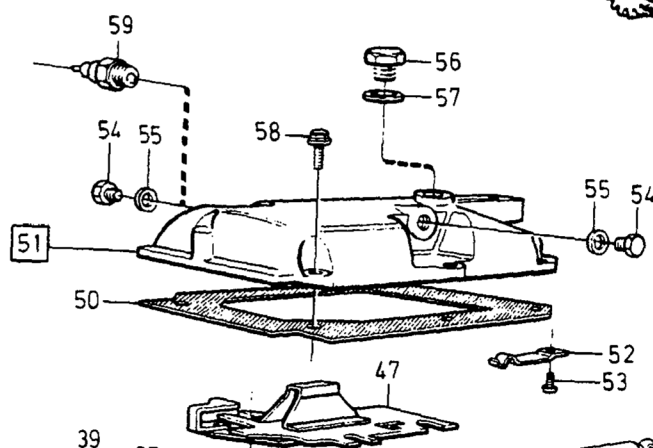
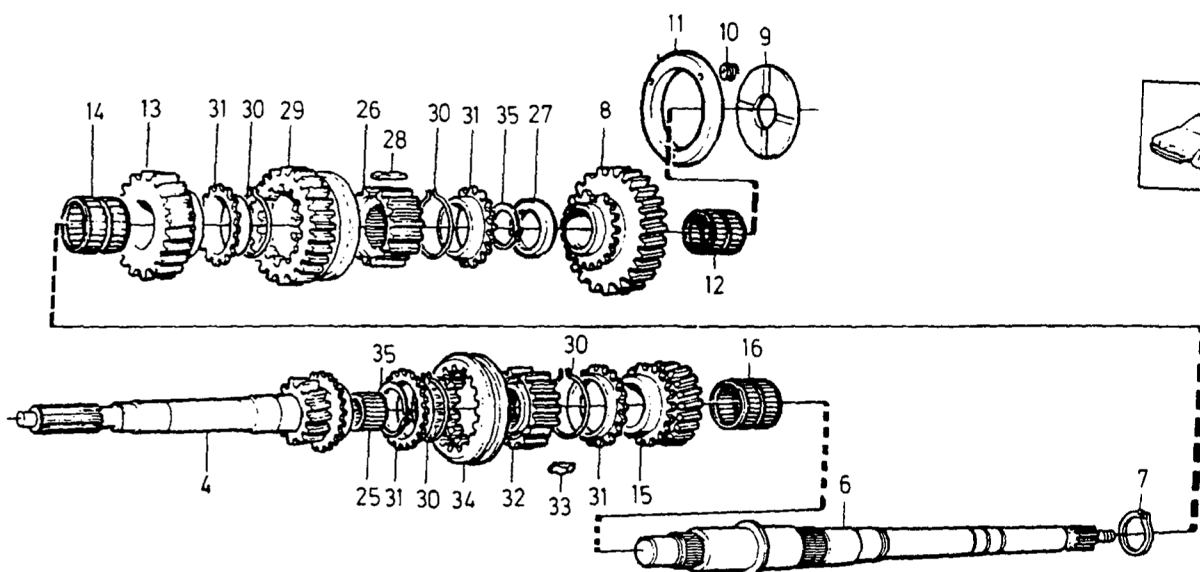
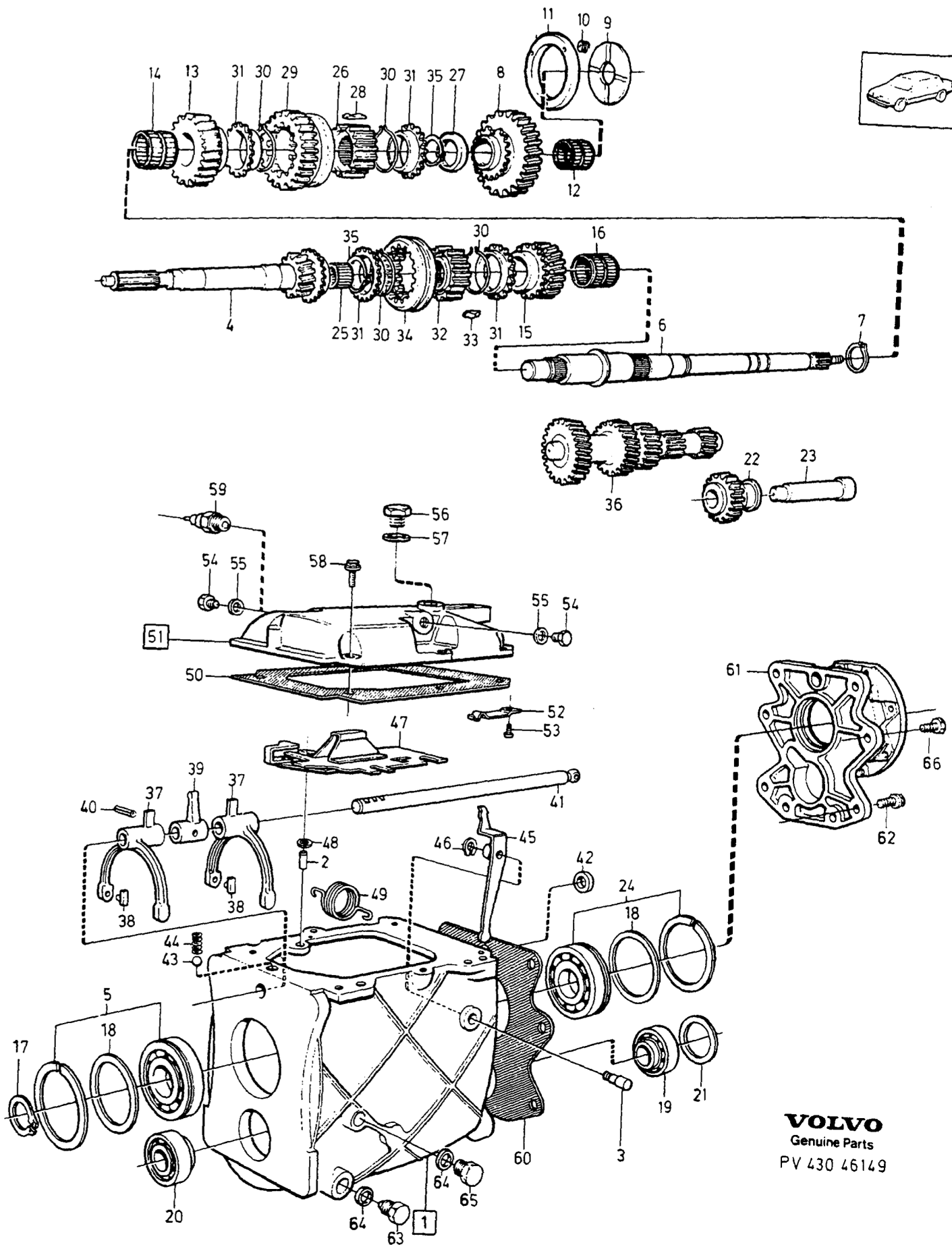
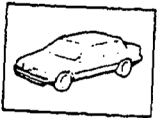




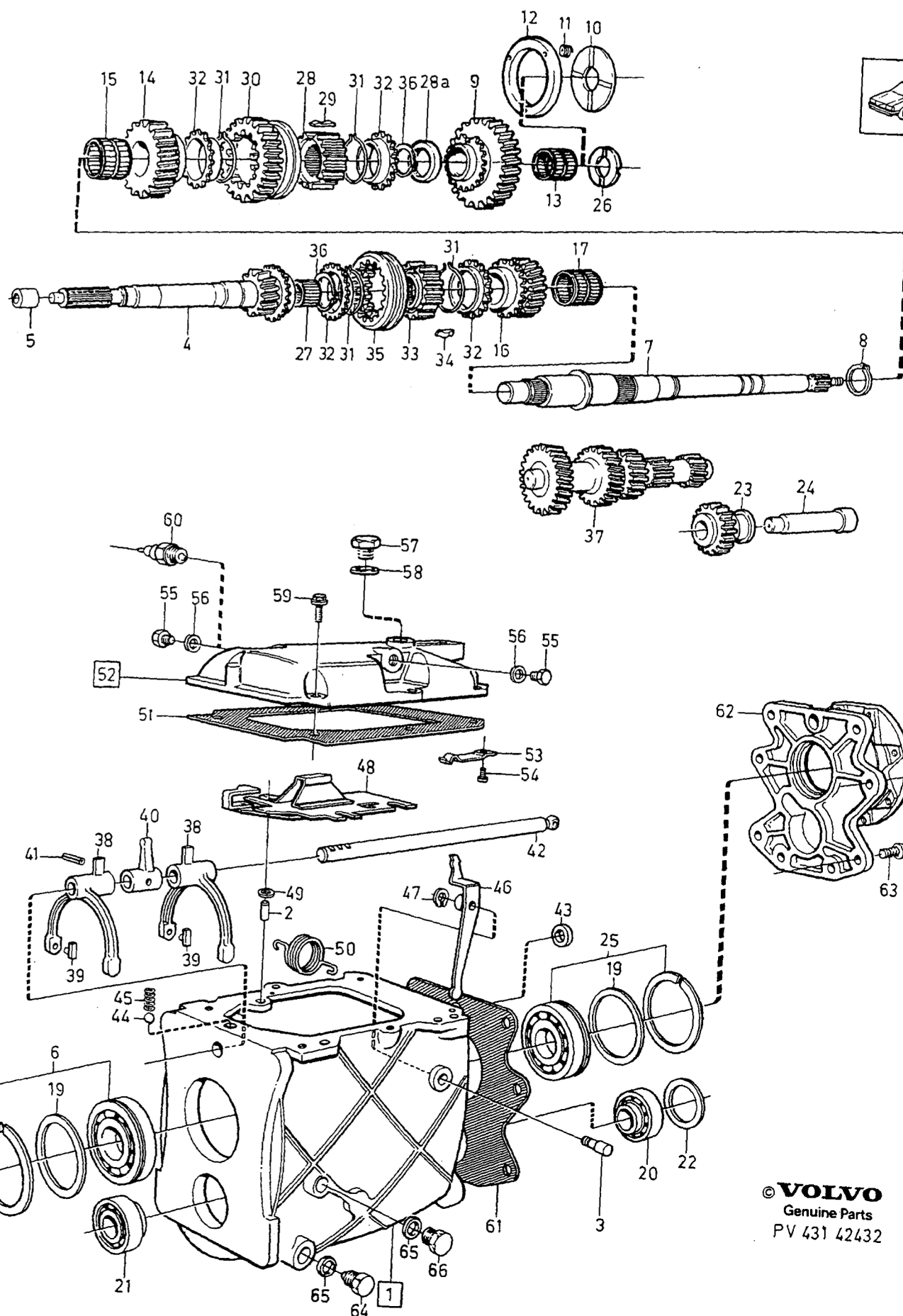
A		1208525, 1208613, 1208656					GEARBOX		VÄXELLÅDA		Group Grupp	
B		1208640, 1208651									43	
C											Page Sida	
D											803	
E									M46			
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R	
		A	B	C	D	E						
1	(1208525)	1	-	-	-	-	SP	Gearbox	Växellåda	1) (1209491)	2	
	(1208613)	1	-	-	-	-	SP	Gearbox	Växellåda		2	
	(1208640)	-	1	-	-	-	SP	Gearbox	Växellåda		2	
2	3549481-4	1	1	-	-	-		• Gearbox housing	• Växellådshus		5	
3		3	3	-	-	-	NS	• Locating pin	• Styrpinne			
4		1	1	-	-	-	NS	• Pivot pin	• Lagertapp			
5	1209296-1	1	1	-	-	-		• Input shaft	• Ingående axel		3	
6	183827-5	1	1	-	-	-		• Ball bearing	• Kullager		2	
7	1377294-2	1	1	-	-	-		• Main shaft	• Huvudaxel		3	
8	190684-1	1	1	-	-	-		• Retaining ring	• Spärring		2	
9	1340494-2	1	1	-	-	-		• Gear 1st	• Kugghjul 1 :an		2	
10	1220849-2	1	1	-	-	-		• Washer	• Bricka		2	
11	3502569-1	3	3	-	-	-		• Spring	• Fjäder		2	
12	1340757-2	1	1	-	-	-		• Sleeve	• Kona		2	
13	1381565-9	1	1	-	-	-		• Needle bearing	• Nållager		2	
14	1377668-7	1	1	-	-	-		• Gear 2nd	• Kugghjul 2 :an		3	
15	1340649-1	1	1	-	-	-		• Needle bearing	• Nållager		2	
16	1220838-5	1	1	-	-	-		• Gear 3rd	• Kugghjul 3 :an		3	
17	1340649-1	1	1	-	-	-		• Needle bearing	• Nållager		2	
18	914462-7	1	1	-	-	-		• Retaining ring	• Spärring		2	
	948008-8	X	X	-	-	-		• Shim	• Justerbleck	THK 0.60 mm	2	
	948009-6	X	X	-	-	-		• Shim	• Justerbleck	THK 0.75 mm	2	
	948010-4	X	X	-	-	-		• Shim	• Justerbleck	THK 0.90 mm	2	
	948011-2	X	X	-	-	-		• Shim	• Justerbleck	THK 1.00 mm	2	
19	183834-1	1	1	-	-	-		• Roller bearing	• Rullager		2	
20	183834-1	1	1	-	-	-		• Roller bearing	• Rullager		2	
21	948298-5	X	X	-	-	-		• Shim	• Justerbleck	THK 0.10 mm	2	
	948299-3	X	X	-	-	-		• Shim	• Justerbleck	THK 0.15 mm	2	
	948300-9	X	X	-	-	-		• Shim	• Justerbleck	THK 0.35 mm	2	
	948301-7	X	X	-	-	-		• Shim	• Justerbleck	THK 0.50 mm	2	
	948302-5	X	X	-	-	-		• Shim	• Justerbleck	THK 0.70 mm	2	
	948303-3	X	X	-	-	-		• Shim	• Justerbleck	THK 1.00 mm	2	
22	6843413-3	1	1	-	-	-		• Reverse gear	• Backkugghjul	(1232247)	3	
23	1220324-6	1	1	-	-	-		• Shaft	• Axel		3	
24	183827-5	1	1	-	-	-		• Ball bearing	• Kullager		2	
25	183829-1	1	1	-	-	-		• Needle bearing	• Nållager		2	
26	1220976-3	1	1	-	-	-		• Synchronizing hub	• Synkroniseringsnav	1)	3	
27	1220977-1	1	1	-	-	-		• Washer	• Bricka	1)	2	
28	1220326-1	3	3	-	-	-		• Locating key	• Medbringare		2	
29	6843411-7	1	1	-	-	-		• Engaging sleeve	• Kopplingshylsa	(1209876)	2	
30	1232740-9	4	4	-	-	-		• Spring ring	• Fjädersring		3	
31	1232616-1	4	4	-	-	-		• Synchronizing cone	• Synkroniseringskona		2	
32	1220350-1	1	1	-	-	-		• Synchronizing hub	• Synkroniseringsnav		2	
33	1220325-3	3	3	-	-	-		• Locating key	• Medbringare	(1232383)	2	
34	1232598-1	1	1	-	-	-		• Engaging sleeve	• Kopplingshylsa		3	
35	3520465-0	2	2	-	-	-		• Retaining ring	• Spärring	(968700)	2	
36	1377667-9	1	1	-	-	-		• Countershaft	• Mellanaxel		3	
37	1209477-7	2	2	-	-	-		• Selector fork	• Skiftgaffel		3	
38	1232119-6	4	4	-	-	-		• Dog	• Glidsko		3	
39	1232067-7	1	1	-	-	-		• Selector pin	• Växelpinne		3	
40	1232645-0	1	1	-	-	-		• Spring pin	• Rörpinne		2	
41	1232096-6	1	1	-	-	-		• Selector shaft	• Skiftaxel		3	
42	947705-0	1	1	-	-	-		• Sealing ring	• Tätningsring		2	
43	67089-3	1	1	-	-	-		• Ball	• Kula		2	
44	1220431-9	1	1	-	-	-		• Spring	• Fjäder		3	
45	1232068-5	1	1	-	-	-		• Lever	• Hävarm		3	
46	951671-7	1	1	-	-	-		• E-circlip	• Spärryttare		2	
47	1232086-7	1	1	-	-	-		• Gear selector gate	• Växelkuliss		3	
48	3520218-3	3	3	-	-	-		• Washer	• Bricka		2	
49	1232426-5	1	1	-	-	-		• Spring	• Fjäder		3	

1) Spare part version. / Reservdelsutförande.



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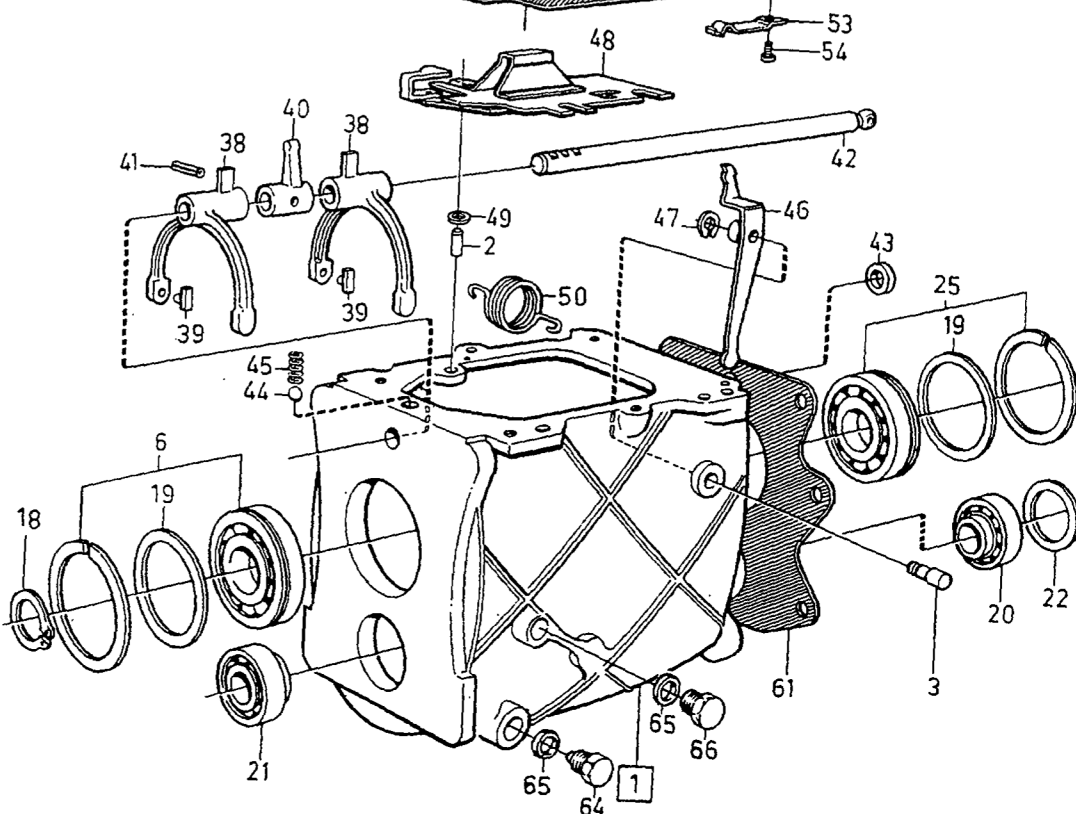
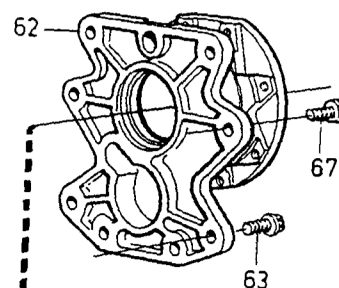
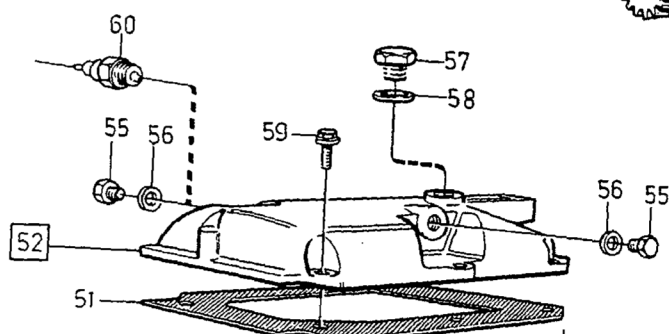
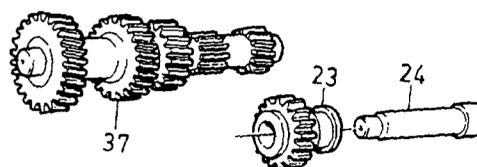
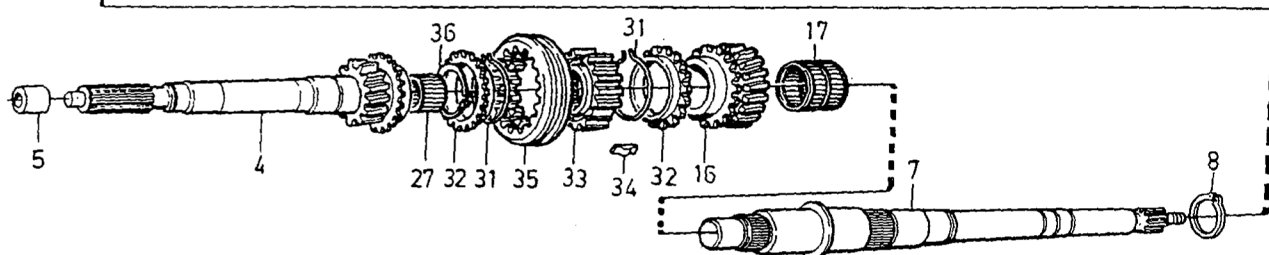
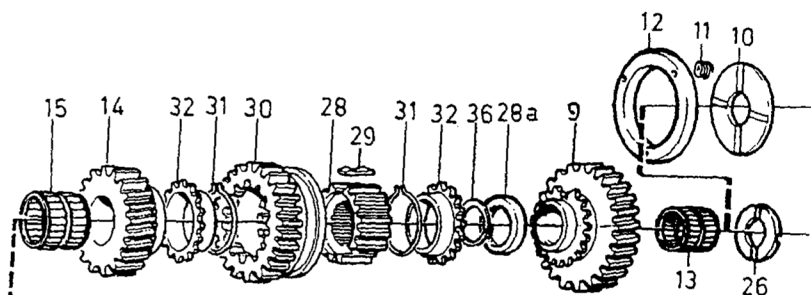
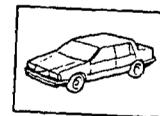
A		1208525, 1208613,1208656					GEARBOX		VÄXELLÅDA		Group Grupp	
B		1208640, 1208651									43	
C											Page Sida	
D											805	
E												
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R	
		A	B	C	D	E						
50	1340988-3	1	1	-	-	-	NS	•Gasket asbestos-free	•Packning asbestfri	(1381504)	2	
51	1209310-0	1	1	-	-	-		•Gearbox cover	•Växellådslock		4	
		1	1	-	-	-		•• Cover	•• Lock			
52	1232080-0	1	1	-	-	-		•• Leaf spring	••Bladfjäder		3	
53	955126-8	1	1	-	-	-		•• Screw	•• Skruv		2	
54	960630-2	2	2	-	-	-		•• Plug	•• Propp		2	
55	957178-7	2	2	-	-	-		•• Gasket	•• Packning		2	
56	3549308-9	1	1	-	-	-		•• Plug	•• Plugg		2	
57	11998-2	1	1	-	-	-		•• Gasket	•• Packning		1	
58	945444-8	6	6	-	-	-		• Flange screw	• Flänsskruv		2	
59	1324496-7	1	1	-	-	-		• Contact	• Kontakt		2	
60	1340990-9	1	1	-	-	-	•Gasket asbestos-free	•Packning asbestfri	2			
61	1220945-8	1	1	-	-	-	•Spacer flange	• Mellanfläns	4			
	1340308-4	1	-	-	-	-	•Spacer flange	• Mellanfläns	EXC TRANS MARKED 1208656. TRANS MARKED 1208656. SEE 43 • 817 (1377334)	4		
62		2	2	-	-	-	•Screw	• Skruv				
63	1381498-3	1	1	-	-	-	•Magnetic plug	• Magnetpropp		2		
64	11998-2	2	2	-	-	-	•Gasket	• Packning		1		
65	3549308-9	1	1	-	-	-	• Plug	• Plugg	(1381504)	2		
66		4	4	-	-	-	Screw	Skruv	SEE 43 • 817			



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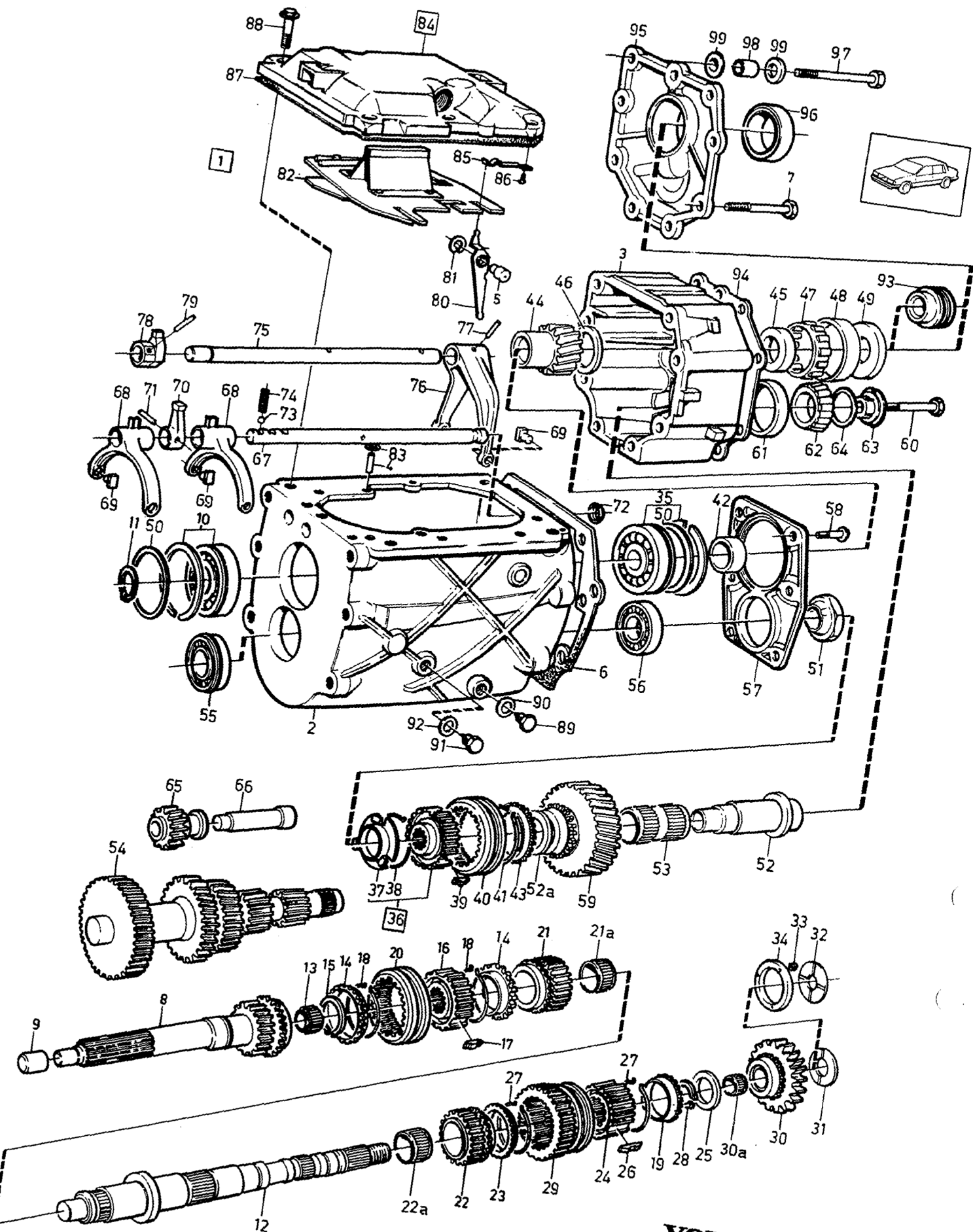
A	1208541	GEARBOX					VÄXELLÅDA					Group Grupp	
B	1208538, 1208641, 1208674											43	
C	1208567											Page Sida	
D	1208540, 1208568											807	
E	1208685, 1208688, 1208704												
		M46											
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R		
		A	B	C	D	E							
☆ ☆<													

1) Spare part version. / Reservdelsutförande.



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A		1208541					GEARBOX					VÄXELLÅDA					Group Grupp 43 Page Sida 809	
B		1208538, 1208641, 1208674																
C		1208567																
D		1208540, 1208568					M46											
E		1208685, 1208688, 1208704																
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R							
		A	B	C	D	E												
☆ 36 37	3520465-0	2	2	2	2	2	NS	• Retaining ring	• Spårring	(968700) EXC TRANS MARKED 1208641, 1208674. TRANS MARKED 1208641, 1208674. TRANS MARKED 1208685, 1208688, 1208704.	2							
	1377667-9	1	1	1	1	-		• Countershaft	• Mellanaxel		3							
	6814504-4	-	1	-	-	-		• Countershaft	• Mellanaxel		3							
	6814504-4	-	-	-	-	1		• Countershaft	• Mellanaxel		3							
38	1209477-7	2	2	2	2	2	• Selector fork	• Skiftgaffel	(1381504)	3								
39	1232119-6	4	4	4	4	4	• Dog	• Glidsko		3								
40	1232067-7	1	1	1	1	1	• Selector pin	• Växelpinne		3								
41	1232645-0	1	1	1	1	1	• Spring pin	• Rörlpinne		2								
42	1232096-6	1	1	1	1	1	• Selector shaft	• Skiftaxel		3								
43	947705-0	1	1	1	1	1	• Sealing ring	• Tätningsring		2								
44	67089-3	1	1	1	1	1	• Ball	• Kula		2								
45	1220431-9	1	1	1	1	1	• Spring	• Fjäder		3								
46	1232068-5	1	1	1	1	1	• Lever	• Hävarm		3								
47	951671-7	1	1	1	1	1	• E-circlip	• Spärryttare		2								
48	1232086-7	1	1	1	1	1	• Gear selector gate	• Växelkuliss		3								
49	3520218-3	3	3	3	3	3	• Washer	• Bricka		2								
50	1232426-5	1	1	1	1	1	• Spring	• Fjäder		3								
51	1340988-3	1	1	1	1	1	• Gasket	• Packning		2								
52	1209310-0	1	1	1	1	1	• Gearbox cover	• Växellådslock		4								
53	1232080-0	1	1	1	1	1	• Cover	• Lock		(1381504)	3							
54	955126-8	1	1	1	1	1	• Leaf spring	• Bladljäder	2									
55	960630-2	2	2	2	2	2	• Screw	• Skruv	2									
56	957178-7	2	2	2	2	2	• Plug	• Propp	2									
57	3549308-9	1	1	1	1	1	• Gasket	• Packning	2									
58	11998-2	1	1	1	1	1	• Plug	• Plugg	1									
59	945444-8	6	6	6	6	6	• Gasket	• Packning	2									
60	1324496-7	1	1	1	1	1	• Flange screw	• Flänsskruv	2									
61	1340990-9	1	1	1	1	1	• Contact	• Kontakt	2									
62	1340308-4	1	1	1	1	1	• Gasket	• Packning	2									
63	1340308-4	1	1	1	1	1	• Spacer flange	• Mellanfläns	4									
63	965185-2	4	4	4	4	2	• Flange screw	• Flänsskruv	M10x40 mm		2							
63	970951-0	-	-	-	-	2	• Screw	• Skruv	M10x45 mm		2							
☆ 64	1381498-3	1	1	1	1	1	• Magnetic plug	• Magnetpropp	(1377334)		2							
65	11998-2	2	2	2	2	2	• Gasket	• Packning	(1381504) SEE 43 • 817		1							
66	3549308-9	1	1	1	1	1	• Plug	• Plugg			2							
67		4	4	4	4	4	• Screw	• Skruv										



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