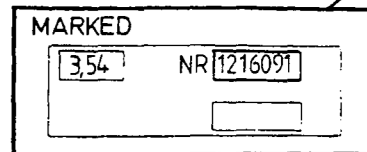
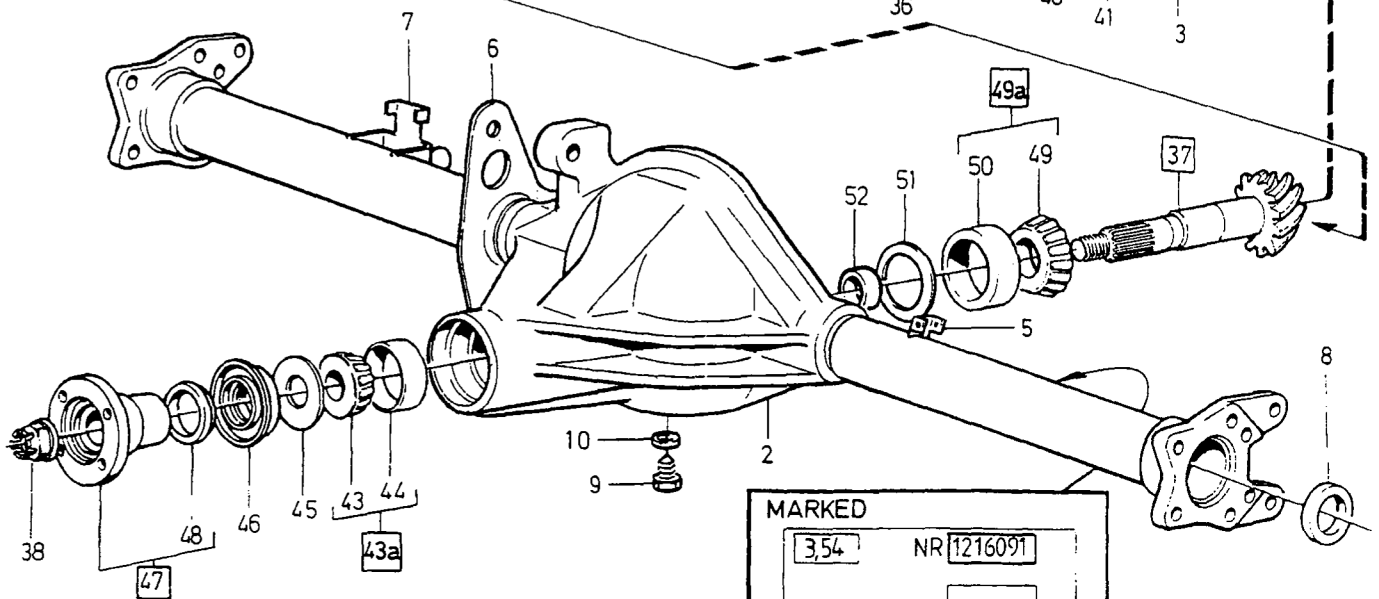
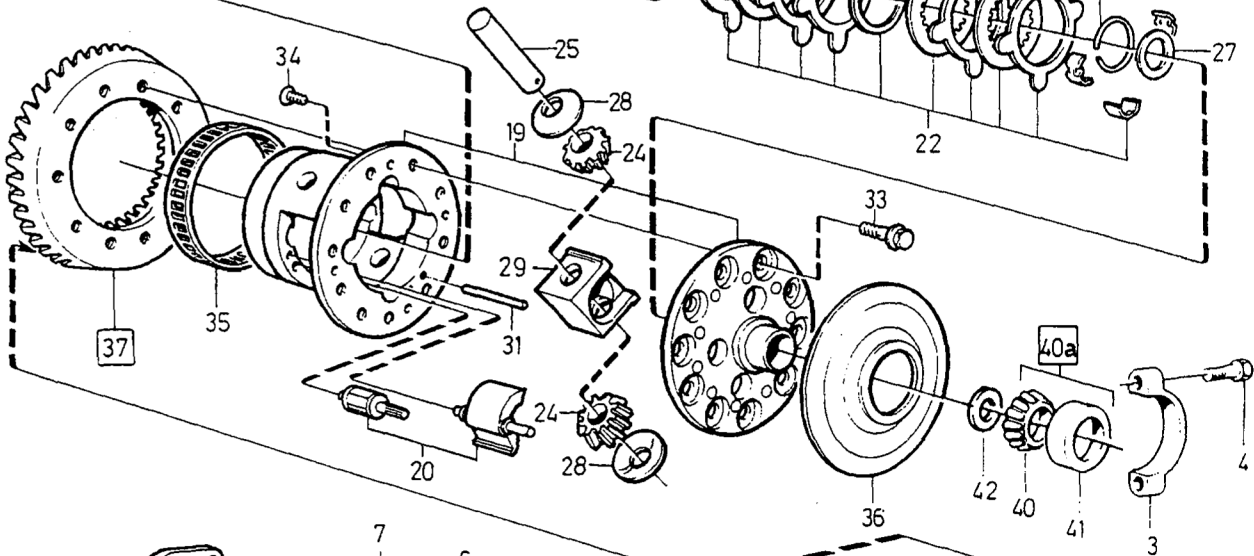
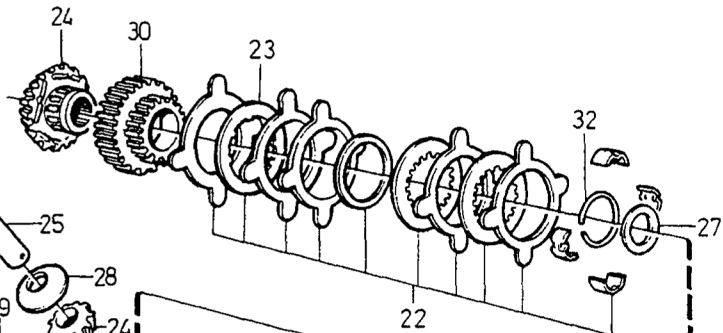
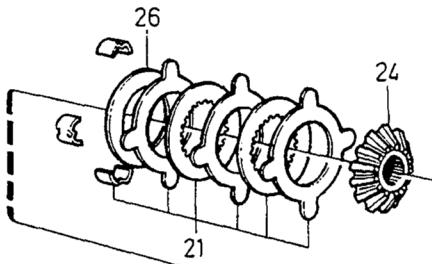
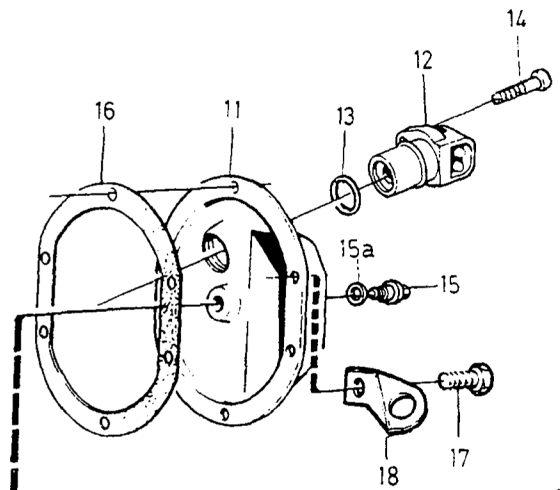


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**VOLVO**  
Genuine Parts  
PV 460 65530

| A     | MARKED 1041            |                  |   |   |   | REAR AXLE<br>LIMITED SLIP DIFFERENTIAL |        | BAKAXEL<br>DIFFERENTIALBROMS     |                               | Group<br>Grupp                |        |
|-------|------------------------|------------------|---|---|---|----------------------------------------|--------|----------------------------------|-------------------------------|-------------------------------|--------|
|       |                        |                  |   |   |   |                                        |        |                                  |                               | 46                            |        |
|       |                        |                  |   |   |   |                                        |        |                                  |                               | Page<br>Sida                  |        |
|       |                        |                  |   |   |   |                                        |        |                                  |                               | 719                           |        |
|       |                        |                  |   |   |   |                                        |        |                                  |                               | 1990-                         |        |
| Fig   | Part No.<br>Artikel nr | Quantity / Antal |   |   |   |                                        | P<br>S | Description                      | Benämning                     | Notes<br>Anmärkning           | S<br>R |
|       |                        | A                | B | C | D | E                                      |        |                                  |                               |                               |        |
| 1     | (1216319)              | 1                | - | - | - | -                                      | SP     | Rear axle .....                  | Bakaxel .....                 |                               | 6      |
|       | (1216320)              | 1                | - | - | - | -                                      | SP     | Rear axle .....                  | Bakaxel .....                 |                               | 6      |
|       | (1216321)              | 1                | - | - | - | -                                      | SP     | Rear axle .....                  | Bakaxel .....                 |                               | 6      |
| 2     | (6814452)              | 1                | - | - | - | -                                      | SP     | • Rear axle casing .....         | • Bakaxelkåpa .....           | REPL 1PCS 6814447-6           | 5      |
|       | 6814447-6              | 1                | - | - | - | -                                      |        | • Rear axle casing .....         | • Bakaxelkåpa .....           |                               | 5      |
| 3     |                        | 2                | - | - | - | -                                      | NS     | •• Cap .....                     | •• Överfall .....             |                               |        |
| 4     | 970881-9               | 4                | - | - | - | -                                      |        | •• Screw .....                   | •• Skruv .....                |                               | 2      |
| 5     |                        | 1                | - | - | - | -                                      | NS     | •• Bracket .....                 | •• Konsol .....               |                               |        |
| 6     |                        | 1                | - | - | - | -                                      | NS     | •• Bracket .....                 | •• Konsol .....               |                               |        |
| 7     |                        | 1                | - | - | - | -                                      | NS     | •• Anchorage .....               | •• Fäste .....                |                               |        |
| 8     | 1232922-3              | 2                | - | - | - | -                                      |        | •• Sealing ring .....            | •• Tätningssring .....        |                               | 2      |
| ☆ 9   | 1381498-3              | 1                | - | - | - | -                                      |        | •• Magnetic plug .....           | •• Magnetpropp .....          | (1377334)                     | 2      |
| 10    | 11998-2                | 1                | - | - | - | -                                      |        | • Gasket .....                   | • Packning .....              |                               | 1      |
| ☆ 11  | 6814795-8              | 1                | - | - | - | -                                      |        | • Inspection cover .....         | • Inspektionslock .....       | (3520160)                     | 4      |
| 12    | 1398321-8              | 1                | - | - | - | -                                      |        | • Sensor .....                   | • Givare .....                |                               | 2      |
| 13    | 974673-6               | 1                | - | - | - | -                                      |        | •• O-ring .....                  | •• O-ring .....               |                               | 2      |
| 14    | 969413-4               | 1                | - | - | - | -                                      |        | • Screw .....                    | • Skruv .....                 |                               | 2      |
| ☆ 15  | 3549308-9              | 1                | - | - | - | -                                      |        | • Plug .....                     | • Plugg .....                 | (1381504)                     | 2      |
| 15a   | 11998-2                | 1                | - | - | - | -                                      |        | • Gasket .....                   | • Packning .....              |                               | 1      |
| 16    | 6814287-6              | 1                | - | - | - | -                                      |        | • Gasket .....                   | • Packning .....              |                               | 2      |
| 17    | 945444-8               | 9                | - | - | - | -                                      |        | • Flange screw .....             | • Flänsskruv .....            |                               | 2      |
| 18    | 1348890-3              | 1                | - | - | - | -                                      |        | • Bracket .....                  | • Konsol .....                |                               | 3      |
| 19    | (6814114)              | 1                | - | - | - | -                                      | SP     | • Differential lock .....        | • Differentialspärr .....     | REPL 1PCS 6843487-7           | 4      |
| ☆ 20  | 6843487-7              | 1                | - | - | - | -                                      |        | • Differential lock .....        | • Differentialspärr .....     |                               | 4      |
| 21    | 6814607-5              | 1                | - | - | - | -                                      |        | •• Weight .....                  | •• Vikt .....                 |                               | 3      |
| 22    | 6814610-9              | 1                | - | - | - | -                                      |        | •• Disc kit .....                | •• Lamellsats .....           |                               | 3      |
| ☆ 23  | (6814614)              | 1                | - | - | - | -                                      | SP     | •• Disc kit .....                | •• Lamellsats .....           | REPL 1PCS 6843374-7.          | 3      |
| 24    | 6843374-7              | 1                | - | - | - | -                                      |        | •• Disc kit .....                | •• Lamellsats .....           |                               | 3      |
| 25    |                        | 1                | - | - | - | -                                      | NS     | •• Friction washer .....         | •• Friktionsbricka .....      |                               |        |
| 26    | 6814618-2              | 1                | - | - | - | -                                      |        | •• Differential pinion set ..... | •• Differentialdrevsats ..... |                               | 3      |
| 27    | 6814622-4              | 1                | - | - | - | -                                      |        | •• Planet shaft .....            | •• Planetaxel .....           |                               | 3      |
| 28    | 6814631-5              | X                | - | - | - | -                                      |        | •• Washer .....                  | •• Bricka .....               | THK 0,25 mm                   | 3      |
| 29    | 6814632-3              | X                | - | - | - | -                                      |        | •• Washer .....                  | •• Bricka .....               | THK 0,38 mm                   | 3      |
| 30    | 6814634-9              | X                | - | - | - | -                                      |        | •• Washer .....                  | •• Bricka .....               | THK 0,64 mm                   | 3      |
| 31    | 6814623-2              | X                | - | - | - | -                                      |        | •• Washer .....                  | •• Bricka .....               | THK 0,56 mm                   | 3      |
| 32    | 6814625-7              | X                | - | - | - | -                                      |        | •• Washer .....                  | •• Bricka .....               | THK 0,81 mm                   | 3      |
| 33    | 6814627-3              | X                | - | - | - | -                                      |        | •• Washer .....                  | •• Bricka .....               | THK 1,01 mm                   | 3      |
| 34    | 6814629-9              | X                | - | - | - | -                                      |        | •• Washer .....                  | •• Bricka .....               | THK 1,20 mm                   | 3      |
| 35    | 6814639-8              | 2                | - | - | - | -                                      |        | •• Washer .....                  | •• Bricka .....               |                               | 3      |
| 36    | 6814641-4              | 1                | - | - | - | -                                      |        | •• Block .....                   | •• Block .....                | THK 32,1 mm                   | 3      |
| 37    | 6814642-2              | 1                | - | - | - | -                                      |        | •• Block .....                   | •• Block .....                | THK 32,2 mm                   | 3      |
| 38    | 6814643-0              | 1                | - | - | - | -                                      |        | •• Block .....                   | •• Block .....                | THK 32,3 mm                   | 3      |
| 39    | 6814644-8              | 1                | - | - | - | -                                      |        | •• Block .....                   | •• Block .....                | THK 32,4 mm                   | 3      |
| 40    | 6814645-5              | 1                | - | - | - | -                                      |        | •• Block .....                   | •• Block .....                | THK 32,5 mm                   | 3      |
| 41    | 6814648-9              | 1                | - | - | - | -                                      |        | •• Disc hub .....                | •• Lamellnav .....            |                               | 3      |
| 42    | 6814649-7              | 1                | - | - | - | -                                      |        | •• Lock pin .....                | •• Låspinne .....             |                               | 6      |
| 43    | 6814650-5              | 1                | - | - | - | -                                      |        | •• Retaining ring .....          | •• Spärring .....             |                               | 3      |
| 44    | 1217099-9              | 10               | - | - | - | -                                      |        | •• Screw .....                   | •• Skruv .....                |                               | 2      |
| ☆ 45  | 969737-6               | 3                | - | - | - | -                                      |        | •• Screw .....                   | •• Skruv .....                | (956203)                      | 2      |
| 46    | 6814113-4              | 1                | - | - | - | -                                      |        | • Sensor wheel .....             | • Tandhjul .....              |                               | 3      |
| 47    | 6814765-1              | 1                | - | - | - | -                                      |        | • Lock plate .....               | • Låsplåt .....               |                               | 3      |
| 48    | 271255-2               | 1                | - | - | - | -                                      |        | • Drive gear set .....           | • Drevsats .....              | R.AX RATIO 3.54:1             | 3      |
| ☆ 49  | 271335-2               | 1                | - | - | - | -                                      |        | • Drive gear set .....           | • Drevsats .....              | R.AX RATIO 3.73:1<br>(271256) | 3      |
| 50    | 271257-8               | 1                | - | - | - | -                                      |        | • Drive gear set .....           | • Drevsats .....              | R.AX RATIO 3.91:1             | 3      |
| 51    | 947855-3               | 1                | - | - | - | -                                      |        | • Nut .....                      | • Mutter .....                |                               | 2      |
| 52    | 1161329-6              | 3                | - | - | - | -                                      |        | Rear axle oil .....              | Bakväxelolja .....            | 0,5l                          | 6      |
| ☆ 53a | 183842-4               | 2                | - | - | - | -                                      |        | • Roller bearing .....           | • Rullager .....              | (181305),(181662).            | 2      |
| 54    |                        | 1                | - | - | - | -                                      | NS     | •• Cone .....                    | •• Innerring .....            |                               |        |
| 55    |                        | 1                | - | - | - | -                                      | NS     | •• Cup .....                     | •• Yttering .....             |                               |        |

| A     | MARKED 1041            |                  |   |   |   | REAR AXLE<br>LIMITED SLIP DIFFERENTIAL |        | BAKAXEL<br>DIFFERENTIALBROMS |                           | Group<br>Grupp      |        |
|-------|------------------------|------------------|---|---|---|----------------------------------------|--------|------------------------------|---------------------------|---------------------|--------|
|       |                        |                  |   |   |   |                                        |        |                              |                           | 46                  |        |
|       |                        |                  |   |   |   |                                        |        |                              |                           | Page<br>Sida        |        |
|       |                        |                  |   |   |   |                                        |        |                              |                           | 721                 |        |
|       |                        |                  |   |   |   |                                        |        |                              |                           | 1990-               |        |
| Fig   | Part No.<br>Artikel nr | Quantity / Antal |   |   |   |                                        | P<br>S | Description                  | Benämning                 | Notes<br>Anmärkning | S<br>R |
|       |                        | A                | B | C | D | E                                      |        |                              |                           |                     |        |
| 42    | 81374-1                | X                | - | - | - | -                                      |        | • Shim .....                 | • Justerbleck .....       | THK 0.08 mm         | 2      |
|       | 81375-8                | X                | - | - | - | -                                      |        | • Shim .....                 | • Justerbleck .....       | THK 0.13 mm         | 2      |
|       | 120622-6               | X                | - | - | - | -                                      |        | • Shim .....                 | • Justerbleck .....       | THK 0.25 mm         | 2      |
|       | 81377-4                | X                | - | - | - | -                                      |        | • Shim .....                 | • Justerbleck .....       | THK 0.75 mm         | 2      |
| ☆ 43a | 183839-0               | 1                | - | - | - | -                                      |        | • Roller bearing .....       | • Rullager .....          | (181301),(181302).  | 2      |
| 43    |                        | 1                | - | - | - | -                                      | NS     | • Cone .....                 | • Innerring .....         |                     |        |
| 44    |                        | 1                | - | - | - | -                                      | NS     | • Cup .....                  | • Yttering .....          |                     |        |
| 45    | 80506-9                | 1                | - | - | - | -                                      |        | • Sealing washer .....       | • Tätningsbricka .....    |                     | 2      |
| ☆ 46  | 9143317-7              | 1                | - | - | - | -                                      |        | • Seal .....                 | • Tätning .....           | (3520682)           | 2      |
| 47    | 1209369-6              | 1                | - | - | - | -                                      |        | • Companion flange .....     | • Medbringare .....       |                     | 3      |
| 48    | 81388-1                | 1                | - | - | - | -                                      |        | • Dust cover .....           | • Dammskydd .....         |                     | 2      |
| ☆ 49a | 183841-6               | 1                | - | - | - | -                                      |        | • Roller bearing .....       | • Rullager .....          | (183327),(183328).  | 2      |
| 49    |                        | 1                | - | - | - | -                                      | NS     | • Cone .....                 | • Innerring .....         |                     |        |
| 50    |                        | 1                | - | - | - | -                                      | NS     | • Cup .....                  | • Yttering .....          |                     |        |
| 51    | 1220983-9              | X                | - | - | - | -                                      |        | • Shim .....                 | • Justerbleck .....       | THK 0.25 mm         | 2      |
|       | 1220984-7              | X                | - | - | - | -                                      |        | • Shim .....                 | • Justerbleck .....       | THK 0.13 mm         | 2      |
|       | 1220985-4              | X                | - | - | - | -                                      |        | • Shim .....                 | • Justerbleck .....       | THK 0.08 mm         | 2      |
|       | 384871-0               | X                | - | - | - | -                                      |        | • Shim .....                 | • Justerbleck .....       | THK 1.2 mm          | 2      |
| 52    | 1340791-1              | 1                | - | - | - | -                                      |        | • Pretensioning sleeve ..... | • Förspänningshylsa ..... |                     | 3      |