



VOLVO
 Genuine Parts
 NL 210 20036

| A | B | C | D | E | CYLINDER HEAD | | | | | CYLINDERHUVUD | | | | | Group |
|------|------------------------|------------------|-----------|------|---------------|----|------------------------------|---------------------------|---|---------------------|--------|--|--|--|-------|
| | | | | | | | | | | | | | | | Grupp |
| CARB | B18E | B18F | B18 TURBO | D19T | | | | | | | | | | | 21 |
| | | | | | | | | | | | | | | | Page |
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| | | | | | | | | | | | | | | | 101 |
| Fig | Part No. Artikel nr | Quantity / Antal | | | | | P S | Description | Benämning | Notes Anmärkning | S R | | | | |
| | | A | B | C | D | E | | | | | | | | | |
| 1 | 3343726-0 | 1 | - | - | - | - | Cylinder head | Cylinderhuvud | | 3 | | | | | |
| | 3343717-9 | - | 1 | - | - | - | Cylinder head | Cylinderhuvud | | 3 | | | | | |
| | 3343717-9 | - | - | 1 | - | - | Cylinder head | Cylinderhuvud | | 3 | | | | | |
| | 3343719-5 | - | - | 1 | 1 | - | Cylinder head | Cylinderhuvud | (3343718) | 3 | | | | | |
| | 3345270-7 | - | - | - | - | 1 | Cylinder head | Cylinderhuvud | -1994 | 3 | | | | | |
| | 3345513-0 | - | - | - | - | 1 | Cylinder head | Cylinderhuvud | 1995- | 3 | | | | | |
| | 9031229-9 | - | - | - | - | 1 | Cylinder head | Cylinderhuvud | | 4 | | | | | |
| 2 | 3345189-9 | 8 | 8 | 8 | 8 | 8 | • Plug | • Propp | (8416855) | 5 | | | | | |
| 3 | 3345191-5 | 1 | 1 | 1 | 1 | 1 | • Plug | • Propp | I.DIA 38mm | 3 | | | | | |
| | 3345287-1 | 1 | 1 | 1 | 1 | 1 | • Plug | • Propp | (8421211) I.DIA 45.4mm | 5 | | | | | |
| 4 | 3287553-6 | 1 | 1 | 1 | 1 | 1 | • Cover | • Huv | | 3 | | | | | |
| 5 | 3345188-1 | 1 | 1 | 1 | 1 | 1 | • Plug | • Propp | | 3 | | | | | |
| 6 | 3342089-4 | 10 | - | - | - | - | • Stud | • Pinnskruv | | 2 | | | | | |
| | 3287760-7 | - | 10 | - | - | 10 | • Stud | • Pinnskruv | | 2 | | | | | |
| | 3287760-7 | - | - | 10 | 10 | - | • Stud | • Pinnskruv | (3343036) | 2 | | | | | |
| 7 | 3459483-8 | 8 | 8 | 8 | 8 | 8 | • Washer | • Bricka | (8416855) | 2 | | | | | |
| 8 | 3345237-6 | 1 | 1 | 1 | 1 | 1 | • Plug | • Propp | | 3 | | | | | |
| 9 | 3103872-2 | 2 | 2 | 2 | 2 | 2 | • Stud | • Pinnskruv | | 2 | | | | | |
| 10 | 3345237-6 | 1 | 1 | 1 | 1 | 1 | • Plug | • Propp | | 3 | | | | | |
| 11 | 3343056-2 | - | 1 | 1 | - | - | • Pipe | • Rör | | 4 | | | | | |
| | 3343056-2 | - | - | - | 1 | - | • Pipe | • Rör | CH -067752 | 4 | | | | | |
| | 3344449-8 | - | - | - | 1 | - | • Pipe | • Rör | CH 067753-226846 | 4 | | | | | |
| | 3344776-4 | - | - | - | 1 | - | • Pipe | • Rör | CH 226847-384018 | 4 | | | | | |
| | 3343728-6 | - | - | - | 1 | - | • Pipe | • Rör | CH 384019- | 4 | | | | | |
| 12 | 3457467-3 | - | - | - | 1 | - | • Gasket | • Packning | CH 067753- | 2 | | | | | |
| 13 | 3104031-4 | - | - | - | 1 | - | • Screw | • Skruv | CH 067753-226846 | 2 | | | | | |
| | 3104031-4 | - | - | - | 1 | - | • Screw | • Skruv | (3462810) CH 226847- | 2 | | | | | |
| 14 | 120265-4 | 8 | 8 | 8 | 8 | 8 | • Washer | • Bricka | | 2 | | | | | |
| 15 | 963222-5 | 8 | 8 | 8 | 8 | 8 | • Screw | • Skruv | | 5 | | | | | |
| 16 | 8422112-6 | 2 | 2 | 2 | 2 | 2 | • Washer | • Bricka | | 5 | | | | | |
| 17 | 940101-9 | 1 | 1 | 1 | 1 | 1 | • Screw | • Skruv | | 2 | | | | | |
| 18 | 3560027-9 | 1 | - | - | - | - | • Plug | • Propp | | 2 | | | | | |
| 19 | 948081-5 | 1 | 1 | 1 | 1 | 1 | • Lock screw | • Låsskruv | (955279) | 2 | | | | | |
| 20 | 3344261-7 | 1 | 1 | 1 | 1 | 1 | • Valve seal kit | • Ventilättningsats | (3343623) | 2 | | | | | |
| 21 | 3343624-7 | 8 | 8 | 8 | 8 | - | • Valve guide | • Ventilstyrning | O.S 13.09mm | 2 | | | | | |
| | 3343772-4 | 8 | 8 | 8 | 8 | 8 | • Valve guide | • Ventilstyrning | O.S 13,36mm | 2 | | | | | |
| 22 | 3287556-9 | 1 | 1 | 1 | 1 | 1 | • Sealing ring | • Tätningsring | | 2 | | | | | |
| 23 | 3344397-9 | 1 | 1 | 1 | 1 | 1 | • Sealing ring | • Tätningsring | (3342090) | 2 | | | | | |
| 24 | 3462131-8 | 1 | - | - | - | - | • Gasket | • Packning | | 5 | | | | | |
| 25 | 8420352-0 | 1 | - | - | - | - | • Plug | • Plugg | | 5 | | | | | |
| 26 | (3343727) | 6 | - | - | - | 6 | • Bolt | • Bolt | M7 | 5 | | | | | |
| | | | | | | | | | REPL 1 PCS 3923330-9, 1 PCS 3923332-5. | | | | | | |
| | | | | | | | | | M6 | 5 | | | | | |
| 27 | 3923330-9 | 6 | - | - | - | - | • Stop screw | • Anslagsskruv | | 3 | | | | | |
| | 3287965-2 | 1 | 1 | 1 | 1 | - | • Adjusting washer kit | • Justerbricksats | | 3 | | | | | |
| | 3287965-2 | - | - | - | - | 1 | • Adjusting washer kit | • Justerbricksats | -1994 | 3 | | | | | |
| | 3287535-3 | X | X | X | X | - | • Adjusting washer | • Justerbricka | THK 3.45mm. | 2 | | | | | |
| | 3287535-3 | - | - | - | - | X | • Adjusting washer | • Justerbricka | THK 3.45mm. -1994 | 2 | | | | | |
| | 3287534-6 | X | X | X | X | - | • Adjusting washer | • Justerbricka | THK 3.50mm. | 2 | | | | | |
| | 3287534-6 | - | - | - | - | X | • Adjusting washer | • Justerbricka | THK 3.50mm. -1994 | 2 | | | | | |
| | 3287533-8 | X | X | X | X | - | • Adjusting washer | • Justerbricka | THK 3.55mm. | 2 | | | | | |
| | 3287533-8 | - | - | - | - | X | • Adjusting washer | • Justerbricka | THK 3.55mm. -1994 | 2 | | | | | |
| | 3287532-0 | X | X | X | X | - | • Adjusting washer | • Justerbricka | THK 3.60mm. | 2 | | | | | |
| | 3287532-0 | - | - | - | - | X | • Adjusting washer | • Justerbricka | THK 3.60mm. -1994 | 2 | | | | | |
| | 3287531-2 | X | X | X | X | - | • Adjusting washer | • Justerbricka | THK 3.65mm. | 2 | | | | | |
| | 3287531-2 | - | - | - | - | X | • Adjusting washer | • Justerbricka | THK 3.65mm. -1994 | 2 | | | | | |
| | 3287530-4 | X | X | X | X | - | • Adjusting washer | • Justerbricka | THK 3.70mm. | 2 | | | | | |
| | 3287530-4 | - | - | - | - | X | • Adjusting washer | • Justerbricka | THK 3.70mm. -1994 | 2 | | | | | |
| | 3287529-6 | X | X | X | X | - | • Adjusting washer | • Justerbricka | THK 3.75mm. | 2 | | | | | |
| | 3287529-6 | - | - | - | - | X | • Adjusting washer | • Justerbricka | THK 3.75mm. -1994 | 2 | | | | | |
| | 3287528-8 | X | X | X | X | - | • Adjusting washer | • Justerbricka | THK 3.80mm. -1994 | 2 | | | | | |
| | 3287528-8 | - | - | - | - | X | • Adjusting washer | • Justerbricka | THK 3.80mm. -1994 | 2 | | | | | |

| A | B | C | D | E | CYLINDER HEAD | | | | | CYLINDERHUVUD | | | | | Group Grupp |
|------|------------------------|------------------|-----------|------|---------------|----|----------------------------|-----------------------|--------------|---------------------|--------|--|--|--|----------------|
| | | | | | | | | | | | | | | | 21 |
| CARB | B18E | B18F | B18 TURBO | D19T | | | | | | | | | | | Page Sida |
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| Fig | Part No. Artikel nr | Quantity / Antal | | | | | P S | Description | Benämning | Notes Anmärkning | S R | | | | |
| | | A | B | C | D | E | | | | | | | | | |
| 29 | 3343739-3 | 4 | 4 | 4 | 4 | - | •• Lock | •• Lås | (3342108) | 5 | | | | | |
| | 3343739-3 | - | - | - | - | 4 | •• Lock | •• Lås | | 5 | | | | | |
| 30 | 3342278-3 | 4 | 4 | 4 | - | - | • Inlet valve | • Inloppsventil | | 2 | | | | | |
| | 3343753-4 | - | - | - | 4 | - | • Inlet valve | • Inloppsventil | | 2 | | | | | |
| | 3345361-4 | - | - | - | - | 4 | • Inlet valve | • Inloppsventil | -1994 | 2 | | | | | |
| | 3345515-5 | - | - | - | - | 4 | • Inlet valve | • Inloppsventil | 1995- | 2 | | | | | |
| 31 | 3343739-3 | 4 | 4 | 4 | 4 | - | •• Lock | •• Lås | (3342108) | 5 | | | | | |
| | 3343739-3 | - | - | - | - | 4 | •• Lock | •• Lås | | 5 | | | | | |
| 32 | 3342107-4 | 8 | 8 | 8 | 8 | - | • Tappet | • Ventilflytare | | 2 | | | | | |
| | 3287783-9 | - | - | - | - | 8 | • Tappet | • Ventilflytare | -1994 | 2 | | | | | |
| | 3345578-3 | - | - | - | - | 8 | • Tappet | • Ventilflytare | 1995- | 2 | | | | | |
| 33 | 3287782-1 | 8 | 8 | 8 | 8 | 8 | • Washer | • Bricka | | 2 | | | | | |
| 34 | 3342106-6 | 8 | - | - | - | 8 | • Valve spring | • Ventilfjäder | | 2 | | | | | |
| | 3342398-9 | - | 8 | 8 | - | - | • Valve spring | • Ventilfjäder | | 2 | | | | | |
| | 3345360-6 | - | - | - | - | 8 | • Valve spring | • Ventilfjäder | -1994 | 2 | | | | | |
| | 3345567-6 | - | - | - | - | 8 | • Valve spring | • Ventilfjäder | 1995- | 2 | | | | | |
| 35 | 924050-8 | 1 | - | - | - | - | Screw | Skruv | | 2 | | | | | |
| 36 | 3342101-7 | 1 | 1 | 1 | 1 | - | Pulley | Remskiva | | 3 | | | | | |
| | 3343894-6 | - | - | - | - | 1 | Gear | Växel | | 3 | | | | | |
| 37 | 8416766-7 | 1 | 1 | 1 | 1 | 1 | Wedge | Kil | | 5 | | | | | |
| 38 | 3343058-8 | - | - | 1 | - | - | Camshaft | Kamaxel | | 2 | | | | | |
| | 3342100-9 | 1 | - | - | - | - | Camshaft | Kamaxel | B18K,KD | 2 | | | | | |
| | 3343058-8 | 1 | - | - | - | - | Camshaft | Kamaxel | B18KP,KPD | 2 | | | | | |
| | 3342397-1 | - | 1 | - | - | - | Camshaft | Kamaxel | | 2 | | | | | |
| | 3343059-6 | - | - | - | 1 | - | Camshaft | Kamaxel | CH -013837 | 2 | | | | | |
| | 3448743-9 | - | - | - | 1 | - | Camshaft | Kamaxel | CH 013838- | 2 | | | | | |
| | 3345359-8 | - | - | - | - | 1 | Camshaft | Kamaxel | -1994 | 2 | | | | | |
| | 3474188-4 | - | - | - | - | 1 | Camshaft | Kamaxel | 1995- | 2 | | | | | |
| 39 | 3287762-3 | 10 | 10 | 10 | 10 | - | Screw | Skruv | | 2 | | | | | |
| | 3345351-5 | - | - | - | - | 10 | Screw | Skruv | | 2 | | | | | |
| 40 | 3287763-1 | 10 | 10 | 10 | 10 | 10 | Washer | Bricka | | 2 | | | | | |
| 41 | 3287963-7 | 1 | 1 | 1 | 1 | 1 | Screw | Skruv | | 5 | | | | | |
| 42 | 8416584-4 | 1 | 1 | 1 | 1 | 1 | Washer | Bricka | | 5 | | | | | |
| 43 | 955894-1 | 2 | - | - | - | - | Washer | Bricka | | 2 | | | | | |
| 44 | 955921-2 | 2 | - | - | - | - | Spring washer | Fjäderbricka | | 2 | | | | | |
| 45 | 961991 | 2 | - | - | - | - | OP Nut | Mutter | | 2 | | | | | |
| 46 | 3343468-9 | - | 1 | 1 | 1 | - | Lifting eye | Lyftögla | | 4 | | | | | |
| 47 | 3343626-2 | 1 | - | - | - | - | Lifting eye | Lyftögla | CH 067753- | 4 | | | | | |
| 48 | 3418821-9 | - | - | - | 4 | - | Locating pin | Styrpinne | | 3 | | | | | |
| | 3287757-3 | - | - | - | - | 4 | Pin | Stift | | 3 | | | | | |
| 49 | 3343728-6 | 1 | - | - | - | 1 | Pipe | Rör | | 4 | | | | | |
| 49a | 3345577-5 | - | - | - | - | 1 | Plug | Propp | | 5 | | | | | |
| 50 | 946515-4 | 2 | 2 | 2 | 2 | - | Screw | Skruv | | 2 | | | | | |
| 51 | 3343671-8 | - | 1 | 1 | 1 | - | Lifting eye | Lyftögla | | 4 | | | | | |
| 52 | 3345339-0 | - | - | - | - | 4 | Precombustion chambe | Forkammare | O.DIA 37.5mm | 4 | | | | | |
| | 3345340-8 | - | - | - | - | 4 | Precombustion chambe | Forkammare | O.DIA 37.7mm | 4 | | | | | |
| 53 | 9031210-9 | 1 | - | - | - | - | EU Cylinder head | Cylinderhuvud | B18K,KD | 6 | | | | | |
| | 9031219-0 | 1 | - | - | - | - | EU Cylinder head | Cylinderhuvud | B18KP,KPD | 4 | | | | | |
| | 9031220-8 | - | 1 | - | - | - | EU Cylinder head | Cylinderhuvud | (9031224) | 6 | | | | | |
| | 9031221-6 | - | - | 1 | - | - | EU Cylinder head | Cylinderhuvud | CH -016858 | 6 | | | | | |
| | 9031218-2 | - | - | 1 | - | - | EU Cylinder head | Cylinderhuvud | CH 016859- | 4 | | | | | |
| | 9031222-4 | - | - | - | 1 | - | EU Cylinder head | Cylinderhuvud | CH -013837 | 6 | | | | | |
| | 9031217-4 | - | - | - | 1 | - | EU Cylinder head | Cylinderhuvud | CH 013838- | 4 | | | | | |
| | 9031228-1 | - | - | - | - | 1 | EU Cylinder head | Cylinderhuvud | -1994 | 4 | | | | | |
| | 9031229-9 | - | - | - | - | 1 | EU Cylinder head | Cylinderhuvud | 1995- | 4 | | | | | |