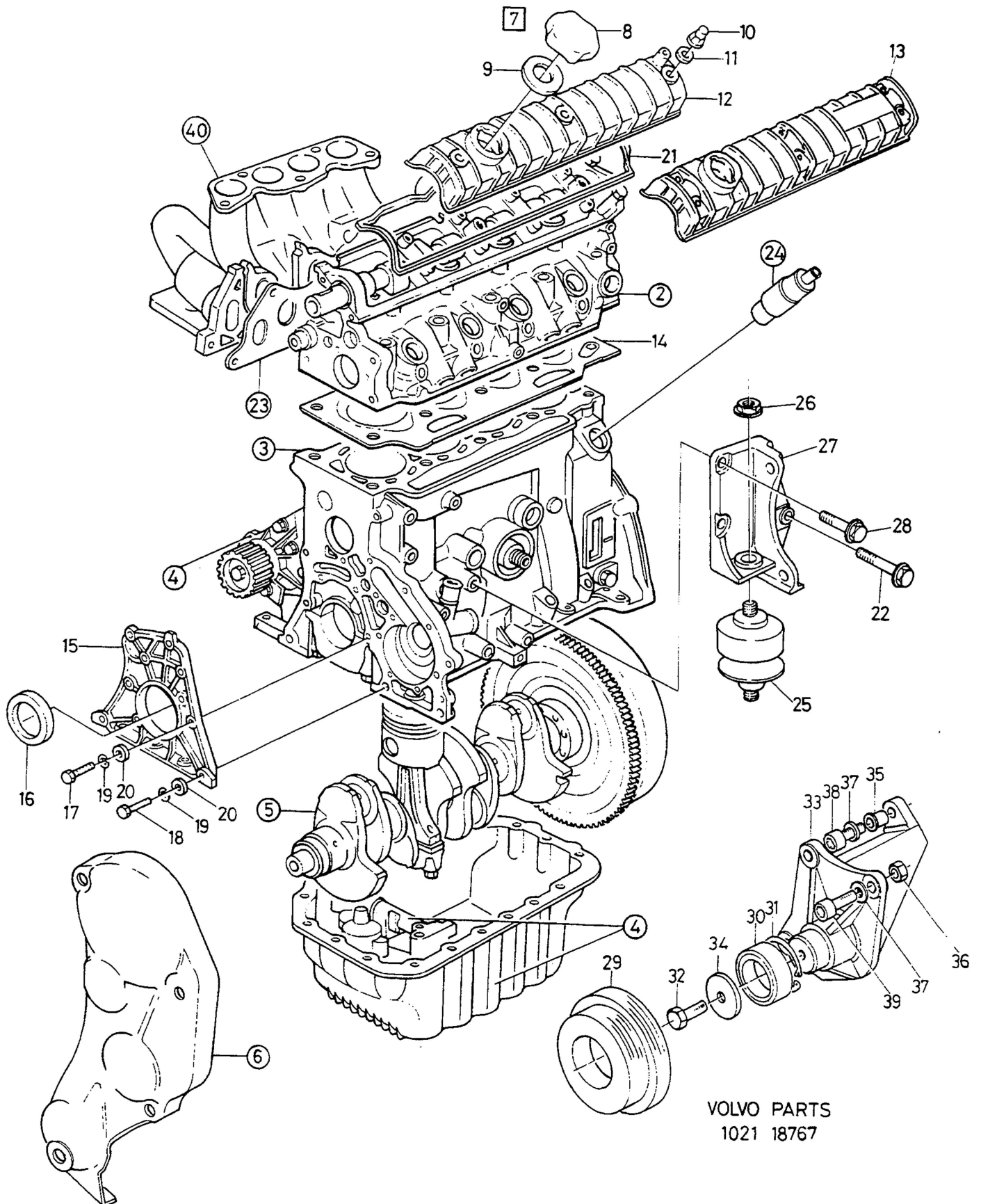


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VOLVO PARTS
1021 18767

							ENGINE WITH FITTINGS		MOTOR MED MONTERINGSDETALJER		Group Grupp
											21
											Page Sida
											91
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
1		-	-	-	-	-		Engine	Motor	SEE 21-89	
2		-	-	-	-	-		Engine exchange unit	Motor utbytesenhet	SEE 21-89	
3		-	-	-	-	-		• Cylinder head	• Cylinderhuvud	SEE 21-93	
4		-	-	-	-	-		• Cylinder block	• Cylinderblock	SEE 21-99	
5		-	-	-	-	-		• Lubricating system	• Smörjsystem	SEE 22-115	
6		-	-	-	-	-		• Crank mechanism	• Vevmekanism	SEE 21-101	
7	3343337-6	1	-	-	-	-		• Belt transmission	• Remtransmission	SEE 21-105	
8		-	-	-	-	-		• Filler cap	• Påfyllningslock	(3342878)	2
9		-	-	-	-	-	NS	• Cap	• Lock		
10	3343730-2	3	-	-	-	-	NS	• Gasket	• Packning		
	3923332-5	6	-	-	-	-		• Nut	• Mutter	M7. CH -569701	2
	(3343727)	6	-	-	-	-	SP	• Nut	• Mutter	M6. CH 569702-	2
								• Bolt	• Bolt	M7. CH -569701	5
	3923330-9	6	-	-	-	-		• Stop screw	• Anslagsskruv	REPL 1 PCS 39233309, 1 PCS 3923332-5.	5
11	3213440-5	3	-	-	-	-		• Gasket	• Packning	M6. CH 569702-	2
12	3287765-6	1	-	-	-	-		• Valve housing	• Ventilhus	(3213440)	4
13	(3343729)	1	-	-	-	-	SP	• Valve housing	• Ventilhus	REPL 1 PCS 3345100-6, 6 PCS 3923330-9, 6 PCS 3923332-5.	4
14	3344303-7	1	-	-	-	-		• Gasket	• Packning	EXC TURBO	1
	3452604-6	1	-	-	-	-		• Gasket	• Packning	(3343054) TURBO	3
	3467605-6	1	-	-	-	-		• Gasket	• Packning	B20F	1
15	3287730-0	1	-	-	-	-		• Cap	• Överfall		5
16	8414241-3	1	-	-	-	-		• Seal	• Tätning		5
17	8416195-9	7	-	-	-	-		• Screw	• Skruv		5
18	8416255-1	2	-	-	-	-		• Screw	• Skruv		5
19	3277986-0	9	-	-	-	-		• Washer	• Bricka		2
20	960147-7	9	-	-	-	-		• Washer	• Bricka		2
21	3343793-0	1	-	-	-	-		• Gasket	• Packning		1
22	965186-0	1	-	-	-	-		Flange screw	Flänsskruv		2
23		-	-	-	-	-		Gasket	Packning	SEE 25-147	
24		-	-	-	-	-		Crankcase ventilation	Vevhusventilation	SEE 25-137	
25	3417259-3	1	-	-	-	-		Engine pad	Motorkudde	MAN.TRANS	2
	3448414-7	1	-	-	-	-		Engine pad	Motorkudde	AUTO.TRANS. -1992	2
	3464177-9	1	-	-	-	-		Engine pad	Motorkudde	AUTO.TRANS. 1993-	2
26	971099-7	2	-	-	-	-		Flange lock nut	Flänslåsmutter	(949280)	2
27	3458970-5	1	-	-	-	-		Engine anchorage	Motorfäste	(3440124) MAN.TRANS CH -590793	3
	3472031-8	1	-	-	-	-		Engine bracket	Motorkonsol	MAN.TRANS. CH 590794-	3
	3458652-9	1	-	-	-	-		Engine anchorage	Motorfäste	AUTO.TRANS. CH 590794-	3
28	946752-3	2	-	-	-	-		Flange screw	Flänsskruv		2
	3450992-7	1	-	-	-	-		Pulley	Remskiva	-1989	4
	3473032-5	1	-	-	-	-		Pulley	Remskiva	(3453764) 1990-	4
30	3343997-7	1	-	-	-	-		• Bearing	• Lager	-1989	3
31	3343998-5	1	-	-	-	-		• Lock ring	• Låsring	-1989	3
32	970948-6	1	-	-	-	-		Screw	Skruv	(955318)	2
33	3449702-4	1	-	-	-	-		Bracket	Konsol	-1989	4
	3467220-4	1	-	-	-	-		Bracket	Konsol	(3453783) 1990-	4
34	3449703-2	1	-	-	-	-		Washer	Bricka		4
35	3417444-1	2	-	-	-	-		Sliding sleeve	Glidhylsa		3
36	971098-9	4	-	-	-	-		Flange lock nut	Flänslåsmutter	(949279)	2
37	960148-5	4	-	-	-	-		Washer	Bricka	(3202817)	2
38	959243-7	1	-	-	-	-		Screw	Skruv		2
39	959241-1	3	-	-	-	-		Screw	Skruv		3
40		-	-	-	-	-		Induction and exhaust manifold	Insugnings- och avgassamlarrör	SEE 25-135	