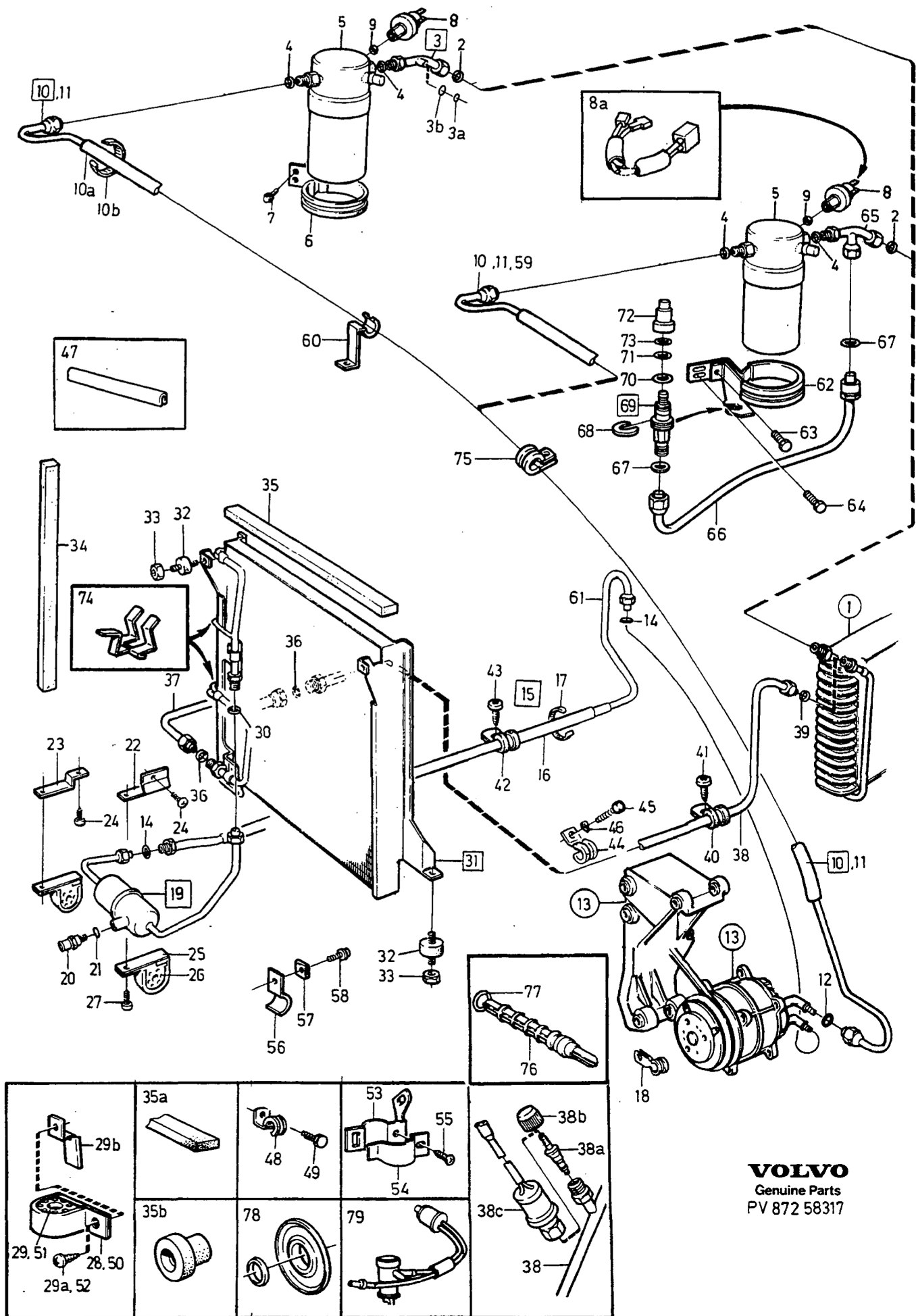




VOLVO
Genuine Parts
PV 872 58317

A	L.H.D					AIR CONDITIONING		LUFTKONDITIONERING		Group Grupp	
B	R.H.D									87	
C										Page Sida	
D										1591	
E						4CYL					
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
1		1	1	-	-	-		Evaporator	Evaporator	1) SEE 87-1573	
		1	1	-	-	-		Evaporator	Evaporator	2) SEE 87-1579	
2	3522590-3	1	1	-	-	-		O-ring	O-ring		5
3	1259367-9	1	1	-	-	-		Connector	Anslutning		5
	3537398-4	1	-	-	-	-		Connector	Anslutning	B204FT (3522332)	5
3a	3522587-9	1	1	-	-	-		• O-ring	• O-ring		5
3b	3522588-7	1	1	-	-	-		• O-ring	• O-ring		5
4	3522591-1	2	2	-	-	-		O-ring	O-ring		5
5	1258676-4	1	1	-	-	-		Accumulator	Ackumulator	EXC B234 R.H.D	5
	1388666-8	-	1	-	-	-		Accumulator	Ackumulator	B234 R.H.D.	5
	1388667-6	1	-	-	-	-		Accumulator	Ackumulator	B204FT	5
6	1348790-5	1	1	-	-	-		Clamp	Klamma	EXC B234 R.H.D	5
	3522609-1	-	1	-	-	-		Clamp	Klamma	(1388577)	5
	3537396-8	1	-	-	-	-		Clamp	Klamma	B204FT (3522330)	4
7	965399-9	2	2	-	-	-		Screw	Skruv		2
	956092-1	1	1	-	-	-		Screw	Skruv		2
8	1259519-5	1	1	-	-	-		Pressure monitor	Tryckvakt		5
8a	3522247-0	1	1	-	-	-		Pressostat	Pressostat	-1989	5
	3522545-7	1	1	-	-	-		Cable harness	Ledningsmatta	1990	4
9	3522598-6	1	1	-	-	-		O-ring	O-ring		5
10	1348538-8	1	-	-	-	-		Hose	Slang	3) EXC B200ET,B230ET, B230FT.	5
	3522637-2	1	-	-	-	-		Hose	Slang	(3513538) FOR B204/234	4
	3537727-4	1	-	-	-	-		Hose	Slang	4) (3522679) EXC B200ET, B230ET,B230FT.	4
	3537731-6	1	-	-	-	-		Hose	Slang	(3522681) B200ET, B230ET,B230FT.	4
	3537395-0	1	-	-	-	-		Hose	Slang	B204FT (3522335)	5
10a	948248-0	X	-	-	-	-		• Hose	• Slang		2
10b	948211-8	1	-	-	-	-		• Strip clamp	• Bandklamma		2
11	1323539-5	-	1	-	-	-		Hose	Slang		5
12	3522590-3	1	1	-	-	-		O-ring	O-ring		5
13		1	1	-	-	-		Compressor	Kompressor		
		1	1	-	-	-		Compressor mountings compressor drive	Kompressorupphängning Kompressorordrivning		
		-	-	-	-	-		• SEE 87-1603	• SEE 87-1603	B200,B230.	
		-	-	-	-	-		• SEE 87-1605	• SEE 87-1605	B234	
14	3522589-5	1	1	-	-	-		O-ring	O-ring		5
15	3537728-2	1	1	-	-	-		Hose	Slang	(1395725)	5
16	948248-0	X	X	-	-	-		• Hose	• Slang	LG 405 mm	2
17	948211-8	1	1	-	-	-		• Strip clamp	• Bandklamma		2
18	3537717-5	1	1	-	-	-		Clamp	Klamma	(3522318)	5
19	(1388706)	1	1	-	-	-	SP	Silencer	Ljuddämpare	REPL 1 PCS 3537375-2, 1 PCS 3537756-3, 1 PCS 3537758-9, 1 PCS 3537761-3, 2 PCS 960866-2, 1 PCS 3537762-1.	5
20	3522398-1	1	1	-	-	-	NS	• Valve	• Ventil	(1323803)	5
21		1	1	-	-	-		• O-ring	• O-ring		
22	1370478-8	1	1	-	-	-		Bracket, front	Konsol, främre		5
23	1370479-6	1	1	-	-	-		Bracket, rear	Konsol, bakre		5
24	960866-2	3	3	-	-	-		Screw	Skruv		2
25	1388359-0	2	2	-	-	-		Clamp	Klamma		4
26	1325736-5	2	2	-	-	-		Rubber bushing	Gummibussning		2

1) Without automatic climate control. / Utan automatisk klimatkontroll.

2) With automatic climate control. / Med automatisk klimatkontroll.

3) 4DRS CH-225078, EXC CH 222168-222368. 5DRS CH-137615, EXC CH 135754-135824.

4) 4DRS CH 225079-, INCL CH 222168-222368. 5DRS CH 137616-, INCL CH 135754-135824.

A B C D E	L.H.D R.H.D					AIR CONDITIONING		LUFTKONDITIONERING		Group Grupp
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								4CYL		1593
Fig	Part No. Artikel nr	Quantity / Antal					Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E				
27	965354-4	2	2	-	-	-	Screw	Skruv	(965358)	2
28	1388359-0	1	1	-	-	-	Clamp	Klamma		4
29	1325736-5	1	1	-	-	-	Rubber bushing	Gummibussning		2
29a	965354-4	1	1	-	-	-	Screw	Skruv	(965358)	2
29b	1365851-3	1	-	-	-	-	Bracket	Konsol	B204FT	4
30	3522589-5	1	1	-	-	-	O-ring	O-ring		5
31	1362149-5	1	1	-	-	-	Condenser	Kondensor	-1989	5
	1388737-7	1	1	-	-	-	Condenser	Kondensor	1990	3
	1388738-5	1	-	-	-	-	Condenser	Kondensor	B204FT	3
32	1348141-1	4	4	-	-	-	• Rubber cushion	• Gummikudde	-1989	3
33	945407-5	4	4	-	-	-	• Flange nut	• Flänsmutter	-1989	2
34	3537019-6	2	2	-	-	-	Seal	Tätning	(1373965)	5
35	1323884-5	1	1	-	-	-	Seal	Tätning	-1989	5
	3513489-9	1	1	-	-	-	Seal	Tätning	1990	5
	3513490-7	1	-	-	-	-	Seal	Tätning	B204FT	5
35a	1395522-4	1	-	-	-	-	Seal	Tätning	B204FT	5
35b	3522653-9	4	4	-	-	-	Bushing	Bussning	1990	3
36	3522588-7	2	2	-	-	-	O-ring	O-ring		5
37	3522263-7	1	-	-	-	-	Pipe front	Rör främre	-1989 TURBO	5
	3522280-1	1	-	-	-	-	Pipe front	Rör främre	1990	5
	3522282-7	1	-	-	-	-	Pipe front	Rör främre	B204FT	5
	3522266-0	1	-	-	-	-	Pipe front	Rör främre	-1989 EXC TURBO	5
	3522290-0	1	-	-	-	-	Pipe front	Rör främre	1990 EXC TURBO	5
	3522273-6	-	1	-	-	-	Pipe front	Rör främre	-1989 EXC B234	5
	3522284-3	-	1	-	-	-	Pipe front	Rör främre	1990 EXC B234	5
38	3522343-7	1	-	-	-	-	NS Pipe	Rör	B234 COMPL	5
	3537250-7	1	-	-	-	-	Pipe rear	Rör bakre	-1989	5
	3522351-0	-	1	-	-	-	Pipe rear	Rör bakre	1990	5
	3537419-8	1	-	-	-	-	Pipe rear	Rör bakre	-1989 EXC B234	5
☆ 38a	3545079-0	1	-	-	-	-	• Valve	• Ventil	B204FT	5
☆ 38b	3522294-2	1	-	-	-	-	• Cap	• Hatt	(3522293) 1990	4
38c	3522567-1	1	-	-	-	-	Pressostat	Pressostat	1990	4
39	3522589-5	1	1	-	-	-	O-ring	O-ring		5
40	945611-2	2	2	-	-	-	Clamp	Klamma		2
41	965399-9	1	1	-	-	-	Screw	Skruv	SEMS 12x13	2
	946485-0	1	1	-	-	-	Screw	Skruv	SEMS 14x16	2
	945970-2	-	1	-	-	-	Screw	Skruv	B234 SEMS 14x13	2
	947647-4	-	1	-	-	-	Screw	Skruv	B234 M6x10	2
42	1324361-3	1	1	-	-	-	Clamp	Klamma		2
43	965399-9	1	1	-	-	-	Screw	Skruv		2
44	1324004-9	1	1	-	-	-	Clamp	Klamma		5
45	940098-7	1	1	-	-	-	Screw	Skruv		2
46	942336-9	1	1	-	-	-	Spring washer	Fjäderbricka		2
47	679754-2	X	X	-	-	-	Edge protection moulding	Kantskyddslip	LG 60 mm	2
48	1324743-2	1	-	-	-	-	Clamp	Klamma	3) EXC B200ET, B230ET, B230FT.	5
49	965175-3	1	-	-	-	-	Flange screw	Flänsskruv		2
50	1388689-0	1	-	-	-	-	Clamp	Klamma	3) B200ET,B230ET,B230FT.	4
	1388689-0	1	-	-	-	-	Clamp	Klamma	4) B200,B230.	4
51	1388690-8	1	-	-	-	-	Bushing	Bussning		4
52	965399-9	1	-	-	-	-	Screw	Skruv		2
53	1388645-2	1	-	-	-	-	Clamp	Klamma	3) B200ET,B230ET,B230FT.	4
	1388645-2	1	-	-	-	-	Clamp	Klamma	4) B200,B230.	4
54	1388644-5	1	-	-	-	-	Brace	Bygel		4
55	968289-9	1	-	-	-	-	Screw	Skruv		2
56	1323946-2	1	1	-	-	-	Clamp	Klamma		5
57	191391-2	1	1	-	-	-	Spring nut	Fjädermutter		2
58	968476-2	1	1	-	-	-	Flange screw	Flänsskruv		2

3) 4DRS CH-225078,EXC CH 222168-222368. 5DRS CH-137615,EXC CH 135754-135824.

4) 4DRS CH 225079-,INCL CH 222168-222368. 5DRS CH 137616-,INCL CH 135754-135824.

A	L.H.D					AIR CONDITIONING		LUFTKONDITIONERING		Group Grupp	
B	R.H.D									87	
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E						4CYL				1595	
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
59	3513538-3	1	-	-	-	-		Hose	Slang	B234	4
	3537285-3	-	1	-	-	-		Hose	Slang	B234 (3522007)	4
60	3513581-3	1	-	-	-	-		Clamp	Klamma	B234	3
61	1395665-1	1	-	-	-	-		Hose	Slang	B234	5
62	3513654-8	1	-	-	-	-		Clamp	Klamma		5
	3513738-9	-	1	-	-	-		Clamp	Klamma	EXC B234	5
63	945358-0	1	1	-	-	-		Flange screw	Flänsskruv		2
64	965354-4	2	2	-	-	-		Screw	Skruv	5) (965358)	2
	969473-8	2	2	-	-	-		Six point socket screw	Sextandhålskruv	6)	2
65	3513656-3	1	1	-	-	-		Connector	Anslutning	EXC B234 R.H.D	5
	6848307-2	-	1	-	-	-		Connector	Anslutning	(3537666) B234	5
66	3513655-5	1	-	-	-	-		Filler pipe	Påfyllningsrör		5
	3513735-5	-	1	-	-	-		Filler pipe	Påfyllningsrör	EXC B234	5
67	3522588-7	2	2	-	-	-		O-ring	O-ring		5
68	942926-7	1	1	-	-	-		Retaining ring	Spårring	EXC B234 R.H.D	2
69	1259367-9	1	1	-	-	-		Connector	Anslutning	(3537682)	5
70	3522588-7	1	1	-	-	-		• O-ring	• O-ring		5
71	3522587-9	1	1	-	-	-		• O-ring	• O-ring		5
72	3522399-9	1	1	-	-	-		Sleeve	Hylsa	(3513480)	5
73	3522592-9	1	1	-	-	-		O-ring	O-ring		5
74	3513578-9	2	2	-	-	-		Clip	Clips	B200ET, B230ET, B230FT.	4
75	952630-2	-	1	-	-	-		Clamp	Klamma	B234	2
	965354-4	-	1	-	-	-		Screw	Skruv	B234	2
76	1324829-9	1	1	-	-	-		Expansion valve	Expansionsventil		5
77	1323387-9	1	1	-	-	-		• O-ring	• O-ring		5
78	1333941-1	1	1	-	-	-		Sealing kit	Tätningssats		3
								Compressor	Kompressor		
79		1	1	-	-	-		Idling compensation	Tomgångskompensering	SEE 87 • 1613	
		1	1	-	-	-		Electric fan	Elfläkt	SEE 26 • 437	
	1395381-5	1	-	-	-	-		Air conditioning unit kit	Luftkonditioneringssats		3
	3522999-6	1	-	-	-	-		Air conditioning unit kit	Luftkonditioneringssats	1990	3
	3513088-9	1	-	-	-	-		Installation kit	Installationssats	B200K, B230K, B200E, B230E.	3
	3522997-0	1	-	-	-	-		Installation kit	Installationssats	1990.B200K, B230K, B200E, 230E.	3
	1395383-1	1	-	-	-	-		Installation kit	Installationssats	B200ET, B230ET, B230FT.	3
	3522995-4	1	-	-	-	-		Installation kit	Installationssats	1990.B200ET, B230ET, B230FT	3
	3513019-4	1	-	-	-	-		Installation kit	Installationssats	B234.	3
	3522996-2	1	-	-	-	-		Installation kit	Installationssats	1990. B234.	3
	1395931-7	1	-	-	-	-		Kit	Sats	7) B230F.	3

5) 740 4DRS CH -294099. 740 5DRS CH -176799.

6) 740 4DRS CH 294100-. 740 5DRS CH 176800-.

7) For installation on B230F, combine installation kit turbo with supplementary kit 1395331. / För installation i B230F kombineras installationssats turbo med tilläggsats 1395931.