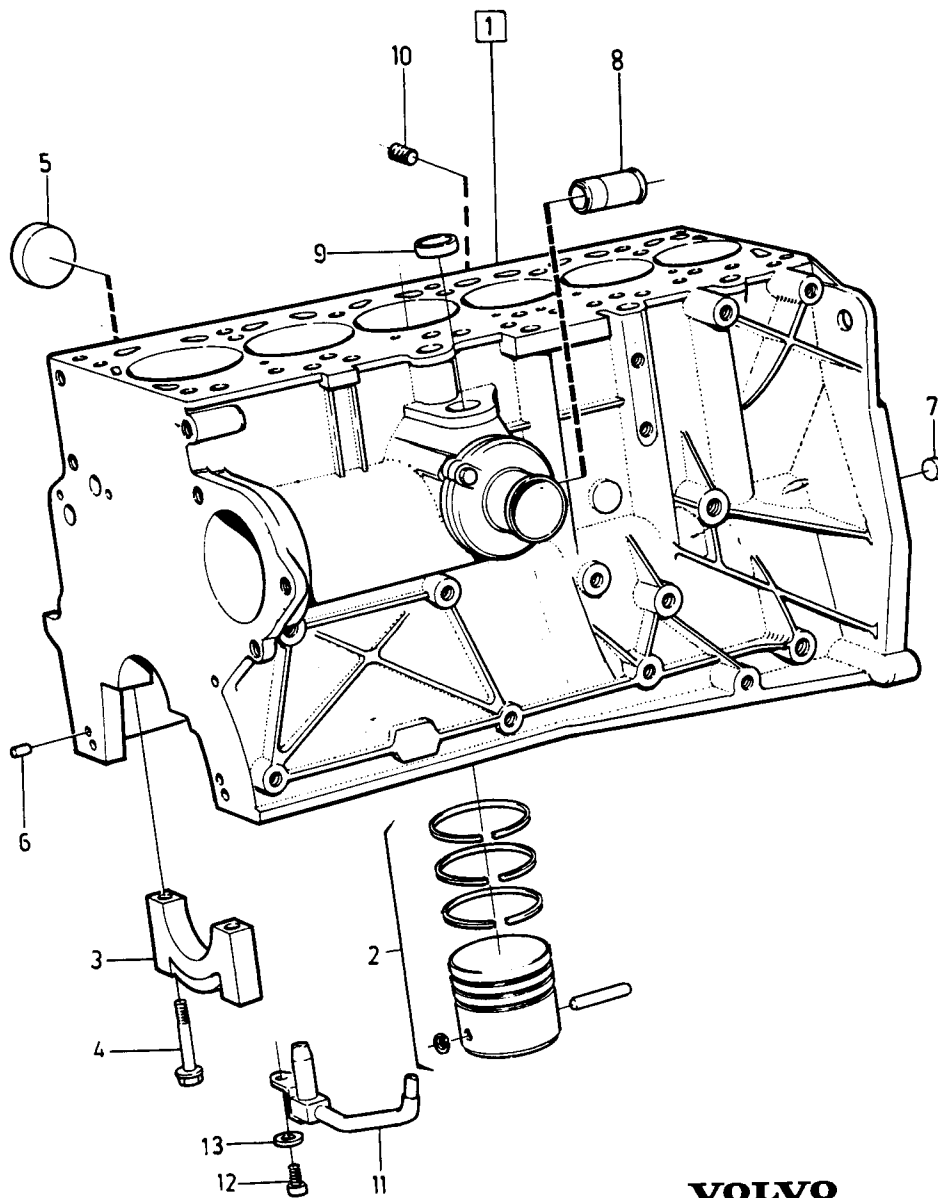




VOLVO
Genuine Parts
PV 211 54279

A						ENGINE BLOCK		CYLINDERBLOCK		Group Grupp	
B										21	
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E								D24, D24T, D24TIC			
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
1	1277424-6	1	-	-	-	-	NS	Cylinder block with pistons	Cylinderblock med kolvar	D24	5
	1277425-3	1	-	-	-	-		Cylinder block with pistons	Cylinderblock med kolvar	D24T	5
	1277827-0	1	-	-	-	-		Cylinder block with pistons	Cylinderblock med kolvar	D24TIC	5
2		6	-	-	-	-		• Piston kit	• Kolvsats	SEE 21 • 125	
3		7	-	-	-	-		• Bearing cap	• Lageröverfall		
4	1257600-5	14	-	-	-	-		• Screw	• Skruv		
5	1257038-8	6	-	-	-	-		• Sealing washer	• Tättningsbricka		2
6	1257276-4	4	-	-	-	-		• Pin	• Pinne		3
7	1257270-7	1	-	-	-	-		• Cap plug	• Hattplugg		3
8	1257039-6	1	-	-	-	-		• Nipple	• Nippel		3
9	1257272-3	1	-	-	-	-		• Cap plug	• Hattplugg		3
10	1257040-4	1	-	-	-	-		• Nipple	• Nippel	D24	3
11	1389520-6	6	-	-	-	-		• Nozzle	• Munstycke	D24T, D24TIC	3
12	974073-9	6	-	-	-	-	• Screw	• Skruv	D24T, D24TIC	3	
13	955892-5	6	-	-	-	-	• Washer	• Bricka	D24T, D24TIC	2	

							CRANK MECHANISM		VEVMEKANISM		Group Grupp	
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											Page Sida	
									D24, D24T, D24TIC		125	
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R	
		A	B	C	D	E						
1	272072-0	1	-	-	-	-	NS	Piston kit complete	Kolvsats komplett	D24	2	
	272032-4	6	-	-	-	-		•Piston kit	•Kolvsats	STD. O.DIA 76.48mm	2	
	272033-2	6	-	-	-	-		•Piston kit	•Kolvsats	STD. O.DIA 76.50mm	2	
	272034-0	6	-	-	-	-		•Piston kit	•Kolvsats	O.S 0.25mm	3	
	272035-7	6	-	-	-	-		•Piston kit	•Kolvsats	O.S 0.50mm	4	
		6	-	-	-	-		•Piston kit	•Kolvsats	O.S 1.00mm	5	
	272085-2	1	-	-	-	-	NS	Piston kit complete	Kolvsats komplett	D24T	2	
	272086-0	6	-	-	-	-		•Piston kit	•Kolvsats	STD. O.DIA 76.48mm	2	
	272087-8	6	-	-	-	-		•Piston kit	•Kolvsats	STD. O.DIA 76.50mm	3	
	270642-2	6	-	-	-	-		•Piston kit	•Kolvsats	O.S 0.25mm	3	
	270612-5	6	-	-	-	-		•Piston kit	•Kolvsats	O.S 0.50mm	4	
		6	-	-	-	-		•Piston kit	•Kolvsats	O.S 1.00mm	5	
	3531943-3	1	-	-	-	-	NS	Piston kit complete	Kolvsats komplett	D24TIC	2	
	9122012-9	6	-	-	-	-		•Piston kit	•Kolvsats	STD. O.DIA 76.48mm	2	
	3501762-3	6	-	-	-	-		•Piston kit	•Kolvsats	STD. O.DIA 76.50mm	2	
	3501763-1	6	-	-	-	-		•Piston kit	•Kolvsats	O.S 0.25mm	2	
	3501764-9	6	-	-	-	-		•Piston kit	•Kolvsats	O.S 0.50mm	2	
		6	-	-	-	-		•Piston kit	•Kolvsats	O.S 1.00mm	2	
	2		6	-	-	-	-	KN	••Piston	••Kolv		
	3		6	-	-	-	-	KN	••Gudgeon pin	••Kolv tapp		
4	1257297-0	6	-	-	-	-	IK	••Retaining ring	••Spärring		2	
5	275327-5	6	-	-	-	-	IK	••Piston ring kit	••Kolvringsats	D24 STD	2	
	275328-3	6	-	-	-	-	IK	••Piston ring kit	••Kolvringsats	D24 O.S 0.25mm	3	
	275329-1	6	-	-	-	-	IK	••Piston ring kit	••Kolvringsats	D24 O.S 0.50mm	4	
	275330-9	6	-	-	-	-	IK	••Piston ring kit	••Kolvringsats	D24 O.S 1.00mm	5	
	275354-9	6	-	-	-	-	IK	••Piston ring kit	••Kolvringsats	D24T STD	2	
	275355-6	6	-	-	-	-	IK	••Piston ring kit	••Kolvringsats	D24T O.S 0.25mm	3	
	275356-4	6	-	-	-	-	IK	••Piston ring kit	••Kolvringsats	D24T O.S 0.50mm	4	
	275357-2	6	-	-	-	-	IK	••Piston ring kit	••Kolvringsats	D24T O.S 1.00mm	5	
	270722-2	6	-	-	-	-	IK	••Piston ring kit	••Kolvringsats	D24TIC STD	2	
	270723-0	6	-	-	-	-		••Piston ring kit	••Kolvringsats	D24TIC O.S 0.25mm	2	
	270724-8	6	-	-	-	-		••Piston ring kit	••Kolvringsats	D24TIC O.S 0.50mm	5	
	270725-5	6	-	-	-	-		••Piston ring kit	••Kolvringsats	D24TIC O.S 1.00mm	5	
6		6	-	-	-	-	KN	•••Compression ring	•••Kompressionsring			
7		6	-	-	-	-	KN	•••Compression ring	•••Kompressionsring			
8		6	-	-	-	-	KN	•••Oil deflector ring	•••Oljeavkastarring			
9	271077-0	1	-	-	-	-		Connecting rod kit	Vevstaksats	D24, D24T	3	
	270740-4	1	-	-	-	-		Connecting rod kit	Vevstaksats	D24TIC	3	
10		6	-	-	-	-	KN	•Connecting rod	•Vevstake			
11	1257089-1	6	-	-	-	-	IK	••Bearing bushing	••Lagerbussning		2	
12	1257088-3	12	-	-	-	-		••Screw	••Skruv	ALTER 1	2	
12a	3501787-0	12	-	-	-	-	IK	••Screw	••Skruv	ALTER 2	2	
13	1257090-9	12	-	-	-	-		••Nut	••Mutter	ALTER 1	2	
13a	3501788-8	12	-	-	-	-		••Nut	••Mutter	ALTER 2	2	
14	270726-3	6	-	-	-	-		Big end bearing kit	Vevstakslagersats	D24, D24T, STD	2	
	270727-1	6	-	-	-	-		Big end bearing kit	Vevstakslagersats	D24, D24T, U.S 0.25mm	2	
	270728-9	6	-	-	-	-		Big end bearing kit	Vevstakslagersats	D24, D24T, U.S 0.50mm	5	
	270726-3	6	-	-	-	-		Big end bearing kit	Vevstakslagersats	D24TIC STD	2	
	270727-1	6	-	-	-	-		Big end bearing kit	Vevstakslagersats	D24TIC U.S 0.25mm	2	
	270728-9	6	-	-	-	-		Big end bearing kit	Vevstakslagersats	D24TIC U.S 0.50mm	5	
	270729-7	6	-	-	-	-		Big end bearing kit	Vevstakslagersats	D24TIC U.S 0.75mm	5	
		6	-	-	-	-	KN	•Bearing shell upper	•Lagerskål övre			
		6	-	-	-	-	KN	Bearing shell lower	Lagerskål undre			
15	1328997-0	1	-	-	-	-		Crankshaft	Vevaxel	D24	5	
	1328165-4	1	-	-	-	-		Crankshaft	Vevaxel	D24T, D24TIC	5	
15a	1328333-8	1	-	-	-	-		•Companion flange	•Medbringare		4	
16	1257242-6	1	-	-	-	-		Needle bearing	Nållager		2	
17	270718-0	6	-	-	-	-		Main bearing kit	Ramlagersats	D24, D24T, STD	2	
	270719-8	6	-	-	-	-		Main bearing kit	Ramlagersats	D24, D24T, U.S 0.25mm	5	

A						CRANK MECHANISM		VEVMEKANISM		Group Grupp	
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E						D24, D24T, D24TIC					
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
17 a	270720-6	6	-	-	-	-		Main bearing kit	Ramlagersats	D24, D24T. U.S 0.50mm	5
	270721-4	6	-	-	-	-		Main bearing kit	Ramlagersats	D24, D24T. U.S 0.75mm	2
	270718-0	6	-	-	-	-		Main bearing kit	Ramlagersats	D24TIC STD	2
	270719-8	6	-	-	-	-		Main bearing kit	Ramlagersats	D24TIC U.S 0.25mm	5
	270720-6	6	-	-	-	-		Main bearing kit	Ramlagersats	D24TIC U.S 0.50mm	5
	270721-4	6	-	-	-	-		Main bearing kit	Ramlagersats	D24TIC U.S 0.75mm	2
		6	-	-	-	-	KN	• Bearing shell upper	• Lagerskål övre		
		6	-	-	-	-	KN	• Bearing shell lower	• Lagerskål undre		
	1328084-7	2	-	-	-	-		Thrust washer upper	Tryckbricka övre		2
	1328085-4	2	-	-	-	-		Thrust washer lower	Tryckbricka undre		2
18	271226-3	1	-	-	-	-		Main bearing kit	Ramlagersats	STD	2
	271227-1	1	-	-	-	-		Main bearing kit	Ramlagersats	U.S 0.25mm	5
	271228-9	1	-	-	-	-		Main bearing kit	Ramlagersats	U.S 0.50mm	5
	271229-7	1	-	-	-	-		Main bearing kit	Ramlagersats	U.S 0.75mm	5
		1	-	-	-	-	KN	• Bearing shell upper	• Lagerskål övre		
19		1	-	-	-	-	KN	• Bearing shell lower	• Lagerskål undre		
	1257104-8	1	-	-	-	-		Pulley	Kuggremhjul		3
20	1257604-7	1	-	-	-	-		Screw	Skruv		2
21	1257102-2	1	-	-	-	-		Vibration damper	Svängningsdämpare	D24	3
22	1328329-6	1	-	-	-	-		Vibration damper	Svängningsdämpare	D24T, D24TIC	3
	959222-1	4	-	-	-	-		Screw	Skruv		2
23	941907-8	4	-	-	-	-		Spring washer	Fjäderbricka		2
24		1	-	-	-	-		Sealing flange	Tätningssläns	POS 24, 25 REPL 1 PCS 3531998-7	
25		1	-	-	-	-		Sealing ring	Tätningsring	POS 24, 25 REPL 1 PCS 3531998-7	
26	3507031-7	1	-	-	-	-		Gasket	Packning		2
27	1257380-4	6	-	-	-	-		Screw	Skruv		2
28	941906-0	6	-	-	-	-		Spring washer	Fjäderbricka		2
29	3531245-3	1	-	-	-	-		Flywheel	Svånghjul	MAN.TRANS	4
30	1257100-6	1	-	-	-	-		• Gear ring	• Kuggkrans		4
31	1257273-1	3	-	-	-	-		• Pin	• Pinne	LG 16mm	3
32	950519-9	2	-	-	-	-		• Pin	• Pinne	LG 28mm	2
33	1257377-0	1	-	-	-	-		Spacer plate	Distansplåt	AUTO.TRANS	4
34	1257571-8	1	-	-	-	-		Flexplate	Medbringarplåt	AUTO.TRANS	4
35	1257378-8	1	-	-	-	-		Support plate	Stödplåt	AUTO.TRANS	4
36	1257816-7	8	-	-	-	-		Screw	Skruv		2