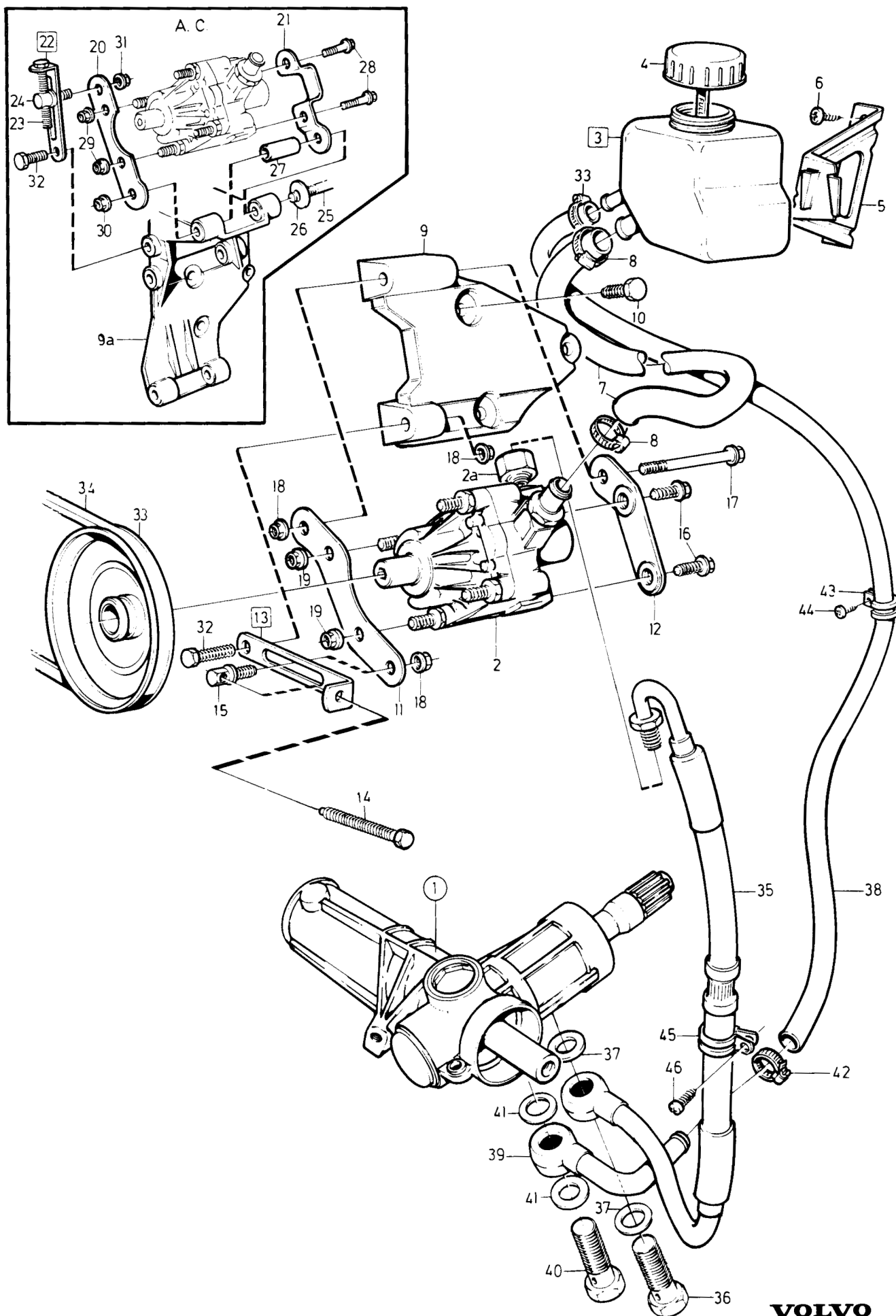




| A   | L.H.D                  |                  |   |   |   | PUMP POWER STEERING |        | PUMP SERVOSTYRNING           |                                | Group<br>Grupp              |        |
|-----|------------------------|------------------|---|---|---|---------------------|--------|------------------------------|--------------------------------|-----------------------------|--------|
| B   | R.H.D                  |                  |   |   |   |                     |        |                              |                                | 64                          |        |
| C   |                        |                  |   |   |   |                     |        |                              |                                | Page<br>Sida                |        |
| D   |                        |                  |   |   |   |                     |        |                              |                                | 641                         |        |
| E   |                        |                  |   |   |   | B200E, B230E        |        |                              |                                |                             |        |
| Fig | Part No.<br>Artikel nr | Quantity / Antal |   |   |   |                     | P<br>S | Description                  | Benämning                      | Notes<br>Anmärkning         | S<br>R |
|     |                        | A                | B | C | D | E                   |        |                              |                                |                             |        |
| 1   |                        | -                | - | - | - | -                   |        | Steering gear .....          | Styrväxel .....                | SEE 64 • 649                |        |
| 2   | 1387286-6              | 1                | 1 | - | - | -                   |        | Servo pump .....             | Servopump .....                |                             | 5      |
|     |                        |                  |   |   |   |                     |        | • SEE 64 • 647 .....         | • SEE 64 • 647 .....           |                             |        |
| 2a  | 1387621-4              | 1                | 1 | - | - | -                   |        | Fitting .....                | Rörkoppling .....              |                             | 4      |
| 3   | 1359621-8              | 1                | 1 | - | - | -                   |        | Oil reservoir .....          | Oljebehållare .....            |                             | 4      |
| 4   | 1359625-9              | 1                | 1 | - | - | -                   |        | • Cover .....                | • Lock .....                   |                             | 3      |
| 5   | 1387148-8              | 1                | 1 | - | - | -                   |        | Bracket .....                | Konsol .....                   |                             | 4      |
| 6   | 946544-4               | 2                | 2 | - | - | -                   |        | Flange screw .....           | Flänsskruv .....               |                             | 2      |
| 7   | 1330788-9              | X                | X | - | - | -                   |        | Hose .....                   | Slang .....                    | B200E. W/O A.C<br>LG 370 mm | 2      |
|     | 1330788-9              | X                | X | - | - | -                   |        | Hose .....                   | Slang .....                    | B200E. A.C<br>LG 320mm      | 2      |
| 8   | 968847-4               | 2                | 2 | - | - | -                   |        | Hose clamp .....             | Slangklamma .....              |                             | 2      |
| 9   | 1336941-8              | 1                | 1 | - | - | -                   |        | Bracket .....                | Konsol .....                   | W/O A.C                     | 4      |
| 9a  |                        | 1                | 1 | - | - | -                   |        | Bracket .....                | Konsol .....                   | A.C                         |        |
|     |                        |                  |   |   |   |                     |        |                              |                                | SEE 32 • 293                |        |
| 10  | 946329-0               | 3                | 3 | - | - | -                   |        | Flange screw .....           | Flänsskruv .....               | W/O A.C                     | 2      |
| 11  | 1378615-7              | 1                | 1 | - | - | -                   |        | Attaching arm, front .....   | Fästarm, främre .....          | W/O A.C                     | 5      |
| 12  | 1378614-0              | 1                | 1 | - | - | -                   |        | Attaching arm, rear .....    | Fästarm, bakre .....           | W/O A.C                     | 5      |
| 13  | 1346149-6              | 1                | 1 | - | - | -                   |        | Tensioning arm .....         | Spännarm .....                 | W/O A.C                     | 5      |
| 14  |                        | 1                | 1 | - | - | -                   | NS     | • Adjusting screw .....      | • Ställskruv .....             |                             |        |
| 15  |                        | 1                | 1 | - | - | -                   | NS     | • Lock screw .....           | • Låsskruv .....               |                             |        |
| 16  | 946173-2               | 2                | 2 | - | - | -                   |        | Flange screw .....           | Flänsskruv .....               |                             | 2      |
| 17  | 965182-9               | 1                | 1 | - | - | -                   |        | Flange screw .....           | Flänsskruv .....               | W/O A.C                     | 3      |
| 18  | 948645-7               | 3                | 3 | - | - | -                   |        | Flange lock nut .....        | Flänslåsmutter .....           | W/O A.C                     | 2      |
| 19  | 945408-3               | 2                | 2 | - | - | -                   |        | Flange nut .....             | Flänsmutter .....              | W/O A.C                     | 2      |
| 20  | 1378631-4              | 1                | 1 | - | - | -                   |        | Attaching arm, front .....   | Fästarm, främre .....          | A.C                         | 5      |
| 21  | 1378629-8              | 1                | 1 | - | - | -                   |        | Attaching arm, rear .....    | Fästarm, bakre .....           | A.C                         | 5      |
| 22  | 1336944-2              | 1                | 1 | - | - | -                   |        | Tensioning arm .....         | Spännarm .....                 | A.C                         | 5      |
| 23  |                        | 1                | 1 | - | - | -                   |        | • Adjusting screw .....      | • Ställskruv .....             |                             |        |
| 24  |                        | 1                | 1 | - | - | -                   |        | • Lock screw .....           | • Låsskruv .....               |                             |        |
| 25  | 968553-8               | 1                | 1 | - | - | -                   |        | Screw .....                  | Skruv .....                    | A.C                         | 3      |
| 26  | 948880-0               | 1                | 1 | - | - | -                   |        | Washer .....                 | Bricka .....                   | A.C                         | 2      |
| 27  | 1357350-6              | 1                | 1 | - | - | -                   |        | Spacer sleeve .....          | Distanshylsa .....             | A.C                         | 5      |
| 28  | 946173-2               | 2                | 2 | - | - | -                   |        | Flange screw .....           | Flänsskruv .....               | A.C                         | 2      |
| 29  | 945408-3               | 2                | 2 | - | - | -                   |        | Flange nut .....             | Flänsmutter .....              | A.C                         | 2      |
| 30  | 948645-7               | 1                | 1 | - | - | -                   |        | Flange lock nut .....        | Flänslåsmutter .....           | A.C                         | 2      |
| 31  | 948645-7               | 1                | 1 | - | - | -                   |        | Flange lock nut .....        | Flänslåsmutter .....           | A.C                         | 2      |
| 32  | 948217-5               | 1                | 1 | - | - | -                   |        | Flange screw .....           | Flänsskruv .....               |                             | 2      |
| 33  | 1378643-9              | 1                | 1 | - | - | -                   |        | Pulley .....                 | Remskiva .....                 |                             | 4      |
| 34  | 973539-0               | 1                | 1 | - | - | -                   |        | V-belt servo pump-crankshaft | Kilrem servopump-vevaxel ..... | W/O A.C                     | 1      |
|     | 973547-3               | 1                | 1 | - | - | -                   |        | V-belt servo pump-AC         | Kilrem servopump-AC            | A.C                         | 1      |
|     |                        |                  |   |   |   |                     |        | compressor .....             | kompressor .....               |                             |        |
| 35  | 1387559-6              | 1                | - | - | - | -                   |        | Pressure hose .....          | Tryckslang .....               |                             | 3      |
|     | 1387558-8              | -                | 1 | - | - | -                   |        | Pressure hose .....          | Tryckslang .....               |                             | 3      |
| 36  | 968179-2               | 1                | 1 | - | - | -                   |        | Hollow screw .....           | Hålskruv .....                 |                             | 2      |
| 37  | 18838-3                | 1                | 1 | - | - | -                   |        | Gasket .....                 | Packning .....                 |                             | 2      |
| 38  | 1228399-0              | X                | - | - | - | -                   |        | Return hose .....            | Returslang .....               | LG 780 mm                   | 2      |
|     | 1228399-0              | -                | X | - | - | -                   |        | Return hose .....            | Returslang .....               | LG 1120 mm                  | 2      |
| 39  | 3516375-7              | 1                | - | - | - | -                   |        | Return connection .....      | Returanslutning .....          | ZF                          | 3      |
|     | 3516374-0              | 1                | - | - | - | -                   |        | Return connection .....      | Returanslutning .....          | CAM                         | 3      |
|     | 1273377-0              | -                | 1 | - | - | -                   |        | Nipple .....                 | Nippel .....                   |                             | 3      |
| 40  | 974678-5               | 1                | 1 | - | - | -                   |        | Hollow screw .....           | Hålskruv .....                 |                             | 2      |
| 41  | 11996-6                | 2                | 2 | - | - | -                   |        | Gasket .....                 | Packning .....                 |                             | 1      |
| 42  | 975275-9               | 1                | 1 | - | - | -                   |        | Hose clamp .....             | Slangklamma .....              |                             | 2      |
| 43  | 952630-2               | 1                | 1 | - | - | -                   |        | Clamp .....                  | Klamma .....                   |                             | 2      |
| 44  | 969473-8               | 1                | 1 | - | - | -                   |        | Screw .....                  | Skruv .....                    |                             | 2      |
| 45  | 952632-8               | -                | 1 | - | - | -                   |        | Clamp .....                  | Klamma .....                   |                             | 2      |
| 46  | 969487-8               | -                | 1 | - | - | -                   |        | Screw .....                  | Skruv .....                    |                             | 2      |

| A<br>B<br>C<br>D<br>E | L.H.D<br>R.H.D         |                  |   |   |   |   | PUMP POWER STEERING |                                           | PUMP SERVOSTYRNING                   |                     | Group<br>Grupp<br><b>64</b> |
|-----------------------|------------------------|------------------|---|---|---|---|---------------------|-------------------------------------------|--------------------------------------|---------------------|-----------------------------|
|                       |                        |                  |   |   |   |   |                     |                                           |                                      |                     | Page<br>Sida                |
|                       |                        |                  |   |   |   |   |                     |                                           | B200F, B230F.                        |                     | 643                         |
|                       |                        |                  |   |   |   |   |                     |                                           |                                      |                     |                             |
|                       |                        |                  |   |   |   |   |                     |                                           |                                      |                     |                             |
| Fig                   | Part No.<br>Artikel nr | Quantity / Antal |   |   |   |   | P<br>S              | Description                               | Benämning                            | Notes<br>Anmärkning | S<br>R                      |
|                       |                        | A                | B | C | D | E |                     |                                           |                                      |                     |                             |
| 1                     |                        | -                | - | - | - | - |                     | Steering gear .....                       | Styrväxel .....                      | SEE 64 • 649        |                             |
| 2                     | 1359652-3              | 1                | 1 | - | - | - |                     | Servo pump .....                          | Servopump .....                      |                     | 5                           |
|                       |                        |                  |   |   |   |   |                     | • SEE 64 • 647 .....                      | • SEE 64 • 647 .....                 |                     |                             |
| 3                     | 1359621-8              | 1                | 1 | - | - | - |                     | Oil reservoir .....                       | Oljebehållare .....                  |                     | 4                           |
| 4                     | 1359625-9              | 1                | 1 | - | - | - |                     | • Cover .....                             | • Lock .....                         |                     | 3                           |
| 5                     | 3516534-9              | 1                | 1 | - | - | - |                     | Bracket .....                             | Konsol .....                         |                     | 4                           |
| 6                     | 946544-4               | 2                | 2 | - | - | - |                     | Flange screw .....                        | Flänsskruv .....                     |                     | 2                           |
| 7                     | 3530083-9              | 1                | 1 | - | - | - |                     | Suction hose .....                        | Sugslang .....                       |                     | 3                           |
| 8                     | 968847-4               | 2                | 2 | - | - | - |                     | Hose clamp .....                          | Slangklamma .....                    |                     | 2                           |
| 9                     | 1346267-6              | 1                | 1 | - | - | - |                     | Bracket .....                             | Konsol .....                         |                     | 5                           |
| 10                    | 946671-5               | 3                | 3 | - | - | - |                     | Flange screw .....                        | Flänsskruv .....                     |                     | 2                           |
| 11                    | 1346307-0              | 1                | 1 | - | - | - |                     | Attaching arm, front .....                | Fästarm, främre .....                |                     | 5                           |
| 12                    | 1346308-8              | 1                | 1 | - | - | - |                     | Attaching arm, rear .....                 | Fästarm, bakre .....                 |                     | 5                           |
| 13                    | 1346897-0              | 1                | 1 | - | - | - |                     | Tensioning arm .....                      | Spännarm .....                       |                     | 5                           |
| 14                    |                        | 1                | 1 | - | - | - | NS                  | • Adjusting screw .....                   | • Ställskruv .....                   |                     |                             |
| 15                    |                        | 1                | 1 | - | - | - | NS                  | • Lock screw .....                        | • Låsskruv .....                     |                     |                             |
| 16                    | 946440-5               | 4                | 4 | - | - | - |                     | Flange screw .....                        | Flänsskruv .....                     |                     | 2                           |
| 17                    | 965182-9               | 1                | 1 | - | - | - |                     | Flange screw .....                        | Flänsskruv .....                     |                     | 3                           |
| 18                    | 948645-7               | 1                | 1 | - | - | - |                     | Flange lock nut .....                     | Flänslåsmutter .....                 |                     | 2                           |
| 19                    | 946173-2               | 1                | 1 | - | - | - |                     | Flange screw .....                        | Flänsskruv .....                     |                     | 2                           |
| 20                    | 948645-7               | 1                | 1 | - | - | - |                     | Flange lock nut .....                     | Flänslåsmutter .....                 |                     | 2                           |
| 21                    | 1378156-2              | 1                | 1 | - | - | - |                     | Pulley .....                              | Remskiva .....                       |                     | 4                           |
| 22                    | 973487-2               | 1                | 1 | - | - | - |                     | V-belt servo<br>pump-fan-crankshaft ..... | Kilrem servopump-fläkt-vevaxel ..... |                     | 1                           |
| 23                    | 1387848-3              | 1                | - | - | - | - |                     | Pressure hose .....                       | Tryckslang .....                     |                     | 3                           |
|                       | 1330473-8              | -                | 1 | - | - | - |                     | Pressure hose .....                       | Tryckslang .....                     |                     | 3                           |
| 24                    | 968179-2               | 1                | 1 | - | - | - |                     | Hollow screw .....                        | Hålskruv .....                       |                     | 2                           |
| 25                    | 18671-8                | 2                | 2 | - | - | - |                     | Gasket .....                              | Packning .....                       |                     | 2                           |
| 26                    | 1228399-0              | X                | - | - | - | - |                     | Return hose .....                         | Returslang .....                     | LG 780 mm           | 2                           |
|                       | 1228399-0              | -                | X | - | - | - |                     | Return hose .....                         | Returslang .....                     | LG 1020 mm          | 2                           |
| 27                    | 3516375-7              | 1                | - | - | - | - |                     | Return connection .....                   | Returanslutning .....                | ZF                  | 3                           |
|                       | 3516374-0              | 1                | - | - | - | - |                     | Return connection .....                   | Returanslutning .....                | CAM                 | 3                           |
|                       | 1273377-0              | -                | 1 | - | - | - |                     | Nipple .....                              | Nippel .....                         |                     | 3                           |
| 28                    | 974678-5               | 1                | 1 | - | - | - |                     | Hollow screw .....                        | Hålskruv .....                       |                     | 2                           |
| 29                    | 11996-6                | 2                | 2 | - | - | - |                     | Gasket .....                              | Packning .....                       |                     | 1                           |
| 30                    | 975275-9               | 2                | 2 | - | - | - |                     | Hose clamp .....                          | Slangklamma .....                    |                     | 2                           |
| 31                    | 952625-2               | 1                | 1 | - | - | - |                     | Clamp .....                               | Klamma .....                         | ALTER               | 2                           |
| 32                    | 972079-8               | 1                | - | - | - | - |                     | Screw .....                               | Skruv .....                          | ALTER               | 2                           |
| 33                    | 952632-8               | 1                | 1 | - | - | - |                     | Clamp .....                               | Klamma .....                         |                     | 2                           |
| 34                    | 969487-8               | 1                | 1 | - | - | - |                     | Screw .....                               | Skruv .....                          |                     | 2                           |
| 35                    | 969487-8               | -                | 1 | - | - | - |                     | Screw .....                               | Skruv .....                          |                     | 2                           |
| 36                    | 952625-2               | -                | 1 | - | - | - |                     | Clamp .....                               | Klamma .....                         |                     | 2                           |
| 37                    | 3530502-8              | 1                | 1 | - | - | - |                     | Clamp .....                               | Klamma .....                         |                     | 2                           |
| 38                    | 965483-1               | 1                | 1 | - | - | - |                     | Flange nut .....                          | Flänsmutter .....                    |                     | 2                           |