



© VOLVO
 Genuine Parts
 PV 432 52241

A		1208402					OVERDRIVE		ÖVERVÄXEL		Group Grupp
B		1208282									43
C		1208328									Page Sida
D		1208465, 1208474, 1208629									623
E											
Fig	Part No. Artikel nr	Quantity /Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
1	(1208402)	1	-	-	-	-	SP	Overdrive	Överväxel	MARKED LAYCOCK 115935	5
	1208282-2	-	1	-	-	-		Overdrive	Överväxel	REPL 1 PCS 1208695-5	5
	(1208328)	-	-	1	-	-	SP	Overdrive	Överväxel	MARKED LAYCOCK 115925	5
	1208465-3	-	-	-	1	-		Overdrive	Överväxel	REPL 1 PCS 1208695-5	5
	(1208474)	-	-	-	1	-	SP	Overdrive	Överväxel	MARKED LAYCOCK 115938	5
	1208629-4	-	-	-	1	-		Overdrive	Överväxel	REPL 1 PCS 1208697-1	5
2	273133-9	1	1	1	1	-		•Housing	•Hus	MARKED LAYCOCK 115951	5
3	380777-3	8	8	8	8	-		••Stud	••Pinnskruv	MARKED LAYCOCK 115952	5
4	1209720-0	4	4	4	4	-		••Stud	••Pinnskruv	REPL 1 PCS 1208695-5	5
	380670-0	2	2	2	2	-		••Stud	••Pinnskruv	MARKED LAYCOCK 115938	5
5	61177-2	1	1	1	1	-		•Ball	•Kula	REPL 1 PCS 1208695-5	5
6	380750-0	1	1	1	1	-		•Spring	•Fjäder	MARKED LAYCOCK 115951	5
7	380749-2	1	1	1	1	-		•Plug	•Propp	MARKED LAYCOCK 115952	5
8	380672-6	1	1	1	1	-		•Plug	•Propp	REPL 1 PCS 1208695-5	5
9	1220889-8	1	1	1	1	-		•Gasket	•Packning	MARKED LAYCOCK 115952	5
10	380725-2	1	1	1	1	-		•Sleeve	•Hylsa	REPL 1 PCS 1208695-5	5
11	380766-6	1	1	1	1	-		••O-ring	••O-ring	MARKED LAYCOCK 115938	5
12	380721-1	1	1	1	1	-		•Piston	•Kolv	MARKED LAYCOCK 109038	5
13		1	1	1	1	-	NS	••Slide	••Slid		
14		1	1	1	1	-	NS	••Pin	••Tapp		
15	951932-3	1	1	1	1	-		••Lock pin	••Låspinne		
16	273134-7	1	1	1	1	-		•Seat	•Säte		
17		1	1	1	1	-	NS	••Spring	••Fjäder		
18	190611-4	1	1	1	1	-		••Ball	••Kula		
19	380726-0	1	1	1	1	-		•Plug	•Propp		
20	380767-4	1	1	1	1	-		••O-ring	••O-ring		
21	(1220944)	-	1	-	1	-	SP	•Reduction valve	•Reducerventil	REPL 1 PCS 3502652-5	3
	1220907-8	1	-	1	-	-		•Reduction valve	•Reducerventil		
22	380769-0	1	1	1	1	-		••O-ring	••O-ring		
23	380768-2	1	1	1	1	-		••O-ring	••O-ring		
24	1232507-2	1	1	1	1	-		••O-ring	••O-ring		
25	1209450-4	X	X	X	X	-		••Washer pressure adjustment	••Bricka tryckjustering	THK 0.05 mm	3
	1209451-2	X	X	X	X	-		••Washer pressure adjustment	••Bricka tryckjustering	THK 0.13 mm	3
	1209452-0	X	X	X	X	-		••Washer pressure adjustment	••Bricka tryckjustering	THK 0.25 mm	3
	1209453-8	X	X	X	X	-		••Washer pressure adjustment	••Bricka tryckjustering	THK 0.76 mm	3
26	380747-6	1	1	1	1	-		•Sleeve	•Hylsa		
27	380768-2	1	1	1	1	-		••O-ring	••O-ring		
28	380748-4	1	1	1	1	-		•Plug	•Propp		
29	380770-8	1	1	1	1	-		••O-ring	••O-ring		
30	380729-4	1	1	1	1	-		•Oil filter	•Oljefilter		
31	6814456-7	1	1	1	1	-		•Washer	•Bricka		
32	380731-0	1	1	1	1	-		•Plug	•Propp		
33	380716-1	1	1	1	1	-		•Sump	•Oljesump		
34		1	1	1	1	-	NS	••Magnet	••Magnet		
35	1220774-2	1	1	1	1	-		•Filter	•Filter		
36	3502464-5	1	1	1	1	-		•Gasket	•Packning	(1340966)	2
37	955638-2	6	6	6	6	-		•Screw	•Skruv		2
38	955920-4	6	6	6	6	-		•Spring washer	•Fjäderbricka		2
39	1232101-4	1	1	1	1	-		•Solenoid	•Solenoid		3
40	380772-4	2	2	2	2	-		••O-ring	••O-ring		2
41	1220890-6	1	1	1	1	-		••Sealing washer	••Plomberingsbricka	(380773)	2
42	380910-0	1	1	1	1	-		•Brake drum	•Bromstrumma		4
43	3502761-4	1	1	1	1	-		•Driven plate asbestos-free linings	•Kopplingslamell med asbestfria belägg	(1340514)	3
44	380694-0	1	1	1	1	-		•Bearing carrier	•Lagerhållare		4
45	6814042-5	4	4	4	4	-		•Screw	•Skruv	(380695)	3
46	380693-2	1	1	1	1	-		•Ball bearing	•Kullager		4
47	380764-1	1	1	1	1	-		•Retaining ring	•Spårring		3

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											625
Fig	Part No. Artikel nr	Quantity /Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
48	380765-8	1	1	1	1	-	• Retaining ring	• Spårring		3	
49	(380698)	2	2	2	2	-	SP • Piston	• Kolv	1985, EXC LAYCOCK 115952 REPL 1 PCS 6814454-2, 1 PCS 6814455-9	4	
	(1377041)	2	2	2	2	-	SP • Piston	• Kolv	1986- LAYCOCK 115952 REPL 1 PCS 6814454-2, 1 PCS 6814455-9.	3	
50	380756-7	2	2	2	2	-	•• O-ring	•• O-ring	1985, EXC LAYCOCK 115952	2	
	1377043-3	2	2	2	2	-	•• O-ring	•• O-ring	1986- LAYCOCK 115952	2	
50a	1377044	2	2	2	2	-	OP •• Ring	•• Ring	1986- LAYCOCK 115952	2	
51	(273659)	1	1	1	1	-	SP • Spring kit	• Fjädersats	REPL 4PCS 3502774-7		
									SEE 43-737	4	
52	380697-3	2	2	2	2	-	• Pressure plate	• Tryckplatta		4	
53	380887-0	4	4	4	4	-	• Nut	• Mutter		2	
54	(1232227)	1	1	1	1	-	SP • Housing, rear	• Hus, bakre	EXC LAYCOCK 115952	5	
		-	-	-	1	-	NS • Housing	• Hus	LAYCOCK 115952 REPL 1 PCS 1232501-5		
55	1232646-8	1	1	1	1	-	• Ring gear	• Ringhjul		5	
56	1232644-3	1	1	1	1	-	• Thrust washer	• Tryckbricka		4	
57	181092-8	1	1	1	1	-	• Ball bearing	• Kullager		2	
☆ 58	6814572-1	1	1	1	1	-	• Speedometer gear	• Hastighetsmätarhjul	(1232575)	3	
	1209882-8	-	-	-	-	-	• Speedometer gear	• Hastighetsmätarhjul		4	
59	11013-0	1	1	1	1	-	• Ball bearing	• Kullager		2	
60	1232013-1	1	1	1	1	-	• Sealing ring	• Tätningssring		3	
61	1209349-8	1	1	-	1	-	• Companion flange	• Medbringare	A = 41.3 , WI = 51.1	4	
61a	1209844-8	-	-	1	-	-	• Companion flange	• Medbringare	MARKED LAYCOCK 119038	4	
	1209844-8	-	-	-	1	-	• Companion flange	• Medbringare		4	
62	380688-2	1	1	1	1	-	• Washer	• Bricka		3	
63	380687-4	1	1	1	1	-	• Nut	• Mutter		3	
64	274043-9	1	1	1	1	-	• Repair kit	• Reparationssats	SEE 43-737	3	
65		1	1	1	1	-	NS •• Roller cage	•• Rullhållare			
		12	12	12	12	-	NS ••• Roller	••• Rulle			
66	1209484-3	1	1	1	1	-	•• Inner race	•• Innerring		4	
67	380713-8	1	1	1	1	-	• Oil deflector	• Oljeavkastare		4	
68	380414-3	1	1	1	1	-	• Retaining ring	• Spårring		3	
69	1209467-8	1	1	1	1	-	• Planet gear	• Planethjul		4	
70	380704-7	1	1	1	1	-	•• Oil collector	•• Oljefångare		3	
71	380709-6	3	3	3	3	-	•• Stub	•• Lagertapp		3	
72	380763-3	3	3	3	3	-	•• Lock pin	•• Låspinne		4	
73	1209466-0	6	6	6	6	-	•• Thrust washer	•• Tryckbricka		4	
74		3	3	3	3	-	NS •• Gear	•• Kugghjul			
75	380707-0	6	6	6	6	-	•• Needle bearing	•• Nållager		3	
76	380710-4	3	3	3	3	-	•• Spacer washer	•• Distansbricka		3	
77	1232042-0	1	1	1	1	-	• Sun gear	• Solhjul		4	
78	380762-5	1	1	1	1	-	• Retaining ring	• Spårring		3	
☆ 79	3502463-7	1	1	1	1	-	• Gasket	• Packning	(1340965)	2	
☆ 80	3502462-9	1	1	1	1	-	• Gasket	• Packning	(1340964)	2	
81	955921-2	4	4	4	4	-	• Spring washer	• Fjäderbricka		2	
82	1232520-5	2	2	2	2	-	• Sealing washer	• Tätningssbricka		3	
83	955847-9	6	6	6	6	-	• Nut	• Mutter		2	
84	1232153-5	1	1	1	1	-	Bearing sleeve	Lagerhylsa	4DRS CH -145710 5DRS CH -660380	3	
85	380757-5	1	1	1	1	-	• O-ring	• O-ring		2	
86	380752-6	1	1	1	1	-	• Sealing ring	• Tätningssring		3	
87	948602-8	1	1	1	1	-	Washer	Bricka	6.7 X 22 X 3 mm 4DRS CH -145710	2	

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88	948315-7	1	1	1	1	-	Washer	Bricka	5DRS CH -660380 6.7 X 14 X 3 mm	2		
89	380753-4	1	1	1	1	-	Speedometer gear 20-cog	Hastighetsmätarhjul 20 kuggar	4DRS CH -145710 5DRS CH -660380 R.AX RATIO 3.31/1	3		
	380754-2	1	1	1	1	-	Speedometer gear 18-cog	Hastighetsmätarhjul 18 kuggar	4DRS CH -145710 5DRS CH -660380 R.AX RATIO 3.54/1	3		
	381681-6	1	1	1	1	-	Speedometer gear 19-cog	Hastighetsmätarhjul 19 kuggar	4DRS CH -145710 5DRS CH -660380 R.AX RATIO 3.73/1	3		
	380753-4	1	1	1	1	-	Speedometer gear 20-cog	Hastighetsmätarhjul 20 kuggar	4DRS CH -145710 5DRS CH -660380 R.AX RATIO 3.91/1	3		
90	946245-8	1	1	1	1	-	Screw	Skruv	4DRS CH -145710 5DRS CH -660380	2		
91	955920-4	1	1	1	1	-	Spring washer	Fjäderbricka	4DRS CH -145710 5DRS CH -660380	2		