



VOLVO
 Genuine Parts
 PV 460 52428

A		MARKED 1030					REAR AXLE		BAKAXEL		Group
B		MARKED 1031									Grupp
C											46
D											Page
E							EXC ANTI-SPIN, EXC ABS				Sida
Fig	Part No. Artikel nr	Quantity / Antal					P	Description	Benämning	Notes Anmärkning	S
		A	B	C	D	E	S				R
1	(1216174)	1	-	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216345-7	5
	(1216173)	1	-	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216343-2	5
	(1216172)	1	-	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216341-6	5
	(1216190)	-	1	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216332-5	5
	(1216163)	-	1	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216214-5	5
	(1216161)	-	1	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216213-7	5
	(1216213)	-	1	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216341-6	5
	(1216214)	-	1	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216343-2	5
	(1216332)	-	1	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216397-8	5
	1216397-8	-	1	-	-	-		Rear axle	Bakaxel		5
	1216341-6	-	1	-	-	-		Rear axle	Bakaxel		5
	(1216333)	-	1	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216341-6	5
	1216343-2	-	1	-	-	-		Rear axle	Bakaxel		5
	(1216334)	-	1	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216343-2	5
	1216345-7	-	1	-	-	-		Rear axle	Bakaxel		5
	(1216335)	-	1	-	-	-	SP	Rear axle	Bakaxel	REPL 1 PCS 1216345-7	5
2	1209357-1	1	-	-	-	-		• Rear axle casing	• Bakaxelkåpa		5
	6814453-4	-	1	-	-	-		• Rear axle casing	• Bakaxelkåpa	(1209359)	5
3		2	2	-	-	-	NS	•• Cap	•• Överfall		2
4	970881-9	4	4	-	-	-		•• Screw	•• Skruv	(963248)	2
5		1	1	-	-	-	NS	•• Anchorage	•• Fäste		2
6		2	2	-	-	-	NS	•• Anchorage	•• Fäste		2
7	383222-7	2	2	-	-	-		•• Sealing ring	•• Tätningring		2
8	1229165-4	2	2	-	-	-		•• Bushing	•• Bussning	(1229628)	2
9	1377334-6	1	1	-	-	-		• Magnetic plug	• Magnetpropp		2
9a	11998-2	1	1	-	-	-		• Gasket	• Packning		1
10	1209772-1	1	1	-	-	-		• Inspection cover	• Inspektionslock		4
11	952359-8	1	1	-	-	-		• Plug	• Propp		2
12	1308024-7	1	1	-	-	-		• Impulse sensor	• Impulsgivare		2
13	1307369-7	1	1	-	-	-		•• O-ring	•• O-ring		2
14	191834-1	1	1	-	-	-		• Shim	• Justerbleck	THK 0.1 mm	2
	191835-8	1	1	-	-	-		• Shim	• Justerbleck	THK 0.15 mm	2
	191837-4	1	1	-	-	-		• Shim	• Justerbleck	THK 0.25 mm	2
	191836-6	1	1	-	-	-		• Shim	• Justerbleck	THK 0.7 mm	2
	1209277-1	1	1	-	-	-		• Shim	• Justerbleck	THK 1.5 mm	2
	1209287-0	1	1	-	-	-		• Shim	• Justerbleck	THK 2.5 mm	2
15	1232772-2	1	1	-	-	-		• Lock nut	• Låsmutter		2
16	1348890-3	1	1	-	-	-		• Bracket	• Konsol		3
17	947107-9	9	9	-	-	-		• Flange screw	• Flänsskruv	LG 12 mm	2
	944926-5	1	1	-	-	-		• Flange screw	• Flänsskruv		2
18	1377332-0	1	1	-	-	-		• Gasket	• Packning		2
19	1232771-4	1	1	-	-	-		• Differential	• Differential		4
20	1232722-7	1	1	-	-	-		•• Differential housing	•• Differentialhus		4
21	271422-8	1	1	-	-	-		•• Differential pinion set	•• Differentialdrevsats		3
22		2	2	-	-	-	KN	••• Differential pinion	••• Differentialdrev		3
23		2	2	-	-	-	KN	••• Differential side gear	••• Differentialhjul		3
24	1232436-4	2	2	-	-	-		•• Thrust washer	•• Tryckbricka		3
25	384209-3	2	2	-	-	-		•• Thrust washer	•• Tryckbricka		3
26	384201-0	1	1	-	-	-		•• Spindle	•• Axeltapp		3
27	191838-2	1	1	-	-	-		•• Lock pin	•• Låspinne		3
28	1232733-4	1	1	-	-	-		•• Sensor wheel	•• Tandhjul		3
29	271254-5	-	1	-	-	-		• Drive gear set	• Drevsats	R.AX RATIO 3.31/1 (273139)	3
	273800-3	1	-	-	-	-		• Drive gear set	• Drevsats	R.AX RATIO 3.54/1 -1989	3
	271255-2	-	1	-	-	-		• Drive gear set	• Drevsats	R.AX RATIO 3.54/1 (273410)	3
	273472-1	1	-	-	-	-		• Drive gear set	• Drevsats	R.AX RATIO 3.73/1 -1989	3
	271335-2	-	1	-	-	-		• Drive gear set	• Drevsats	R.AX RATIO 3.73/1 (271256)	3
	273408-5	1	-	-	-	-		• Drive gear set	• Drevsats	R.AX RATIO 3.91/1 -1989	3
	271257-8	-	1	-	-	-		• Drive gear set	• Drevsats	R.AX RATIO 3.91/1 (273980)	3

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Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
	273798-9	1	-	-	-	-		• Drive gear set	• Drevsats	R.AX RATIO 4.56/1 -1989	3
30	1217099-9	10	10	-	-	-	IK	• Screw	• Skruv		2
31	947855-3	1	1	-	-	-	IK	• Nut	• Mutter		2
32	1161329-6	3	3	-	-	-	IK	• Rear axle oil	• Bakväxelolja	(1161276) 0.5l	6
33	383253-2	1	1	-	-	-		• Lock plate	• Låsplåt		3
34	183842-4	2	2	-	-	-		• Roller bearing	• Rullager	(181305),(181662).	2
35		1	1	-	-	-	NS	• • Cup	• • Yttering		
36	81374-1	X	X	-	-	-		• Shim	• Justerbleck	THK 0.08 mm	2
	81375-8	X	X	-	-	-		• Shim	• Justerbleck	THK 0.13 mm	2
	120622-6	X	X	-	-	-		• Shim	• Justerbleck	THK 0.25 mm	2
	81377-4	X	X	-	-	-		• Shim	• Justerbleck	THK 0.75 mm	2
37	183840-8	1	-	-	-	-		• Roller bearing	• Rullager	(181304),(181303).	2
	183841-6	-	1	-	-	-		• Roller bearing	• Rullager	(183327),(183328).	2
38		1	1	-	-	-	NS	• • Cup	• • Yttering		
39	183839-0	1	1	-	-	-		• Roller bearing	• Rullager	(181301)	2
40	183839-0	1	1	-	-	-		• Roller bearing	• Rullager	(181302)	2
41	191834-1	X	X	-	-	-		• Shim	• Justerbleck	THK 0.08 mm	2
	191835-8	X	X	-	-	-		• Shim	• Justerbleck	THK 0.13 mm	2
	191837-4	X	X	-	-	-		• Shim	• Justerbleck	THK 0.25 mm	2
	191836-6	X	X	-	-	-		• Shim	• Justerbleck	THK 0.7 mm	2
42	80506-9	1	1	-	-	-		• Sealing washer	• Tätningsbricka		2
43	3520682-0	1	1	-	-	-		• Seal	• Tätning		2
44	1209369-6	1	1	-	-	-		• Companion flange	• Medbringare		3
45	81388-1	1	1	-	-	-		• • Dust cover	• • Dammskydd		2
46	1340791-1	1	1	-	-	-	IK	• Pretensioning sleeve	• Förspänningshylsa	R.AX MARKED F	3
47	9985962-1	1	1	-	-	-		Seal	Plomb		6
48	9985963-9	X	X	-	-	-		Sealing wire	Plomberingstråd		6