

R-SPORT



was Volvo's

MOTORSPORT division that developed and sold a range of popular performance parts in the 1970-80's.

Listed below are extracts from *R-Sport's* 1979 and 1985 catalogues for the 240 and 700 Series.

Editor's note: Most of these parts have been out of production for years now, but some do remain in inventory*. At the very least this document may be used as a guide to identify unusual and rare "previously" enjoyed parts.

*Steffansson Automotive (SAM) in Sweden bought out the remaining **R-Sport** stock. [SAM](#) sell a large range of both GpA/Volvo Cup racing parts, as well as Volvo sports components for all new models.

Originally transcribed by Timothy Takahashi (USA) in 1995
HTML, Editing & Pics by Anthony Hyde 8/2000

INSTRUMENTS / LIGHTING

- 1129661-3 MOUNTING KIT FOR INSTRUMENTS (UPPER/RADIO SLOT)
- 1259730-8 MOUNT KIT FOR ONE INSTRUMENT (Between RADIO & DASH)
- 1129314-9 VOLTMETER (52mm)
- 1129335-4 TACHOMETER (52mm) - 4-cyl
- 1129336-2 TACHOMETER (52mm) - DIESEL
- 1129310-7 TACHOMETER (80mm) - 4cyl - replaces clock in dash
- 1129338-8 TACHOMETER (80mm) - DIESEL - replaces clock in dash
- 1188269-3 CLOCK (52mm)
- 1129312-3 VACUUM/FUEL ECONOMY GAUGE - KIT
- 1129316-4 OIL TEMP GAUGE (52mm) - KIT - DEG C
- 1188814-0 OIL TEMP GAUGE (52mm) - KIT - DEG F
- 1129315-6 OIL PRESSURE GAUGE (52mm) - KIT - B230 uses diff sender

GT INSTRUMENT PANEL

Fits any 1973-1980 140, 164, 240, 260



(includes oil pressure kit)

- 242 / 244 283150 1977-79 242/244; 283067 1975-76 242/244
- 164 283072 1973-75
- 245 283065 1975-76; 283148 1977-79
- 262 / 264 283069 1976; 283151 1977-79
- 240 series 809109 Oil plug
- 260 series 464592 and 809109 Oil plug
- 283666 TACHOMETER 1973-1980 - 8,000 RPM - VDO for Volvo
- 283546-0 TACHOMETER 75-80 240 (Centre gauge of dash - fits blank spot)
- 552714-8 Sender for oil pressure gauge and warning lamp. Gauge reads 0-10 kp/cm² or 10 bar

LIGHTS

- 284005-6 HALOGEN (H3) UNDER BUMPER FOG LIGHT KIT
- 112863-8 GRILLE FOG LIGHT KIT (2 ROUND HEADLIGHT MODEL ONLY)
- 552028-3 BOSCH "CALLE ORRENIUS" LIGHT - 180mm DIA. - 240,000 CANDLEPOWER
- 1210131-7 FOG LAMP SWITCH (GREEN - FOR CONSOLE), 73- > 140/160/240/260
- 283651-8 ADJUSTABLE MAP LIGHT
- 1129255-4 ELECTRIC MIRROR KIT - RIGHT HAND SIDE (200)
- 1129254-7 ELECTRIC MIRROR KIT - LEFT HAND SIDE (200)

ALLOY WHEELS

- 1128493-2 GT ALLOY WHEEL - 14x5-1/2
- 1128491-6 SLOTTED ALLOY WHEEL - (262C)
- 1128730-7 FINNED ALLOY WHEEL (25 > 260GL, 240GL)
- 283075-0 FIVE SPOKE ALLOY WHEEL
- 1128867-7 GT 15" 5-SPOKE WHEEL - 1 (TURBO)

HANDLING KITS / SHOCKS / SPRINGS

R-SPORT - Genuine 240 struts and shocks

Contributed by Dave Barton, USA. These are no longer in production and very difficult to find. They are yellow in color and bear



Volvo part numbers 552197 (front) and 552198 (rear). These shocks together make up **PN 552094**, which is designated as the "Rally gas-pressure shock absorber set - extra hard setting for advanced driving. Intended for Rally and Rallycross"

R-Sport Strut Cartridge (FRONT), Volvo PN 552197, COMPRESSION 100 Nm, REBOUND 360 Nm

R-Sport Shock (REAR), Volvo PN 552198,

COMPRESSION 100 Nm, REBOUND 400 Nm

552094 -
see above

- 552095-2 240 Handling kit 1975-76 240 series. Two F&R de-Carbon gas-filled shocks and 21mm Frontt / 25mm Rear anti-sway bars
- 552483-0 260 Handling kit 1977-79 260. Special gas pressure shocks 21mm ft / 23mm rear and 35% stiffer ft springs. The ultimate 260 series handling pkg.
- 1128795-0 GT Roadholding kit 1977-79 240 series. 21mm F, 23mm R sway bars coupled with 35% stiff ft springs Standard 79 242GT. Gas shock kit, 552093-7, recommended.
- 283085-9 REAR GT SHOCKS 240/260
- 273662-7 FRONT GT SHOCKS 240/260
- 1128656-4 REAR GT SHOCKS 240/260
- 552093-7 ROAD GAS SHOCK KIT 240/260
- 283088-3 SPRING SHOCK - REAR 240/260

Coil Springs

- 552136-4 REAR 240/260 ROAD/RALLY 15% STIFF +2 INCH
- 1229337-9 FRONT 240/260 STD 79 242GT 35% stiffer than std. Ride height remains same.

STABILIZERS (ANTI-SWAY BARS)

- 552096-0 kit - 75-76 240 - 21mm F, 25mm R, incl.nuts, bolts, brackets, bushings
- 552097-8 21mm Front 75->240 replaces 18mm bar for increased roll stiffness. Std.->1979 on 242GT.
- 552098-6 25mm Rear bar 75-76 240/260. Use with 21mm front.

- Neutral/Oversteer chassis balance. Exhaust over axle
- 1228839-5 21mm front bar 76-> 260 series.
- 1229956-6 19mm rear bar standard on 1979 models but rec. for 77-78 wagons in conjunction with 21mm front bar. Exhaust under axle
- 1221797-2 16mm rear bar std. 75-76 sedans, rec. 75-76 wagons with 21mm front bar.
- 1229957-4 23mm rear bar std. 79 242GT, but recommended for all 77->200 sedans with 21mm front bar. Exhaust under axle

BODYWORK

- 1128494-0 SILVER RACING STRIPES (2 door)
- 1128495-7 BLACK RACING STRIPES (2 door)
- 1128496-5 SILVER RACING STRIPES (4 door)
- 1128497-3 BLACK RACING STRIPES (4 door)
- 1128501-2 SHORT STRIPE FOR 244/264 - BLACK
- 552306-3 RALLY STRIPE - WHITE
- 552307-1 RALLY STRIPE - BLACK

Spoilers

- 1333840-5 GpA 240 REAR DECK SPOILER KIT- ADJUSTABLE
- 95088900 (SAM) ANGLE (79->)
- 1304101-7 FRONT SPOILER - BLACK (75-82 US, 75-85 CANADA)
- 1128485-8 BLACK GT SPOILER
- 1128653-1 SILVER GT SPOILER - STD ON 242GT
- 552168-7 240/260 FRONT SPOILER (short, similar to 80 GT)

It's claimed in R-Sport literature that adding a spoiler improves fuel consumption

- 283306-9 BUMPER STRIPE KIT (SILVER FRONT/RED REAR)
- 1128743-0 BUMPER STRIPE KIT (SILVER FRONT)
- 1128741-4 BUMPER STRIPE KIT (SILVER REAR)

INTERIOR

- 1333971-8 14.5" Steering wheel FOUR SPOKE - LEATHER
- 8360877-8 14" Steering wheel THREE SPOKE - LEATHER
- 552034-1 13.75" Steering wheel for later 140/160-240/260
- 552035-1 15" Steering wheel for later 140/160/240/260

- 1128127-6 14.5" GT Steering wheel - Standard on 242GT
- 1264664-2 LEATHER SHIFT BOOT - BLACK - 200 w/ manual gearbox
- 1295553-0 LEATHER SHIFT BOOT - BEIGE
- 1128144-1 GT GEARSHIFT KNOB - NO O/D
- 552305-5 RECARO RALLY SEAT - BLACK CORDUROY
R-Sport Seat Covers were a popular seller. Still available at a premium price

ENGINE / TRANS

- 552884-9 **LARGE** ALTERNATOR PULLEY
- 552909-4 ENGINE OIL COOLER KIT
- 1188253-7 AUTO TRANS COOLER KIT (w/ THERMOSTAT)
- 1333582-3 AUTO TRANS COOLER KIT (w/o THERMOSTAT)
- 8360900-8 TURBO INTERCOOLER KIT (1981-1984.5)**
- 8360901-6 AUTOMATIC TRANS KIT FOR TURBO INTERCOOLER (1981-1984.5)**

In 1982 you could buy a full-house 16 Valve B21/23 conversion for 4000 UK Pounds (that's a real lot of money) from the R-Sport division. A Turbo kit was also available.

DIFFERENTIAL

- 552144-8 5.38:1 AXLE - M30
- 525880-1 4.88:1 AXLE - M30
- 273127-1 4.56:1 AXLE - M30
- 279951-8 LIMITED SLIP DIFF - M30

EXHAUST

- 552289-1 2-1/4" EXHAUST - 1974 140 and 1975 240 (no cat)
- 552296-2 2-1/4" EXHAUST - 1976-> 240 B21 (no cat)

700 SERIES Accessories

(n.b. most items are things like power antennas, etc)

- 1188252-9 COWL INTAKE COVER (scoop (2) that fit over vents below front window)
- 1188341-1 VACUUM GAUGE - non turbo
- 1188366-7 GRILL COVER - front grille
- 1333767-0 OIL PRESSURE GAUGE - fits in dash cluster
- 1333764-7 OIL TEMP GAUGE - fits in dash cluster
- 1333937-9 VOLT METER - fits in dash
- 1188836-9 REAR MUD FLAPS

1330289-8 STEERING WHEEL - 15" DIAMETER

END

[Back to Quick Technical Index](#)