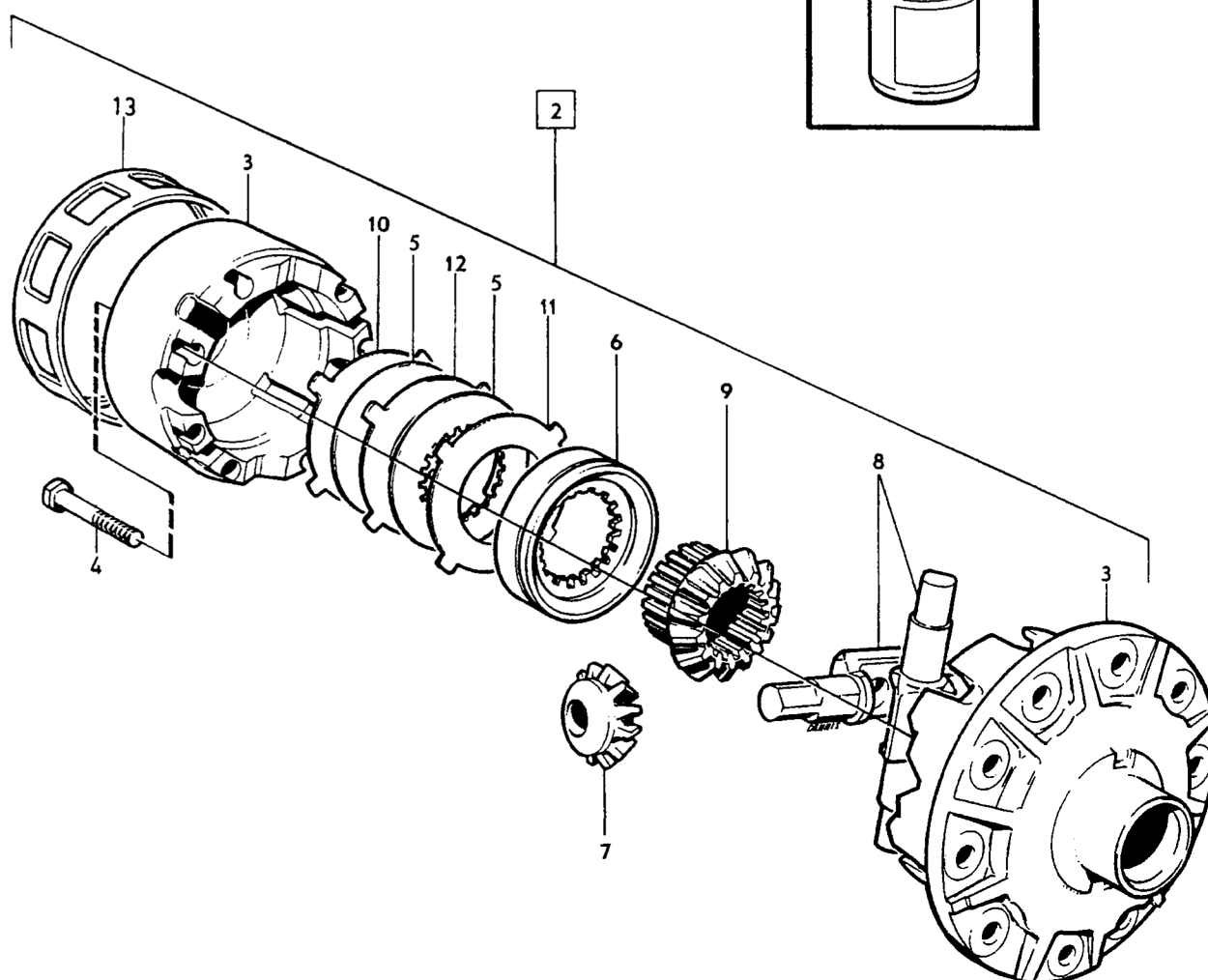
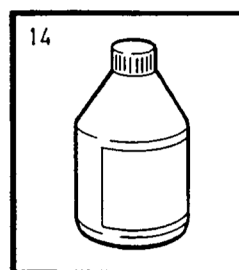
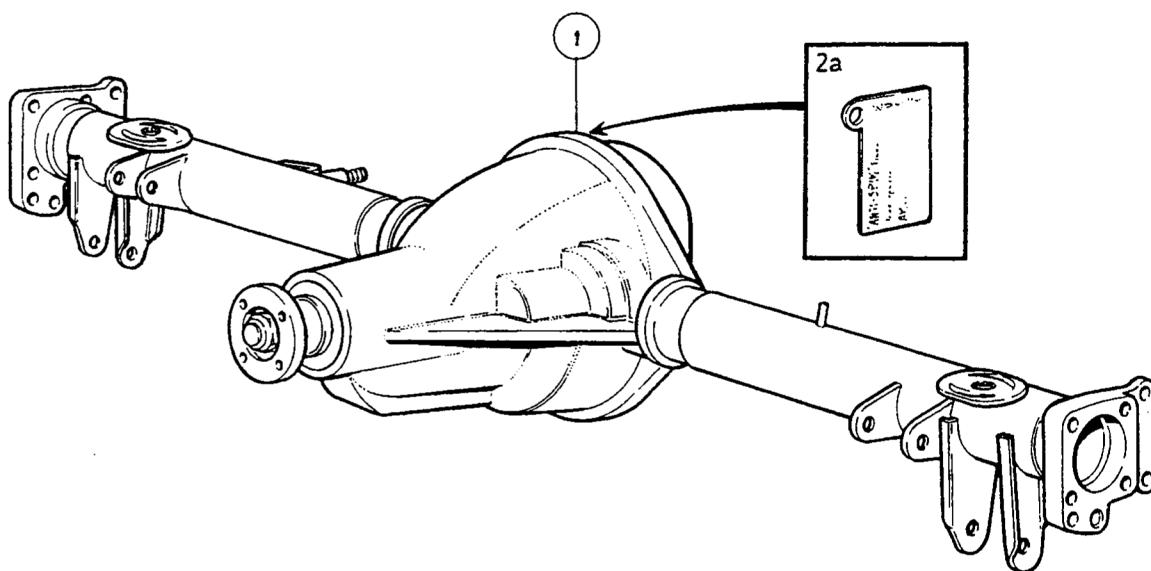




A							REAR AXLE		BAKAXEL		Group Grupp
B											46
C											Page Sida
D											1013
E							ANTI-SPIN 1988				
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
1	1216232	1	-	-	-	-	NS	Rear axle	Bakaxel	1) TRANS 1216237, 1216238. TRANS 1216291, 1216292, 1216293, 1216294, 1216304, 1216316. 1) TRANS 1206298, 1216232, 1216233, 1216234, 1216235, 1216239.	3
	1216233	1	-	-	-	-	NS	Rear axle	Bakaxel		3
	1216234	1	-	-	-	-	NS	Rear axle	Bakaxel		3
	1216235	1	-	-	-	-	NS	Rear axle	Bakaxel		3
	1216237	1	-	-	-	-	NS	Rear axle	Bakaxel		3
	1216238	1	-	-	-	-	NS	Rear axle	Bakaxel		3
	1216239	1	-	-	-	-	NS	Rear axle	Bakaxel		3
	(1216291)	1	-	-	-	-	SP	Rear axle	Bakaxel		3
	(1216292)	1	-	-	-	-	SP	Rear axle	Bakaxel		3
	(1216293)	1	-	-	-	-	SP	Rear axle	Bakaxel		3
	(1216294)	1	-	-	-	-	SP	Rear axle	Bakaxel		3
	(1216298)	1	-	-	-	-	SP	Rear axle	Bakaxel		3
	(1216304)	1	-	-	-	-	SP	Rear axle	Bakaxel		3
	(1216316)	1	-	-	-	-	SP	Rear axle	Bakaxel		3
	2	1340620-2	1	-	-	-	-		• Differential		• Differential
(3502575)		1					SP	Differential	Differential	4	
6814195-1		-	-	-	-	-		• Differential	• Differential	3	
2a	1340498-3	1	-	-	-	-		•• Sign	•• Skylt	3	
3		1	-	-	-	-	NS	•• Housing	•• Hus		
		1	-	-	-	-	NS	•• Housing	•• Hus		
4	1377049-0	8	-	-	-	-		•• Screw	•• Skruv	2	
5	633262-1	4	-	-	-	-		•• Disc	•• Lamell	3	
6	384510-4	2	-	-	-	-		•• Disc hub	•• Lamellnav	3	
7	384505-4	4	-	-	-	-		•• Differential side gear	•• Differentialhjul	3	
8	384507-0	2	-	-	-	-		•• Shaft	•• Axel	3	
9	384504-7	2	-	-	-	-		•• Differential pinion	•• Differentialdrev	3	
10	666248-0	2	-	-	-	-		•• Disc	•• Lamell	3	
11	666249-8	2	-	-	-	-		•• Disc flat	•• Skiva plan	3	
12	6814377-5	1	-	-	-	-		•• Disc cupped	•• Skiva kupig	3	
13	1220844-3	1	-	-	-	-		•• Sensor wheel	•• Tandhjul	3	
14	1161129-0	3	-	-	-	-		Rear axle oil	Bakväxelolja	6	
		-	-	-	-	-		Table	Tabell	1)	
		-	-	-	-	-		Anti-spin----standard rear axle----rear axle	Anti-spin----standard bakaxel----bakaxel		
		-	-	-	-	-		1216232----1216147 ...	1216232----1216147 ...		
		-	-	-	-	-		1216233----1216144 ...	1216233----1216144 ...		
		-	-	-	-	-		1216234----1216146 ...	1216234----1216146 ...		
		-	-	-	-	-		1216235----1216156 ...	1216235----1216156 ...		
		-	-	-	-	-		1216237----1216148 ...	1216237----1216148 ...		
		-	-	-	-	-		1216238----1216150 ...	1216238----1216150 ...		
		-	-	-	-	-		1216239----1216221 ...	1216239----1216221 ...		
		-	-	-	-	-		1216291----1216176 ...	1216291----1216176 ...		
		-	-	-	-	-		1216292----1216154 ...	1216292----1216154 ...		
		-	-	-	-	-		1216293----1216153 ...	1216293----1216153 ...		
		-	-	-	-	-		1216294----1216177 ...	1216294----1216177 ...		
		-	-	-	-	-		1216298----1216157 ...	1216298----1216157 ...		
		-	-	-	-	-		1216304----1216180 ...	1216304----1216180 ...		
		-	-	-	-	-		1216316----1216315 ...	1216316----1216315 ...		

1) For other parts component to complete rear axles, see the corresponding standard rear axles according to the table above. / För övriga i bakaxeln ingående detaljer, se motsvarande standard bakaxlar enligt ovanstående tabell.

A	MARKED 1031					REAR AXLE		BAKAXEL		Group Grupp 46	
B										Page Sida 1015	
C								1) ANTI-SPIN 1989			
D											
E											
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
1	(1216273)	1	-	-	-	-	SP	Rear axle	Bakaxel		6
	(1216274)	1	-	-	-	-	SP	Rear axle	Bakaxel		6
	(1216275)	1	-	-	-	-	SP	Rear axle	Bakaxel		6
	(1216276)	1	-	-	-	-	SP	Rear axle	Bakaxel		6
	(1216286)	1	-	-	-	-	SP	Rear axle	Bakaxel		6
	(1216277)	1	-	-	-	-	SP	Rear axle	Bakaxel		6
2	6814447-6	1	-	-	-	-		• Rear axle casing	• Bakaxelkåpa	REPL 1 PCS 6814452-6	5
3		2	-	-	-	-	NS	• Cap	• Överfall		
4	970881-9	4	-	-	-	-		• Screw	• Skruv	(963248)	2
5		1	-	-	-	-	NS	• Bracket	• Konsol		
6		1	-	-	-	-	NS	• Bracket	• Konsol		
7		1	-	-	-	-	NS	• Anchorage	• Fäste		
8	1232922-3	2	-	-	-	-		• Sealing ring	• Tätningsring		2
9	1381498-3	1	-	-	-	-		• Magnetic plug	• Magnetpropp	(1377334)	2
10	11998-2	1	-	-	-	-		• Gasket	• Packning		1
11	3502382-9	1	-	-	-	-		• Inspection cover	• Inspektionslock		4
12	1398321-8	1	-	-	-	-		• Sensor	• Givare		2
13	974673-6	1	-	-	-	-		• O-ring	• O-ring		2
14	969413-4	1	-	-	-	-		• Screw	• Skruv		2
15	3502572-5	X	-	-	-	-		• Shim	• Justerbleck		2
16	3549308-9	1	-	-	-	-		• Plug	• Plugg	(1381504)	2
16a	11998-2	1	-	-	-	-		• Gasket	• Packning		1
17	6814287-6	1	-	-	-	-		• Gasket	• Packning		2
18	945444-8	9	-	-	-	-		• Flange screw	• Flänsskruv		2
19	1348890-3	1	-	-	-	-		• Bracket	• Konsol		3
20	3502560-0	1	-	-	-	-		• Differential	• Differential		4
21	1340498-3	1	-	-	-	-		• Sign	• Skylt		3
22		1	-	-	-	-	NS	• Housing	• Hus		
		1	-	-	-	-	NS	• Housing	• Hus		
23	1377049-0	8	-	-	-	-		• Screw	• Skruv		2
24	633262-1	4	-	-	-	-		• Disc	• Lamell		3
25	384510-4	2	-	-	-	-		• Disc hub	• Lamellnav		3
26	384505-4	4	-	-	-	-		• Differential side gear	• Differentialhjul		3
27	384507-0	2	-	-	-	-		• Shaft	• Axel		3
28	384504-7	2	-	-	-	-		• Differential pinion	• Differentialdrev		3
29	666248-0	2	-	-	-	-		• Disc	• Lamell		3
30	666249-8	2	-	-	-	-		• Disc flat	• Skiva plan		3
31	6814377-5	1	-	-	-	-		• Disc cupped	• Skiva kupig		3
32	3502561-8	1	-	-	-	-		• Sensor wheel	• Tandhjul		3
33	271335-2	1	-	-	-	-		• Drive gear set	• Drevsats	R.AX RATIO 3.73:1 (271256)	3
	271257-8	1	-	-	-	-		• Drive gear set	• Drevsats	R.AX RATIO 3.91:1 (273980)	3
	271255-2	1	-	-	-	-		• Drive gear set	• Drevsats	R.AX RATIO 3.54:1 (273410)	3
34	271650-4	1	-	-	-	-		• Drive gear set	• Drevsats	R.AX RATIO 3.31:1 (273139)	3
35	271258-6	1	-	-	-	-		• Drive gear set	• Drevsats	R.AX RATIO 4.10:1 (270701)	3
36	947855-3	1	-	-	-	-	IK	• Nut	• Mutter	M20	2
37	1161129-0	3	-	-	-	-	IK	• Rear axle oil	• Bakväxelolja	0,5 l	6
38	383253-2	1	-	-	-	-		• Lock plate	• Låsplåt		3
39	183842-4	2	-	-	-	-		• Roller bearing	• Rullager	(181305),(181662).	2
40a		1	-	-	-	-	NS	• Cone	• Innerring		
		1	-	-	-	-	NS	• Cup	• Ytterring		
	81374-1	X	-	-	-	-		• Shim	• Justerbleck	THK 0.08 mm	2
	81375-8	X	-	-	-	-		• Shim	• Justerbleck	THK 0.13 mm	2
	120622-6	X	-	-	-	-		• Shim	• Justerbleck	THK 0.25 mm	2
	81377-4	X	-	-	-	-		• Shim	• Justerbleck	THK 0.75 mm	2
	183839-0	1	-	-	-	-		• Roller bearing	• Rullager	(181301),(181302).	2

1) 740 4DRS CH 294100- 740 5DRS CH 176800-.

A B C D E	MARKED 1031					REAR AXLE BAKAXEL		1) ANTI-SPIN 1989		Group Grupp 46	
										Page Sida 1017	
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
40		1	-	-	-	-	NS	• Cone	• Innerring		
41		1	-	-	-	-	NS	• Cup	• Yttering		
42	80506-9	1	-	-	-	-		• Sealing washer	• Tätningsbricka		2
☆ 43	9143317-7	1	-	-	-	-		• Seal	• Tätning	(3520682)	2
44	1209369-6	1	-	-	-	-		• Companion flange	• Medbringare		3
45	81388-1	1	-	-	-	-		• Dust cover	• Dammskydd		2
☆ 46a	183841-6	1	-	-	-	-		• Roller bearing	• Rullager	(183327),(183328).	2
46		1	-	-	-	-	NS	• Cone	• Innerring		
47		1	-	-	-	-	NS	• Cup	• Yttering		
48	1220983-9	X	-	-	-	-		• Shim	• Justerbleck	THK 0.25 mm	2
	1220984-7	X	-	-	-	-		• Shim	• Justerbleck	THK 0.13 mm	2
	1220985-4	X	-	-	-	-		• Shim	• Justerbleck	THK 0.08 mm	2
	384871-0	X	-	-	-	-		• Shim	• Justerbleck	THK 1.00 mm	2
49	1340791-1	1	-	-	-	-		• Pretensioning sleeve	• Förspänningshylsa		3

1) 740 4DRS CH 294100-. 740 5DRS CH 176800-.