



**VOLVO**  
 Genuine Parts  
 PV430 46418

A	1208524, 1208612					P S	Description	Benämning	Notes Anmärkning	S R	
	B	C	D	E	GEARBOX						VÄXELLÅDA
C						M45					
D											
E											
Fig	Part No. Artikel nr	Quantity /Antal									
		A	B	C	D	E					
	(1208524)	1	-	-	-	-	SP	Gea.box .....	Växellåda .....	REPL 1 PCS 1208612-0 1)	6
	1208612-0	1	-	-	-	-		Gearbox .....	Växellåda .....		5
1	1209489-2	1	-	-	-	-		• Gearbox housing .....	• Växellådshus .....		5
2		3	-	-	-	-	NS	•• Pin .....	•• Pinne .....		
3		1	-	-	-	-	NS	•• Pivot pin .....	•• Lagertapp .....		
4	1209780-4	1	-	-	-	-		• Input shaft .....	• Ingående axel .....		3
5	183827-5	1	-	-	-	-		• Ball bearing .....	• Kullager .....		2
6	914462-7	1	-	-	-	-		• Retaining ring .....	• Spärring .....		2
7	1220336-0	1	-	-	-	-		• Main shaft .....	• Huvudaxel .....		3
8	183829-1	1	-	-	-	-		• Needle bearing .....	• Nållager .....		2
9	1232616-1	1	-	-	-	-		• Synchronizing cone .....	• Synkroniseringskona .....		2
10	968700-5	1	-	-	-	-		• Retaining ring .....	• Spärring .....	34 X 1.75	2
11	1220350-1	1	-	-	-	-		• Synchronizing hub .....	• Synkroniseringsnav .....		2
12	1232383-8	3	-	-	-	-		• Locating key .....	• Medbringare .....		2
13	1232740-9	2	-	-	-	-		• Spring ring .....	• Fjädderring .....		3
14	1232616-1	1	-	-	-	-		• Synchronizing cone .....	• Synkroniseringskona .....		2
15	1232598-1	1	-	-	-	-		• Engaging sleeve .....	• Kopplingshylsa .....		3
16	1220838-5	1	-	-	-	-		• Gear 3rd .....	• Kuggghjul 3:AN .....		3
16a	1381565-9	1	-	-	-	-		• Needle bearing .....	• Nållager .....		2
17	1377668-7	1	-	-	-	-		• Gear 2nd .....	• Kuggghjul 2:AN .....		3
17a	1340649-1	1	-	-	-	-		• Needle bearing .....	• Nållager .....		2
18	1232616-1	1	-	-	-	-		• Synchronizing cone .....	• Synkroniseringskona .....		2
19	(1220337)	1	-	-	-	-	SP	• Synchronizing hub .....	• Synkroniseringsnav .....	REPL 1 PCS 1220976-3, 1 PCS 1220977-1	2
20	1220326-1	3	-	-	-	-		• Companion flange .....	• Medbringare .....		2
21	1232740-9	2	-	-	-	-		• Spring ring .....	• Fjädderring .....		3
22	968700-5	1	-	-	-	-		• Retaining ring .....	• Spärring .....	34 X 1.75	2
23	1209876-0	1	-	-	-	-		• Engaging sleeve .....	• Kopplingshylsa .....		2
24	1232616-1	1	-	-	-	-		• Synchronizing cone .....	• Synkroniseringskona .....		2
25	1340494-2	1	-	-	-	-		• Gear 1st .....	• Kuggghjul 1:AN .....		2
26	1220333-7	1	-	-	-	-		• Thrust washer .....	• Tryckbricka .....		3
27	183827-5	1	-	-	-	-		• Ball bearing .....	• Kullager .....		2
28	948008-8	X	-	-	-	-		• Shim .....	• Justerbleck .....	THK 0.60 mm	2
	948009-6	X	-	-	-	-		• Shim .....	• Justerbleck .....	THK 0.75 mm	2
	948010-4	X	-	-	-	-		• Shim .....	• Justerbleck .....	THK 0.90 mm	2
	948011-2	X	-	-	-	-		• Shim .....	• Justerbleck .....	THK 1.00 mm	2
29	1377666-1	1	-	-	-	-		• Countershaft .....	• Mellanaxel .....		3
30	183834-1	1	-	-	-	-		• Roller bearing .....	• Rullager .....		2
31	183834-1	1	-	-	-	-		• Roller bearing .....	• Rullager .....		2
32	949048-3	X	-	-	-	-		• Shim .....	• Justerbleck .....	THK 0.05 mm	2
	948298-5	X	-	-	-	-		• Shim .....	• Justerbleck .....	THK 0.10 mm	2
	948299-3	X	-	-	-	-		• Shim .....	• Justerbleck .....	THK 0.15 mm	2
	948300-9	X	-	-	-	-		• Shim .....	• Justerbleck .....	THK 0.35 mm	2
	948301-7	X	-	-	-	-		• Shim .....	• Justerbleck .....	THK 0.50 mm	2
	948302-5	X	-	-	-	-		• Shim .....	• Justerbleck .....	THK 0.70 mm	2
	948303-3	X	-	-	-	-		• Shim .....	• Justerbleck .....	THK 1.00 mm	2
33	1232247-5	1	-	-	-	-		• Reverse gear .....	• Backkuggghjul .....		3
34	1220324-6	1	-	-	-	-		• Shaft .....	• Axel .....		3
35	1232096-6	1	-	-	-	-		• Selector shaft .....	• Skiftaxel .....		3
36	1209477-7	2	-	-	-	-		• Selector fork .....	• Skiftgaffel .....		3
37	1232119-6	4	-	-	-	-		• Dog .....	• Glidsko .....		3
38	1232067-7	1	-	-	-	-		• Selector pin .....	• Växelpinne .....		3
39	1232645-0	1	-	-	-	-		• Spring pin .....	• Rörpinne .....		2
40	947705-0	1	-	-	-	-		• Sealing ring .....	• Tätningarring .....		2
41	1232068-5	1	-	-	-	-		• Lever .....	• Hävarm .....		3
42	951671-7	1	-	-	-	-		• E-circlip .....	• Spärryttare .....		2
☆ 43	3520218-3	3	-	-	-	-		• Washer .....	• Bricka .....	(1340910)	2
44	1232086-7	1	-	-	-	-		• Gear selector gate .....	• Växelkuliss .....		3
45	1232426-5	1	-	-	-	-		• Spring .....	• Fjäder .....		3
46	67089-3	1	-	-	-	-		• Ball .....	• Kula .....		2

1) Spare part version. / Reservdelsutförande.

A	1208524, 1208612					P S	Description	Benämning	Notes Anmärkning	S R						
	B										GEARBOX	VÄXELLÅDA	Group Grupp <b>43</b>			
	C													M45	Page Sida 591	
	D															
	E															
Fig	Part No. Artikel nr	Quantity /Antal														
		A	B	C	D	E										
47	1220431-9	1	-	-	-	-	• Spring .....	• Fjäder .....			3					
48	1340988-3	1	-	-	-	-	• Gasket asbestos-free .....	• Packning asbestfri .....			2					
49	1209310-0	1	-	-	-	-	• Gearbox cover .....	• Växellådslock .....			4					
50	1232080-0	1	-	-	-	-	•• Leaf spring .....	•• Bladfjäder .....			3					
51	955126-8	1	-	-	-	-	•• Screw .....	•• Skruv .....	1)		2					
52	1381504-8	1	-	-	-	-	•• Plug .....	•• Propp .....	M18 X 12 mm		2					
53	11998-2	1	-	-	-	-	•• Gasket .....	•• Packning .....	18 X 22 mm		1					
54	960630-2	2	-	-	-	-	•• Plug .....	•• Propp .....	M14 X 12		2					
55	957178-7	2	-	-	-	-	•• Gasket .....	•• Packning .....			2					
56	945444-8	6	-	-	-	-	• Flange screw .....	• Flänsskruv .....			2					
57	380977-9	1	-	-	-	-	• Speedometer gear .....	• Hastighetsmätarhjul .....			3					
58	1340990-9	1	-	-	-	-	• Gasket asbestos-free .....	• Packning asbestfri .....			2					
59		1	-	-	-	-	NS • Cover .....	• Lock .....	TRANS MARKED 1208524 REPL 1 PCS 1232079-2, 1 PCS 1220234-7, 1 PCS 381385-4, 1 PCS 955270-4, 1 PCS 949656-3		4					
60	1232079-2	1	-	-	-	-	• Cover .....	• Lock .....	TRANS MARKED 1208524		4					
61	946752-3	4	-	-	-	-	• Flange screw .....	• Flänsskruv .....	LG 35 mm		2					
62	1233756-4	1	-	-	-	-	• Sealing ring .....	• Tätningsring .....			2					
63	1377334-6	1	-	-	-	-	• Magnetic plug .....	• Magnetpropp .....			2					
64	1381504-8	1	-	-	-	-	• Plug .....	• Propp .....			2					
64	957181-1	2	-	-	-	-	• Gasket .....	• Packning .....			2					