



A		1208524					GEARBOX		VÄXELLÅDA		Group
B		1208705									Grupp
C		1208612									43
D											Page
E									M45		Sida
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
	(1208524)	1	-	-	-	-	SP	Gearbox .....	Växellåda .....	REPL 1PCS 1208612-0	6
	(1208705)	-	1	-	-	-	SP	Gearbox .....	Växellåda .....	REPL 1PCS 1208612-0	8
	1208612-0	-	-	1	-	-		Gearbox .....	Växellåda .....	1)	5
1	1209489-2	1	1	1	-	-		• Gearbox housing .....	• Växellådshus .....		5
2		3	3	3	-	-	NS	•• Pin .....	•• Pinne .....		
3		1	1	1	-	-	NS	•• Pivot pin .....	•• Lagertapp .....		
4	1209780-4	1	1	1	-	-		• Input shaft .....	• Ingående axel .....		3
5	183827-5	1	1	1	-	-		• Ball bearing .....	• Kullager .....		2
6	914462-7	1	1	1	-	-		• Retaining ring .....	• Spärring .....		2
7	1220336-0	1	1	1	-	-		• Main shaft .....	• Huvudaxel .....		3
8	183829-1	1	1	1	-	-		• Needle bearing .....	• Nållager .....		2
9	1232616-1	1	1	1	-	-		• Synchronizing cone .....	• Synkroniseringskona .....		2
10	3520465-0	1	1	1	-	-		• Retaining ring .....	• Spärring .....	(968700)	2
11	1220350-1	1	1	1	-	-		• Synchronizing hub .....	• Synkroniseringsnav .....		2
12	1220325-3	3	3	3	-	-		• Locating key .....	• Medbringare .....	(1232383)	2
13	1232740-9	2	2	2	-	-		• Spring ring .....	• Fjädersring .....		3
14	1232616-1	1	1	1	-	-		• Synchronizing cone .....	• Synkroniseringskona .....		2
15	1232598-1	1	1	1	-	-		• Engaging sleeve .....	• Kopplingshylsa .....		3
16	1220838-5	1	1	1	-	-		• Gear 3rd .....	• Kuggghjul 3:an .....		3
16a	1381565-9	1	1	1	-	-		• Needle bearing .....	• Nållager .....		2
17	1377668-7	1	1	1	-	-		• Gear 2nd .....	• Kuggghjul 2:an .....		3
17a	1340649-1	1	1	1	-	-		• Needle bearing .....	• Nållager .....		2
18	1232616-1	1	1	1	-	-		• Synchronizing cone .....	• Synkroniseringskona .....		2
19	(1220337)	1	-	1	-	-	SP	• Synchronizing hub .....	• Synkroniseringsnav .....	REPL 1 PCS 1220976-7, 1 PCS 1220977-1	2
	1220350-1	-	1	-	-	-		• Synchronizing hub .....	• Synkroniseringsnav .....		2
20	1220326-1	3	3	3	-	-		• Locating key .....	• Medbringare .....		2
21	1232740-9	2	2	2	-	-		• Spring ring .....	• Fjädersring .....		3
22	3520465-0	1	1	1	-	-		• Retaining ring .....	• Spärring .....	(968700)	2
☆ 23	6843411-7	1	1	1	-	-		• Engaging sleeve .....	• Kopplingshylsa .....	(1209876)	2
24	1232616-1	1	1	1	-	-		• Synchronizing cone .....	• Synkroniseringskona .....		2
25	1340494-2	1	1	1	-	-		• Gear 1st .....	• Kuggghjul 1:an .....		2
25a	1381565-9	1	1	1	-	-		• Needle bearing .....	• Nållager .....		2
26	1220333-7	1	1	1	-	-		• Thrust washer .....	• Tryckbricka .....		3
27	183827-5	1	1	1	-	-		• Ball bearing .....	• Kullager .....		2
28	948008-8	X	X	X	-	-		• Shim .....	• Justerbleck .....	THK 0.60 mm	2
	948009-6	X	X	X	-	-		• Shim .....	• Justerbleck .....	THK 0.75 mm	2
	948010-4	X	X	X	-	-		• Shim .....	• Justerbleck .....	THK 0.90 mm	2
	948011-2	X	X	X	-	-		• Shim .....	• Justerbleck .....	THK 1.00 mm	2
29	1377666-1	1	1	1	-	-		• Countershaft .....	• Mellanaxel .....		5
30	183834-1	1	1	1	-	-		• Roller bearing .....	• Rullager .....		2
31	183834-1	1	1	1	-	-		• Roller bearing .....	• Rullager .....		2
32	949048-3	X	X	X	-	-		• Shim .....	• Justerbleck .....	THK 0.05 mm	2
	948298-5	X	X	X	-	-		• Shim .....	• Justerbleck .....	THK 0.10 mm	2
	948299-3	X	X	X	-	-		• Shim .....	• Justerbleck .....	THK 0.15 mm	2
	948300-9	X	X	X	-	-		• Shim .....	• Justerbleck .....	THK 0.35 mm	2
	948301-7	X	X	X	-	-		• Shim .....	• Justerbleck .....	THK 0.50 mm	2
	948302-5	X	X	X	-	-		• Shim .....	• Justerbleck .....	THK 0.70 mm	2
	948303-3	X	X	X	-	-		• Shim .....	• Justerbleck .....	THK 1.00 mm	2
☆ 33	6843413-3	1	1	1	-	-		• Reverse gear .....	• Backkuggghjul .....	(1232247)	3
34	1220324-6	1	1	1	-	-		• Shaft .....	• Axel .....		3
35	1232096-6	1	1	1	-	-		• Selector shaft .....	• Skiftaxel .....		3
36	1209477-7	2	2	2	-	-		• Selector fork .....	• Skiftgaffel .....		3
37	1232119-6	4	4	4	-	-		• Dog .....	• Glidsko .....		3
38	1232067-7	1	1	1	-	-		• Selector pin .....	• Växelpinne .....		3
39	1232645-0	1	1	1	-	-		• Spring pin .....	• Rörpinne .....		3
40	947705-0	1	1	1	-	-		• Sealing ring .....	• Tätningsring .....		3
41	1232068-5	1	1	1	-	-		• Lever .....	• Hävarm .....		3
42	951671-7	1	1	1	-	-		• E-clip .....	• Spärryttare .....		3
43	3520218-3	3	3	3	-	-		• Washer .....	• Bricka .....		3

1) Spare part version. / Reservdelsutförande.

A	1208524	GEARBOX					VÄXELLÅDA		Group		
	B								1208705	43	
C	1208612	M45					Page				
D							525				
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		A	B	C	D	E					
44	1232086-7	1	1	1	-	-		• Gear selector gate .....	• Växelkuliss .....		3
45	1232426-5	1	1	1	-	-		• Spring .....	• Fjäder .....		3
46	67089-3	1	1	1	-	-		• Ball .....	• Kula .....		2
47	1220431-9	1	1	1	-	-		• Spring .....	• Fjäder .....		3
48	1340988-3	1	1	1	-	-		• Gasket asbestos-free .....	• Packning asbestfri .....		2
49	1209310-0	1	1	1	-	-		• Gearbox cover .....	• Växellådslock .....	1)	4
50	1232080-0	1	1	1	-	-		• Leaf spring .....	• Bladfjäder .....		3
51	955126-8	1	1	1	-	-		• Screw .....	• Skruv .....		2
52	1377334-6	1	1	1	-	-		• Magnetic plug .....	• Magnetpropp .....		2
53	11998-2	1	1	1	-	-		• Gasket .....	• Packning .....		1
54	960630-2	2	2	2	-	-		• Plug .....	• Propp .....		2
55	957178-7	2	2	2	-	-		• Gasket .....	• Packning .....		2
56	945444-8	6	6	6	-	-		• Flange screw .....	• Flänsskruv .....		2
57	380977-9	1	1	1	-	-		• Speedometer gear .....	• Hastighetsmätarhjul .....		3
58	1340990-9	1	1	1	-	-		• Gasket asbestos-free .....	• Packning asbestfri .....		2
59	(1232796)	1	1	-	-	-	SP	• Cover .....	• Lock .....	REPL 1PCS 1232079-2, 1PCS 1220234-7, 1PCS 381385-4, 1PCS 955270-4, 1PCS 949656-3.	4
	1232079-2	-	-	1	-	-		• Cover .....	• Lock .....		4
60	946752-3	4	4	4	-	-		• Flange screw .....	• Flänsskruv .....		2
61	1233756-4	1	1	1	-	-		• Sealing ring .....	• Tätningring .....		2
62	1377334-6	1	1	1	-	-		• Magnetic plug .....	• Magnetpropp .....		2
63	1377334-6	1	1	1	-	-		• Magnetic plug .....	• Magnetpropp .....		2
64	11998-2	2	2	2	-	-		• Gasket .....	• Packning .....		1

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