



VOLVO
Genuine Parts
PV 640 57413

A	L.H.D					STEERING GEAR SERVO EQUIPMENT		STYRVÄXEL SERVOUTRUSTNING		Group Grupp 64								
	B	R.H.D									P S	Description	Benämning	Notes Anmärkning	S R			
		C						4CYL										
			D															
				E														
Fig	Part No. Artikel nr	Quantity / Antal																
		A	B	C	D	E												
1	(1329694)	1	-	-	-	-	SP	Steering gear	Styrväxel	1) ZF REPL 1 PCS 1359900-6, 1 PCS 1272597-4, 4 PCS 948645-7.	5							
	(1359900)	1	-	-	-	-	SP	•SEE 64-743	•SEE 64-743	2) CAM 240 4DRS CH -363964, 240 5DRS CH -831001, REPL 1 PCS 3516941-6	5							
	3516941-6	1	-	-	-	-		Steering gear	Styrväxel	2) CAM 240 4DRS CH 363965- 240 5DRS CH 831002-	5							
	(1359901)	-	1	-	-	-	SP	•SEE 64-747	•SEE 64-747	2) CAM 240 4DRS, CH -APP 365651. 240 5DRS CH -832221, REPL 1 PCS 3516942-4.	5							
	3516942-4	-	1	-	-	-		Steering gear	Styrväxel	2) CAM 240 4DRS, CH APP 365652. 240 5DRS CH 832222-	5							
		-	-	-	-	-		•SEE 64-747	•SEE 64-747									
2	1359652-3	1	1	-	-	-		Servo pump	Servopump	-1990. EXC B230K	5							
	1359652-3	-	1	-	-	-		•SEE 64-749	•SEE 64-749									
	1359649-9	1	1	-	-	-		Servo pump	Servopump	1991. B230K	5							
		-	-	-	-	-		•SEE 64-749	•SEE 64-749									
☆ 2a	6819754-0	1	-	-	-	-		Servo pump	Servopump	(3530508) 1991-								
		-	-	-	-	-		•SEE 64-747	•SEE 64-747	SEE 64-757 (3530508) 1992-	5							
☆ 3	6819754-0	-	1	-	-	-		Servo pump	Servopump	(3530508) 1992-	5							
☆ 4	6819752-4	1	1	-	-	-		Oil reservoir	Oljebehållare	(1359621)	4							
4	1359625-9	1	1	-	-	-		•Cover	•Lock	-1990.	3							
	1359625-9	-	1	-	-	-		•Cover	•Lock	1991-	3							
4a	3530923-6	1	-	-	-	-		•Cover	•Lock	1991-	3							
5	1359805-7	1	1	-	-	-		Bracket	Konsol	EXC B230K. -1990	4							
	1359805-7	-	1	-	-	-		Bracket	Konsol	EXC B230K. 1991.	4							
		1	1	-	-	-		Bracket	Konsol	B230K	4							
6	969473-8	2	2	-	-	-		Six point socket screw	Sextandhålskruv	(955137)	2							
7	1330788-9	X	X	-	-	-		Hose	Slang	-1990. LG 355 mm. A.C EXC B230K	2							
	1330788-9	-	X	-	-	-		Hose	Slang	1991. LG 355 mm. A.C	2							
	1330788-9	X	X	-	-	-		Hose	Slang	-1990. LG 390 mm. W/O A.C EXC B230K	2							
	1330788-9	-	X	-	-	-		Hose	Slang	1991. LG 390 mm W/O A.C	2							
	1330788-9	X	X	-	-	-		Hose	Slang	-1990. LG 515 mm B230K	2							
8	968847-4	2	2	-	-	-		Hose clamp	Slangklamma	-1990.	2							
	968847-4	-	2	-	-	-		Hose clamp	Slangklamma	1991.	2							
9	1336941-8	1	1	-	-	-		Bracket	Konsol	W/O A.C	4							
9a		1	1	-	-	-		Bracket	Konsol	A.C	4							
10	946329-0	3	3	-	-	-		Flange screw	Flänsskruv	SEE 87-1029 W/O A.C	2							
11	1346520-8	1	1	-	-	-		Attaching arm, front	Fästarm, främre	-1990. W/O A.C	5							

1) Service plate marked 3. / Serviceskytten märkt 3.
 2) Service plate marked 2. / Serviceskytten märkt 2.

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B		R.H.D									64	
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E							4CYL					
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R	
		A	B	C	D	E						
12	3531713-0	1	-	-	-	-		Attaching arm, front	Fästarm, främre	1991- W/O A.C	5	
	1346520-8	-	1	-	-	-		Attaching arm, front	Fästarm, främre	1991. W/O A.C	5	
	3531713-0	-	1	-	-	-		Attaching arm, front	Fästarm, främre	1992- W/O A.C	5	
	1346614-9	1	1	-	-	-		Attaching arm, front	Fästarm, främre	-1990. A.C	5	
	3531715-5	1	-	-	-	-		Attaching arm, front	Fästarm, främre	1991- A.C	5	
	1346614-9	-	1	-	-	-		Attaching arm, front	Fästarm, främre	1991. A.C	5	
	3531715-5	-	1	-	-	-		Attaching arm, front	Fästarm, främre	1992- A.C	5	
	1346519-0	1	1	-	-	-		Attaching arm, rear	Fästarm, bakre	-1990. W/O A.C	5	
	3531714-8	1	-	-	-	-		Attaching arm, rear	Fästarm, bakre	1991- W/O A.C	5	
	1346519-0	-	1	-	-	-		Attaching arm, rear	Fästarm, bakre	1991. W/O A.C	5	
	3531714-8	-	1	-	-	-		Attaching arm, rear	Fästarm, bakre	1992- W/O A.C	5	
	13	1357987-5	1	1	-	-	-		Attaching arm, rear	Fästarm, bakre	-1990. A.C	5
3531716-3		1	-	-	-	-		Attaching arm, rear	Fästarm, bakre	1991- A.C	5	
1357987-5		-	1	-	-	-		Attaching arm, rear	Fästarm, bakre	1991. A.C	5	
3531716-3		-	1	-	-	-		Attaching arm, rear	Fästarm, bakre	1992- A.C	5	
1346149-6		1	1	-	-	-		Tensioning arm	Spännarm	W/O A.C	5	
1346149-6		1	-	-	-	-		Tensioning arm	Spännarm	1991. A.C	5	
1336944-2		1	1	-	-	-		Tensioning arm	Spännarm	A.C	5	
1336944-2		-	1	-	-	-		Tensioning arm	Spännarm	1991. A.C	5	
1346149-6		1	1	-	-	-		Tensioning arm	Spännarm	1992- A.C	5	
14			1	1	-	-	NS	• Adjusting screw	• Ställskruv			
15			-	1	-	-	NS	• Lock screw	• Låsskruv			
16		946440-5	4	4	-	-	-	Flange screw	Flänsskruv	M8X16	2	
17	965182-9	1	1	-	-	-	Flange screw	Flänsskruv	W/O A.C M8X80	3		
	968842-5	1	1	-	-	-	Flange screw	Flänsskruv	A.C M8X110	2		
18	948880-0	1	1	-	-	-	Washer	Bricka	A.C ALTER	2		
19	1357350-6	1	1	-	-	-	Spacer sleeve	Distanshylsa	A.C	5		
20	948645-7	1	1	-	-	-	Flange lock nut	Flänslåsmutter		2		
21	948217-5	1	1	-	-	-	Flange screw	Flänsskruv		2		
22	955894-1	1	1	-	-	-	Washer	Bricka	ALTER	2		
23	948645-7	2	2	-	-	-	Flange lock nut	Flänslåsmutter		2		
24	1378156-2	1	1	-	-	-	Pulley	Remskiva		4		
25	973538-2	1	1	-	-	-	V-belt	Kilrem	(966909) -1990.W/O A.C	1		
	973538-2	-	1	-	-	-	V-belt	Kilrem	(966909) 1991.W/O A.C	1		
	973542-4	1	-	-	-	-	V-belt	Kilrem	1991- W/O A.C	1		
	973542-4	-	1	-	-	-	V-belt	Kilrem	1992- W/O A.C	1		
	973535-8	1	1	-	-	-	V-belt servo pump-AC compressor	Kilrem servopump-AC kompressor	-1992. A.C	1		
	977759-0	1	1	-	-	-	V-belt servo pump-AC compressor	Kilrem servopump-AC kompressor	1993- A.C	1		
26	1359461-9	1	-	-	-	-	Pressure hose	Tryckslang	-1990.	3		
	3530599-4	1	-	-	-	-	Pressure hose	Tryckslang	1991- A.C	3		
	3530598-6	1	-	-	-	-	Pressure hose	Tryckslang	1991- W/O A.C	3		
	1330539-6	-	1	-	-	-	Pressure hose	Tryckslang	-1991.	3		
	3530891-5	-	1	-	-	-	Pressure hose	Tryckslang	1992- W/O A.C	3		
	3530892-3	-	1	-	-	-	Pressure hose	Tryckslang	1992- A.C	3		
	26a	969092-6	1	1	-	-	• O-ring	• O-ring		2		
27	968179-2	1	1	-	-	Hollow screw	Hålskruv		2			
28	18671-8	2	2	-	-	Gasket	Packning		2			
29	1228399-0	1	-	-	-	-	Return hose	Returslang	-1990. LG 820 mm, EXC B230K	2		
	3530600-0	1	-	-	-	-	Return connection	Returanslutning	1991- LG 320 mm	3		
	1228399-0	-	1	-	-	-	Return hose	Returslang	-1991. LG 1290 mm, EXC B230K	2		
	1228399-0	-	1	-	-	-	Return hose	Returslang	1992- LG 752 mm, W/O A.C	2		
	1228399-0	-	1	-	-	-	Return hose	Returslang	1992- LG 827 mm, A.C	2		
	1228399-0	1	-	-	-	-	Return hose	Returslang	LG 720 mm B230K	2		
	1228399-0	-	1	-	-	-	Return hose	Returslang	LG 1120 mm B230K	2		
	30	1206602-3	1	1	-	-	Nipple	Nippel	-1990.	3		
	1206602-3	-	1	-	-	-	Nipple	Nippel	1991-	3		

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Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R		
		A	B	C	D	E							
31	974678-5	1	1	-	-	-		Hollow screw	Hålskruv	(941686)	2		
32	11996-6	2	2	-	-	-		Gasket	Packning		1		
33	967919-2	2	2	-	-	-		Hose clamp	Slangklamman	-1990.	2		
	967919-2	-	2	-	-	-		Hose clamp	Slangklamman	1991-.	2		
34	952632-8	-	1	-	-	-		Clamp	Klamman		2		
35	966682-7	-	1	-	-	-		Flange screw	Flänsskruv		2		
36	948211-8	2	2	-	-	-		Strip clamp	Bandklamman	-1990	2		
36a	6819197-2	1	1	-	-	-		Clamp	Klamman	(6819034)	2		
37	1359449-4	2	-	-	-	-		Vibration damper	Svängningsdämpare		3		
38	943475-4	1	-	-	-	-		Hose clamp	Slangklamman		2		