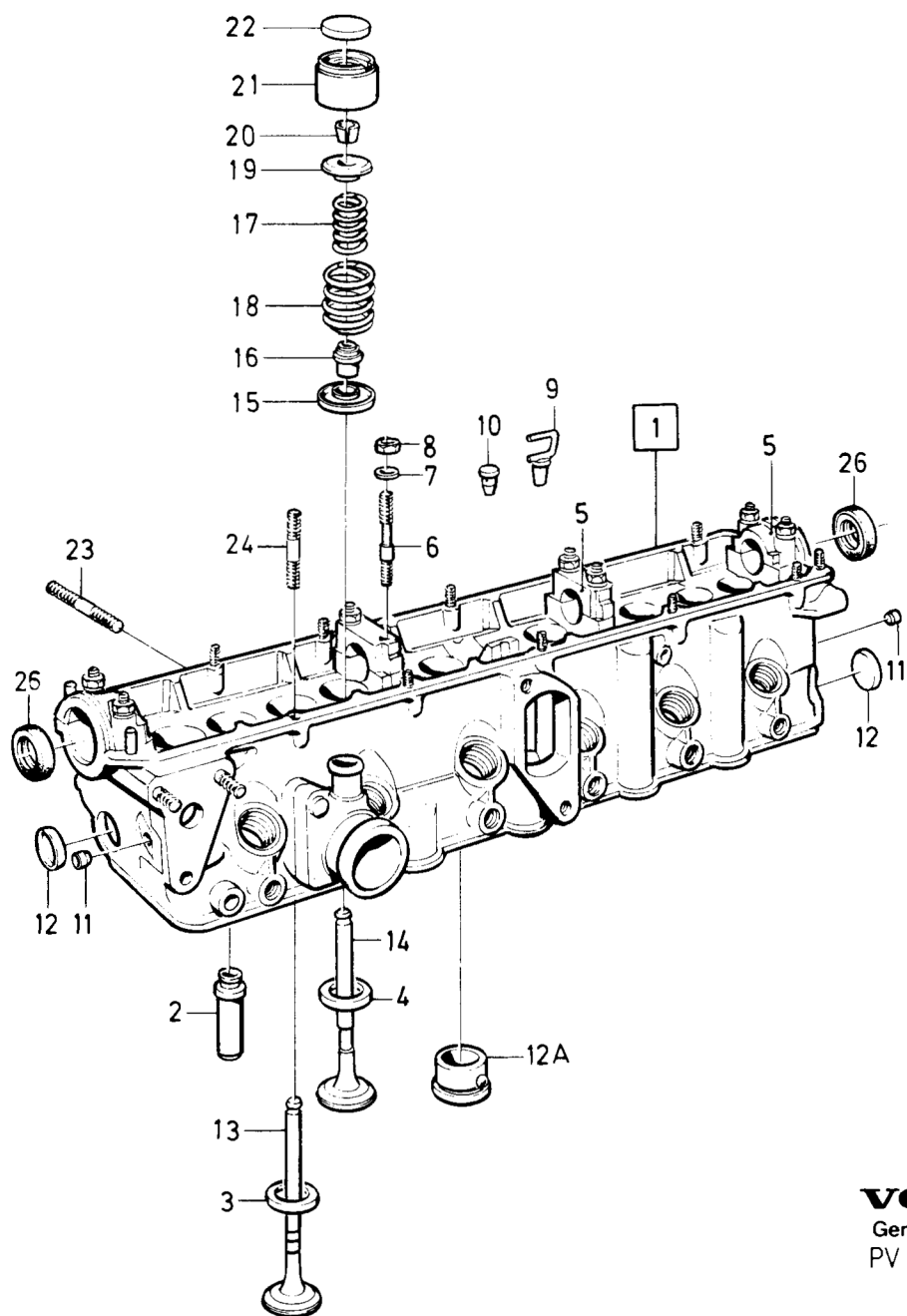
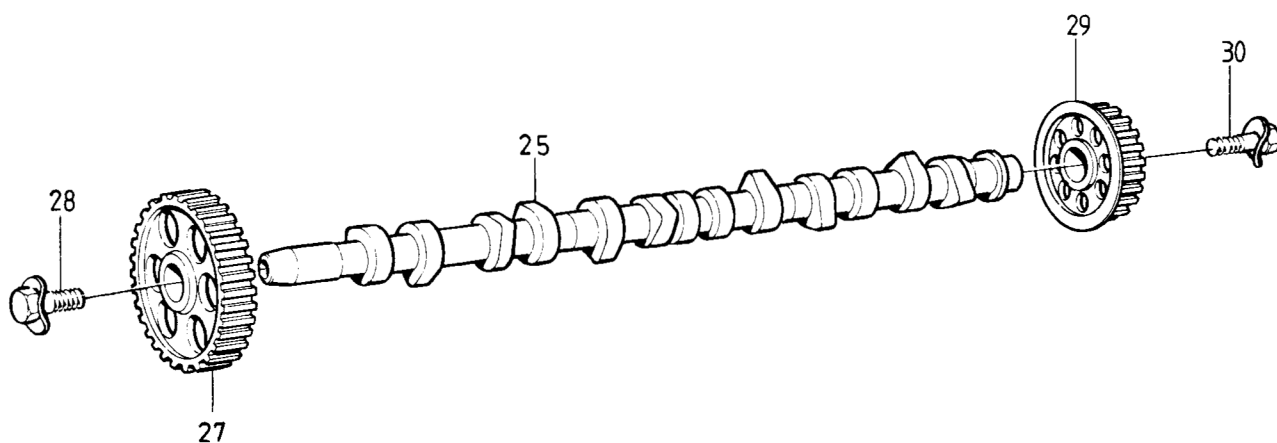




							CYLINDER HEAD		CYLINDERHUVUD		Group Grupp
A	B	C	D	E							21
											Page Sida
D24, D24T, D24TIC											119
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
1	1328255-3	1	-	-	-	-		Cylinder head	Cylinderhuvud	D24	3
	1328159-7	1	-	-	-	-		Cylinder head	Cylinderhuvud	D24T	3
	1328872-5	1	-	-	-	-		Cylinder head	Cylinderhuvud	D24TIC	3
2		12	-	-	-	-	NS	• Valve guide	• Ventilstyrning	STD	
	1257613-8	12	-	-	-	-		• Valve guide	• Ventilstyrning	O.S	2
3		6	-	-	-	-	NS	• Valve seat intake	• Ventilåsa insug	STD	
	1257627-8	6	-	-	-	-		• Valve seat intake	• Ventilåsa insug	D24, D24T. O.S	2
	9122013-7	6	-	-	-	-		Valve seat intake	Ventilåsa insug	D24TIC. O.S	2
4		6	-	-	-	-	NS	• Valve seat exhaust	• Ventilåsa utblås	STD	
	1257628-6	6	-	-	-	-		• Valve seat exhaust	• Ventilåsa utblås	D24, D24T. O.S	2
	9122014-5	6	-	-	-	-		Valve seat exhaust	Ventilåsa utblås	D24TIC O.S	2
5		4	-	-	-	-	NS	• Bearing cap	• Lageröverfall		
6	1257005-7	8	-	-	-	-		• Stud	• Pinnskruv		2
7	955894-1	8	-	-	-	-		• Washer	• Bricka		2
8	968862-3	8	-	-	-	-		• Flange nut	• Flänsmutter		8
9	1257599-9	1	-	-	-	-		• Nozzle	• Munstycke		3
10	1257010-7	2	-	-	-	-		• Nozzle	• Munstycke		3
11	1257011-5	2	-	-	-	-		• Plug	• Propp		2
12	1257272-3	2	-	-	-	-		• Cap plug	• Hattplugg		3
12a	1257012-3	6	-	-	-	-		Precombustion chamber	Förkammare	D24	4
	1328145-6	6	-	-	-	-		Precombustion chamber	Förkammare	D24T	4
	3501758-1	6	-	-	-	-		Precombustion chamber	Förkammare		4
13	1328147-2	6	-	-	-	-		Inlet valve	Inloppsventil	D24	2
	1328147-2	6	-	-	-	-		Inlet valve	Inloppsventil	D24T	2
	1389261-7	6	-	-	-	-		Inlet valve	Inloppsventil	D24TIC	2
14	1328148-0	6	-	-	-	-		Exhaust valve	Avgasventil	D24, D24T	2
	1389262-5	6	-	-	-	-		Exhaust valve	Avgasventil	D24TIC	2
15	1257051-1	12	-	-	-	-		Washer	Bricka		2
16	3501775-5	12	-	-	-	-	IK	Valve seal	Ventiltätning		2
17	1257055-2	12	-	-	-	-		Valve spring inner	Ventilfjäder inre		2
18	1257056-0	12	-	-	-	-		Valve spring outer	Ventilfjäder yttre		2
19	1328090-4	12	-	-	-	-		Washer	Bricka		2
20	3501776-3	24	-	-	-	-		Valve collet	Ventillås		2
21	1257059-4	12	-	-	-	-		Tappet	Ventillyftare		2
22	1257810-0	X	-	-	-	-		Adjusting washer	Justerbricka	THK 3.00mm	2
	1257811-8	X	-	-	-	-		Adjusting washer	Justerbricka	THK 3.05mm	2
	1257812-6	X	-	-	-	-		Adjusting washer	Justerbricka	THK 3.10mm	2
	1257813-4	X	-	-	-	-		Adjusting washer	Justerbricka	THK 3.15mm	2
	1257814-2	X	-	-	-	-		Adjusting washer	Justerbricka	THK 3.20mm	2
	1257815-9	X	-	-	-	-		Adjusting washer	Justerbricka	THK 3.25mm	2
	1257061-0	X	-	-	-	-	IK	Adjusting washer	Justerbricka	THK 3.30mm	2
	1257062-8	X	-	-	-	-	IK	Adjusting washer	Justerbricka	THK 3.35mm	2
	1257063-6	X	-	-	-	-	IK	Adjusting washer	Justerbricka	THK 3.40mm	2
	1257064-4	X	-	-	-	-	IK	Adjusting washer	Justerbricka	THK 3.45mm	2
	1257065-1	X	-	-	-	-	IK	Adjusting washer	Justerbricka	THK 3.50mm	2
	1257066-9	X	-	-	-	-	IK	Adjusting washer	Justerbricka	THK 3.55mm	2
	1257067-7	X	-	-	-	-	IK	Adjusting washer	Justerbricka	THK 3.60mm	2
	1257068-5	X	-	-	-	-	IK	Adjusting washer	Justerbricka	THK 3.65mm	2
	1257069-3	X	-	-	-	-	IK	Adjusting washer	Justerbricka	THK 3.70mm	2
	1257070-1	X	-	-	-	-	IK	Adjusting washer	Justerbricka	THK 3.75mm	2
	1257071-9	X	-	-	-	-	IK	Adjusting washer	Justerbricka	THK 3.80mm	2
	1257072-7	X	-	-	-	-	IK	Adjusting washer	Justerbricka	THK 3.85mm	2
	1257073-5	X	-	-	-	-	IK	Adjusting washer	Justerbricka	THK 3.90mm	2
	1257074-3	X	-	-	-	-	IK	Adjusting washer	Justerbricka	THK 3.95mm	2
	1257075-0	X	-	-	-	-		Adjusting washer	Justerbricka	THK 4.00mm	2
	1257076-8	X	-	-	-	-		Adjusting washer	Justerbricka	THK 4.05mm	2
	1257077-6	X	-	-	-	-		Adjusting washer	Justerbricka	THK 4.10mm	2
	1257078-4	X	-	-	-	-		Adjusting washer	Justerbricka	THK 4.15mm	2
	1257079-2	X	-	-	-	-		Adjusting washer	Justerbricka	THK 4.20mm	2
	1257080-0	X	-	-	-	-		Adjusting washer	Justerbricka	THK 4.25mm	2
	273871-4	1	-	-	-	-		Adjusting washer kit	Justerbricksats	THK 3.30-3.95mm	2
23	953048-6	12	-	-	-	-		Stud	Pinnskruv	D24	2

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E						D24, D24T, D24TIC					
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
	1328261-1	12	-	-	-	-	IK	Stud	Pinnskruv	D24T, D24TIC	2
24	1328034-2	14	-	-	-	-		Stud	Pinnskruv		2
25	1328149-8	1	-	-	-	-		Camshaft	Kamaxel		2
26	1257221-0	2	-	-	-	-		Sealing ring	Tätningsring		2
27	1257231-9	1	-	-	-	-		Pulley	Kuggremhjul		3
28	1257605-4	1	-	-	-	-		Screw	Skruv		2
29	1257166-7	1	-	-	-	-		Pulley	Kuggremhjul		3
30	3501778-9	1	-	-	-	-		Screw	Skruv		2