



VOLVO
 Genuine Parts
 PV 460 47599

A		MARKED 1030					REAR AXLE		BAKAXEL		Group Grupp
B		MARKED 1031									46
C		MARKED 1030									Page Sida
D		MARKED 1031									767
E							EXC ANTI-SPIN				
Fig	Part No. Artikel nr	Quantity /Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
1	(1216183)	1	-	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216345-7	5
	(1216104)	1	-	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216095-8	
	(1216184)	1	-	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216173-3	
	(1216185)	1	-	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216341-6	
	1216198	1	-	-	-	-	NS	Rear axle	Bakaxel		
	1216136-0	1	-	-	-	-		Rear axle	Bakaxel		
	1216118-8	1	-	-	-	-		Rear axle	Bakaxel		
	1216095-8	1	-	-	-	-		Rear axle	Bakaxel		
	1216186-5	-	1	-	-	-		Rear axle	Bakaxel	REPL 1 PCS 1216345-7	
	(1216187)	-	1	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216343-2	
	(1216188)	-	1	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216213-7	
	(1216189)	-	1	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216190-7	
	(1216201)	-	1	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216213-7	
	(1216202)	-	1	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216343-2	
	(1216111)	-	1	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216213-7	
	(1216123)	-	1	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216343-2	
	(1216174)	-	-	1	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216345-7	
	1216173-3	-	-	1	-	-		Rear axle	Bakaxel		
	1216172-5	-	-	1	-	-		Rear axle	Bakaxel	REPL 1 PCS 1216341-6	
	1216190-7	-	-	-	1	-		Rear axle	Bakaxel		
	(1216163)	-	-	-	1	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216343-2	
	(1216161)	-	-	-	1	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216213-7	
	1216213-7	-	-	-	1	-		Rear axle	Bakaxel		
	(1216214)	-	-	-	1	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216343-2	
2	1209357-1	1	-	1	-	-		•Rear axle casing	•Bakaxelkåpa		
☆	6814453-4	-	1	-	1	-		•Rear axle casing	•Bakaxelkåpa	(1209359)	
3		2	2	2	2	-	NS	••Cap	••Överfall		
☆	970881-9	4	4	4	4	-		••Screw	••Skruv	(963248)	
5		1	1	1	1	-	NS	••Anchorage	••Fäste		
6		2	2	2	2	-	NS	••Anchorage	••Fäste		
7	383222-7	2	2	2	2	-		••Sealing ring	••Tätningssring		
8	1229628-1	2	2	2	2	-		••Bushing	••Bussning		
9	1377334-6	1	1	1	1	-		•Magnetic plug	•Magnetpropp		
9a	957181-1	1	1	1	1	-		•Gasket	•Packning		
10	89671-2	1	1	-	-	-		•Inspection cover	•Inspektionslock		
	1209772-1	-	-	1	1	-		•Inspection cover	•Inspektionslock		
11	952359-8	-	-	1	1	-		•Plug	•Propp		
12	1308024-7	-	-	1	1	-		•Impulse sensor	•Impulsgivare		
13	1307369-7	-	-	1	1	-		••O-ring	••O-ring		
14	191834-1	-	-	1	1	-		•Shim	•Justerbleck	THK 0.1 mm	
	191835-8	-	-	1	1	-		•Shim	•Justerbleck	THK 0.15 mm	
	191837-4	-	-	1	1	-		•Shim	•Justerbleck	THK 0.25 mm	
	191836-6	-	-	1	1	-		•Shim	•Justerbleck	THK 0.7 mm	
	1209277-1	-	-	1	1	-		•Shim	•Justerbleck	THK 1.5 mm	
	1209287-0	-	-	1	1	-		•Shim	•Justerbleck	THK 2.5 mm	
15	1232772-2	-	-	1	1	-		•Lock nut	•Låsmutter		
16	1348890-3	-	-	1	1	-		•Bracket	•Konsol	(1324068)	
17	947107-9	9	9	9	9	-		•Flange screw	•Flänsskruv	LG 12 mm	
	944926-5	1	1	1	1	-		•Flange screw	•Flänsskruv		
18	1377332-0	1	1	1	1	-		•Gasket	•Packning		
19	1232771-4	1	1	-	-	-		•Differential	•Differential	(1217079)	
	1232771-4	-	-	1	1	-		•Differential	•Differential		
20	1232722-7	1	1	1	1	-		••Differential housing	••Differentialhus		
21	(273224)	1	1	1	1	-	SP	••Differential pinion set	••Differentialdrevsats	REPL 1 PCS 271422-8	
22		2	2	2	2	-	KN	•••Differential pinion	•••Differentialdrev		
23		2	2	2	2	-	KN	•••Differential side gear	•••Differentialhjul		
24	1232436-4	2	2	2	2	-		••Thrust washer	••Tryckbricka		
25	384209-3	2	2	2	2	-		••Thrust washer	••Tryckbricka		
26	384201-0	1	1	1	1	-		••Spindle	••Axeltapp		
27	191838-2	1	1	1	1	-		••Lock pin	••Låspinne		
28	1232733-4	-	-	1	1	-		••Sensor wheel	••Tandhjul		
29	273139-6	-	1	-	1	-		•Drive gear set	•Drevsats	R.AX RATIO 3.31/1	

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	B	C	D	E	Quantity /Antal							
B	MARKED 1031							REAR AXLE	BAKAXEL		Group Grupp	46
C	MARKED 1030										Page Sida	769
D	MARKED 1031											
E												
Fig	Part No. Artikel nr	Quantity /Antal										
		A	B	C	D	E						
☆	273800-3	1	-	1	-	-		• Drive gear set	• Drevsats	R.AX RATIO 3.54/1	3	
	273410-1	-	1	-	1	-		• Drive gear set	• Drevsats	R.AX RATIO 3.54/1	3	
	273472-1	1	-	1	-	-		• Drive gear set	• Drevsats	R.AX RATIO 3.73/1	3	
	271256-0	-	1	-	1	-		• Drive gear set	• Drevsats	R.AX RATIO 3.73/1 (273409)	3	
☆	273408-5	1	-	1	-	-		• Drive gear set	• Drevsats	R.AX RATIO 3.91/1	3	
	271257-8	-	1	-	-	-		• Drive gear set	• Drevsats	R.AX RATIO 3.91/1 (273980)	3	
	273798-9	1	-	-	-	-		• Drive gear set	• Drevsats	R.AX RATIO 4.56/1	3	
30	1217099-9	10	10	10	10		IK	• Screw	• Skruv		2	
31	947855-3	1	1	1	1		IK	• Nut	• Mutter		2	
32	1161329-6	3	3	3	3		IK	• Rear axle oil	• Bakväxelolja	(1161276) 0.5l	6	
33	383253-2	1	1	1	1			• Lock plate	• Låsplåt		3	
34	181305-4	2	2	2	2			• Cone	• Innerring		2	
35	181662-8	2	2	2	2			• Cup	• Yttering		2	
36	81374-1	X	X	X	X			• Shim	• Justerbleck	THK 0.08 mm	2	
	81375-8	X	X	X	X			• Shim	• Justerbleck	THK 0.13 mm	2	
	120622-6	X	X	X	X			• Shim	• Justerbleck	THK 0.25 mm	2	
	81377-4	X	X	X	X			• Shim	• Justerbleck	THK 0.75 mm	2	
37	181303-9	1	-	1	-			• Cone	• Innerring		2	
	183327-6	-	1	-	1			• Cone	• Innerring		2	
38	181304-7	1	-	1	1			• Cup	• Yttering		2	
	183328-4	-	1	-	1			• Cup	• Yttering		2	
39	1220985-4	-	X	-	X			• Shim	• Justerbleck	THK 0.08 mm	2	
	1220982-1	X	-	X	-			• Shim	• Justerbleck	THK 0.08 mm ALTER	2	
	1220984-7	-	X	-	X			• Shim	• Justerbleck	THK 0.13 mm	2	
	1220981-3	X	-	X	-			• Shim	• Justerbleck	THK 0.13 mm ALTER	2	
	1220983-9	-	X	-	X			• Shim	• Justerbleck	THK 0.25 mm	2	
	1220980-5	X	-	X	-			• Shim	• Justerbleck	THK 0.25 mm ALTER	2	
	384371-1	X	-	X	-			• Shim	• Justerbleck	THK 0.72 mm ALTER	2	
☆	384871-0	-	X	-	X			• Shim	• Justerbleck	(384861) THK 1.00 mm	2	
40	181301-3	1	1	1	1			• Cone	• Innerring		2	
41	181302-1	1	1	1	1			• Cup	• Yttering		2	
42	191834-1	X	X	X	X			• Shim	• Justerbleck	THK 0.08 mm	2	
	191835-8	X	X	X	X			• Shim	• Justerbleck	THK 0.13 mm	2	
	191837-4	X	X	X	X			• Shim	• Justerbleck	THK 0.25 mm	2	
	191836-6	X	X	X	X			• Shim	• Justerbleck	THK 0.7 mm	2	
43	80506-9	1	1	1	1			• Sealing washer	• Tätningsbricka		2	
44	942905-1	1	1	1	1			• Seal	• Tätning		2	
45	1209369-6	1	1	1	1			• Companion flange	• Medbringare	R.AX MARKED 1216183, 1216184, 1216185, 1216198, 1216186, 1216187, 1216188, 1216189, 1216201, 1216202, 1216190, 1216174, 1216173, 1216172, 1216163, 1216161, 1216213, 1216214	3	
	384720-9	1	1	-	-			• Companion flange	• Medbringare	R.AX MARKED 1216136, 1216118, 1216111, 1216095, 1216104, 1216123	3	
46	81388-1	1	1	1	1			•• Dust cover	•• Dammskydd		2	
47	1340791-1	1	1	1	1		IK	• Pretensioning sleeve	• Förspänningshylsa	R.AX MARKED F	3	
48	9985962-1	-	-	1	1			• Seal	• Plomb		6	
49	9985963-9	-	-	X	X			• Sealing wire	• Plomberingstråd		6	