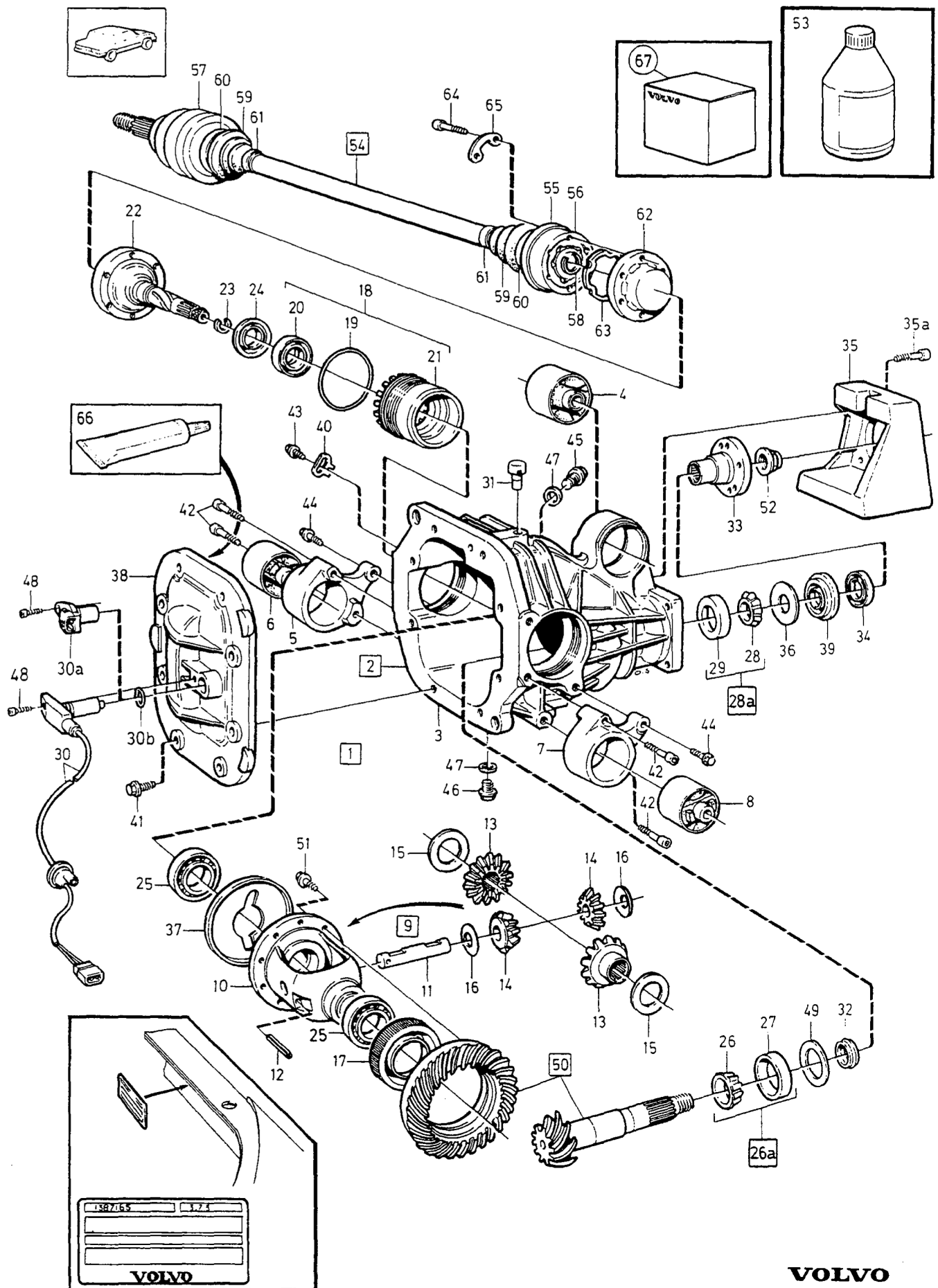




**VOLVO**  
Genuine Parts  
PV460 65508

| A   |                        | -1989            |   |   |   |   | REAR AXLE |                                  | BAKAXEL                    |                                                                              | Group<br>Grupp |  |
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| E   |                        |                  |   |   |   |   |           |                                  | MULTI LINK                 |                                                                              |                |  |
| Fig | Part No.<br>Artikel nr | Quantity / Antal |   |   |   |   | P<br>S    | Description                      | Benämning                  | Notes<br>Anmärkning                                                          | S<br>R         |  |
|     |                        | A                | B | C | D | E |           |                                  |                            |                                                                              |                |  |
| 1   | 1216220                | 1                | - | - | - | - | NS        | Rear axle .....                  | Bakaxel .....              | MARKED 3.73-1387165                                                          |                |  |
|     | 1216288                | 1                | - | - | - | - | NS        | Rear axle .....                  | Bakaxel .....              | MARKED 3.73-3516587                                                          |                |  |
|     | 1216222                | 1                | - | - | - | - | NS        | Rear axle .....                  | Bakaxel .....              | MARKED 3.54-1387164                                                          |                |  |
|     | 1216287                | 1                | - | - | - | - | NS        | Rear axle .....                  | Bakaxel .....              | MARKED 3.54-3516586                                                          |                |  |
|     | 1216340                | 1                | - | - | - | - | NS        | Rear axle .....                  | Bakaxel .....              | MARKED 3.54-3516589                                                          |                |  |
|     | 1216224                | 1                | - | - | - | - | NS        | Rear axle .....                  | Bakaxel .....              | MARKED 3.91-1387166                                                          |                |  |
|     | 1216289                | 1                | - | - | - | - | NS        | Rear axle .....                  | Bakaxel .....              | MARKED 3.91-3516588                                                          |                |  |
|     | 1216374                | -                | 1 | - | - | - | NS        | Rear axle .....                  | Bakaxel .....              | MARKED 3.54-3530332                                                          |                |  |
|     | 1216375                | -                | 1 | - | - | - | NS        | Rear axle .....                  | Bakaxel .....              | MARKED 3.54-3530335                                                          |                |  |
|     | 1216376                | -                | 1 | - | - | - | NS        | Rear axle .....                  | Bakaxel .....              | MARKED 3.73-3530333                                                          |                |  |
|     | 1216377                | -                | 1 | - | - | - | NS        | Rear axle .....                  | Bakaxel .....              | MARKED 3.91-3530334                                                          |                |  |
|     | 1216382                | -                | - | 1 | - | - | NS        | Rear axle .....                  | Bakaxel .....              | MARKED 3.73-3530562                                                          |                |  |
|     | 1216383                | -                | - | 1 | - | - | NS        | Rear axle .....                  | Bakaxel .....              | MARKED 3.91-3530563                                                          |                |  |
| 2   | 1377181-1              | 1                | - | - | - | - |           | • Final drive .....              | • Slutväxel .....          | R.AX RATIO 3.73, 1988                                                        | 5              |  |
|     | ( 3502564)             | 1                | - | - | - | - | SP        | • Final drive .....              | • Slutväxel .....          | R.AX RATIO 3.73, 1989<br>REPL 1PCS 3520166-4,<br>1PCS 1359234-0.             | 5              |  |
|     | 1377180-3              | 1                | - | - | - | - |           | • Final drive .....              | • Slutväxel .....          | R.AX RATIO 3.54, 1988                                                        | 5              |  |
|     | ( 3502563)             | 1                | - | - | - | - | SP        | • Final drive .....              | • Slutväxel .....          | R.AX RATIO 3.54.<br>REPL 1PCS 3520164-9,<br>1PCS 1359234-0.                  | 5              |  |
|     | ( 6814372)             | 1                | - | - | - | - | SP        | • Final drive .....              | • Slutväxel .....          | R.AX RATIO 3.54, 1989<br>REPL 1PCS 3502563-4.                                | 5              |  |
|     | 1377182-9              | 1                | - | - | - | - |           | • Final drive .....              | • Slutväxel .....          | R.AX RATIO 3.91, 1988                                                        | 5              |  |
|     | ( 3502565)             | 1                | - | - | - | - | SP        | • Final drive .....              | • Slutväxel .....          | R.AX RATIO 3.91, 1989<br>REPL 1PCS 3520167-2,<br>1PCS 1359234-0.             | 5              |  |
|     | 3520164-9              | -                | 1 | - | - | - |           | • Final drive .....              | • Slutväxel .....          | R.AX RATIO 3.54                                                              | 5              |  |
|     | 3520166-4              | -                | 1 | - | - | - |           | • Final drive .....              | • Slutväxel .....          | R.AX RATIO 3.73                                                              | 5              |  |
|     | 3520167-2              | -                | 1 | - | - | - |           | • Final drive .....              | • Slutväxel .....          | R.AX RATIO 3.91                                                              | 5              |  |
|     | ( 3520411)             | -                | - | 1 | - | - | SP        | • Final drive .....              | • Slutväxel .....          | R.AX RATIO 3.73<br>REPL 1PCS 3520166-4,<br>1PCS 3520410-6,<br>1PCS 947855-3. | 5              |  |
|     | ( 3520412)             | -                | - | 1 | - | - | SP        | • Final drive .....              | • Slutväxel .....          | R.AX RATIO 3.91<br>REPL 1PCS 3520167-2,<br>1PCS 3520410-6,<br>1PCS 947855-3. | 5              |  |
| 3   | ( 1377013)             | 1                | - | - | - | - | SP        | •• Gear housing .....            | •• Växelhus .....          | REPL 1PCS 3549683-5.                                                         | 5              |  |
|     | 3520399                | -                | 1 | 1 | - | - | NS        | •• Gear housing .....            | •• Växelhus .....          |                                                                              |                |  |
|     | ( 1377055)             | 1                | 1 | 1 | - | - | SP        | •• Gear housing .....            | •• Växelhus .....          | REPL 1PCS 3549683-5.                                                         | 5              |  |
|     | 3549683-5              | 1                | 1 | 1 | - | - |           | •• Gear housing .....            | •• Växelhus .....          |                                                                              | 5              |  |
| 4   | 1359234-0              | 1                | - | - | - | - |           | ••• Bushing .....                | ••• Bussning .....         | 1)                                                                           | 3              |  |
|     | 3530391-6              | -                | 1 | 1 | - | - |           | ••• Bushing .....                | ••• Bussning .....         |                                                                              | 3              |  |
|     | 271712-2               | 1                | 1 | 1 | - | - |           | ••• Bushing kit .....            | ••• Bussningsats .....     | FOR 3549683.(3549681)                                                        | 3              |  |
| 5   | 3520573-1              | 1                | 1 | 1 | - | - |           | •• Bracket .....                 | •• Konsol .....            | (1377626)                                                                    | 5              |  |
| 6   | 1359235-7              | 1                | 1 | 1 | - | - |           | •• Bushing .....                 | •• Bussning .....          |                                                                              | 3              |  |
|     | 271712-2               | 1                | 1 | 1 | - | - |           | •• Bushing kit .....             | •• Bussningsats .....      | FOR 3549683.(3549679)                                                        | 3              |  |
| 7   | 3520574-9              | 1                | 1 | 1 | - | - |           | •• Bracket .....                 | •• Konsol .....            | (1377627)                                                                    | 5              |  |
| 8   | 1359235-7              | 1                | 1 | 1 | - | - |           | •• Bushing .....                 | •• Bussning .....          |                                                                              | 3              |  |
| 9   | 1377015-1              | 1                | - | - | - | - |           | •• Differential .....            | •• Differential .....      | -1988                                                                        | 4              |  |
|     | ( 3502566)             | 1                | - | - | - | - | SP        | •• Differential .....            | •• Differential .....      | 1989-                                                                        | 4              |  |
|     | 3520159-9              | -                | 1 | 1 | - | - |           | •• Differential .....            | •• Differential .....      | 1990-                                                                        | 4              |  |
| 10  |                        | 1                | 1 | 1 | - | - | NS        | ••• Housing .....                | ••• Hus .....              |                                                                              |                |  |
| 11  | 384201-0               | 1                | 1 | 1 | - | - |           | ••• Spindle .....                | ••• Axeltapp .....         |                                                                              | 3              |  |
| 12  | 191838-2               | 1                | 1 | 1 | - | - |           | ••• Lock pin .....               | ••• Låspinne .....         |                                                                              | 3              |  |
| 13  |                        | 2                | 2 | 2 | - | - | KN        | ••• Differential side gear ..... | ••• Differentialhjul ..... |                                                                              |                |  |
| 14  |                        | 2                | 2 | 2 | - | - | KN        | ••• Differential side gear ..... | ••• Differentialhjul ..... |                                                                              |                |  |
| 15  | 1232436-4              | 2                | 2 | 2 | - | - |           | ••• Thrust washer .....          | ••• Tryckbricka .....      |                                                                              | 3              |  |

1) Marked 3530391, with blue dot / Märkt 3530391-6 och blå prick.

| A     | -1989                  |                  |    |    |   |   | REAR AXLE |                                | BAKAXEL                     |                                         | Group  |
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| Fig   | Part No.<br>Artikel nr | Quantity / Antal |    |    |   |   | P<br>S    | Description                    | Benämning                   | Notes<br>Anmärkning                     | S<br>R |
|       |                        | A                | B  | C  | D | E |           |                                |                             |                                         |        |
| 16    | 384209-3               | 2                | 2  | 2  | - | - |           | ••• Thrust washer .....        | ••• Tryckbricka .....       |                                         | 3      |
| 17    | 1209835-6              | 1                | -  | -  | - | - |           | ••• Sensor wheel .....         | ••• Tandhjul .....          | 1988                                    | 3      |
|       | (3502384)              | 1                | -  | -  | - | - | SP        | ••• Sensor wheel .....         | ••• Tandhjul .....          | REPL 1PCS 6814806-3,<br>1PCS 3502572-5. | 3      |
|       | 6814806-3              | -                | 1  | 1  | - | - |           | ••• Sensor wheel .....         | ••• Tandhjul .....          |                                         | 3      |
| 18    |                        | 2                | 2  | 2  | - | - | NS        | ••• Nut .....                  | ••• Mutter .....            |                                         | 2      |
| 19    | 960235-0               | 1                | 1  | 1  | - | - |           | ••• O-ring .....               | ••• O-ring .....            |                                         | 2      |
| 20    | 1377058-1              | 1                | 1  | 1  | - | - |           | ••• Seal .....                 | ••• Tätning .....           |                                         | 2      |
| 21    | 1377059-9              | 1                | 1  | 1  | - | - |           | ••• Adjusting nut .....        | ••• Justermutter .....      |                                         | 4      |
| 22    | 1377017-7              | 2                | 2  | 2  | - | - |           | ••• Drive shaft .....          | ••• Drivaxel .....          |                                         | 3      |
| 23    | 1377060-7              | 1                | 1  | 1  | - | - |           | ••• Expanding ring .....       | ••• Expander .....          |                                         | 3      |
| 24    | 1377288-4              | 1                | 1  | 1  | - | - |           | ••• Deflector .....            | ••• Deflektor .....         |                                         | 4      |
| 25    | 183510-7               | 2                | 2  | 2  | - | - |           | ••• Bearing .....              | ••• Lager .....             |                                         | 2      |
| ☆ 26a | 183841-6               | 1                | 1  | 1  | - | - |           | ••• Roller bearing .....       | ••• Rullager .....          | (183327)(183328)                        | 2      |
| 26    |                        | 1                | 1  | 1  | - | - | NS        | ••• Cone .....                 | ••• Innerring .....         |                                         |        |
| 27    |                        | 1                | 1  | 1  | - | - | NS        | ••• Cup .....                  | ••• Yttering .....          |                                         |        |
| ☆ 28a | 183839-0               | 1                | 1  | 1  | - | - |           | ••• Roller bearing .....       | ••• Rullager .....          | (181301)(181302)                        | 2      |
| 28    |                        | 1                | 1  | 1  | - | - | NS        | ••• Cone .....                 | ••• Innerring .....         |                                         |        |
| 29    |                        | 1                | 1  | 1  | - | - | NS        | ••• Cup .....                  | ••• Yttering .....          |                                         |        |
| 30    | 1363557-8              | 1                | -  | -  | - | - |           | ••• Sensor .....               | ••• Givare .....            | -1988                                   | 2      |
| 30a   | 1398321-8              | 1                | 1  | 1  | - | - |           | ••• Sensor .....               | ••• Givare .....            | 1989-                                   | 2      |
| 30b   | 974673-6               | 1                | 1  | 1  | - | - |           | ••• O-ring .....               | ••• O-ring .....            |                                         | 2      |
| 31    | 1377061-5              | 1                | 1  | 1  | - | - |           | ••• Air vent valve .....       | ••• Avluftningsventil ..... |                                         | 4      |
| 32    | 1340791-1              | 1                | 1  | 1  | - | - |           | ••• Pretensioning sleeve ..... | ••• Förspänningshylsa ..... |                                         | 3      |
| 33    | 3502603-8              | 1                | 1  | -  | - | - |           | ••• Companion flange .....     | ••• Medbringare .....       |                                         | 3      |
|       | 3520410-6              | -                | -  | 1  | - | - |           | ••• Companion flange .....     | ••• Medbringare .....       |                                         | 3      |
| 34    | 81388-1                | 1                | 1  | 1  | - | - |           | ••• Dust cover .....           | ••• Dammskydd .....         |                                         | 2      |
| 35    | 3502625-1              | 1                | 1  | 1  | - | - |           | ••• Weight .....               | ••• Vikt .....              |                                         | 5      |
| 35a   | 959224-7               | 1                | 1  | 1  | - | - |           | ••• Screw .....                | ••• Skruv .....             |                                         | 2      |
| 36    | 80506-9                | 1                | 1  | 1  | - | - |           | ••• Sealing washer .....       | ••• Tätningsbricka .....    |                                         | 2      |
| 37    | 383253-2               | 1                | 1  | 1  | - | - |           | ••• Lock plate .....           | ••• Låsplåt .....           |                                         | 3      |
| 38    | 1377064-9              | 1                | -  | -  | - | - |           | ••• Cover .....                | ••• Lock .....              | -1988                                   | 4      |
|       | 3502490-0              | 1                | 1  | 1  | - | - |           | ••• Cover .....                | ••• Lock .....              | 1989-                                   | 4      |
| ☆ 39  | 9143317-7              | 1                | 1  | 1  | - | - |           | ••• Seal .....                 | ••• Tätning .....           | (3520682)                               | 2      |
| 40    | 1377065-6              | 2                | 2  | 2  | - | - |           | ••• Lock washer .....          | ••• Låsbricka .....         |                                         | 4      |
| 41    | 946671-5               | 8                | 8  | 8  | - | - |           | ••• Flange screw .....         | ••• Flänsskruv .....        |                                         | 2      |
| 42    | 959246-0               | 4                | 4  | 4  | - | - |           | ••• Screw .....                | ••• Skruv .....             |                                         | 2      |
| 43    | 946441-3               | 2                | 2  | 2  | - | - |           | ••• Flange screw .....         | ••• Flänsskruv .....        |                                         | 2      |
| 44    | 965185-2               | 2                | 2  | 2  | - | - |           | ••• Flange screw .....         | ••• Flänsskruv .....        |                                         | 2      |
| ☆ 45  | 3549308-9              | 1                | 1  | 1  | - | - |           | ••• Plug .....                 | ••• Plugg .....             | (1381504)                               | 2      |
| ☆ 46  | 1381498-3              | 1                | 1  | 1  | - | - |           | ••• Magnetic plug .....        | ••• Magnetpropp .....       | (1377334)                               | 2      |
| 47    | 11998-2                | 2                | 2  | 2  | - | - |           | ••• Gasket .....               | ••• Packning .....          |                                         | 1      |
| 48    | 969413-4               | 1                | 1  | 1  | - | - |           | ••• Screw .....                | ••• Skruv .....             |                                         | 2      |
| 49    | 3502102-1              | X                | X  | X  | - | - |           | ••• Spacer washer .....        | ••• Distansbricka .....     | THK 1,65 mm                             | 2      |
|       | 3502104-7              | X                | X  | X  | - | - |           | ••• Spacer washer .....        | ••• Distansbricka .....     | THK 1,67 mm                             | 2      |
|       | 3502106-2              | X                | X  | X  | - | - |           | ••• Spacer washer .....        | ••• Distansbricka .....     | THK 1,69 mm                             | 2      |
|       | 3502108-8              | X                | X  | X  | - | - |           | ••• Spacer washer .....        | ••• Distansbricka .....     | THK 1,71 mm                             | 2      |
|       | 3502110-4              | X                | X  | X  | - | - |           | ••• Spacer washer .....        | ••• Distansbricka .....     | THK 1,73 mm                             | 2      |
|       | 44142-8                | X                | X  | X  | - | - |           | ••• Adjusting washer .....     | ••• Justerbricka .....      | THK 0,1 mm                              | 4      |
|       | 191524-8               | X                | X  | X  | - | - |           | ••• Shim .....                 | ••• Justerbleck .....       | THK 0,15 mm                             | 2      |
| ☆ 50  | 271335-2               | 1                | -  | -  | - | - |           | ••• Drive gear set .....       | ••• Drevsats .....          | R.AX RATIO 3.73:1<br>(273409)           | 3      |
| ☆     | 271335-2               | -                | 1  | 1  | - | - |           | ••• Drive gear set .....       | ••• Drevsats .....          | R.AX RATIO 3.73:1<br>(271256)           | 3      |
|       | 271255-2               | 1                | -  | -  | - | - |           | ••• Drive gear set .....       | ••• Drevsats .....          | R.AX RATIO 3.54:1<br>(273410)           | 3      |
|       | 271255-2               | -                | 1  | -  | - | - |           | ••• Drive gear set .....       | ••• Drevsats .....          | R.AX RATIO 3.54:1                       | 3      |
|       | 271257-8               | 1                | -  | -  | - | - |           | ••• Drive gear set .....       | ••• Drevsats .....          | R.AX RATIO 3.91:1<br>(273980)           | 3      |
|       | 271257-8               | -                | 1  | 1  | - | - |           | ••• Drive gear set .....       | ••• Drevsats .....          | R.AX RATIO 3.91:1                       | 3      |
| 51    | 1217099-9              | 10               | 10 | 10 | - | - | IK        | ••• Screw .....                | ••• Skruv .....             |                                         | 2      |
| 52    | 947855-3               | 1                | 1  | 1  | - | - | IK        | ••• Nut .....                  | ••• Mutter .....            |                                         | 2      |

| A   | -1989                  |                  |    |    |   |   | REAR AXLE |                                 | BAKAXEL                    |                     | Group<br>Grupp<br>46 |  |
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| D   |                        |                  |    |    |   |   |           |                                 |                            |                     |                      |  |
| E   |                        |                  |    |    |   |   |           |                                 |                            |                     |                      |  |
| Fig | Part No.<br>Artikel nr | Quantity / Antal |    |    |   |   | P<br>S    | Description                     | Benämning                  | Notes<br>Anmärkning | S<br>R               |  |
|     |                        | A                | B  | C  | D | E |           |                                 |                            |                     |                      |  |
| 53  | 1161329-6              | 3                | 3  | 3  | - | - |           | • Rear axle oil .....           | • Bakväxelolja .....       | 0,5 l               | 6                    |  |
| 54  | 3502336-5              | 2                | 2  | 2  | - | - |           | • Drive shaft .....             | • Drivaxel .....           |                     | 3                    |  |
| 55  |                        | 1                | 1  | 1  | - | - | KN        | • Cover .....                   | • Kåpa .....               |                     |                      |  |
| 56  |                        | 1                | 1  | 1  | - | - | KN        | • Constant velocity joint inner | • Drivknut inre .....      |                     |                      |  |
| 57  |                        | 1                | 1  | 1  | - | - | NS        | • Constant velocity joint outer | • Drivknut yttre .....     |                     |                      |  |
| 58  | 1377073-0              | 2                | 2  | 2  | - | - | IK        | • Retaining ring .....          | • Spårring .....           |                     | 2                    |  |
| 59  |                        | 4                | 4  | 4  | - | - | KN        | • Bellows .....                 | • Bälga .....              |                     |                      |  |
| 60  | 1377075-5              | 2                | 2  | 2  | - | - | IK        | • Clamp .....                   | • Klamma .....             |                     | 2                    |  |
| 61  | 1377076-3              | 2                | 2  | 2  | - | - | IK        | • Clamp .....                   | • Klamma .....             |                     | 2                    |  |
| 62  | 1377274-4              | 1                | 1  | 1  | - | - | IK        | • Cap .....                     | • Lock .....               |                     | 4                    |  |
| 63  |                        | 1                | 1  | 1  | - | - | KN        | • Seal .....                    | • Tätning .....            |                     |                      |  |
| 64  | 968989-4               | 12               | 12 | 12 | - | - |           | • Screw .....                   | • Skruv .....              | (968996)            | 2                    |  |
| 65  | 1377023-5              | 6                | 6  | 6  | - | - |           | • Lock washer .....             | • Låsbricka .....          |                     | 3                    |  |
| 66  | 1161059-9              | X                | X  | X  | - | - |           | Chemical gasket .....           | Flytande packning .....    | 50ml                | 6                    |  |
| 67  |                        | 1                | 1  | 1  | - | - |           | Differential pinion set .....   | Differentialdrevsats ..... | SEE 46-735          |                      |  |
|     |                        | 4                | 4  | 4  | - | - |           | Bellows kit .....               | Bälgsats .....             | SEE 46-735          |                      |  |
|     |                        | 2                | 2  | 2  | - | - |           | C. v. joint kit inner .....     | Drivknutsats inre .....    | SEE 46-735          |                      |  |