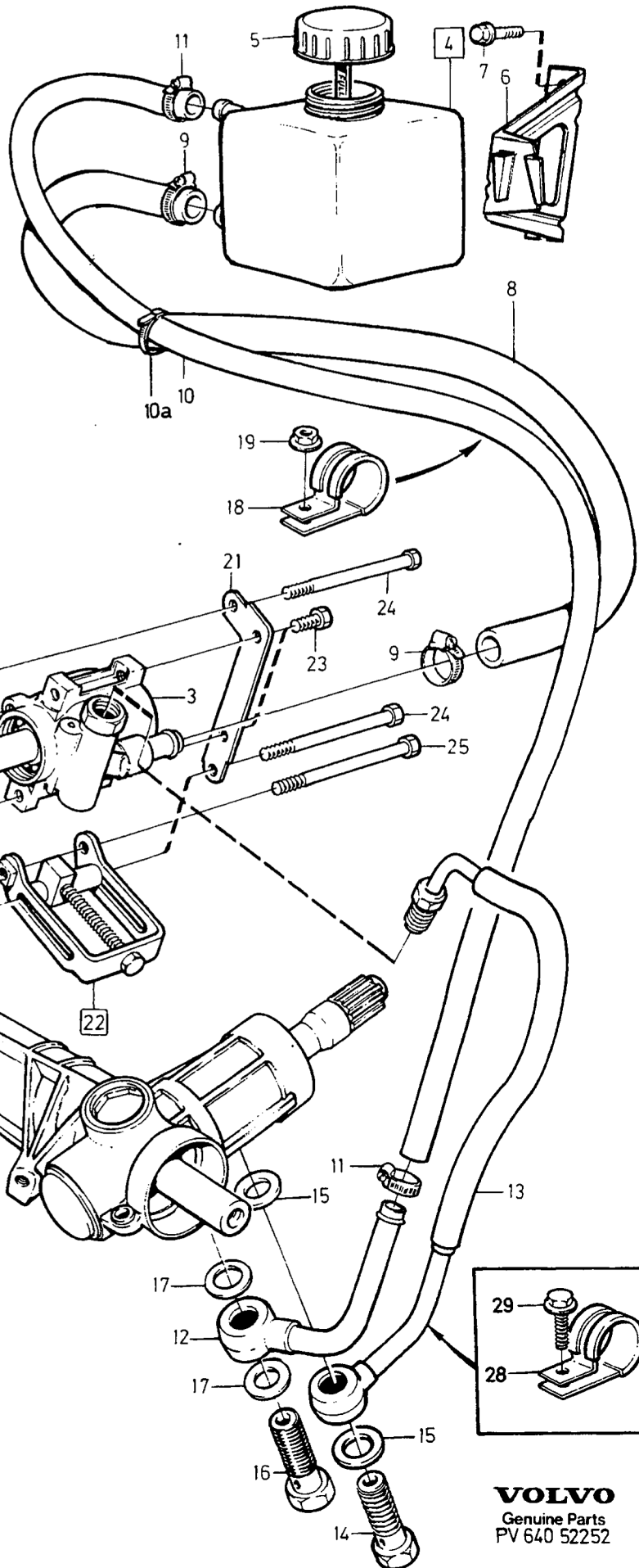
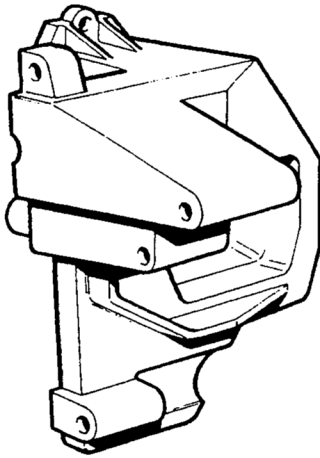
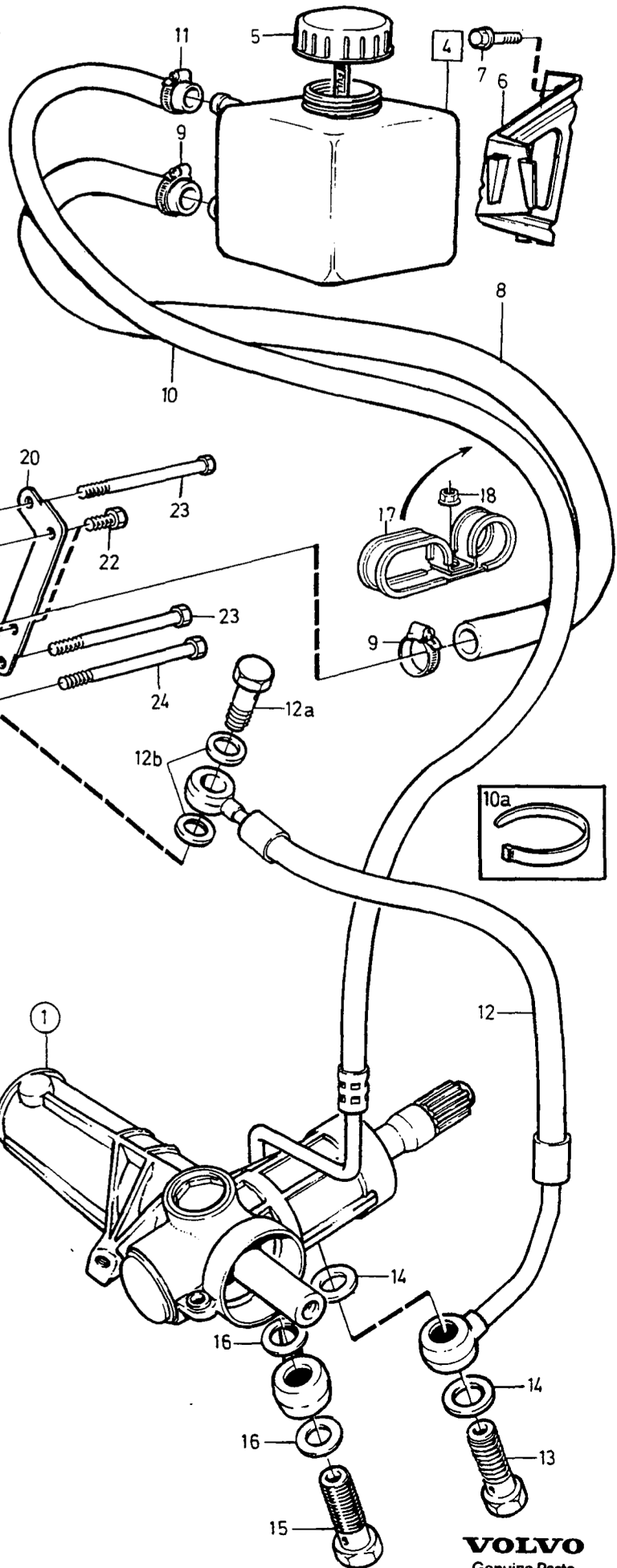
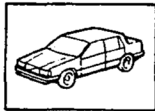
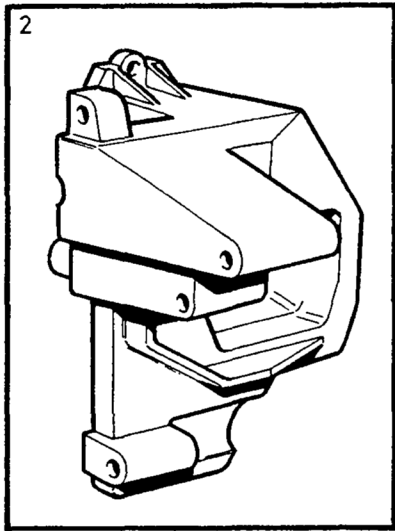


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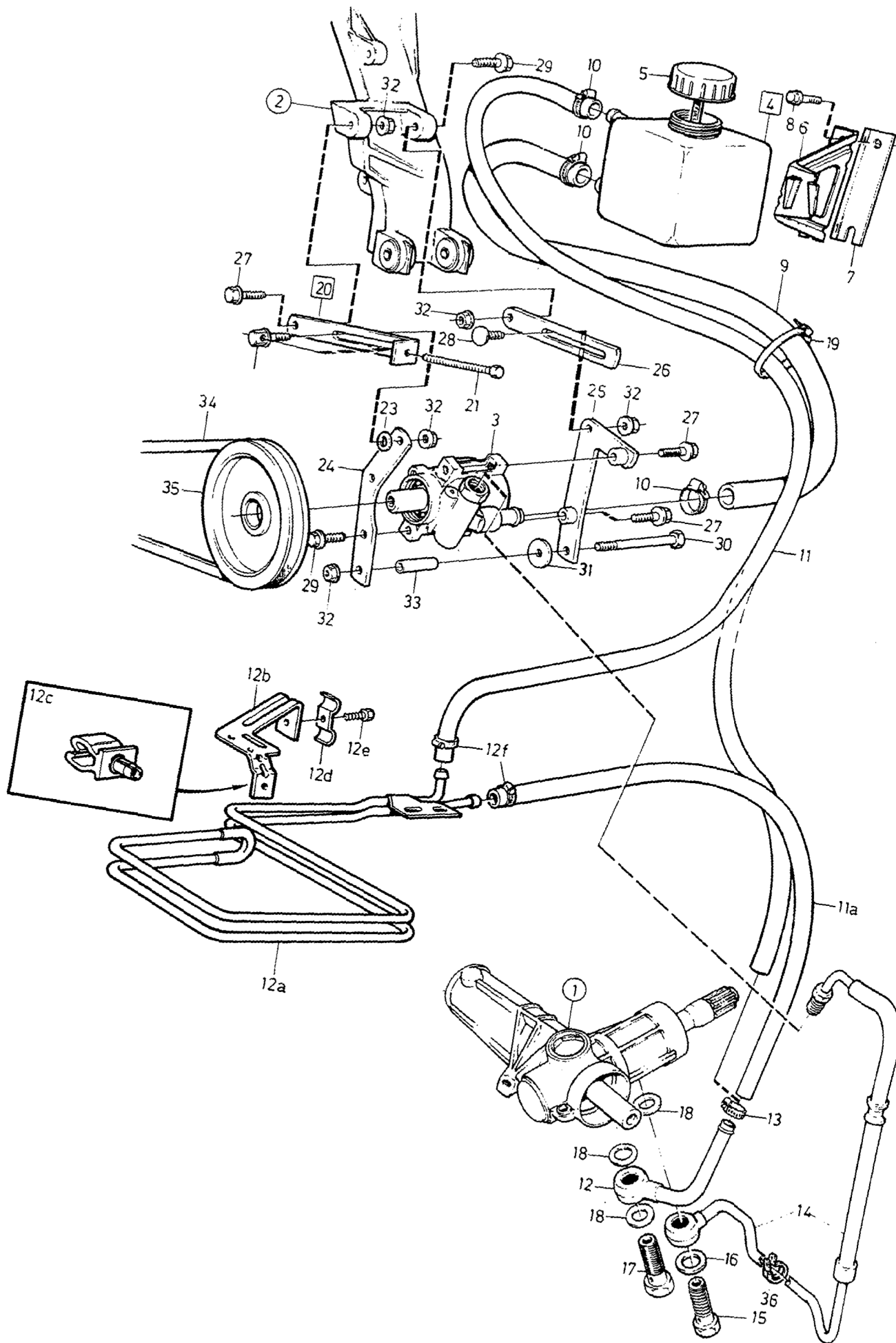
VOLVO
Genuine Parts
PV 640 52252

A	L.H.D						PUMP POWER STEERING		PUMP SERVOSTYRNING		Group Grupp
B	R.H.D										64
C											Page
D											Sida
E							B204 W/O TURBO, B234				1119
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
1	1359649-9	1	1	-	-	-		Steering gear	Styrväxel	SEE 64 • 1129	5
2		1	1	-	-	-		Bracket	Konsol	SEE 32 • 529	
3		1	1	-	-	-		Servo pump • SEE 64 • 1127	Servopump • SEE 64 • 1127		
4	6819752-4	1	1	-	-	-		Oil reservoir	Oljebehållare	(1359621)	4
5	1359625-9	1	1	-	-	-		• Cover	• Lock		3
6	3516535-6	1	1	-	-	-		Bracket	Konsol	(1387642)	4
7	945358-0	2	2	-	-	-		Flange screw	Flänsskruv		2
8	1330788-9	X	X	-	-	-		Hose	Slang	LG 435 mm	2
9	968847-4	2	2	-	-	-		Hose clamp	Slangklamma		2
10	1228399-0	X	X	-	-	-		Return hose	Returslang	LG 780 mm	2
10a	948211-8	-	1	-	-	-		Strip clamp	Bandklamma		2
11	967919-2	2	2	-	-	-		Hose clamp	Slangklamma		2
12	3516375-7	1	-	-	-	-		Return connection	Returanslutning	(1273376) ZF	3
	3516374-0	1	-	-	-	-		Return connection	Returanslutning	CAM	3
	1273377-0	-	1	-	-	-		Nipple	Nippel		3
13	9157225-5	1	-	-	-	-		Pressure hose	Tryckslang	(1359571)	3
	1359572-3	-	1	-	-	-		Pressure hose	Tryckslang		3
14	968179-2	1	1	-	-	-		Hollow screw	Hålskruv	M14	2
15	947621-9	2	2	-	-	-		Gasket	Packning	14X18	2
16	974678-5	1	1	-	-	-		Hollow screw	Hålskruv	(941686)	2
17	947622-7	2	2	-	-	-		Gasket	Packning	16X18	2
18	952643-5	1	1	-	-	-		Clamp	Klamma		2
19	965483-1	1	1	-	-	-		Flange nut	Flänsmutter		2
20	3514151-4	1	1	-	-	-		Attaching arm, front	Fästarm, främre		5
21	1378928-4	1	1	-	-	-		Attaching arm, rear	Fästarm, bakre		5
22	3514154-8	1	1	-	-	-		Tensioning arm	Spännarm		5
23	946440-5	4	4	-	-	-		Flange screw	Flänsskruv		2
24	969303-7	2	2	-	-	-		Flange screw	Flänsskruv		2
25	965217-3	1	1	-	-	-		Flange screw	Flänsskruv		2
26	1378204-0	1	1	-	-	-		Pulley	Remskiva		4
27	973490-6	2	2	-	-	-		V-belt	Kilrem	W/O A.C 740 4DRS CH -408724, 740 5DRS CH -250080. W/O A.C 740 4DRS CH 408725- 740 5DRS CH 250081- SEE 87 • 1605	1
	975093-6	2	2	-	-	-		V-belt	Kilrem		1
		-	-	-	-	-		AC	AC		
28	952625-2	-	1	-	-	-		Clamp	Klamma		2
29	969487-8	-	1	-	-	-		Six point socket screw	Sextandhålskruv		2



VOLVO
Genuine Parts
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A						PUMP POWER STEERING		PUMP SERVOSTYRNING		Group
										Grupp
										64
										Page
								B204GT		Sida
Fig	Part No. Artikel nr	Quantity / Antal					Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E				
1		1	-	-	-	-	Steering gear	Styrväxel	SEE 64 • 1117	
2		1	-	-	-	-	Bracket	Konsol	SEE 32 • 529	
3	1359649-9	1	-	-	-	-	Servo pump	Servopump		5
☆ 4	6819752-4	1	-	-	-	-	• SEE 64 • 1127	• SEE 64 • 1127	(1359621)	4
5	1359625-9	1	-	-	-	-	Oil reservoir	Oljebehållare		3
6	3516535-6	1	-	-	-	-	• Cover	• Lock		4
7	945358-0	2	-	-	-	-	Bracket	Konsol		2
8	3516854-1	1	-	-	-	-	Flange screw	Flänsskruv		3
9	968847-4	2	-	-	-	-	Suction hose	Sugslang		2
10	3516855-8	1	-	-	-	-	Hose clamp	Slangklamma		3
10a	948211-8	2	-	-	-	-	Return connection	Returanslutning		2
11	967919-2	1	-	-	-	-	Strip clamp	Bandklamma		3
12	3516853-3	1	-	-	-	-	Hose clamp	Slangklamma		2
12a	948490-8	1	-	-	-	-	Pressure hose	Tryckslang		3
12b	947622-7	2	-	-	-	-	Hollow screw	Hålskruv		2
13	968179-2	1	-	-	-	-	Gasket	Packning		2
14	947621-9	2	-	-	-	-	Hollow screw	Hålskruv		2
15	974678-5	1	-	-	-	-	Gasket	Packning	(941686)	2
16	947622-7	2	-	-	-	-	Hollow screw	Hålskruv		2
17	3530502-8	1	-	-	-	-	Gasket	Packning	(3516444)	2
18	965483-1	1	-	-	-	-	Clamp	Klamma		2
19	3514151-4	1	-	-	-	-	Flange nut	Flänsmutter		2
20	1378928-4	1	-	-	-	-	Attaching arm, front	Fästarm, främre		5
21	3514154-8	1	-	-	-	-	Attaching arm, rear	Fästarm, bakre		5
22	946440-5	4	-	-	-	-	Tensioning arm	Spännarm		5
23	969303-7	2	-	-	-	-	Flange screw	Flänsskruv		2
24	965217-3	1	-	-	-	-	Flange screw	Flänsskruv		2
25	1378204-0	1	-	-	-	-	Flange screw	Flänsskruv		2
26	975093-6	1	-	-	-	-	Pulley	Remskiva		4
		-	-	-	-	-	V-belt	Kilrem	W/O A.C	1
		-	-	-	-	-	A.C	A.C	SEE 87 • 1561	



VOLVO
 Genuine Parts
 PV 640 49394

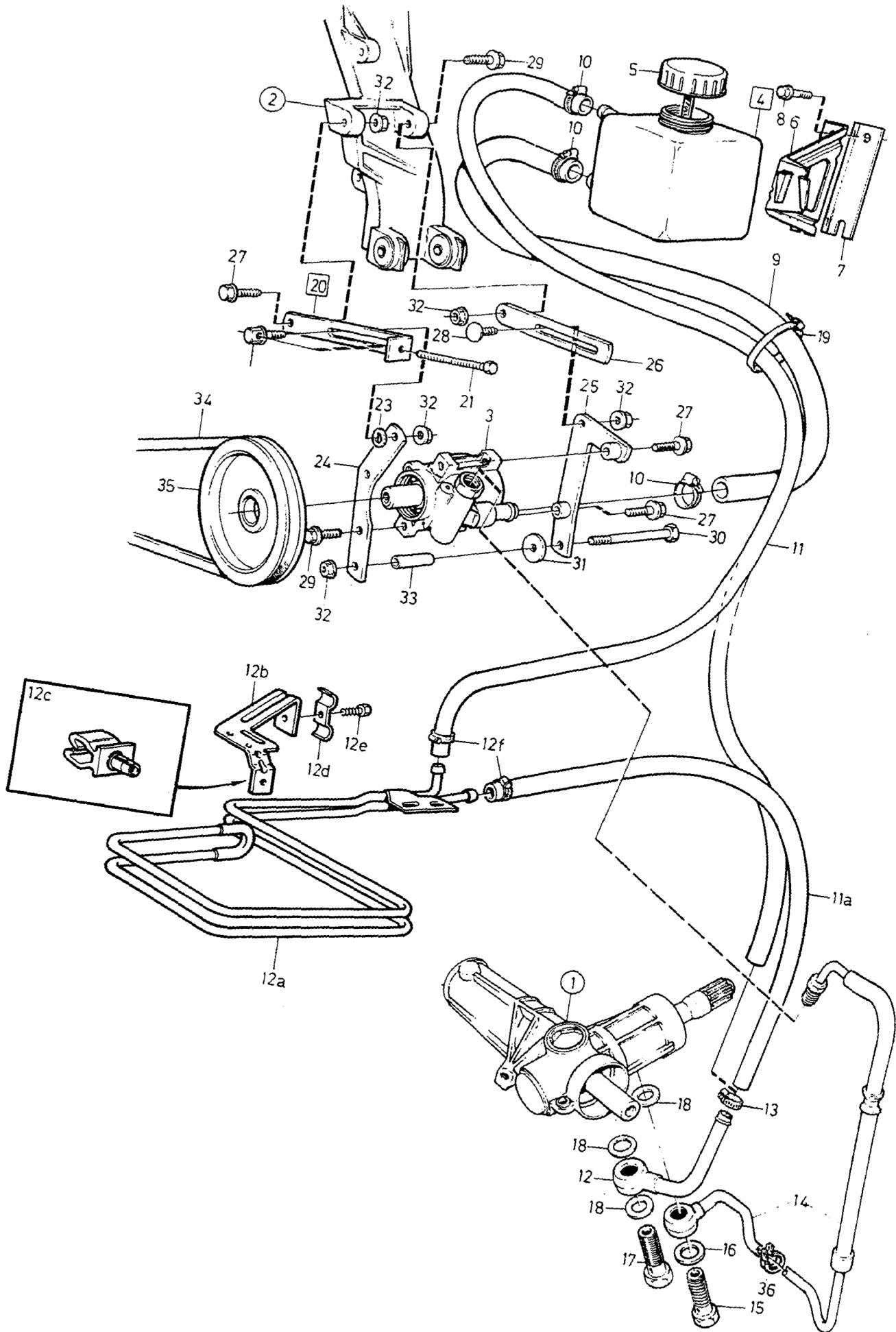
A	L.H.D					PUMP POWER STEERING		PUMP SERVOSTYRNING		Group
	R.H.D									Grupp
										64
										Page
						DSL				Sida
Fig	Part No. Artikel nr	Quantity / Antal					Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E				
1		1	1	-	-	-	Steering gear	Styrväxel	SEE 64 • 1129	
2		1	1	-	-	-	Bracket	Konsol	SEE 32 • 531	
3	1359649-9	1	1	-	-	-	Servo pump	Servopump		5
☆ 4	6819752-4	1	1	-	-	-	• SEE 64 • 1127	• SEE 64 • 1127	(1359621)	4
5	1359625-9	1	1	-	-	-	Oil reservoir	Oljebehållare		3
6	3516534-9	1	1	-	-	-	• Cover	• Lock	W/O ABS (1359203)	4
	3516535-6	1	1	-	-	-	Bracket	Konsol	ABS (1387642)	4
7	1387424-3	1	1	-	-	-	Bracket	Konsol		3
8	945358-0	2	2	-	-	-	Flange screw	Flänsskruv		2
9	1330788-9	X	X	-	-	-	Hose	Slang	LG 515 mm. W/O ABS	2
	1330788-9	X	X	-	-	-	Hose	Slang	LG 570 mm. ABS	2
10	968847-4	2	2	-	-	-	Hose clamp	Slangklamma		2
11	1228399-0	X	-	-	-	-	Return hose	Returslang	EXC (I), LG 720 mm. W/O ABS.	2
	1228399-0	X	-	-	-	-	Return hose	Returslang	1) (I) LG 720 mm, W/O ABS.	2
	1228399-0	X	-	-	-	-	Return hose	Returslang	EXC (I), LG 780 mm, ABS	2
	1228399-0	X	-	-	-	-	Return hose	Returslang	1) (I), LG 780 mm. ABS	2
	1228399-0	X	-	-	-	-	Return hose	Returslang	2) (I), LG 620 mm	2
	1228399-0	-	X	-	-	-	Return hose	Returslang	LG 1050 mm. W/O ABS	2
	1228399-0	-	X	-	-	-	Return hose	Returslang	LG 1120 mm. ABS	2
11a	1228399-0	X	-	-	-	-	Return hose	Returslang	2) (I), LG 120 mm	2
12	3516375-7	1	-	-	-	-	Return connection	Returanslutning	(1273376) ZF	3
	3516374-0	1	-	-	-	-	Return connection	Returanslutning	CAM	3
	3516385-6	1	-	-	-	-	Nipple	Nippel	3) (I)	3
	1273377-0	-	1	-	-	-	Nipple	Nippel		3
12a	(3516764)	1	-	-	-	-	SP Cooling coil	Kylslinga	2) (I) REPL 1 PCS 3530732-1, 1 PCS 3530777-6, 1 PCS 3530776-8, 1 PCS 3530775-0.	4
12b	(3516765)	1	-	-	-	-	SP Bracket	Konsol	2) 4) (I) REPL 1 PCS 3530777-6, 1 PCS 3530732-1, 1 PCS 3530776-8, 1 PCS 3530775-0.	4
12c	3516763-4	2	-	-	-	-	Clip	Clips	2) (I)	2
12d	18962-1	1	-	-	-	-	Clamp	Klamma	2) (I)	2
12e	972411-3	1	-	-	-	-	Screw	Skruv	2) (I)	2
12f	967919-2	2	-	-	-	-	Hose clamp	Slangklamma	2) (I)	2
13	943472-1	1	1	-	-	-	Hose clamp	Slangklamma	EXC (I)	2
	943472-1	1	-	-	-	-	Hose clamp	Slangklamma	1) (I)	2
	967919-2	1	-	-	-	-	Hose clamp	Slangklamma	2) (I)	2
☆ 14	9157225-5	1	-	-	-	-	Pressure hose	Tryckslang	(1387838)	3
	1387695-8	-	1	-	-	-	Pressure hose	Tryckslang		3
15	968179-2	1	1	-	-	-	Hollow screw	Hålskruv	M14	2
16	18671-8	2	2	-	-	-	Gasket	Packning	14X21	2
17	974678-5	1	1	-	-	-	Hollow screw	Hålskruv	(941686)	2
18	11996-6	2	2	-	-	-	Gasket	Packning	16X22	1
19	948211-8	1	1	-	-	-	Strip clamp	Bandklamma		2
20	1274810-9	1	1	-	-	-	Tensioning arm	Spännarm		5
21		1	1	-	-	-	• Tensioning screw	• Spännskruv		
22		1	1	-	-	-	• Lock screw	• Låsskruv		
23	941907-8	1	1	-	-	-	Spring washer	Fjäderbricka		2
24	1328893-1	1	1	-	-	-	Attaching arm, front	Fästarm, främre		5

1) 740 4DRS CH -294099. 740 5DRS CH -176799.

2) 740 4DRS CH 294100-. 740 5DRS CH 176800-.

3) For vehicles with cooling coil. / För vagnar med kylslinga.

4) REPL 1PCS 3530777-6, 1PCS 3530732-1, 1PCS 3530776-8, 1PCS 3530775-0.



VOLVO
Genuine Parts
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A	L.H.D						PUMP POWER STEERING						PUMP SERVOSTYRNING						Group		
B																			Grupp		
C																			64		
D																			Page		
E																			Sida		
														DSL						1125	
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R										
		A	B	C	D	E															
25	1328758-6	1	1	-	-	-		Attaching arm, rear	Fästarm, bakre	M8X30 M8X20 M8X20 M8X120 (960287)	5										
26	1328760-2	1	1	-	-	-		Tensioning arm	Spännarm		5										
27	946671-5	4	4	-	-	-		Flange screw	Flänsskruv		2										
28	948438-7	1	1	-	-	-		Screw	Skruv		2										
29	946173-2	2	2	-	-	-		Flange screw	Flänsskruv		2										
30	969225-2	1	1	-	-	-		Flange screw	Flänsskruv		2										
31	948880-0	1	1	-	-	-		Washer	Bricka		2										
32	945408-3	5	5	-	-	-		Flange nut	Flänsmutter		2										
33	1378142-2	1	1	-	-	-		Spacer sleeve	Distanshylsa		5										
34	973543-2	1	1	-	-	-		V-belt servo pump-crankshaft	Kilrem servopump-vevaxel		1										
35	1328819-6	1	1	-	-	-		Pulley	Remskiva		4										
36	952625-2	-	1	-	-	-		Clamp	Klamma		2										