



VOLVO PARTS
1021 19250

A	B18K,KD	CRANK MECHANISM					VEVMEKANISM					Group
												Grupp
B	B18KP,KPD											21
C	B18E											Page
D	B18F											Sida
E	B18 TURBO											113
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R	
		A	B	C	D	E						
1	3343250-1	4	4	4	4	4		Piston ring kit	Kolvringssats	(3343248) STD	5	
	3343249-3	4	4	4	4	4		Piston ring kit	Kolvringssats	(3343247) O.S 0.25mm	5	
2		-	-	-	-	-	KN	•Piston ring	•Kolvring			
3		-	-	-	-	-	KN	•Piston ring	•Kolvring			
4		-	-	-	-	-	KN	•Oil scraper ring	•Oljeskrapping			
5	3342380-7	-	-	4	-	-		Piston	Kolv	STD MARKED A	2	
	3342381-5	-	-	4	-	-		Piston	Kolv	STD MARKED B	2	
	3342382-3	-	-	4	-	-		Piston	Kolv	STD MARKED C	2	
	3343045-5	-	4	-	4	-		Piston	Kolv	STD MARKED A	2	
	3342920-0	4	-	-	-	-		Piston	Kolv	STD MARKED A	2	
	3343047-1	-	4	-	4	-		Piston	Kolv	STD MARKED B	2	
	3342921-8	4	-	-	-	-		Piston	Kolv	STD MARKED B	2	
	3343049-7	-	4	-	4	-		Piston	Kolv	STD MARKED C	2	
	3342922-6	4	-	-	-	-		Piston	Kolv	STD MARKED C	2	
	3343046-3	-	-	-	-	4		Piston	Kolv	STD MARKED A	2	
	3343048-9	-	-	-	-	4		Piston	Kolv	STD MARKED B	2	
	3343050-5	-	-	-	-	4		Piston	Kolv	STD MARKED C	2	
	3343586-8	-	-	4	-	-		Piston	Kolv	O.S MARKED U	2	
	3343586-8	-	-	4	-	-		Piston	Kolv	(3343587) O.S MARKED V	2	
	3343586-8	-	-	4	-	-		Piston	Kolv	(3343588) O.S MARKED W	2	
	3343702-1	-	4	-	4	-		Piston	Kolv	(3343703) O.S MARKED U	2	
	3343017-4	4	-	-	-	-		Piston	Kolv	O.S MARKED U	2	
	3343017-4	4	-	-	-	-		Piston	Kolv	(3343018) O.S MARKED V	2	
	3343702-1	-	4	-	4	-		Piston	Kolv	(3343704) O.S MARKED W	2	
	3344886-1	-	4	-	4	-		Piston, cpl	Kolv, kmpl.	O.S 81,50mm	2	
	3343017-4	4	-	-	-	-		Piston	Kolv	(3343019) O.S MARKED W	2	
	3344887-9	4	-	-	-	-		Piston, cpl	Kolv, kmpl.	O.S 81.50mm	2	
	3343705-4	-	-	-	-	4		Piston	Kolv	(3343706) O.S MARKED U	2	
6	3343918-3	8	8	8	8	8		•Lock ring	•Låsring		2	
7	3343044-8	-	1	1	1	1		Connecting rod kit	Vevstaksats	(3342377)	3	
	3342071-2	1	-	-	-	-		Connecting rod kit	Vevstaksats		3	
8	3342072-0	8	8	8	8	8		•Screw	•Skruv		2	
9	3287711-0	1	1	1	1	1		Main bearing kit	Ramlagersats	I.DIA 54.55mm	5	
	3287712-8	1	1	1	1	1		Main bearing kit	Ramlagersats	I.DIA 54.80mm	5	
10	3287713-6	1	1	1	1	1		Thrust washer kit	Tryckbricksats	THK 2.30mm	2	
	3287714-4	1	1	1	1	1		Thrust washer kit	Tryckbricksats	THK 2.35mm	2	
	3287715-1	1	1	1	1	1		Thrust washer kit	Tryckbricksats	THK 2.40mm	2	
	3287716-9	1	1	1	1	1		Thrust washer kit	Tryckbricksats	THK 2.45mm	2	
11	8416766-7	1	1	1	1	1		Wedge	Kil		5	
12	3342069-6	1	1	1	1	1		Gear	Växel		3	
13	3342376-5	1	1	1	1	1		Pulley	Remskiva		3	
14	3287633-6	1	1	1	1	1		Screw	Skruv		2	
15	3287735-9	1	1	1	1	1		Crankshaft	Vevaxel		5	
16	3411116-1	1	1	1	1	-		Flywheel	Svånghjul		4	
	3433338-5	-	-	-	-	1		Flywheel	Svånghjul	CH -205699	4	
	3454004-7	-	-	-	-	1		Flywheel	Svånghjul	CH 205700-	4	
17	3560177-2	1	1	1	1	1		•Gear ring	•Kuggkrans		4	
18	8427028-9	3	3	3	3	-		•Pin	•Stift		5	
	3292396-3	-	-	-	-	3		•Pin	•Stift		2	
19	3122176-5	7	7	7	7	7		Screw	Skruv		2	
20	3287717-7	1	1	1	1	1		Big end bearing kit	Vevstakslagersats	I.DIA 47.75mm	2	
	3344542-0	1	1	1	1	1		Main bearing kit	Ramlagersats	(3287718) I.DIA 48.00mm	5	