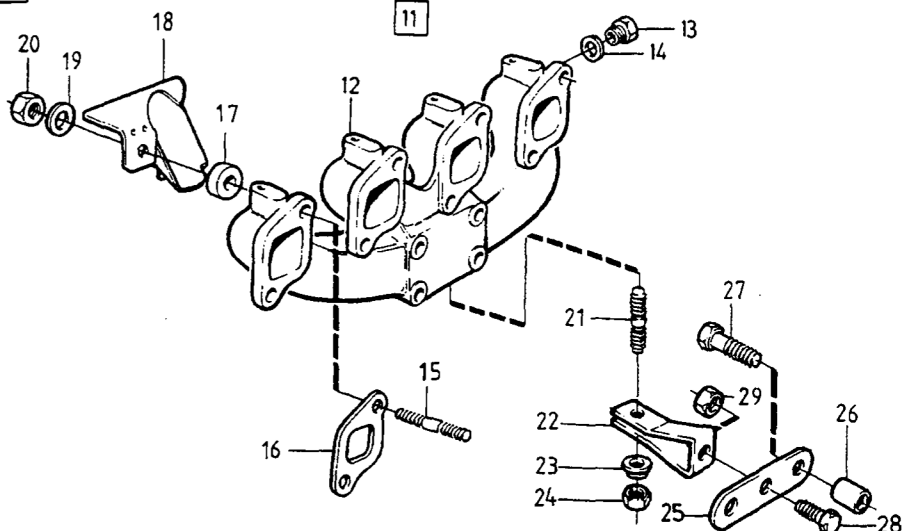
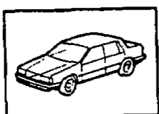
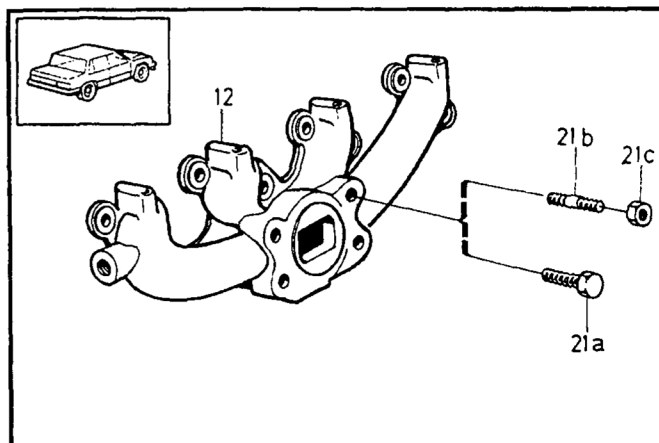
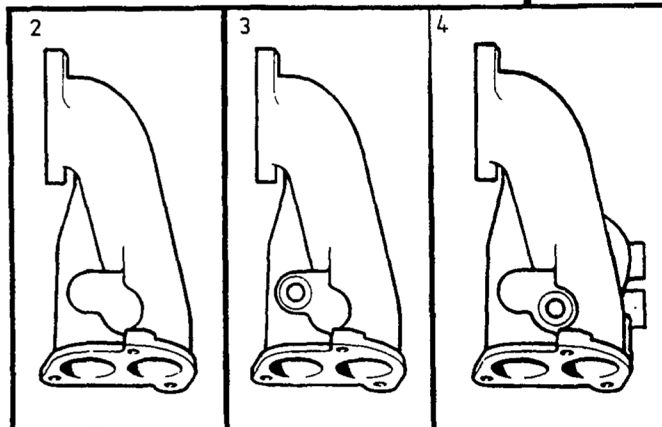
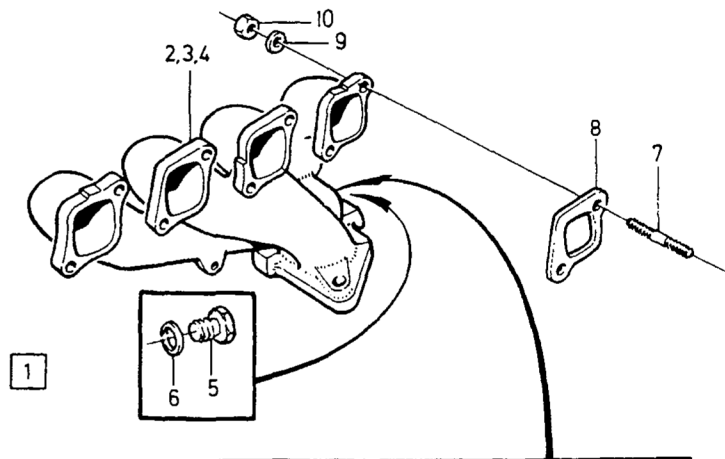
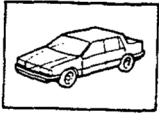




**VOLVO**  
Genuine Parts  
PV 251 52515

| A     | B200K B200E B230K B230E. |                  |   |   |   |   | EXHAUST MANIFOLD |                                | AVGASGRENÖR                               |                                                                        | Group<br>Grupp |   |
|-------|--------------------------|------------------|---|---|---|---|------------------|--------------------------------|-------------------------------------------|------------------------------------------------------------------------|----------------|---|
|       | B230K B230E.             |                  |   |   |   |   |                  |                                |                                           |                                                                        | 25             |   |
|       | B230F B200F.             |                  |   |   |   |   |                  |                                |                                           |                                                                        | Page<br>Sida   |   |
|       | B200ET B230ET B230FT/GT. |                  |   |   |   |   |                  |                                |                                           |                                                                        | 327            |   |
|       |                          |                  |   |   |   |   | 4CYL             |                                |                                           |                                                                        |                |   |
| Fig   | Part No.<br>Artikel nr   | Quantity / Antal |   |   |   |   | P<br>S           | Description                    | Benämning                                 | Notes<br>Anmärkning                                                    | S              | R |
|       |                          | A                | B | C | D | E |                  |                                |                                           |                                                                        |                |   |
| 1     |                          | 1                | 1 | 1 | - | - | NS               | Exhaust manifold with fittings | Avgasgrenrör med monteringsdetaljer ..... |                                                                        |                |   |
| 2     | (1266977)                | 1                | - | - | - | - | SP               | • Exhaust manifold .....       | • Avgasgrenrör .....                      | W/O E.G.R<br>REPL 1 PCS 1266978-4,<br>1 PCS 960631-0,<br>1 PCS 11996-6 |                | 3 |
| 3     | 1266978-4                | -                | 1 | - | - | - |                  | • Exhaust manifold .....       | • Avgasgrenrör .....                      | E.G.R                                                                  |                | 4 |
| 4     | 1346920-0                | -                | - | 1 | - | - |                  | • Exhaust manifold .....       | • Avgasgrenrör .....                      | 1)                                                                     |                | 4 |
|       | (1276480)                | -                | - | 1 | - | - | SP               | • Exhaust manifold .....       | • Avgasgrenrör .....                      | 2)<br>REPL 1 PCS 1276576-4,<br>1 PCS 960631-0,<br>1 PCS 11996-6.       |                | 4 |
| 5     | 960631-0                 | 1                | 1 | 1 | - | - |                  | • Plug .....                   | • Propp .....                             | 3)                                                                     |                | 2 |
| 6     | 11996-6                  | 1                | 1 | 1 | - | - | IK               | • Gasket .....                 | • Packning .....                          | 3)                                                                     |                | 1 |
| 7     |                          | 8                | 8 | 8 | - | - |                  | • Stud .....                   | • Pinnskruv .....                         | SEE 21 • 159                                                           |                |   |
| ☆ 8   | 271704-9                 | 4                | 4 | 4 | - | - | IK               | • Gasket kit .....             | • Packningsats .....                      | (1378217)                                                              |                | 1 |
| 9     | 949362-8                 | 7                | 7 | 7 | - | - |                  | • Washer .....                 | • Bricka .....                            |                                                                        |                | 2 |
| 10    | 948645-7                 | 8                | 8 | 8 | - | - |                  | • Flange lock nut .....        | • Flänslåsmutter .....                    | (946036)                                                               |                | 2 |
| 11    |                          | -                | - | - | 1 | - | NS               | Exhaust manifold with fittings | Avgasgrenrör med monteringsdetaljer ..... |                                                                        |                |   |
| 12    | (1357028)                | -                | - | - | 1 | - | SP               | • Exhaust manifold .....       | • Avgasgrenrör .....                      | -1989 W/O E.G.R                                                        |                | 2 |
|       |                          |                  |   |   |   |   |                  |                                |                                           | REPL 1 PCS 1346992-9,<br>1 PCS 960632-8,<br>1 PCS 11998-2              |                |   |
|       | 1346992-9                | -                | - | - | 1 | - |                  | • Exhaust manifold .....       | • Avgasgrenrör .....                      | -1989 E.G.R                                                            |                | 4 |
|       | (3514275)                | -                | - | - | 1 | - | SP               | • Exhaust manifold .....       | • Avgasgrenrör .....                      | 1990- B230FT W/O E.G.R                                                 |                | 4 |
|       |                          |                  |   |   |   |   |                  |                                |                                           | REPL 1 PCS 3514440-1,<br>1 PCS 960632-8,<br>1 PCS 11998-2.             |                |   |
| 13    | 960632-8                 | -                | - | - | 1 | - |                  | • Plug .....                   | • Plugg .....                             | 3)                                                                     |                | 2 |
| 14    | 11998-2                  | -                | - | - | 1 | - | IK               | • Gasket .....                 | • Packning .....                          | 3)                                                                     |                | 1 |
| 15    | 953049-4                 | -                | - | - | 8 | - |                  | • Stud .....                   | • Pinnskruv .....                         |                                                                        |                | 2 |
| ☆ 16  | 271704-9                 | -                | - | - | 4 | - | IK               | • Gasket kit .....             | • Packningsats .....                      | (1378217)                                                              |                | 1 |
| 17    | 419401-5                 | -                | - | - | 7 | - |                  | • Washer .....                 | • Bricka .....                            |                                                                        |                | 2 |
| 18    |                          | -                | - | - | 1 | - |                  | • Shield plate .....           | • Avskärningsplåt .....                   | SEE 28 • 479                                                           |                |   |
| 19    | 949362-8                 | -                | - | - | 6 | - |                  | • Washer .....                 | • Bricka .....                            |                                                                        |                | 2 |
| 20    | 948645-7                 | -                | - | - | 8 | - |                  | • Flange lock nut .....        | • Flänslåsmutter .....                    | (946036)                                                               |                | 2 |
| 21    | 1336261-1                | -                | - | - | 1 | - |                  | • Stud .....                   | • Pinnskruv .....                         |                                                                        |                | 2 |
| 21a   | 1346637-0                | -                | - | - | 4 | - |                  | • Screw .....                  | • Skruv .....                             | -1989                                                                  |                | 2 |
| 21b   | 1336261-1                | -                | - | - | 4 | - |                  | • Stud .....                   | • Pinnskruv .....                         | 1990-                                                                  |                | 2 |
| ☆ 21c | 977209-6                 | -                | - | - | 4 | - |                  | • Lock nut .....               | • Låsmutter .....                         | 1990- (976102)                                                         |                | 2 |
| 22    | 1336265-2                | -                | - | - | 1 | - |                  | • Bracket .....                | • Konsol .....                            |                                                                        |                | 4 |
|       | 1336265-2                | -                | - | - | 1 | - |                  | • Bracket .....                | • Konsol .....                            | B230FT -1989                                                           |                | 4 |
|       | 3514441-9                | -                | - | - | 1 | - |                  | • Bracket .....                | • Konsol .....                            | B230FT 1990-                                                           |                | 4 |
| 23    | 419401-5                 | -                | - | - | 1 | - |                  | • Washer .....                 | • Bricka .....                            |                                                                        |                | 2 |
| 24    | 948645-7                 | -                | - | - | 4 | - |                  | • Flange lock nut .....        | • Flänslåsmutter .....                    | -1989                                                                  |                | 2 |
| 25    | 1336266-0                | -                | - | - | 1 | - |                  | • Leaf spring .....            | • Bladfjäder .....                        | -1989                                                                  |                | 3 |
|       | 3514442-7                | -                | - | - | 1 | - |                  | • Leaf spring .....            | • Bladfjäder .....                        | B230FT 1990-                                                           |                | 3 |
| 26    | 1257499-2                | -                | - | - | 2 | - |                  | • Spacer sleeve .....          | • Distanshylsa .....                      |                                                                        |                | 1 |

1) 740 4DRS CH -294099. 740 5DRS CH -176799.

2) 740 4DRS CH 294100-. 740 5DRS CH 176800-.

3) Spare part version. / Reservdelutförande.

|     |                                                                                      |                  |   |   |   |   |                  |                        |                        |                     |                |  |
|-----|--------------------------------------------------------------------------------------|------------------|---|---|---|---|------------------|------------------------|------------------------|---------------------|----------------|--|
| A   | B200K B200E B230K B230E.<br>B230K B230E.<br>B230F B200F.<br>B200ET B230ET B230FT/GT. |                  |   |   |   |   | EXHAUST MANIFOLD |                        | AVGASGRENRÖR           |                     | Group<br>Grupp |  |
| B   |                                                                                      |                  |   |   |   |   |                  |                        |                        |                     | 25             |  |
| C   |                                                                                      |                  |   |   |   |   | Page<br>Sida     |                        |                        |                     |                |  |
| D   |                                                                                      |                  |   |   |   |   | 329              |                        |                        |                     |                |  |
| E   |                                                                                      |                  |   |   |   |   |                  |                        |                        |                     |                |  |
|     |                                                                                      |                  |   |   |   |   |                  | 4CYL                   |                        |                     |                |  |
| Fig | Part No.<br>Artikel nr                                                               | Quantity / Antal |   |   |   |   | P<br>S           | Description            | Benämning              | Notes<br>Anmärkning | S<br>R         |  |
|     |                                                                                      | A                | B | C | D | E |                  |                        |                        |                     |                |  |
| 27  | 947818-1                                                                             | -                | - | - | 2 | - |                  | •Screw .....           | • Skruv .....          | (940132) -1989      | 2              |  |
|     | 949734-8                                                                             | -                | - | - | 2 | - |                  | •Screw .....           | • Skruv .....          | (955294) 1990-      |                |  |
| 28  | 946440-5                                                                             | -                | - | - | 1 | - |                  | •Flange screw .....    | • Flänsskruv .....     | -1989               | 2              |  |
|     | 969683-2                                                                             | -                | - | - | 1 | - |                  | •Screw .....           | • Skruv .....          | 1990-               |                |  |
| 29  | 948645-7                                                                             | -                | - | - | 1 | - |                  | •Flange lock nut ..... | • Flänslåsmutter ..... |                     | 2              |  |