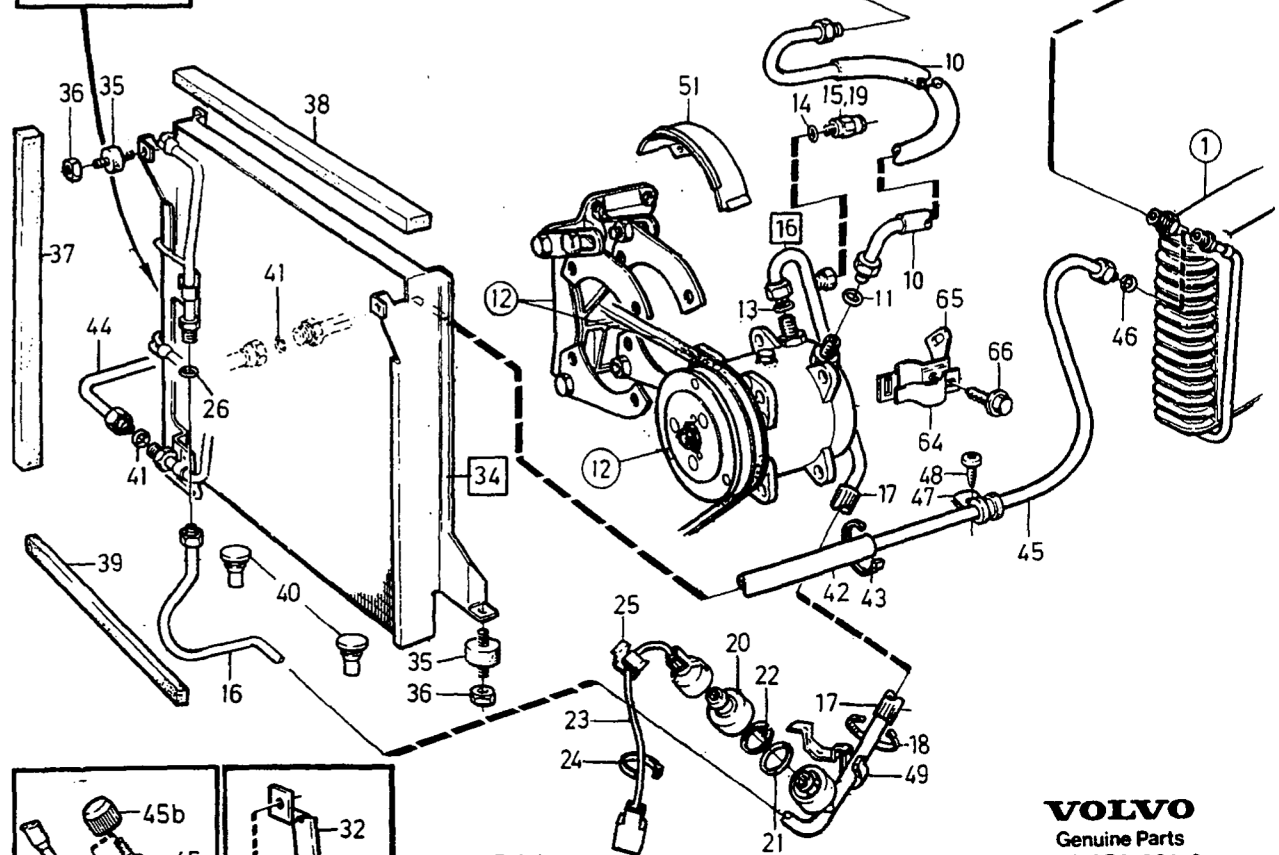
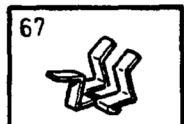
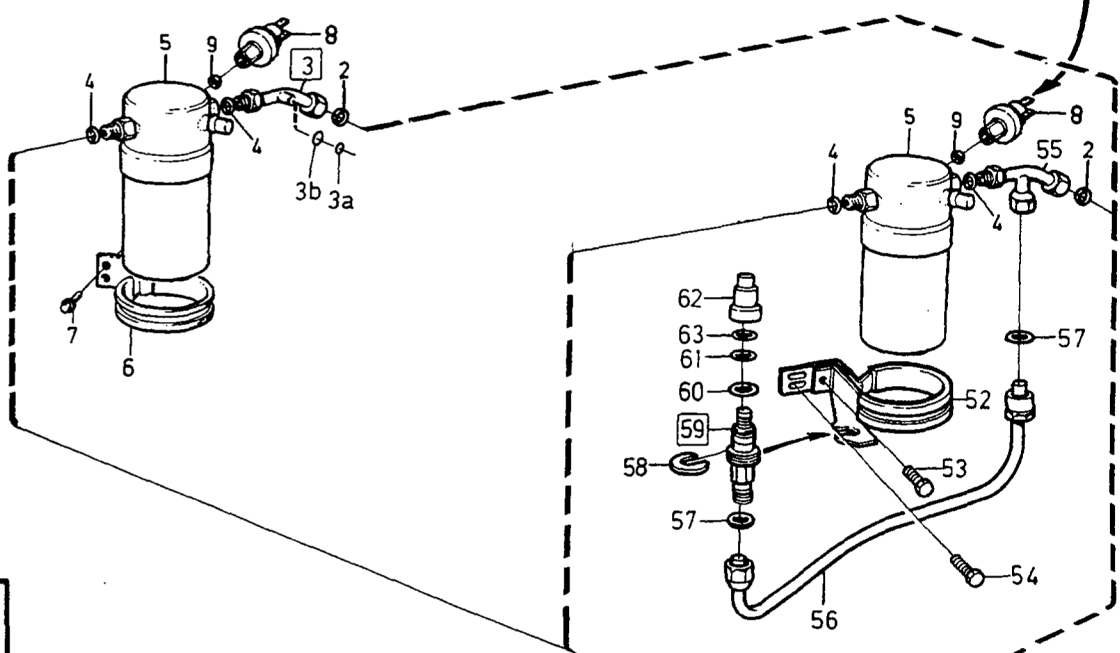
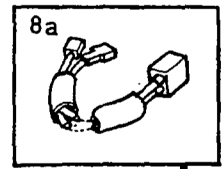
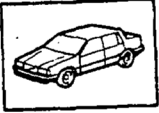


VOLVO
Genuine Parts
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A	L.H.D					AIR CONDITIONING		LUFTKONDITIONERING		Group Grupp	
B	R.H.D									87	
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D										1597	
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Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
1		1	1	-	-	-		Evaporator	Evaporator	1) SEE 87 • 1573	
		1	1	-	-	-		Evaporator	Evaporator	2) SEE 87 • 1579	
2	3522590-3	1	1	-	-	-		O-ring	O-ring		5
3	1259367-9	1	1	-	-	-		Connector	Anslutning		5
3a	3522587-9	1	1	-	-	-		•O-ring	•O-ring		5
3b	3522588-7	1	1	-	-	-		•O-ring	•O-ring		5
4	3522591-1	2	2	-	-	-		O-ring	O-ring		5
5	1258676-4	1	1	-	-	-		Accumulator	Ackumulator		5
6	1348790-5	1	1	-	-	-		Clamp	Klamma		5
7	965399-9	2	2	-	-	-		Screw	Skruv		2
	956092-1	1	1	-	-	-		Screw	Skruv		2
8	1259519-5	1	1	-	-	-		Pressure monitor	Tryckvakt		5
8a	3522545-7	1	1	-	-	-		Cable harness	Ledningsmatta		4
9	3522598-6	1	1	-	-	-		O-ring	O-ring		5
10	3537905-6	1	-	-	-	-		Hose	Slang	(1388166)	5
	1370474-7	-	1	-	-	-		Hose	Slang		4
11	3522590-3	1	1	-	-	-		O-ring	O-ring		5
12		1	1	-	-	-		Compressor	Kompressor		
		1	1	-	-	-		Compressor mountings	Kompressorupphängning		
		-	-	-	-	-		compressor drive	Kompressordrivning		
		-	-	-	-	-		•SEE 87 • 1607	•SEE 87 • 1607		
13	3522589-5	1	1	-	-	-		O-ring	O-ring		5
14	1207399	1	1	-	-	-	NS	O-ring	O-ring		
15	3522398-1	1	1	-	-	-		Valve	Ventil	EXC D24TIC (1323803)	5
16	1323910-8	1	1	-	-	-		Pressure hose	Tryckslang	-1989 D24,D24T	5
	3537735-7	1	1	-	-	-		Pressure hose	Tryckslang	(3522020) 1990 D24,D24T	5
	3506468-2	1	1	-	-	-		Pressure hose	Tryckslang	D24TIC	4
				-	-	-				4DRS CH-269336	
				-	-	-				5DRS CH-161180	
	3506471-6	1	1	-	-	-		Pressure hose	Tryckslang	-1989 D24TIC	4
				-	-	-				4DRS CH 269337-	
				-	-	-				5DRS CH 161181-	
				-	-	-				1990 (3506541)	4
	3537736-5	1	1	-	-	-		Pressure hose	Tryckslang		
17	948248-0	X	X	-	-	-		•Hose	•Slang		2
18	948211-8	1	1	-	-	-		•Strip clamp	•Bandklamma		2
19	3522398-1	1	1	-	-	-		•Valve	•Ventil	D24TIC (1323803)	5
20	1323740-9	1	1	-	-	-		•Switch	•Strömställare	D24T	3
21	1324181-5	1	1	-	-	-		•O-ring	•O-ring	D24T	3
22	1324182-3	1	1	-	-	-		•Retaining ring	•Spårring	D24T	3
23	1324185-6	1	1	-	-	-		Cable harness	Ledningsmatta	D24T	5
24	948211-8	1	1	-	-	-		Strip clamp	Bandklamma		2
25	943797-1	1	1	-	-	-		Clamp	Klamma		2
26	3522589-5	1	1	-	-	-		O-ring	O-ring		2
27	1325735-7	1	1	-	-	-		Clamp	Klamma	EXC D24TIC	5
28	1342028-6	1	1	-	-	-		Brace	Bygel		2
29	1325736-5	1	1	-	-	-		Rubber bushing	Gummibussning		2
30	1388359-0	1	1	-	-	-		Clamp	Klamma	D24TIC (1370532)	4
31	1325736-5	1	1	-	-	-		Rubber bushing	Gummibussning		2
32	1365851-3	1	1	-	-	-		Bracket	Konsol		4
33	965399-9	2	2	-	-	-		Screw	Skruv		2
34	1362149-5	1	1	-	-	-		Condenser	Kondensor	-1989 EXC D24TIC	5
	1388737-7	1	1	-	-	-		Condenser	Kondensor	1990 EXC D24TIC	3
	1388693-2	1	1	-	-	-		Condenser	Kondensor	-1989 D24TIC	3
	1388738-5	1	1	-	-	-		Condenser	Kondensor	1990 D24TIC	3
35	1348141-1	4	4	-	-	-		•Rubber cushion	•Gummikudde	-1989 EXC D24TIC	3
	1348141-1	2	2	-	-	-		•Rubber cushion	•Gummikudde	-1989 D24TIC	3
36	945407-5	4	4	-	-	-		•Flange nut	•Flänsmutter	-1989 EXC D24TIC	2
	945407-5	2	2	-	-	-		•Flange nut	•Flänsmutter	-1989 D24TIC	2

1) Without automatic climate control. / Utan automatisk klimatkontroll.

2) With automatic climate control. / Med automatisk klimatkontroll.

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Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
37	3537019-6	2	2	-	-	-		Seal	Tätning	(1373965)	5
38	1323884-5	1	1	-	-	-		Seal	Tätning	-1989	5
	3513490-7	1	1	-	-	-		Seal	Tätning	1990 D24TIC	5
39	1395522-4	1	1	-	-	-		Seal lower	Tätning undre	D24TIC	5
40	1370236-0	2	2	-	-	-		Bushing	Bussning	D24TIC	2
41	3522588-7	2	2	-	-	-		O-ring	O-ring		5
42	948248-0	X	X	-	-	-		Hose	Slang	LG 500 mm	2
43	948211-8	1	1	-	-	-		Strip clamp	Bandklamma		2
44	3522263-7	1	-	-	-	-		Pipe front	Rör främre	-1989 EXC D24TIC	5
	3522280-1	1	-	-	-	-		Pipe front	Rör främre	1990 ECX D24TIC	5
	3522268-6	1	-	-	-	-		Pipe front	Rör främre	-1989 D24TIC	5
	3522347-8	1	-	-	-	-		Pipe front	Rör främre	1990 D24TIC	5
	3522273-6	-	1	-	-	-		Pipe front	Rör främre	-1989 EXC D24TIC	5
	3522284-3	-	1	-	-	-		Pipe front	Rör främre	1990 EXC D24TIC	5
	3522278-5	-	1	-	-	-		Pipe front	Rör främre	-1989 D24TIC	5
	3522288-4	-	1	-	-	-		Pipe front	Rör främre	1990 D24TIC	5
45	3522343-7	1	-	-	-	-		Pipe rear	Rör bakre	-1989 EXC D24TIC	5
	3537250-7	1	-	-	-	-		Pipe rear	Rör bakre	1990 EXC D24TIC	5
	3522347-8	1	-	-	-	-		Pipe rear	Rör bakre	-1989 D24TIC	5
	3537251-5	1	-	-	-	-		Pipe rear	Rör bakre	1990 D24TIC	5
	3522351-0	-	1	-	-	-		Pipe rear	Rör bakre	-1989 D24TIC	5
	3537312-5	-	1	-	-	-		Pipe rear	Rör bakre	1990 D24TIC	5
☆ 45a	(3522293)	1	-	-	-	-	SP	• Valve	• Ventil	(3545079) 1990	4
☆ 45b	3522294-2	1	-	-	-	-		• Cap	• Hatt	1990	4
45c	3522567-1	1	-	-	-	-		Pressostat	Pressostat	1990	5
	3522247-0	1	-	-	-	-		Pressostat	Pressostat	1990 D24TIC	5
46	3522589-5	1	1	-	-	-		O-ring	O-ring		5
47	945611-2	1	1	-	-	-		Clamp	Klamma		2
48	946485-0	1	1	-	-	-		Screw	Skruv		2
49	1323946-2	1	1	-	-	-		Clamp	Klamma	EXC D24TIC	5
50	679754-2	X	X	-	-	-		Edge protection moulding	Kantskyddslist	LG 60 mm	2
51	1395688-3	1	1	-	-	-		Protecting casing	Skyddsskåpa	3)	4
☆ 52	3522780-0	1	1	-	-	-		Protecting casing	Skyddsskåpa	4)	4
	3513654-8	1	-	-	-	-		Clamp	Klamma		5
	3513738-9	-	1	-	-	-		Clamp	Klamma		5
53	945358-0	1	1	-	-	-		Flange screw	Flänsskruv		2
54	965354-4	2	2	-	-	-		Screw	Skruv	5) (965358)	2
	969473-8	2	2	-	-	-		Six point socket screw	Sextandhålskruv	6)	2
55	3513656-3	1	1	-	-	-		Connector	Anslutning		5
56	3513655-5	1	-	-	-	-		Filler pipe	Påfyllningsrör		5
	3513735-5	-	1	-	-	-		Filler pipe	Påfyllningsrör		5
57	3522588-7	2	2	-	-	-		O-ring	O-ring		5
58	942926-7	1	1	-	-	-		Retaining ring	Spårring		2
59	3513652-2	1	1	-	-	-		Valve	Ventil		5
60	3522588-7	1	1	-	-	-		• O-ring	• O-ring		5
61	3522587-9	1	1	-	-	-		• O-ring	• O-ring		5
☆ 62	3522399-9	1	1	-	-	-		Sleeve	Hylsa	(3513480)	5
63	3522592-9	1	1	-	-	-		O-ring	O-ring		5
64	1388809-4	1	-	-	-	-		Brace	Bygel		4
65	1388810-2	1	-	-	-	-		Clamp	Klamma		5
66	965399-9	1	-	-	-	-		Screw	Skruv		2
67	3513578-9	2	2	-	-	-		Clip	Clips		4
68	1324829-9	1	1	-	-	-		Expansion valve	Expansionsventil		5
69	1323387-9	1	1	-	-	-		• O-ring	• O-ring		5
		-	-	-	-	-		Electric fan	Elläkt	SEE 26 • 437	

3) 740 4DRS CH-365671. 740 5DRS CH-224789

4) 740 4DRS CH 365672-. 740 5DRS CH 224790-.

5) 740 4DRS CH -294099. 740 5DRS CH -176799.

6) 740 4DRS CH 294100-. 740 5DRS CH 176800-.

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Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
	1395381-5	1	-	-	-	-		Air conditioning unit kit	Luftkonditioneringssats	EXC D24TIC.	3
	3522999-6	1	-	-	-	-		Air conditioning unit kit	Luftkonditioneringssats	1990. EXC 24TIC.	3
	3506547-3	1	-	-	-	-		Air conditioning unit kit	Luftkonditioneringssats	D24TIC.	3
	3522998-8	1	-	-	-	-		Air conditioning unit kit	Luftkonditioneringssats	1990. D24TIC.	3
	1395384-9	1	-	-	-	-		Installation kit	Installationssats	EXC D24TIC.	3
	3522994-7	1	-	-	-	-		Installation kit	Installationssats	1990. EXC D24TIC.	3
	3506546-5	1	-	-	-	-		Installation kit	Installationssats	D24TIC.	3
	3522993-9	1	-	-	-	-		Installation kit	Installationssats	1990. D24TIC.	3