



**VOLVO**  
 Genuine Parts  
 PV 431 46456

A		1208430, 1208490					GEARBOX	VÄXELLÅDA	M47	Group	
B		1208431, 1208546								Grupp	
C		1208477, 1208491								43	
D		1208489								Page	
E		1208530, 1208617								Sida	
									603		
Fig	Part No. Artikel nr	Quantity /Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
	(1208430)	1	-	-	-	-	SP	Gearbox .....	Växellåda .....	REPL 1 PCS 1208614-6	
	(1208431)	-	1	-	-	-	SP	Gearbox .....	Växellåda .....	REPL 1 PCS 1208617-9	
	(1208477)	-	-	1	-	-	SP	Gearbox .....	Växellåda .....	REPL 1 PCS 1208615-3	5
	(1208489)	-	-	-	1	-	SP	Gearbox .....	Växellåda .....	1) REPL 1 PCS 1208617-9	5
	(1208530)	-	-	-	-	1	SP	Gearbox .....	Växellåda .....	REPL 1 PCS 1208617-9	6
	(1208490)	1	-	-	-	-	SP	Gearbox .....	Växellåda .....	1) REPL 1 PCS 1208614-6	5
	(1208546)	-	1	-	-	-	SP	Gearbox .....	Växellåda .....	REPL 1 PCS 1208617-9	6
	(1208491)	-	-	1	-	-	SP	Gearbox .....	Växellåda .....	1) REPL 1 PCS 1208615-3	5
	1208617-9	-	-	-	-	-		Gearbox .....	Växellåda .....	1)	5
	1209378-7	1	1	1	1	1		• Gearbox housing .....	• Växellådshus .....		5
2		1	1	1	1	1	NS	•• Housing, front .....	•• Hus, främre .....		
3		1	1	1	1	1	NS	•• Housing, rear .....	•• Hus, bakre .....		
4		2	2	2	2	2	NS	•• Guide pin .....	•• Styr tapp .....		
5		1	1	1	1	1	NS	•• Pivot pin .....	•• Lagertapp .....		
6	1340992-5	1	1	1	1	1		• Gasket asbestos-free .....	• Packning asbestfri .....	ALTER	2
7	970963-5	4	4	4	4	4		• Screw .....	• Skruv .....	(955333)	2
8	1209296-1	1	1	1	1	1		• Input shaft .....	• Ingående axel .....		3
9	1232398-6	-	1	-	1	1		• Sleeve .....	• Hylsa .....		3
10	1377098-7	1	1	1	1	1		• Ball bearing .....	• Kullager .....		3
11	914462-7	1	1	1	1	1		• Retaining ring .....	• Spärring .....		2
12	1340497-5	1	-	-	-	-		• Main shaft .....	• Huvudaxel .....		3
	1340328-2	-	1	1	1	1		• Main shaft .....	• Huvudaxel .....		3
13	183829-1	1	1	1	1	1		• Needle bearing .....	• Nållager .....		2
14	1232616-1	2	2	2	2	2		• Synchronizing cone .....	• Synkroniseringskona .....		2
15	968700-5	1	1	1	1	1		• Retaining ring .....	• Spärring .....	34 X 1.75 ALTER	2
	945497-6	1	1	1	1	-		• Retaining ring .....	• Spärring .....	34 X 1.50 ALTER	2
16	1220350-1	1	1	1	1	1		• Synchronizing hub .....	• Synkroniseringsnav .....		2
17	1232383-8	3	3	3	3	3		• Locating key .....	• Medbringare .....		2
18	1232740-9	2	2	2	2	2		• Spring ring .....	• Fjädderring .....		3
19	1232616-1	1	1	1	1	1		• Synchronizing cone .....	• Synkroniseringskona .....		2
20	1232598-1	1	1	1	1	1		• Engaging sleeve .....	• Kopplingshylsa .....		3
21	(1232402)	1	1	1	1	-	SP	• Gear 3rd .....	• Kuggghjul 3:AN .....	REPL 1 PCS 1220838-5, 1 PCS 1340649-1.	3
	1220838-5	-	-	-	-	1		• Gear 3rd .....	• Kuggghjul 3:AN .....		3
21a	1340649-1	-	-	-	-	1		• Needle bearing .....	• Nållager .....		2
22	1232401-8	1	1	1	1	-		• Gear 2nd .....	• Kuggghjul 2:AN .....	-1986	3
	(1377715)	1	1	1	1	-	SP	• Gear 2nd .....	• Kuggghjul 2:AN .....	1987-	3
	1377668-7	-	-	-	-	1		• Gear 2nd .....	• Kuggghjul 2:AN .....	REPL 1 PCS 1377668-7, 1 PCS 1340649-1.	3
22a	1340649-1	-	-	-	-	1		• Needle bearing .....	• Nållager .....		2
23	1232616-1	1	1	1	1	-		• Synchronizing cone .....	• Synkroniseringskona .....		2
24	(1220337)	-	1	-	-	-	SP	• Synchronizing hub .....	• Synkroniseringsnav .....	REPL 1 PCS 1220976-3, 1 PCS 1220977-1	2
	1220976-3	1	-	1	1	1		• Synchronizing hub .....	• Synkroniseringsnav .....		3
25	1220977-1	1	-	1	1	1		• Washer .....	• Bricka .....		2
26	1220326-1	3	3	3	3	3		• Companion flange .....	• Medbringare .....		2
27	1232740-9	2	2	2	2	2		• Spring ring .....	• Fjädderring .....		3
28	968700-5	1	1	1	1	1		• Retaining ring .....	• Spärring .....	34 X 1.75 ALTER	2
	945497-6	1	1	1	1	1		• Retaining ring .....	• Spärring .....	34 X 1.50 ALTER	2
29	1209876-0	1	1	1	1	1		• Engaging sleeve .....	• Kopplingshylsa .....		2
30	(1220895)	1	-	1	-	-	SP	• Gear 1st .....	• Kuggghjul 1:AN .....	REPL 1 PCS 1340494-2, 1 PCS 1381565-9.	3
	(1232428)	-	1	-	1	-	SP	• Gear 1st .....	• Kuggghjul 1:AN .....	REPL 1 PCS 1220895-5	3
	1340494-2	-	-	-	-	1		• Gear 1st .....	• Kuggghjul 1:AN .....		2
30a	1381565-9	-	-	-	-	1		• Needle bearing .....	• Nållager .....		2
31	1220333-7	-	1	-	1	1		• Thrust washer .....	• Tryckbricka .....		3
32	1220849-2	1	-	1	-	-		• Washer .....	• Bricka .....		2
33	3502569-1	3	-	3	-	-		• Spring .....	• Fjäder .....		2
34	1340757-2	1	-	1	-	-		• Sleeve .....	• Kona .....		2

1) Spare part version. / Reservdelsutförande.

A		1208430, 1208490					GEARBOX	VÄXELLÅDA	M47	Group	
B		1208431, 1208546								Grupp	
C		1208477, 1208491								43	
D		1208489								Page	
E		1208530, 1208617								Sida	
Fig	Part No. Artikel nr	Quantity /Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
35	183827-5	1	1	1	1	1		• Ball bearing .....	• Kullager .....		2
36	1340651-7	1	1	1	1	1		• Synchronizing hub .....	• Synkroniseringsnav .....		3
37	1340495-9	1	1	1	1	1		• Plate .....	• Plåt .....		4
38	1232740-9	1	1	1	1	1		• Spring ring .....	• Fjädderring .....		3
39	1232383-8	3	3	3	3	3		• Locating key .....	• Medbringare .....		2
40	1232598-1	1	1	1	1	1		• Engaging sleeve .....	• Kopplingshylsa .....		3
41	1232740-9	1	1	1	1	1		• Spring ring .....	• Fjädderring .....		3
42	1340588-1	1	1	1	1	1		• Spacer sleeve .....	• Distanshylsa .....		4
43	1232616-1	1	1	1	1	1		• Synchronizing cone .....	• Synkroniseringskona .....		2
44	1340898-4	1	1	1	1	1		• Gear 5th .....	• Kugghjul 5:AN .....		3
45	1340405-8	1	1	1	1	1		• Bearing race .....	• Lagerring .....		3
46	1232990-0	1	1	1	1	1		• Spacer .....	• Mellanlägg .....		4
47	1232993-4	1	1	1	1	1		• Roller bearing .....	• Rullager .....		2
48	1232899-3	1	1	1	1	1		• Ring .....	• Ring .....		3
49	1340629-3	1	1	1	1	1		• Spacer washer .....	• Distansbricka .....		3
50	948008-8	X	X	X	X	X		• Shim .....	• Justerbleck .....	THK 0.60 mm, O.DIA 71.5 mm	2
	948009-6	X	X	X	X	X		• Shim .....	• Justerbleck .....	THK 0.75 mm, O.DIA 71.5 mm	2
	948010-4	X	X	X	X	X		• Shim .....	• Justerbleck .....	THK 0.90 mm, O.DIA 71.5 mm	2
	948011-2	X	X	X	X	X		• Shim .....	• Justerbleck .....	THK 1.00 mm, O.DIA 71.5 mm	2
51	1340627-7	1	1	1	1	1		• Nut .....	• Mutter .....		3
52	1340329-0	1	1	1	1	1		• Bearing sleeve .....	• Lagerhylsa .....		3
52a	1340904-0	1	1	1	1	1		• Washer .....	• Bricka .....		3
53	1340649-1	1	1	1	1	1		• Needle bearing .....	• Nållager .....		2
54	(1209386)	1	1	1	1	-	SP	• Countershaft .....	• Mellanaxel .....	EXC TRANS 1208546, EXC TRANS 1208491 NO APP 100315-.	3
	1377665-3	-	1	-	-	-		• Countershaft .....	• Mellanaxel .....	REPL 1 PCS 1377665-3, 1 PCS 1377715-6.	3
	1377665-3	-	-	1	-	-		• Countershaft .....	• Mellanaxel .....	EXC TRANS 1208431 EXC TRANS 1208477.	3
	1377665-3	-	-	-	-	1		• Countershaft .....	• Mellanaxel .....	TRANS 1208491 NO APP 100315-.	3
55	1209392-8	1	1	1	1	1		• Roller bearing .....	• Rullager .....		2
56	183834-1	1	1	1	1	1		• Roller bearing .....	• Rullager .....		2
57	1340628-5	1	1	1	1	1		• Carrier .....	• Hållare .....		3
58	966378-2	6	6	6	6	6		• Screw .....	• Skruv .....		5
59	1340897-6	1	1	1	1	1		• Gear 5th .....	• Kugghjul 5:AN .....		3
60	1209535-2	1	1	1	1	1		• Screw .....	• Skruv .....		2
61	183577-6	1	1	1	1	1		• Cup .....	• Yttering .....		2
62	183576-8	1	1	1	1	1		• Cone .....	• Innerring .....		2
63	1232992-6	1	1	1	1	1		• Washer .....	• Bricka .....		3
64	3294334-2	X	X	X	X	X		• Shim .....	• Justerbleck .....	THK 0.10 mm	3
	3294335-9	X	X	X	X	X		• Shim .....	• Justerbleck .....	THK 0.15 mm	3
	3294336-7	X	X	X	X	X		• Shim .....	• Justerbleck .....	THK 0.25 mm	3
	3204069-3	X	X	X	X	X		• Shim .....	• Justerbleck .....	THK 0.55 mm	2
	3204070-1	X	X	X	X	X		• Shim .....	• Justerbleck .....	THK 0.75 mm	2
65	1232247-5	1	1	1	1	1		• Reverse gear .....	• Backkugghjul .....		3
66	1220324-6	1	1	1	1	1		• Shaft .....	• Axel .....		3
67	1232892-8	1	1	1	1	1		• Selector shaft .....	• Skiftaxel .....		3
68	1209477-7	2	2	2	2	2		• Selector fork .....	• Skiftgaffel .....		3
69	1232119-6	6	6	6	6	6		• Dog .....	• Glidsko .....		3
70	1232067-7	1	1	1	1	1		• Selector pin .....	• Växelpinne .....		3
71	1232645-0	1	1	1	1	1		• Spring pin .....	• Rörpinne .....		2
72	947705-0	1	1	1	1	1		• Sealing ring .....	• Tätningsring .....		2
73	67089-3	1	1	1	1	1		• Ball .....	• Kula .....		2
74	1220431-9	1	1	1	1	1		• Spring .....	• Fjäder .....		3
75	1232973-6	1	1	1	1	1		• Selector shaft .....	• Skiftaxel .....		3

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	B	1208431, 1208546								Page Sida 607
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D	1208489									S
E	1208530, 1208617									
Fig	Part No. Artikel nr	Quantity /Antal								
		A	B	C	D	E				
76	1340619-4	1	1	1	1	1	• Selector fork .....	• Skiftgaffel .....	(1340910)	3
77	1232645-0	1	1	1	1	1	• Spring pin .....	• Rörpinne .....		2
78	1232974-4	1	1	1	1	1	• Selector pin .....	• Växelpinne .....		3
79	1232645-0	1	1	1	1	1	• Spring pin .....	• Rörpinne .....		2
80	1232976-9	1	1	1	1	1	• Lever .....	• Hävarm .....		3
81	951671-7	1	1	1	1	1	• E-circlip .....	• Spärryttare .....		2
82	1377620-8	1	1	1	1	1	• Gear selector gate .....	• Växelkuliss .....		3
☆ 83	3520218-3	3	3	3	3	3	• Washer .....	• Bricka .....		2
84	1232951-2	1	1	1	1	1	• Gearbox cover .....	• Växellådslock .....		4
85	1232080-0	1	1	1	1	1	• Leaf spring .....	• Bladfjäder .....		3
86	960859-7	1	1	1	1	1	• Screw .....	• Skruv .....		6
87	1340991-7	1	1	1	1	1	• Gasket asbestos-free .....	• Packning asbestfri .....		2
88	945444-8	6	6	6	6	6	• Flange screw .....	• Flänsskruv .....		2
89	1377334-6	1	1	1	1	1	• Magnetic plug .....	• Magnetpropp .....		2
90	957181-1	1	1	1	1	1	• Gasket .....	• Packning .....		2
91	1381504-8	1	1	1	1	1	• Plug .....	• Propp .....		2
92	957181-1	1	1	1	1	1	• Gasket .....	• Packning .....		2
93	1209475-1	-	1	1	1	1	• Speedometer gear .....	• Hastighetsmätarhjul .....		3
94	1340993-3	1	1	1	1	1	• Gasket asbestos-free .....	• Packning asbestfri .....		2
95	1209457-9	-	1	1	1	1	• Cover .....	• Lock .....		4
	1232890-2	1	-	-	-	-	• Cover .....	• Lock .....		4
96	1233756-4	1	1	1	1	-	• Sealing ring .....	• Tätningsring .....		2
97	955335-5	4	4	4	4	4	• Screw .....	• Skruv .....		2
98	1232175-8	4	4	4	4	-	• Sleeve .....	• Hylsa .....		3
	1220879-9	4	-	4	-	-	• Sleeve .....	• Hylsa .....		3
99	948823-0	4	4	4	4	-	• Washer .....	• Bricka .....		2
	948823-0	-	-	-	-	4	• Washer .....	• Bricka .....		2
	948823-0	8	-	8	-	-	• Washer .....	• Bricka .....		2