



VOLVO PARTS  
1 021 38412  
(101:2)

A		B200					ENGINE BLOCK		CYLINDERBLOCK		Group
B		B230									Grupp
C											21
D											Page
E									B200, B230		Sida
Fig	Part No. Artikel nr	Quantity /Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
1	(1336723)	1	-	-	-	-	SP	Cylinder block .....	Cylinderblock .....	1) REPL 1 PCS 1378967-2, 1 PCS 1378980-5, 1 PCS 270906-1, 1 PCS 463263-4.	5
	1378967-2	1	-	-	-	-		Cylinder block .....	Cylinderblock .....	2)	5
	1336721-4	-	1	-	-	-		Cylinder block .....	Cylinderblock .....	1)	5
	1378963-1	-	1	-	-	-		Cylinder block .....	Cylinderblock .....	2)	5
2		5	5	-	-	-	NS	• Bearing cap .....	• Lageröverfall .....		
3	945799-5	10	10	-	-	-		• Screw .....	• Skruv .....		2
4	463360-8	1	1	-	-	-		• Bearing bushing .....	• Lagerbussning .....		2
5	463361-6	2	2	-	-	-		• Bearing bushing .....	• Lagerbussning .....		2
6	463362-4	1	1	-	-	-		• Bearing bushing .....	• Lagerbussning .....		2
7	1542263-7	8	8	-	-	-		• Expansion plug .....	• Expansionsplugg .....		3
8	947894-2	1	1	-	-	-		Drain cock .....	Avtappningskran .....	REPL 1 PCS 3531383-2, 1 PCS 3531384-0	2
9	463905-0	1	1	-	-	-		Expansion plug .....	Expansionsplugg .....	3)	2
10	19730-1	2	2	-	-	-		Pin .....	Pinne .....	3)	2
11	950562-9	2	2	-	-	-		Pin .....	Pinne .....	3)	2
12	950542-1	1	1	-	-	-		Pin .....	Pinne .....	3)	2
13	950586-8	1	1	-	-	-		Pin .....	Styrstift .....	3)	2
14	415311-0	2	2	-	-	-		Sleeve .....	Hylsa .....	3)	2
15	952075-0	3	3	-	-	-		Plug .....	Propp .....	3) 1/4	2
16	946559-2	1	1	-	-	-		Plug .....	Propp .....	3) 3/8	2
17	1326595-4	1	1	-	-	-		Cover plate .....	Täckplåt .....	B230F	3
☆ 18	3514628-1	1	1	-	-	-	IK	Gasket .....	Packning .....	(3501530)	2
19	955294-4	-1	1	-	-	-		Screw .....	Skruv .....	LG 16	2
	955296-9	1	1	-	-	-		Screw .....	Skruv .....	LG 22	2

1) For engines with main bearing diameter 55 mm. / För motorer med ramlagerdiameter 55 mm.

2) For engines with 63 mm diameter main bearings. / För motorer med ramlagerdiameter 63 mm.

3) Included in complete cylinder block. / Ingår i cylinderblock komplett.