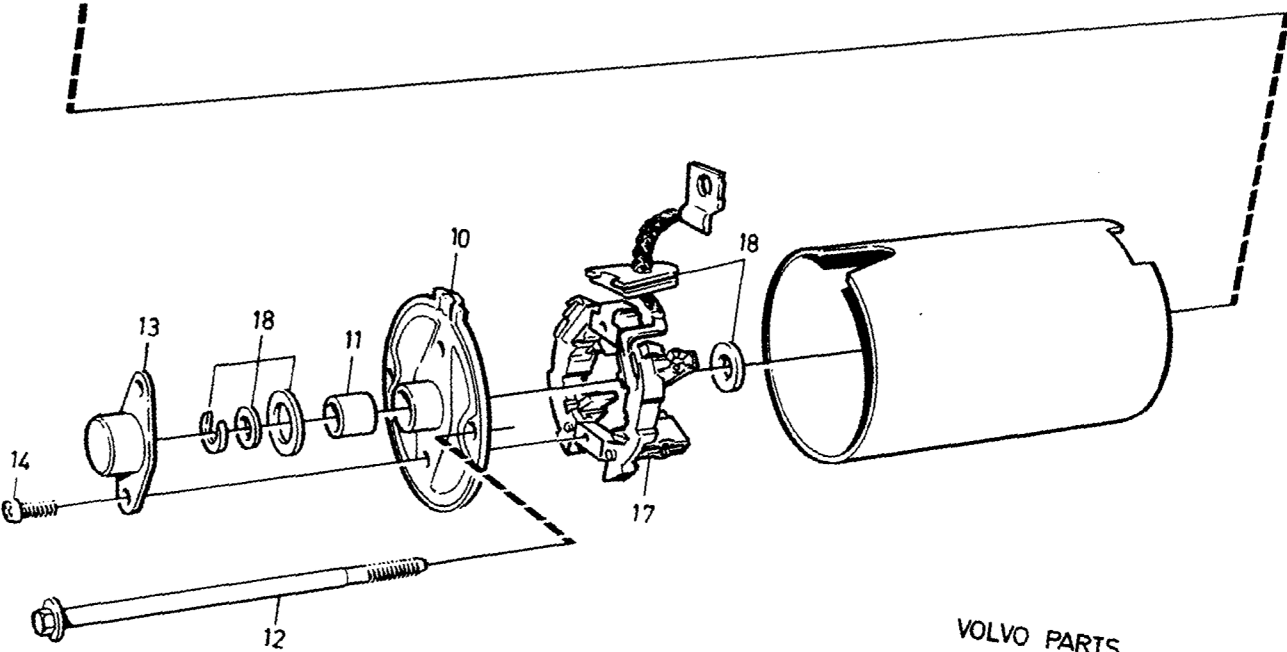
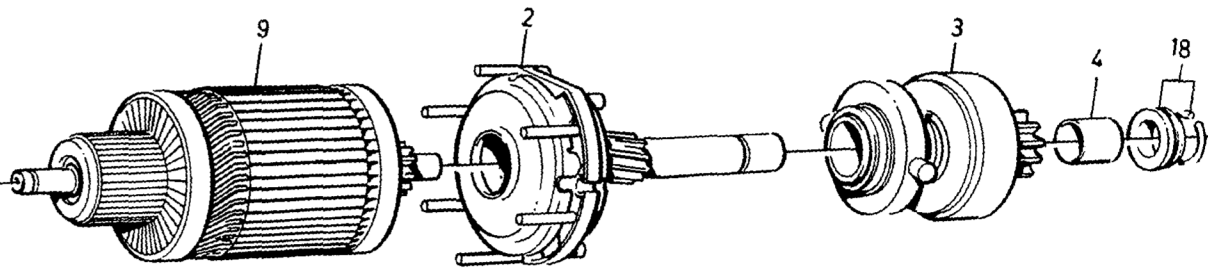
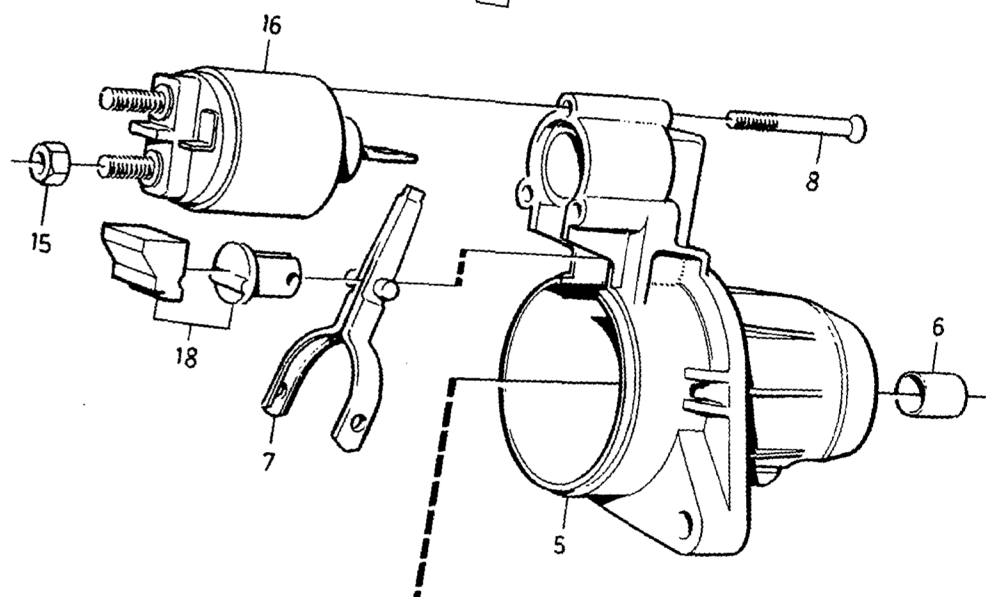
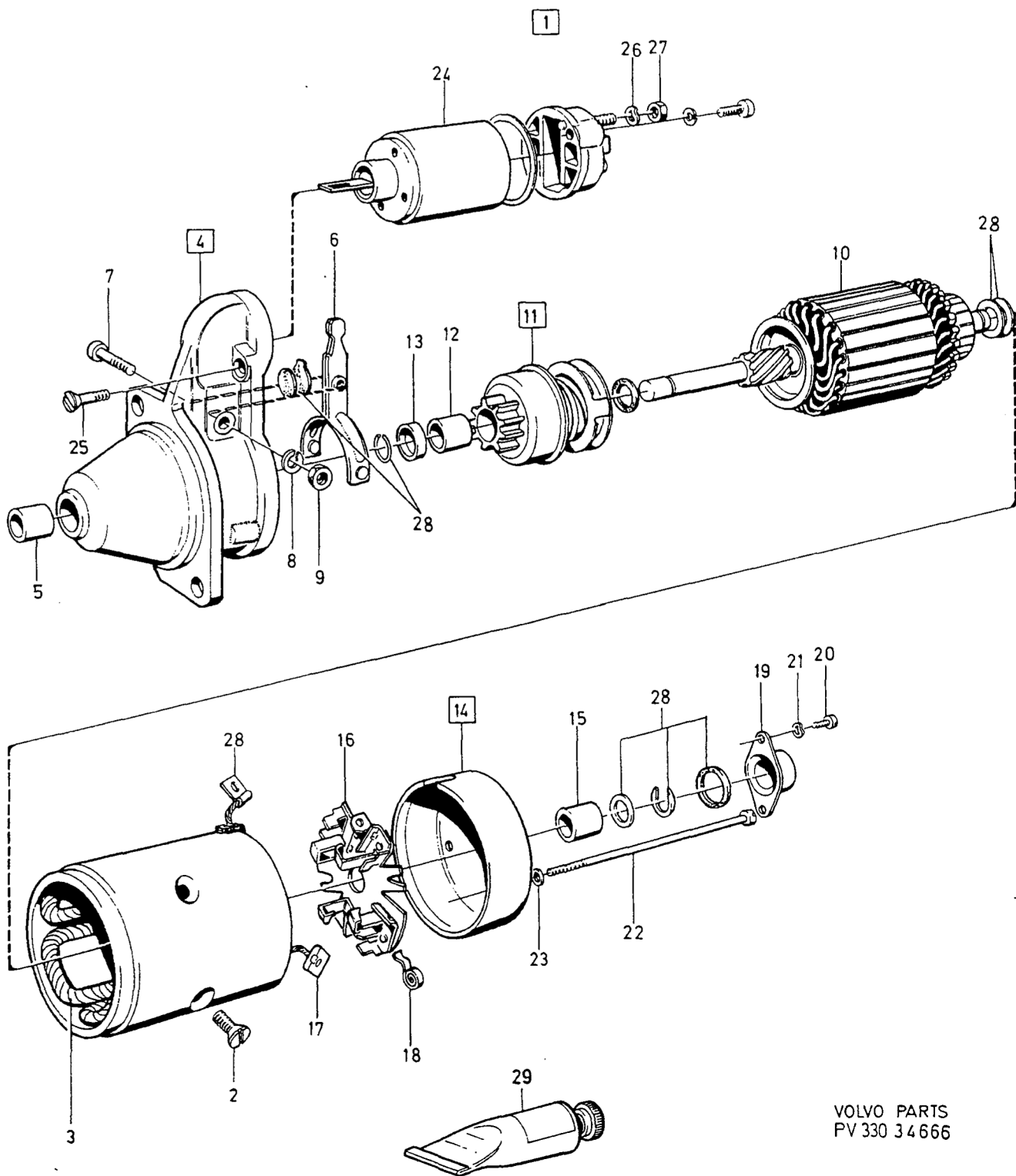


1



VOLVO PARTS  
1-030 39253

| A   |                        | 1357199          |   |   |   |   | STARTER MOTOR |                           | STARTMOTOR              |                               | Group<br>Grupp |  |
|-----|------------------------|------------------|---|---|---|---|---------------|---------------------------|-------------------------|-------------------------------|----------------|--|
| B   |                        | 3523301          |   |   |   |   |               |                           |                         |                               | 33             |  |
| C   |                        |                  |   |   |   |   |               |                           | Page<br>Sida            |                               |                |  |
| D   |                        |                  |   |   |   |   |               |                           |                         |                               |                |  |
| E   |                        |                  |   |   |   |   | 4CYL          |                           | 397                     |                               |                |  |
| Fig | Part No.<br>Artikel nr | Quantity / Antal |   |   |   |   | P<br>S        | Description               | Benämning               | Notes<br>Anmärkning           | S<br>R         |  |
|     |                        | A                | B | C | D | E |               |                           |                         |                               |                |  |
| 1   | ( 1357199)             | 1                | - | - | - | - | SP            | Starter motor .....       | Startmotor .....        | 1,4kW<br>REPL 1PCS 3523301-4. | 2              |  |
|     | 5003564-1              | 1                | - | - | - | - | EU            | Starter motor, exch ..... | Startmotor, bytes ..... |                               | 2              |  |
|     | 3523301-4              | -                | 1 | - | - | - |               | Starter motor .....       | Startmotor .....        | 1,4kW                         | 3              |  |
| 2   | 1363533-9              | 1                | - | - | - | - |               | • Planetary gear .....    | • Planetväxel .....     |                               | 3              |  |
|     | 3544824-0              | -                | 1 | - | - | - |               | • Planetary gear .....    | • Planetväxel .....     | (3523667)                     | 3              |  |
| 3   | 1363534-7              | 1                | 1 | - | - | - |               | • Starter pinion .....    | • Startmotordrev .....  |                               | 3              |  |
| 4   | 1367375-1              | 2                | 2 | - | - | - |               | • Bushing .....           | • Bussning .....        |                               | 3              |  |
| 5   | 1363535-4              | 1                | 1 | - | - | - |               | • Housing .....           | • Hus .....             |                               | 5              |  |
| 6   | 1363536-2              | 1                | 1 | - | - | - |               | • Bushing .....           | • Bussning .....        |                               | 5              |  |
| 7   | 1363537-0              | 1                | 1 | - | - | - |               | • Engagement lever .....  | • Kopplingsarm .....    |                               | 3              |  |
| 8   | 3544828-1              | 3                | 3 | - | - | - |               | • Screw .....             | • Skruv .....           | (1363538)                     | 3              |  |
| 9   | 3523571-2              | 1                | - | - | - | - |               | • Rotor .....             | • Rotor .....           | (1363539)                     | 3              |  |
|     | 3523571-2              | -                | 1 | - | - | - |               | • Rotor .....             | • Rotor .....           |                               | 3              |  |
| 10  | 1363540-4              | 1                | 1 | - | - | - |               | • Bearing shield .....    | • Lagersköld .....      |                               | 5              |  |
| 11  | 1363541-2              | 1                | 1 | - | - | - |               | • Bushing .....           | • Bussning .....        |                               | 5              |  |
| 12  | 1363542-0              | 2                | 2 | - | - | - |               | • Screw .....             | • Skruv .....           |                               | 3              |  |
| 13  | 1363543-8              | 1                | 1 | - | - | - |               | • Cover .....             | • Käpa .....            |                               | 5              |  |
| 14  | 1363544-6              | 2                | 2 | - | - | - |               | • Screw .....             | • Skruv .....           |                               | 3              |  |
| 15  | 1363545-3              | 1                | 1 | - | - | - |               | • Nut .....               | • Mutter .....          |                               | 2              |  |
| 16  | 1363546-1              | 1                | 1 | - | - | - |               | • Actuator solenoid ..... | • Manövermagnet .....   |                               | 3              |  |
| 17  | 1363547-9              | 1                | 1 | - | - | - |               | • Brush retainer .....    | • Borsthållare .....    |                               | 5              |  |
| 18  | 1363548-7              | 1                | 1 | - | - | - |               | • Repair kit .....        | • Reparationssats ..... |                               | 3              |  |



VOLVO PARTS  
PV 330 34666

| A    |                        |                  |   |   |   | STARTER MOTOR |        | STARTMOTOR                  |                         | Group<br>Grupp<br><b>33</b><br>Page<br>Sida<br><b>399</b> |        |
|------|------------------------|------------------|---|---|---|---------------|--------|-----------------------------|-------------------------|-----------------------------------------------------------|--------|
|      |                        |                  |   |   |   |               |        |                             |                         |                                                           |        |
|      |                        |                  |   |   |   |               |        |                             |                         |                                                           |        |
|      |                        |                  |   |   |   |               |        |                             |                         |                                                           |        |
|      |                        |                  |   |   |   |               |        |                             |                         |                                                           |        |
| Fig  | Part No.<br>Artikel nr | Quantity / Antal |   |   |   |               | P<br>S | Description                 | Benämning               | Notes<br>Anmärkning                                       | S<br>R |
|      |                        | A                | B | C | D | E             |        |                             |                         |                                                           |        |
| 1    | (1346707)              | 1                | - | - | - | -             | SP     | Starter motor .....         | Startmotor .....        | 1,1 kW                                                    | 3      |
|      | (1357199)              | 1                | - | - | - | -             | SP     | Starter motor .....         | Startmotor .....        | REPL 1PCS 1357199-7.<br>REPL 1PCS 3523301-4.              |        |
|      |                        |                  |   |   |   |               |        |                             |                         | SEE 33 • 397                                              | 3      |
|      | 5003617-7              | 1                | - | - | - | -             | EU     | Starter motor .....         | Startmotor .....        |                                                           | 2      |
| 2    | 1367373                | 4                | - | - | - | -             | OP     | • Screw .....               | • Skruv .....           |                                                           | 3      |
| 3    | 243906-5               | 1                | - | - | - | -             |        | • Field winding .....       | • Fältlindning .....    |                                                           | 4      |
| 4    | 1357334-0              | 1                | - | - | - | -             |        | • Drive shaft bearing ..... | • Drivaxellager .....   |                                                           | 3      |
| 5    | 238813-0               | 1                | - | - | - | -             |        | • Bushing .....             | • Bussning .....        |                                                           | 3      |
| 6    | 833727-1               | 1                | - | - | - | -             |        | • Engagement lever .....    | • Kopplingsarm .....    |                                                           | 3      |
| 7    | 241674-1               | 1                | - | - | - | -             |        | • Screw .....               | • Skruv .....           |                                                           | 3      |
| 8    | 955919-6               | 1                | - | - | - | -             |        | • Spring washer .....       | • Fjäderbricka .....    |                                                           | 2      |
| 9    | 955781-0               | 1                | - | - | - | -             |        | • Nut .....                 | • Mutter .....          |                                                           | 2      |
| 10   | 243908-1               | 1                | - | - | - | -             |        | • Rotor .....               | • Rotor .....           |                                                           | 3      |
| 11   | 1367374-4              | 1                | - | - | - | -             |        | • Starter pinion .....      | • Startmotordrev .....  |                                                           | 3      |
| 12   | 1367375-1              | 2                | - | - | - | -             |        | • Bushing .....             | • Bussning .....        |                                                           | 3      |
| 13   | 238819-7               | 1                | - | - | - | -             |        | • Stop ring .....           | • Anslagsring .....     |                                                           | 3      |
| 14   | 240601                 | 1                | - | - | - | -             | OP     | • Bearing shield .....      | • Lagersköld .....      |                                                           | 3      |
| 15   | 240602-3               | 1                | - | - | - | -             |        | • Bushing .....             | • Bussning .....        |                                                           | 3      |
| 16   | 1367377                | 1                | - | - | - | -             | OP     | • Brush retainer .....      | • Borsthållare .....    |                                                           | 3      |
| 17   | 844367-3               | 1                | - | - | - | -             |        | • Carbon brush set .....    | • Elborstsats .....     |                                                           | 2      |
| 18   | 1367379                | 4                | - | - | - | -             | OP     | • Brush spring .....        | • Borstfjäder .....     |                                                           | 3      |
| 19   |                        | 1                | - | - | - | -             | NS     | • Cover .....               | • Kåpa .....            |                                                           |        |
| ☆ 20 | 969512-3               | 2                | - | - | - | -             |        | • Screw .....               | • Skruv .....           | (956059)                                                  | 2      |
| 21   | 955945-1               | 2                | - | - | - | -             |        | • Lock washer .....         | • Låsbricka .....       |                                                           | 2      |
| 22   | 1367380                | 2                | - | - | - | -             | OP     | • Screw .....               | • Skruv .....           |                                                           | 3      |
| 23   |                        | 2                | - | - | - | -             | NS     | • Washer .....              | • Bricka .....          |                                                           |        |
| 24   | 1357333-2              | 1                | - | - | - | -             |        | • Actuator solenoid .....   | • Manövermagnet .....   |                                                           | 3      |
| 25   | 1357335-7              | 1                | - | - | - | -             |        | • Screw .....               | • Skruv .....           |                                                           | 3      |
| 26   | 955921-2               | 1                | - | - | - | -             |        | • Spring washer .....       | • Fjäderbricka .....    |                                                           | 2      |
| 27   | 244110-3               | 1                | - | - | - | -             |        | • Nut .....                 | • Mutter .....          |                                                           | 4      |
| 28   | 1363548-7              | 1                | - | - | - | -             |        | • Repair kit .....          | • Reparationssats ..... |                                                           | 3      |
| 29   | 1161326-2              | 1                | - | - | - | -             |        | Grease .....                | Fett .....              |                                                           | 6      |