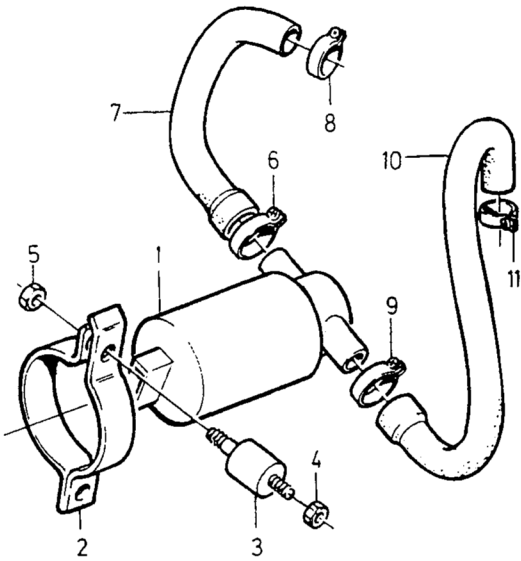
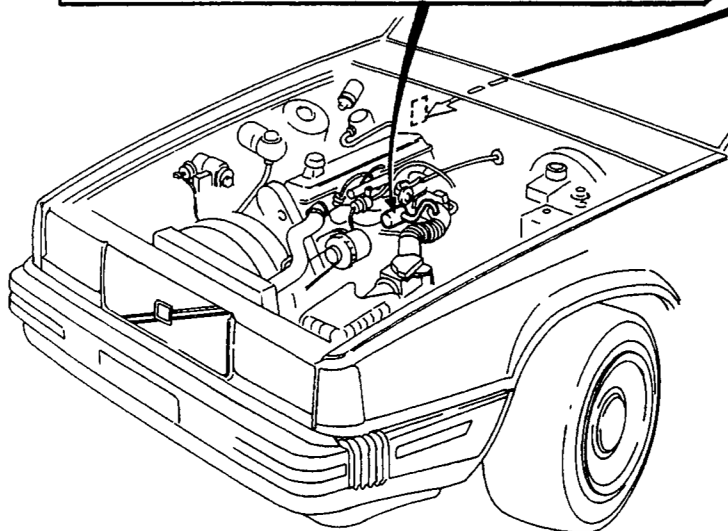
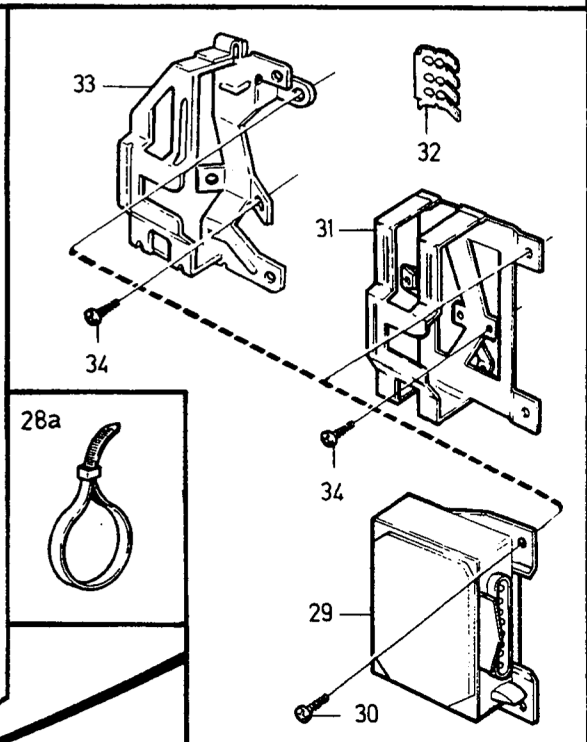
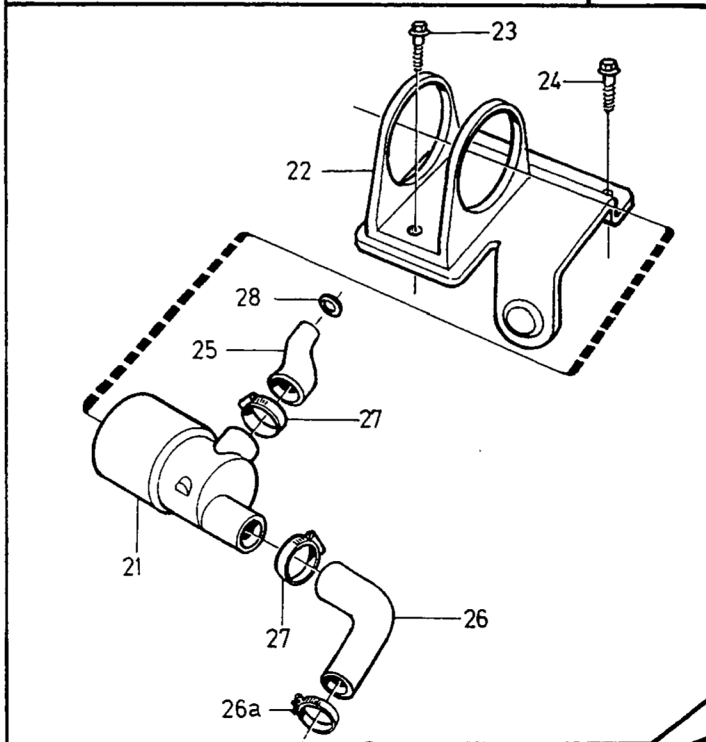
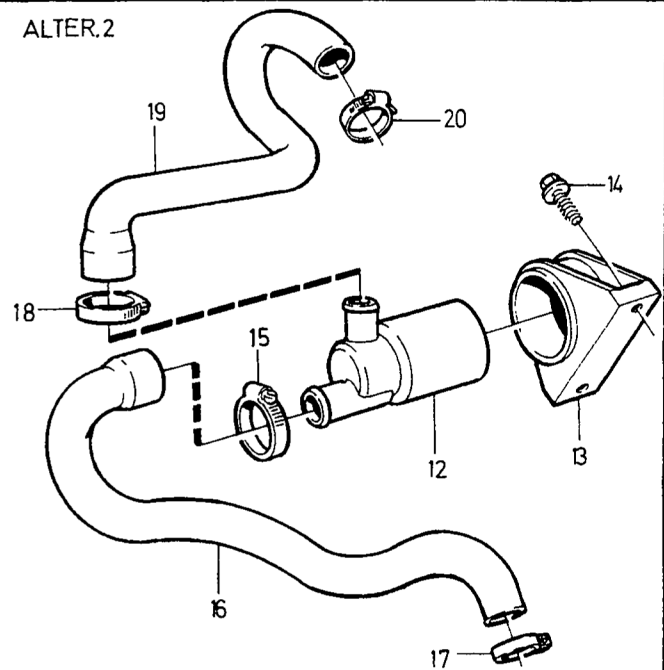


ALTER.1



ALTER.2



**VOLVO**  
Genuine Parts  
PV 280 53912

| A   |                        | 1) B230F                  |   |   |   |   | REGULATING SYSTEM FUEL SUPPLY |                                             | REGLERSYSTEM BRÄNSLETILLFÖRSEL           |                                           | Group<br>Grupp |  |
|-----|------------------------|---------------------------|---|---|---|---|-------------------------------|---------------------------------------------|------------------------------------------|-------------------------------------------|----------------|--|
| B   |                        | 2) B200/230F.B230FT -1989 |   |   |   |   |                               |                                             |                                          |                                           | 28             |  |
| C   |                        | B200/B230ET.B230FT 1990   |   |   |   |   |                               |                                             |                                          |                                           | Page<br>Sida   |  |
| D   |                        | B204E,B234F               |   |   |   |   |                               |                                             |                                          |                                           |                |  |
| E   |                        | B204GT,B204FT             |   |   |   |   |                               |                                             |                                          |                                           | 497            |  |
| Fig | Part No.<br>Artikel nr | Quantity / Antal          |   |   |   |   | P<br>S                        | Description                                 | Benämning                                | Notes<br>Anmärkning                       | S<br>R         |  |
|     |                        | A                         | B | C | D | E |                               |                                             |                                          |                                           |                |  |
| 1   | 3517067-9              | 1                         | - | 1 | - | - |                               | Control mechanism .....                     | Reglermekanism .....                     | (1317957)                                 | 3              |  |
| 2   | 1357991-7              | 1                         | - | 1 | - | - |                               | Clamp .....                                 | Klamma .....                             |                                           | 4              |  |
| 3   | 1367014-6              | 2                         | - | 2 | - | - |                               | Rubber cushion .....                        | Gummikudde .....                         |                                           | 4              |  |
| 4   | 955781-0               | 2                         | - | 2 | - | - |                               | Nut .....                                   | Mutter .....                             |                                           | 2              |  |
| 5   | 955781-0               | 2                         | - | 2 | - | - |                               | Nut .....                                   | Mutter .....                             |                                           | 2              |  |
| 6   | 976584-3               | 1                         | - | 1 | - | - |                               | Hose clamp .....                            | Slangklämma .....                        | (975279)                                  | 2              |  |
| 7   | 1326110-2              | 1                         | - | 1 | - | - |                               | Hose outlet .....                           | Slang utlopp .....                       |                                           | 3              |  |
| 8   | 976583-5               | 1                         | - | 1 | - | - |                               | Hose clamp .....                            | Slangklämma .....                        | (975278)                                  | 2              |  |
| 9   | 943473-9               | 1                         | - | 1 | - | - |                               | Hose clamp .....                            | Slangklämma .....                        |                                           | 2              |  |
| 10  | 1357861-2              | -                         | - | 1 | - | - |                               | Hose inlet .....                            | Slang tillopp .....                      |                                           | 3              |  |
|     | 1336080-5              | 1                         | - | - | - | - |                               | Hose inlet .....                            | Slang tillopp .....                      |                                           | 3              |  |
| 11  | 943473-9               | 1                         | - | 1 | - | - |                               | Hose clamp .....                            | Slangklämma .....                        |                                           | 2              |  |
| 12  | 1389618-8              | -                         | 1 | - | 1 | - |                               | Control mechanism .....                     | Reglermekanism .....                     |                                           | 3              |  |
| 13  | 3501826-6              | -                         | 1 | - | 1 | - |                               | Clamp .....                                 | Klamma .....                             |                                           | 3              |  |
| 14  | 947542-7               | -                         | 2 | - | 2 | - |                               | Flange screw .....                          | Flänsskruv .....                         | (968871)                                  | 2              |  |
| 15  | 943474-7               | -                         | 1 | - | 1 | - |                               | Hose clamp .....                            | Slangklämma .....                        |                                           | 2              |  |
| 16  | 3517265-9              | -                         | 1 | - | - | - |                               | Hose inlet .....                            | Slang tillopp .....                      | EXC B230FT                                | 3              |  |
|     | 3517262-6              | -                         | 1 | - | - | - |                               | Hose inlet .....                            | Slang tillopp .....                      | B230FT                                    | 3              |  |
|     | 3536139-3              | -                         | - | - | 1 | - |                               | Hose inlet .....                            | Slang tillopp .....                      | (3501654)                                 | 3              |  |
| 17  | 976584-3               | -                         | 1 | - | 1 | - |                               | Hose clamp .....                            | Slangklämma .....                        | (975279)                                  | 2              |  |
| 18  | 943474-7               | -                         | 1 | - | 1 | - |                               | Hose clamp .....                            | Slangklämma .....                        |                                           | 2              |  |
| 19  | 3517084-4              | -                         | 1 | - | - | - |                               | Hose outlet .....                           | Slang utlopp .....                       |                                           | 3              |  |
|     | 3501655-9              | -                         | - | - | 1 | - |                               | Hose outlet .....                           | Slang utlopp .....                       |                                           | 3              |  |
| 20  | 943473-9               | -                         | 1 | - | 1 | - |                               | Hose clamp .....                            | Slangklämma .....                        |                                           | 2              |  |
| 21  | 1389618-8              | -                         | - | - | - | 1 |                               | Control mechanism .....                     | Reglermekanism .....                     |                                           | 3              |  |
| 22  | 3517761-7              | -                         | - | - | - | 1 |                               | Bracket .....                               | Konsol .....                             |                                           | 3              |  |
| 23  | 946934-7               | -                         | - | - | - | 2 |                               | Flange screw .....                          | Flänsskruv .....                         |                                           | 2              |  |
| 24  | 946934-7               | -                         | - | - | - | 2 |                               | Flange screw .....                          | Flänsskruv .....                         |                                           | 2              |  |
| 25  | 3514474-0              | -                         | - | - | - | 1 |                               | Hose .....                                  | Slang .....                              |                                           | 3              |  |
| 26  | 3514475-7              | -                         | - | - | - | 1 |                               | Hose .....                                  | Slang .....                              |                                           | 3              |  |
| 26a | 943473-9               | -                         | - | - | - | 1 |                               | Hose clamp .....                            | Slangklämma .....                        |                                           | 2              |  |
| 27  | 943474-7               | -                         | - | - | - | 2 |                               | Hose clamp .....                            | Slangklämma .....                        |                                           | 2              |  |
| 28  | 943608-0               | -                         | - | - | - | 1 |                               | Shim .....                                  | Justerbleck .....                        |                                           | 2              |  |
| 28a | 948211-8               | 1                         | 1 | 1 | 1 | 1 |                               | Strip clamp .....                           | Bandklämma .....                         | 1990-                                     | 2              |  |
| 29  | 5003707-6              | 1                         | - | - | - | - | EU                            | Control unit, exch yellow marking .....     | Styrenhet, bytes gul märkning .....      | (3517011)                                 | 3              |  |
|     | 5003926-2              | -                         | 1 | - | - | - | EU                            | Control unit, exch violet marking .....     | Styrenhet, bytes violett märkning .....  | 3) B230F, (3517407)                       | 3              |  |
|     | 5003771-2              | -                         | - | 1 | - | - | EU                            | Control unit, exch mouse grey marking ..... | Styrenhet, bytes musgrå märkning .....   | 4) B200F, (3531206)                       | 3              |  |
|     | 5003800-9              | -                         | - | 1 | - | - | EU                            | Control unit, exch green marking .....      | Styrenhet, bytes grön märkning .....     | B200ET, (1367532)                         | 2              |  |
|     | 5003799-3              | -                         | - | 1 | - | - | EU                            | Control unit, exch orange marking .....     | Styrenhet, bytes orange märkning .....   | B230ET MAN.TRANS (1367531)                | 2              |  |
|     | (1367533)              | -                         | - | 1 | - | - | SP                            | Control unit brown marking .....            | Styrenhet brun märkning .....            | 5) B230ET AUTO.TRANS REPL 1 PCS 1367531-9 | 2              |  |
|     | 5003765-4              | -                         | 1 | - | - | - | EU                            | Control unit, exch dark blue marking .....  | Styrenhet, bytes mörkblå märkning .....  | (1367487),B230FT -1989                    | 3              |  |
|     | 5003837-1              | -                         | - | 1 | - | - | EU                            | Control unit, exch turquoise marking .....  | Styrenhet, bytes turkos märkning .....   | (5003787)B230FT 1990-                     | 3              |  |
|     | 5003774-6              | -                         | - | - | 1 | - | EU                            | Control unit, exch navy blue marking .....  | Styrenhet, bytes marinblå märkning ..... | B204E, (1367066)                          | 3              |  |
|     | 5003789-4              | -                         | - | - | 1 | - | EU                            | Control unit, exch black marking .....      | Styrenhet, bytes svart märkning .....    | B234F                                     | 3              |  |

1) 740 4DRS CH -294099. 740 5DRS CH -176799.

2) 740 4DRS CH 294100-. 740 5DRS CH 176800-.

3) MARKED 0 280 000 561

4) MARKED 0 280 000 590

5) MARKED 0 261 200 026

| A   |                        | 1) B230F                  |   |   |   |   | REGULATING SYSTEM FUEL SUPPLY                              |                                               |                                          |                           |        | REGLERSYSTEM BRÄNSLETILLFÖRSEL |  |  |  |  | Group<br>Grupp |  |
|-----|------------------------|---------------------------|---|---|---|---|------------------------------------------------------------|-----------------------------------------------|------------------------------------------|---------------------------|--------|--------------------------------|--|--|--|--|----------------|--|
| B   |                        | 2) B200/230F.B230FT -1989 |   |   |   |   |                                                            |                                               |                                          |                           |        |                                |  |  |  |  | 28             |  |
| C   |                        | B200/B230ET.B230FT 1990   |   |   |   |   | B230F,B200ET,B230ET,B230FT,B204E,B234F,B200F,B204GT,B204FT |                                               |                                          |                           |        | Page<br>Sida                   |  |  |  |  |                |  |
| D   |                        | B204E,B234F               |   |   |   |   |                                                            |                                               |                                          |                           |        | 499                            |  |  |  |  |                |  |
| E   |                        | B204GT,B204FT             |   |   |   |   |                                                            |                                               |                                          |                           |        |                                |  |  |  |  |                |  |
| Fig | Part No.<br>Artikel nr | Quantity / Antal          |   |   |   |   | P<br>S                                                     | Description                                   | Benämning                                | Notes<br>Anmärkning       | S<br>R |                                |  |  |  |  |                |  |
|     |                        | A                         | B | C | D | E |                                                            |                                               |                                          |                           |        |                                |  |  |  |  |                |  |
| ☆   | 5003840-5              | -                         | - | - | 1 | - | EU                                                         | Control unit, exch yellow-green marking ..... | Styrenhet, bytes gulgrön märkning .....  | 6) 7) (3517608) B234F     | 3      |                                |  |  |  |  |                |  |
| ☆   | 5003775-3              | -                         | - | - | - | 1 | EU                                                         | Control unit, exch opal green marking .....   | Styrenhet, bytes opalgrön märkning ..... | B204GT                    | 3      |                                |  |  |  |  |                |  |
| ☆   | 5003776-1              | -                         | - | - | - | 1 | EU                                                         | Control unit, exch light brown marking .....  | Styrenhet, bytes ljusbrun märkning ..... | B204FT, (3531519)         | 3      |                                |  |  |  |  |                |  |
| 30  | 972411-3               | 2                         | 2 | 2 | 2 | 2 |                                                            | Screw .....                                   | Skruv .....                              |                           | 2      |                                |  |  |  |  |                |  |
| 31  | 1336818-8              | 1                         | - | 1 | - | - |                                                            | Bracket .....                                 | Konsol .....                             | B230FT -1989              | 4      |                                |  |  |  |  |                |  |
|     | 1346496-1              | -                         | - | 1 | - | - |                                                            | Bracket .....                                 | Konsol .....                             | B200ET, B230ET            | 3      |                                |  |  |  |  |                |  |
| 32  | 1347480-4              | -                         | - | 2 | - | - |                                                            | • Terminal block .....                        | • Kopplingsplint .....                   | B200ET, B230ET            | 3      |                                |  |  |  |  |                |  |
| 33  | 1367187-0              | -                         | 1 | - | 1 | - |                                                            | Bracket .....                                 | Konsol .....                             |                           | 5      |                                |  |  |  |  |                |  |
|     | 1367187-0              | -                         | - | 1 | - | 1 |                                                            | Bracket .....                                 | Konsol .....                             | B204GT,B230GT/FT 1990     | 5      |                                |  |  |  |  |                |  |
| 34  | 969487-8               | 3                         | 3 | 3 | 3 | 3 |                                                            | Six point socket screw .....                  | Sextandhålskruv .....                    | (958244)                  | 2      |                                |  |  |  |  |                |  |
|     | 972409-7               | -                         | - | 3 | - | - |                                                            | Screw .....                                   | Skruv .....                              | (949444) B200ET,B230ET    | 2      |                                |  |  |  |  |                |  |
| 35  | 1346567-9              | -                         | - | 1 | - | - |                                                            | Control unit .....                            | Styrenhet .....                          | -1989                     | 3      |                                |  |  |  |  |                |  |
| 36  | 1332203-7              | -                         | - | 1 | - | 1 |                                                            | Bracket .....                                 | Konsol .....                             |                           | 5      |                                |  |  |  |  |                |  |
| 37  | 972079-8               | -                         | - | 2 | - | - |                                                            | Six point socket screw .....                  | Sextandhålskruv .....                    | (968464)                  | 2      |                                |  |  |  |  |                |  |
|     | 969278-1               | -                         | - | - | - | 1 |                                                            | Six point socket screw .....                  | Sextandhålskruv .....                    |                           | 2      |                                |  |  |  |  |                |  |
| 38  | 968465-5               | -                         | - | 1 | - | - |                                                            | Screw .....                                   | Skruv .....                              |                           | 2      |                                |  |  |  |  |                |  |
|     | 969278-1               | -                         | - | - | - | 2 |                                                            | Six point socket screw .....                  | Sextandhålskruv .....                    |                           | 2      |                                |  |  |  |  |                |  |
| 39  | 3531106-7              | -                         | - | 1 | - | - |                                                            | Control unit .....                            | Styrenhet .....                          | 8) B230FT -1989           | 3      |                                |  |  |  |  |                |  |
| ☆   | 5003765-4              | -                         | - | 1 | - | - | EU                                                         | Control unit, exch .....                      | Styrenhet, bytes .....                   | B230FT -1989<br>(3531107) | 3      |                                |  |  |  |  |                |  |
|     | 3507158-8              | -                         | - | - | - | 1 |                                                            | Control unit .....                            | Styrenhet .....                          | (3517720) B204GT/FT       | 3      |                                |  |  |  |  |                |  |

1) 740 4DRS CH -294099. 740 5DRS CH -176799.

2) 740 4DRS CH 294100-. 740 5DRS CH 176800-.

6) MARKED 0 280 000 571

7) When replacing the fuel system control unit the ignition control unit too must be replaced. / Vid byte av bränslestyrenhet måste även styrenhet för tändsystem bytas.

8) Service alternative. / Service-alternativ.