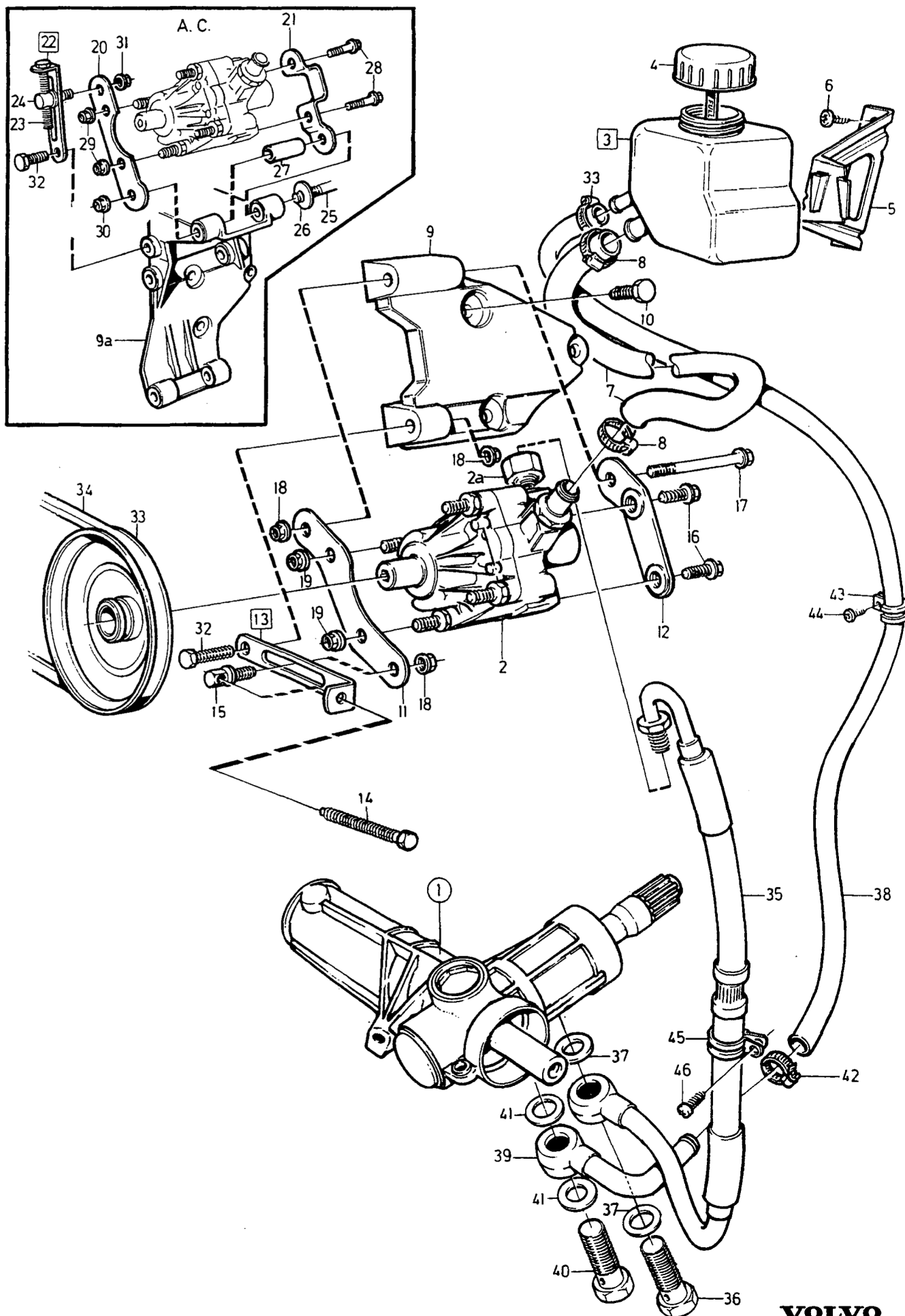
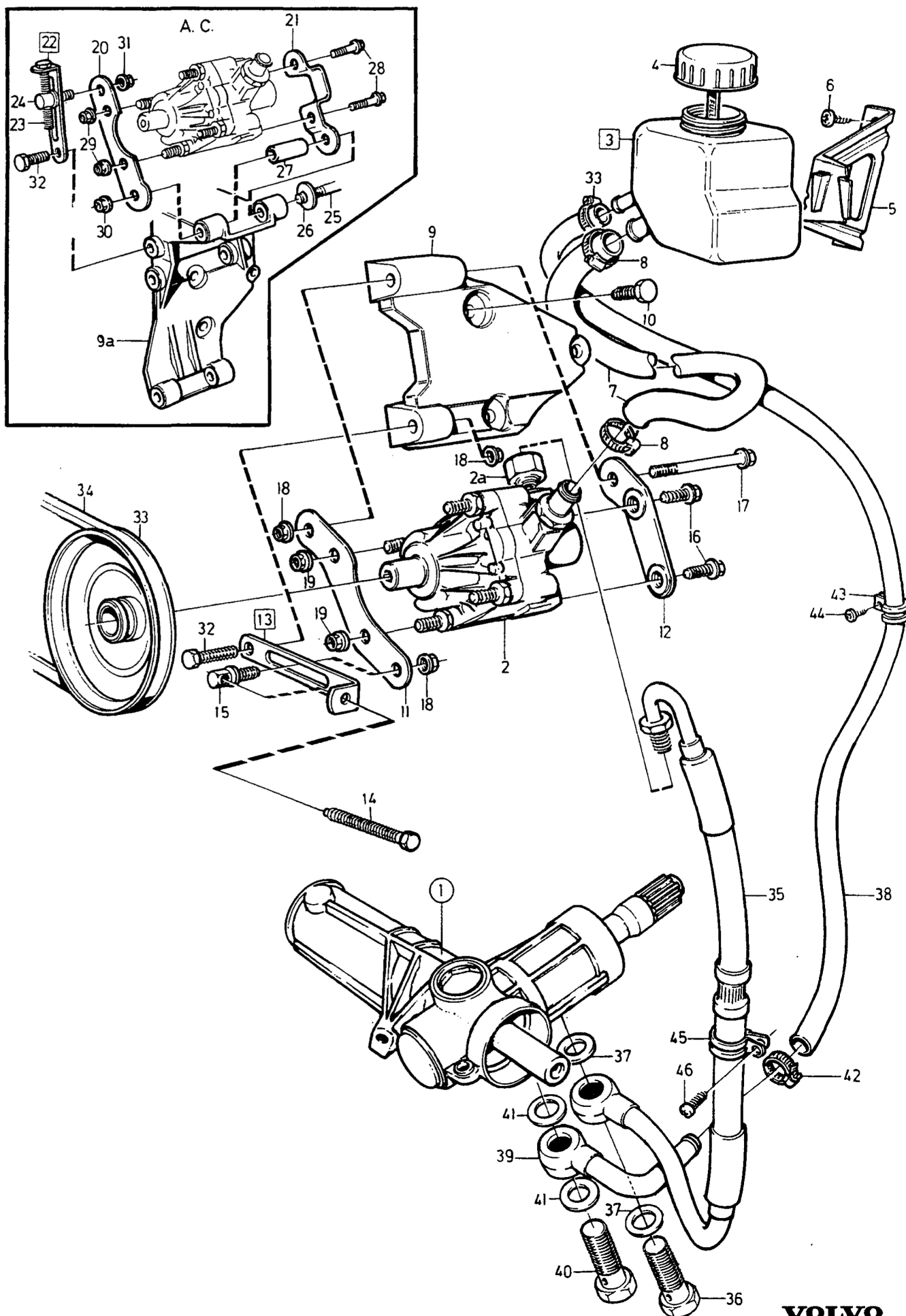


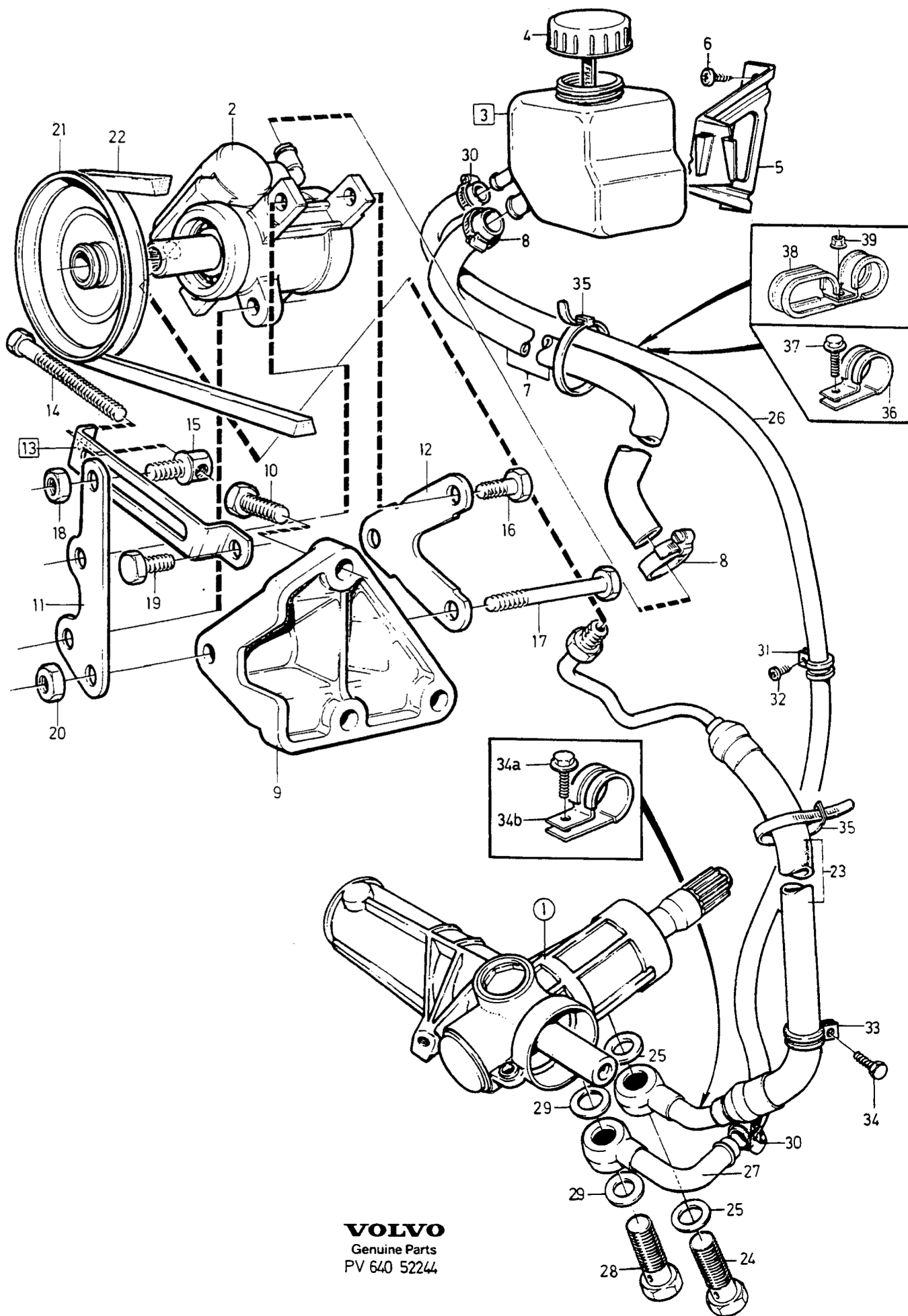


VOLVO
Genuine Parts
PV 640 45716

A	L.H.D					PUMP POWER STEERING		PUMP SERVOSTYRNING		Group Grupp	
B	R.H.D									64	
C										Page Sida	
D										1113	
E											
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
1		-	-	-	-	-		Steering gear	Styrväxel	SEE 64 • 1129	
2	1387286-6	1	1	-	-	-		Servo pump	Servopump		5
								• SEE 64 • 1127	• SEE 64 • 1127		
2a	1387621-4	1	1	-	-	-		Fitting	Rörkoppling		4
3	6819752-4	1	1	-	-	-		Oil reservoir	Oljebehållare	(1359621)	4
4	1359625-9	1	1	-	-	-		• Cover	• Lock		3
5	1387148-8	1	1	-	-	-		Bracket	Konsol		4
6	945358-0	2	2	-	-	-		Flange screw	Flänsskruv		2
7	1330788-9	X	X	-	-	-		Hose	Slang	LG 350 mm B200K,B230K W/O A.C	2
	1387560-4	1	1	-	-	-		Suction hose	Sugslang	B200K,B230K A.C	3
	1330788-9	X	X	-	-	-		Hose	Slang	B200E,B230E W/O A.C	2
	1330788-9	X	X	-	-	-		Hose	Slang	LG 370 mm B200E,B230E A.C	2
8	968847-4	2	2	-	-	-		Hose clamp	Slangklamma	LG 320mm	2
9	1336941-8	1	1	-	-	-		Bracket	Konsol	W/O A.C	4
9a		1	1	-	-	-		Bracket	Konsol	A.C	
										SEE 87 • 1603	
10	946329-0	3	3	-	-	-		Flange screw	Flänsskruv	W/O A.C	2
11	1378615-7	1	1	-	-	-		Attaching arm, front	Fästarm, främre	W/O A.C	5
12	1378614-0	1	1	-	-	-		Attaching arm, rear	Fästarm, bakre	W/O A.C	5
13	1346149-6	1	1	-	-	-		Tensioning arm	Spännarm	W/O A.C	5
14		1	1	-	-	-	NS	• Adjusting screw	• Ställskruv		
15		1	1	-	-	-	NS	• Lock screw	• Låsskruv		
16	946173-2	2	2	-	-	-		Flange screw	Flänsskruv		2
17	965182-9	1	1	-	-	-		Flange screw	Flänsskruv	W/O A.C.	3
18	948645-7	3	3	-	-	-		Flange lock nut	Flänslåsmutter	W/O A.C	2
19	945408-3	2	2	-	-	-		Flange nut	Flänsmutter	W/O A.C	2
20	1378631-4	1	1	-	-	-		Attaching arm, front	Fästarm, främre	A.C	5
21	1378629-8	1	1	-	-	-		Attaching arm, rear	Fästarm, bakre	A.C	5
22	1336944-2	1	1	-	-	-		Tensioning arm	Spännarm	A.C	5
23		1	1	-	-	-		• Adjusting screw	• Ställskruv		
24		1	1	-	-	-		• Lock screw	• Låsskruv		
25	968553-8	1	1	-	-	-		Flange screw	Flänsskruv	A.C	3
26	948880-0	1	1	-	-	-		Washer	Bricka	A.C	2
27	1357350-6	1	1	-	-	-		Spacer sleeve	Distanshylsa	A.C	5
28	946173-2	2	2	-	-	-		Flange screw	Flänsskruv	A.C	2
29	945408-3	2	2	-	-	-		Flange nut	Flänsmutter	A.C	2
30	948645-7	1	1	-	-	-		Flange lock nut	Flänslåsmutter	A.C	2
31	948645-7	1	1	-	-	-		Flange lock nut	Flänslåsmutter	A.C	2
32	948217-5	1	1	-	-	-		Flange screw	Flänsskruv	W/O A.C	2
	948217-5	1	1	-	-	-		Flange screw	Flänsskruv	A.C	2
33	1378643-9	1	1	-	-	-		Pulley	Remskiva		4
34	973539-0	1	1	-	-	-		V-belt servo pump-crankshaft	Kilrem servopump-vevaxel	W/O A.C	1
	973547-3	1	1	-	-	-		V-belt servo pump-AC	Kilrem servopump-AC	A.C	1
								compressor	kompressor		
35	1387559-6	1	-	-	-	-		Pressure hose	Tryckslang		3
	1387558-8	-	1	-	-	-		Pressure hose	Tryckslang		3
36	968179-2	1	1	-	-	-		Hollow screw	Hålskruv		2
37	18838-3	1	1	-	-	-		Gasket	Packning		2
38	1228399-0	X	-	-	-	-		Return hose	Returslang	LG 780 mm	2
	1228399-0	-	X	-	-	-		Return hose	Returslang	LG 1120 mm	2
39	3516375-7	1	-	-	-	-		Return connection	Returanslutning	(1273376) ZF	3
	3516374-0	1	-	-	-	-		Return connection	Returanslutning	CAM	3
	1273377-0	-	1	-	-	-		Nipple	Nippel		3
40	974678-5	1	1	-	-	-		Hollow screw	Hålskruv	(941686)	2
41	11996-6	2	2	-	-	-		Gasket	Packning		1
42	943471-3	1	1	-	-	-		Hose clamp	Slangklamma	(975275)	2
43	952630-2	1	1	-	-	-		Clamp	Klamma		2
44	969473-8	1	1	-	-	-		Six point socket screw	Sextandhålskruv	(955137)	2



A	L.H.D R.H.D						PUMP POWER STEERING						PUMP SERVOSTYRNING						Group Grupp	
B																			64	
C																			Page Sida	
D							B200K,B200E,B230K,B230E												1115	
E																				
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning				S R						
		A	B	C	D	E														
45	952632-8	-	1	-	-	-		Clamp	Klamma					2						
46	969487-8	-	1	-	-	-		Six point socket screw	Sextandhålskruv	(958244)				2						



VOLVO
 Genuine Parts
 PV 640 52244

A		L.H.D					PUMP POWER STEERING		PUMP SERVOSTYRNING		Group Grupp
B		R.H.D									64
C											Page Sida
D											1117
E											
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
1		-	-	-	-	-		Steering gear	Styrväxel	SEE 64 • 1129	
2	1359652-3	1	1	-	-	-		Servo pump	Servopump		5
3	6819752-4	1	1	-	-	-		• SEE 64 • 1127	• SEE 64 • 1127	(1359621)	4
4	1359625-9	1	1	-	-	-		Oil reservoir	Oljebehållare		3
5	3516535-6	1	1	-	-	-		• Cover	• Lock	EXC B200F,B230F ABS	4
								Bracket	Konsol	(1387642)	
	1387147-0	1	1	-	-	-		Bracket	Konsol	EXC B200F,B230F	4
										W/O ABS	
6	3516534-9	1	1	-	-	-		Bracket	Konsol	B200F,B230F (1359203)	4
7	945358-0	2	2	-	-	-		Flange screw	Flänsskruv		2
8	3530083-9	1	1	-	-	-		Suction hose	Sugslang	(1387643)	3
9	968847-4	2	2	-	-	-		Hose clamp	Slangklamma		2
10	1346267-6	1	1	-	-	-		Bracket	Konsol		5
11	946671-5	3	3	-	-	-		Flange screw	Flänsskruv		2
12	1346307-0	1	1	-	-	-		Attaching arm, front	Fästarm, främre		5
13	1346308-8	1	1	-	-	-		Attaching arm, rear	Fästarm, bakre		5
14	1346897-0	1	1	-	-	-		Tensioning arm	Spännarm		5
15		1	1	-	-	-	NS	• Adjusting screw	• Ställskruv		
16		1	1	-	-	-	NS	• Lock screw	• Låsskruv		
17	946440-5	4	4	-	-	-		Flange screw	Flänsskruv		2
18	965182-9	1	1	-	-	-		Flange screw	Flänsskruv		3
19	948645-7	1	1	-	-	-		Flange lock nut	Flänslåsmutter	(946036)	2
20	946173-2	1	1	-	-	-		Flange screw	Flänsskruv		2
21	948645-7	1	1	-	-	-		Flange lock nut	Flänslåsmutter	(946036)	2
22	1378156-2	1	1	-	-	-		Pulley	Remskiva		4
	973487-2	1	1	-	-	-		V-belt servo	Kilrem servopump-fläkt-vevaxel	EXC B230FT, B230GT	1
								pump-fan-crankshaft			
	973488-0	1	1	-	-	-		V-belt servo	Kilrem servopump-fläkt-vevaxel	B230FT, B230GT	1
								pump-fan-crankshaft			
23	9157221-4	1	-	-	-	-		Pressure hose	Tryckslang		3
	1330473-8	-	1	-	-	-		Pressure hose	Tryckslang		3
24	968179-2	1	1	-	-	-		Hollow screw	Hålskruv		2
25	18671-8	2	2	-	-	-		Gasket	Packning		2
26	1228399-0	X	-	-	-	-		Return hose	Returslang	LG 780 mm	2
	1228399-0	-	X	-	-	-		Return hose	Returslang	LG 1020 mm	2
27	3516375-7	1	-	-	-	-		Return connection	Returanslutning	(1273376) ZF	3
	3516374-0	1	-	-	-	-		Return connection	Returanslutning	CAM	3
	1273377-0	-	1	-	-	-		Nipple	Nippel		3
28	974678-5	1	1	-	-	-		Hollow screw	Hålskruv	(941686)	2
29	11996-6	2	2	-	-	-		Gasket	Packning		1
30	943471-3	2	2	-	-	-		Hose clamp	Slangklamma	(975275)	2
31	952625-2	1	1	-	-	-		Clamp	Klamma	ALTER	2
32	972079-8	1	-	-	-	-		Six point socket screw	Sextandhålskruv	ALTER	2
33	952632-8	1	1	-	-	-		Clamp	Klamma		2
34	969487-8	1	1	-	-	-		Six point socket screw	Sextandhålskruv	(958244)	2
34a	969487-8	-	1	-	-	-		Six point socket screw	Sextandhålskruv		2
34b	952625-2	-	1	-	-	-		Clamp	Klamma		2
35	948211-8	X	X	-	-	-		Strip clamp	Bandklamma	TURBO	2
36	952640-1	1	1	-	-	-		Clamp	Klamma	W/O TURBO -1989	2
37	965354-4	1	1	-	-	-		Screw	Skruv	W/O TURBO -1989	2
38	3530502-8	1	1	-	-	-		Clamp	Klamma	W/O TURBO 1990-	2
39	965483-1	1	1	-	-	-		Flange nut	Flänsmutter	W/O TURBO 1990-	2