



**VOLVO**  
 Genuine Parts  
 PV 430 43627  
 (104:7)

A	B	C	D	E	GEARBOX					VÄXELLÅDA		Group Grupp
					M47: 1208542, 1208565, 1208566							43
Fig	Part No. Artikel nr	Quantity /Antal					P S	Description	Benämning	Notes Anmärkning	S R	
		A	B	C	D	E						
	(1208542)	1	-	-	-	-	SP	Gearbox .....	Växellåda .....	REPL 1 PCS 1208614-6	6	
	(1208565)	1	-	-	-	-	SP	Gearbox .....	Växellåda .....	1) REPL 1 PCS 1208617-9	5	
	(1208566)	1	-	-	-	-	SP	Gearbox .....	Växellåda .....	1) REPL 1 PCS 1208614-6	5	
1	1209378-7	1	-	-	-	-		•Gearbox housing .....	•Växellådshus .....		5	
2		1	-	-	-	-	NS	••Housing, front .....	••Hus, främre .....			
3		1	-	-	-	-	NS	••Housing, rear .....	••Hus, bakre .....			
4		2	-	-	-	-	NS	••Guide pin .....	••Styrtapp .....			
5		1	-	-	-	-	NS	••Pivot pin .....	••Lagertapp .....			
6	1340992-5	1	-	-	-	-		•Gasket .....	•Packning .....	(1232955)	2	
7	970963-5	4	-	-	-	-		•Screw .....	•Skruv .....	(955333)	2	
8	1209296-1	1	-	-	-	-		•Input shaft .....	•Ingående axel .....		3	
9	1232398-6	1	-	-	-	-		•Sleeve .....	•Hylsa .....	TRANS MARKED 1208565	3	
10	1377098-7	1	-	-	-	-		•Ball bearing .....	•Kullager .....		3	
11	914462-7	1	-	-	-	-		•Retaining ring .....	•Spårring .....		2	
12	1340497-5	1	-	-	-	-		•Main shaft .....	•Huvudaxel .....	TRANS MARKED 1208542, 1208566	3	
	1340328-2	1	-	-	-	-		•Main shaft .....	•Huvudaxel .....	TRANS MARKED 1208565	3	
13	183829-1	1	-	-	-	-		•Needle bearing .....	•Nållager .....		2	
14	1232616-1	2	-	-	-	-		•Synchronizing cone .....	•Synkroniseringskona .....		2	
15	945497-6	1	-	-	-	-		•Retaining ring .....	•Spårring .....	34 X 1.50 ALTER	2	
	968700-5	1	-	-	-	-		•Retaining ring .....	•Spårring .....	34 X 1.75 ALTER	2	
16	1220350-1	1	-	-	-	-		•Synchronizing hub .....	•Synkroniseringsnav .....		2	
17	1232383-8	3	-	-	-	-		•Locating key .....	•Medbringare .....		2	
18	1232740-9	2	-	-	-	-		•Spring ring .....	•Fjädersring .....		3	
19	1232616-1	1	-	-	-	-		•Synchronizing cone .....	•Synkroniseringskona .....		2	
20	1232598-1	1	-	-	-	-		•Engaging sleeve .....	•Kopplingshylsa .....		3	
21	(1232402)	1	-	-	-	-	SP	•Gear 3rd .....	•Kuggghjul 3:AN .....	REPL 1 PCS 1220838-5, 1 PCS 1340649-1.	3	
22	(1377715)	1	-	-	-	-	SP	•Gear 2nd .....	•Kuggghjul 2:AN .....	REPL 1 PCS 1377668-7 1 PCS 1340649-1	3	
23	1232616-1	1	-	-	-	-		•Synchronizing cone .....	•Synkroniseringskona .....		2	
24	(1220337)	1	-	-	-	-	SP	•Synchronizing hub .....	•Synkroniseringsnav .....	TRANS MARKED 1208565 REPL 1 PCS 1220976-3, 1 PCS 1220977-1	2	
	1220976-3	1	-	-	-	-		•Synchronizing hub .....	•Synkroniseringsnav .....	TRANS MARKED 1208542, 1208566	3	
25	1220977-1	1	-	-	-	-		•Washer .....	•Bricka .....	TRANS MARKED 1208542, 1208566	2	
26	1220326-1	3	-	-	-	-		•Companion flange .....	•Medbringare .....		2	
27	1232740-9	2	-	-	-	-		•Spring ring .....	•Fjädersring .....		3	
28	945497-6	1	-	-	-	-		•Retaining ring .....	•Spårring .....	34 X 1.50 ALTER	2	
	968700-5	1	-	-	-	-		•Retaining ring .....	•Spårring .....	34 X 1.75 ALTER	2	
29	1209876-0	1	-	-	-	-		•Engaging sleeve .....	•Kopplingshylsa .....		2	
30	(1220895)	1	-	-	-	-	SP	•Gear 1st .....	•Kuggghjul 1:AN .....	REPL 1 PCS 1340494-2, 1 PCS 1381565-9.	3	
	(1220895)	1	-	-	-	-	SP	•Gear .....	•Kuggghjul .....	1208566 TRANS MARKED 1208565 REPL 1 PCS 1340494-2, 1 PCS 1381565-9.	3	
31	1220333-7	1	-	-	-	-		•Thrust washer .....	•Tryckbricka .....	TRANS MARKED 1208565	3	
32	1220849-2	1	-	-	-	-		•Washer .....	•Bricka .....	TRANS MARKED 1208542, 1208566	2	
33	3502569-1	3	-	-	-	-		•Spring .....	•Fjäder .....	TRANS MARKED 1208542, 1208566	2	
34	1340757-2	1	-	-	-	-		•Sleeve .....	•Kona .....	TRANS MARKED 1208542, 1208566	2	
35	183827-5	1	-	-	-	-		•Ball bearing .....	•Kullager .....		2	
36	1340651-7	1	-	-	-	-		•Synchronizing hub .....	•Synkroniseringsnav .....		3	
37	1340495-9	1	-	-	-	-		••Plate .....	••Plåt .....		4	
38	1232740-9	1	-	-	-	-		••Spring ring .....	••Fjädersring .....		3	

1) Spare part version. / Reservdelsutförande.

A	B	C	D	E	GEARBOX		VÄXELLÅDA		Group Grupp		
					M47: 1208542, 1208565, 1208566		Page Sida				
Fig	Part No. Artikel nr	Quantity /Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
39	1232383-8	3	-	-	-	-		• Locating key .....	• Medbringare .....		2
40	1232598-1	1	-	-	-	-		• Engaging sleeve .....	• Kopplingshylsa .....		3
41	1232740-9	1	-	-	-	-		• Spring ring .....	• Fjädderring .....		3
42	1340588-1	1	-	-	-	-		• Spacer sleeve .....	• Distanshylsa .....		4
43	1232616-1	1	-	-	-	-		• Synchronizing cone .....	• Synkroniseringskona .....		2
44	1340898-4	1	-	-	-	-		• Gear 5th .....	• Kuggjul 5:AN .....		3
45	1340405-8	1	-	-	-	-		• Bearing race .....	• Lagerring .....		3
46	1232990-0	1	-	-	-	-		• Spacer .....	• Mellanlägg .....		4
47	1232993-4	1	-	-	-	-		• Roller bearing .....	• Rullager .....		2
48	1232899-3	1	-	-	-	-		• Ring .....	• Ring .....		3
49	1340629-3	1	-	-	-	-		• Spacer washer .....	• Distansbricka .....		3
50	948008-8	X	-	-	-	-		• Shim .....	• Justerbleck .....	THK 0.60 mm, O.DIA 71.5 mm	2
	948009-6	X	-	-	-	-		• Shim .....	• Justerbleck .....	THK 0.75 mm, O.DIA 71.5 mm	2
	948010-4	X	-	-	-	-		• Shim .....	• Justerbleck .....	THK 0.90 mm, O.DIA 71.5 mm	2
	948011-2	X	-	-	-	-		• Shim .....	• Justerbleck .....	THK 1.00 mm, O.DIA 71.5 mm	2
51	1340627-7	1	-	-	-	-		• Nut .....	• Mutter .....		3
52	1340329-0	1	-	-	-	-		• Bearing sleeve .....	• Lagerhylsa .....		3
52a	1340904-0	1	-	-	-	-		• Washer .....	• Bricka .....		3
53	1340649-1	1	-	-	-	-		• Needle bearing .....	• Nållager .....		2
54	1377665-3	1	-	-	-	-		• Countershaft .....	• Mellanaxel .....		3
55	1209392-8	1	-	-	-	-		• Roller bearing .....	• Rullager .....		2
56	183834-1	1	-	-	-	-		• Roller bearing .....	• Rullager .....		2
57	1340628-5	1	-	-	-	-		• Carrier .....	• Hållare .....		3
58	966378-2	6	-	-	-	-		• Screw .....	• Skruv .....		5
59	1340897-6	1	-	-	-	-		• Gear .....	• Kuggjul .....		3
60	1209535-2	1	-	-	-	-		• Screw .....	• Skruv .....		2
61	183577-6	1	-	-	-	-		• Cup .....	• Yttering .....		2
62	183576-8	1	-	-	-	-		• Cone .....	• Innerring .....		2
63	1232992-6	1	-	-	-	-		• Washer .....	• Bricka .....		3
64	3294334-2	X	-	-	-	-		• Shim .....	• Justerbleck .....	THK 0.10 mm	3
	3294335-9	X	-	-	-	-		• Shim .....	• Justerbleck .....	THK 0.15 mm	3
	3294336-7	X	-	-	-	-		• Shim .....	• Justerbleck .....	THK 0.25 mm	3
	3204069-3	X	-	-	-	-		• Shim .....	• Justerbleck .....	THK 0.55 mm	2
	3204070-1	X	-	-	-	-		• Shim .....	• Justerbleck .....	THK 0.75 mm	2
65	1232247-5	1	-	-	-	-		• Reverse gear .....	• Backkuggjul .....		3
66	1220324-6	1	-	-	-	-		• Shaft .....	• Axel .....		3
67	1232892-8	1	-	-	-	-		• Selector shaft .....	• Skiftaxel .....		3
68	1209477-7	2	-	-	-	-		• Selector fork .....	• Skiftgaffel .....		3
69	1232119-6	6	-	-	-	-		• Dog .....	• Glidsko .....		3
70	1232067-7	1	-	-	-	-		• Selector pin .....	• Växelpinne .....		3
71	1232645-0	1	-	-	-	-		• Spring pin .....	• Rörpinne .....		2
72	947705-0	1	-	-	-	-		• Sealing ring .....	• Tätningsring .....		2
73	67089-3	1	-	-	-	-		• Ball .....	• Kula .....		2
74	1220431-9	1	-	-	-	-		• Spring .....	• Fjäder .....		3
75	1232973-6	1	-	-	-	-		• Selector shaft .....	• Skiftaxel .....		3
76	1340619-4	1	-	-	-	-		• Selector fork .....	• Skiftgaffel .....		3
77	1232645-0	1	-	-	-	-		• Spring pin .....	• Rörpinne .....		2
78	1232974-4	1	-	-	-	-		• Selector pin .....	• Växelpinne .....		3
79	1232645-0	1	-	-	-	-		• Spring pin .....	• Rörpinne .....		2
80	1232976-9	1	-	-	-	-		• Lever .....	• Hävarm .....		3
81	951671-7	1	-	-	-	-		• E-circlip .....	• Spärryttare .....		2
82	1377620-8	1	-	-	-	-		• Gear selector gate .....	• Växelkuliss .....		3
☆ 83	3520218-3	3	-	-	-	-		• Washer .....	• Bricka .....	(1340910)	2
84	1232951-2	1	-	-	-	-		• Gearbox cover .....	• Växellådslock .....		4
85	1232080-0	1	-	-	-	-		• Leaf spring .....	• Bladfjäder .....		3
86	960859-7	1	-	-	-	-		• Screw .....	• Skruv .....		6
87	1340991-7	1	-	-	-	-		• Gasket .....	• Packning .....	(1232952)	2
88	945444-8	6	-	-	-	-		• Flange screw .....	• Flänsskruv .....		2

A			GEARBOX		VÄXELLÅDA		Group				
							Grupp				
							43				
							Page				
							Sida				
B							613				
C											
D											
E											
								M47: 1208542, 1208565, 1208566			
Fig	Part No. Artikel nr	Quantity /Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
89	1377334-6	1	-	-	-	-		• Magnetic plug .....	• Magnetpropp .....		2
90	957181-1	1	-	-	-	-		• Gasket .....	• Packning .....		2
91	1381504-8	1	-	-	-	-		• Plug .....	• Propp .....		2
92	957181-1	1	-	-	-	-		• Gasket .....	• Packning .....		2
93	1209475-1	1	-	-	-	-		• Speedometer gear .....	• Hastighetsmätarhjul .....	TRANS MARKED 1208565	3
94	1340993-3	1	-	-	-	-		• Gasket .....	• Packning .....	(1232898)	2
95	1209457-9	1	-	-	-	-		• Cover .....	• Lock .....	TRANS MARKED 1208565	4
	1232890-2	1	-	-	-	-		• Cover .....	• Lock .....	TRANS MARKED 1208542, 1208566	4
96	1233756-4	1	-	-	-	-		• Sealing ring .....	• Tätningsring .....		2
97	955335-5	4	-	-	-	-		• Screw .....	• Skruv .....	LG 150 mm	2
98	1232175-8	4	-	-	-	-		• Sleeve .....	• Hylsa .....		3
99	948823-0	4	-	-	-	-		• Washer .....	• Bricka .....		2