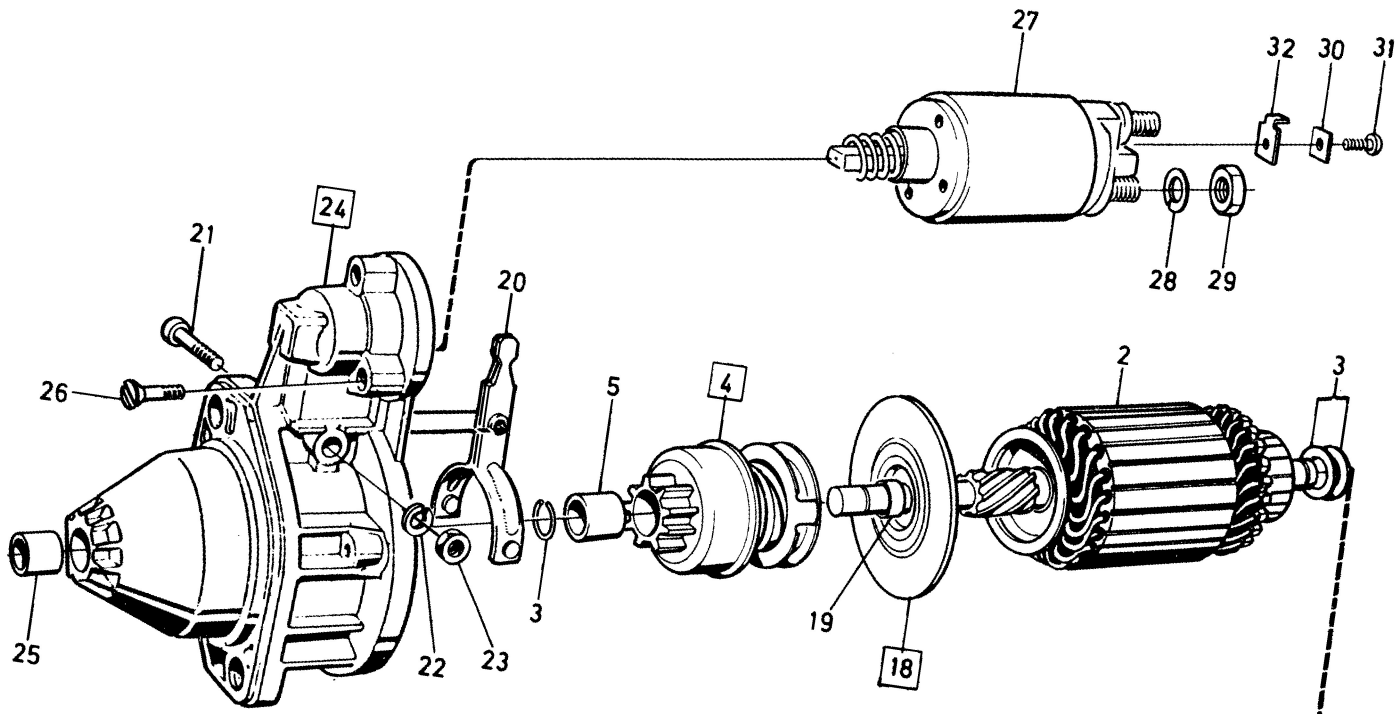


VOLVO PARTS
1 030 34665
(103:2)

Sida Page	Grupp Group	Startmotor	Starter motor,	Illustration	0235
32	3	1257325, 1257938, 1257939	1257325, 1257938, 1257939	34667	
				1984-12	

Pos. Fig.	Antal/Quantity			Artikel nr Part No	Benämning	Description	Sats Kit	B P S R	Anmärkning Notes	
	1257 325	1257 938	1257 939							
1	1	-	-	1257325-9	Startmotor.....	Starter motor.....	8		ERS AV 1ST 1257938-9	0020
	-	1	-	1257938-9	Startmotor.....	Starter motor.....	8		ERS AV 1ST 1257939-7	0040
	-	-	1	1257939-7	Startmotor.....	Starter motor.....	3			0060
2	1	1	1	1257690-6	.Rotor.....	.Rotor.....	3			0080
3	1	1	1	1257691-4	.Rep. sats rotor.....	.Repair kit rotor.....	3			0100
4	1	1	1	1257680-7	.Drev.....	.Drive gear.....	3			0120
5	2	2	-	1257681-5	.Bussning.....	.Bushing.....	3			0140
	-	-	2	1257681-5	.Bussning.....	.Bushing.....	3	(1328130)		0160
6	1	1	1	1257684-9	.Kommutatorlager.....	.Commutator and bearing.....	3			0180
										0200
7	1	1	1	6210777-6	..Bussning.....	..Bushing.....	3			0
8	1	1	1	829705-3	.Kåpa.....	.Casing.....	3			0240
9	2	2	2	233173-4	.Skruv.....	.Screw.....	2			0260
10	2	2	2	829699-8	.Pinnskruv.....	.Stud.....	3			0280
11	2	2	2	955892-5	.Bricka.....	.Washer.....	2			0300
12	2	2	2	955781-0	.Mutter.....	.Nut.....	2			0320
13	1	1	1	1257687-2	.Borstållare.....	.Brush holder.....	3			0340
14	4	4	4	829703-8	.Fjäder.....	.Spring.....	3			0360
15	1	1	-	1257686-4	.Elborstsats.....	.Carbon brush kit.....	1			0380
	-	-	1	1328136-5	.Elborstsats.....	.Carbon brush kit.....	1			0400
16	4	4	-	956130-9	.Skruv.....	.Screw.....	2			0420
	-	-	4	6211936-7	.Skruv.....	.Screw.....	3			0440
17	1	1	-	1257683-1	.Fältlindning.....	.Field winding.....	4			0460
	-	-	1	1328132-4	.Fältlindning.....	.Field winding.....	4			0480
18	1	1	-	829694-9	.Mellanlager.....	.Centre bearing.....	3			0500
	-	-	1	6210770-1	.Mellanlager.....	.Centre bearing.....	3			0520
19	1	1	-	829708-7	..Bussning.....	..Bushing.....	3			0540
	-	-	1	6644949-7	..Bussning.....	..Bushing.....	3			0560
20	1	1	1	6645020-6	.Kopplingsarm.....	.Engaging lever.....	3			0580
21	1	1	1	6210773-5	.Skruv.....	.Screw.....	3			0620
22	1	1	1	955921-2	.Fjäderbricka.....	.Spring washer.....	2			0640
23	1	1	1	244110-3	.Mutter.....	.Nut.....	4			0660
24	1	1	-	1257689-8	.Drivlager.....	.Drive bearing.....	3			0680
	-	-	1	1328142-3	.Drivlager.....	.Drive bearing.....	3			0700
25	1	1	1	238813-0	.Bussning.....	.Bushing.....	3			0720
26	3	3	-	6645031-3	.Skruv.....	.Screw.....	3			0740
	-	-	3	1328131-6	.Skruv.....	.Screw.....	3			0760
27	1	-	-	1257688-0	.Manövermagnet.....	.Solenoid switch.....	8		ERS AV 1ST 1328138-1	0780
	-	1	-	1328138-1	.Manövermagnet.....	.Solenoid switch.....	3	(1326183)		0800
	-	-	1	1328138-1	.Manövermagnet.....	.Solenoid switch.....	3			0820
28	1	1	-	955922-0	.Låsring.....	.Lock ring.....	2			0840
	-	-	1	955922-0	.Låsring.....	.Lock ring.....	2	(1328134)		0860
29	1	1	-	955791-9	.Mutter.....	.Nut.....	2			0880
	-	-	1	955783-6	.Mutter.....	.Nut.....	2			0900
30	1	1	1	241601-4	.Bricka.....	.Washer.....	3			0940
31	1	1	1	956058-2	.Skruv.....	.Screw.....	2			0960
32	1	1	-	1257685-6	.Flatstift.....	.Tabs.....	3			0980
	-	-	1	1328135-7	.Flatstift.....	.Tabs.....	3			0980
33	1	1	1	1161133-2	Startmotorfett.....	Starter motor grease.....	6			1000

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VOLVO PARTS
1 030 34667
103.2