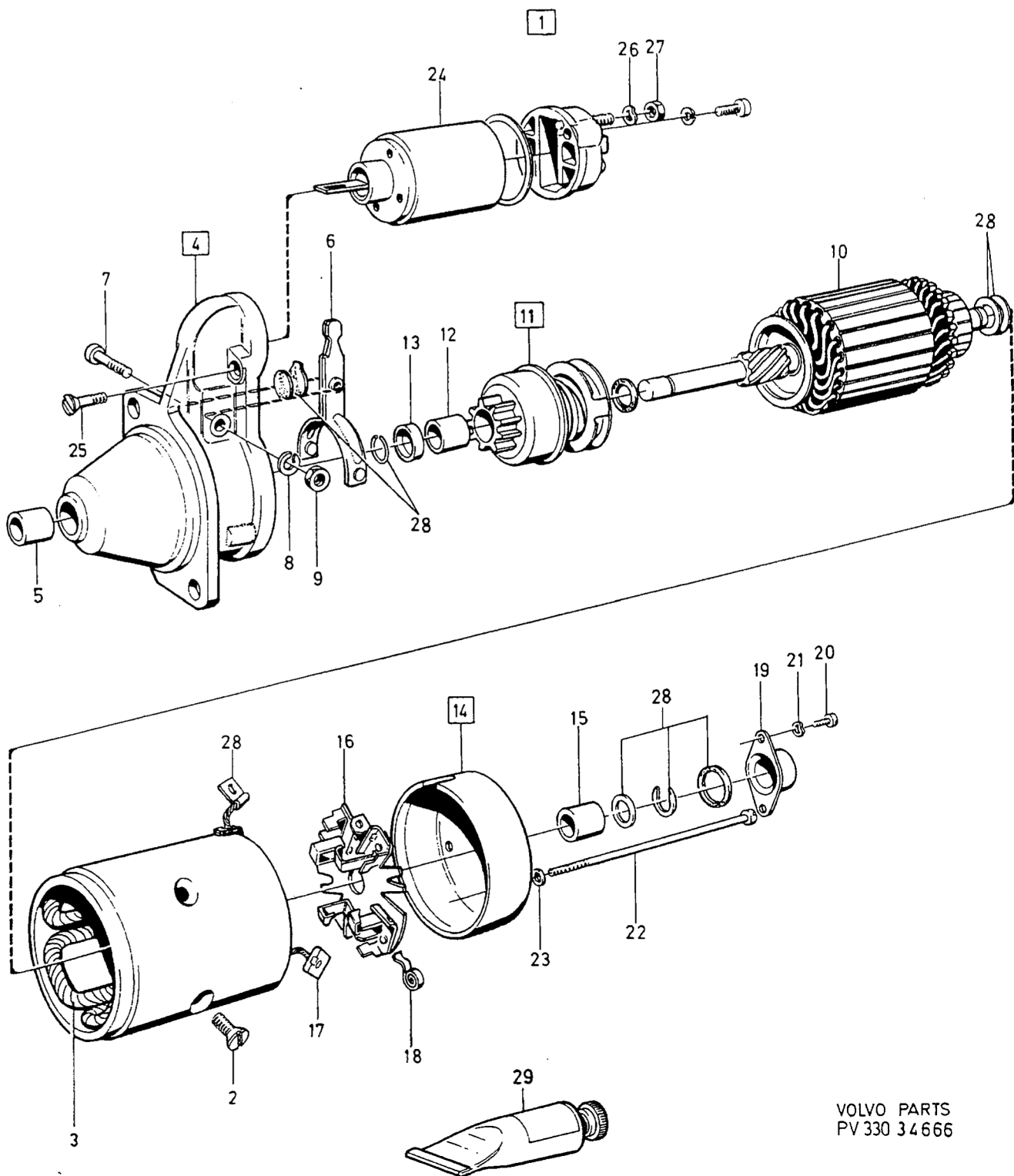
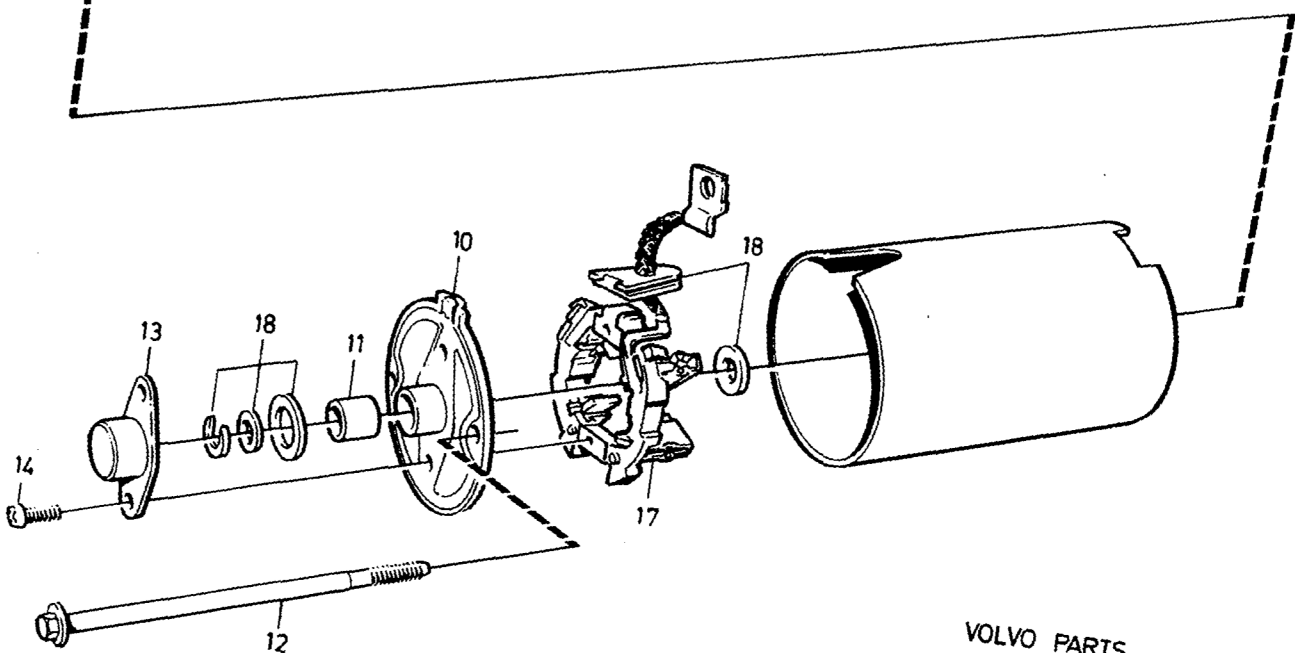
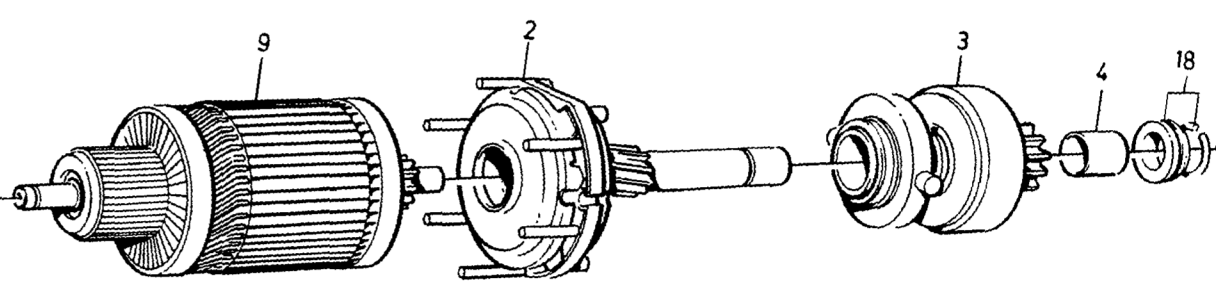
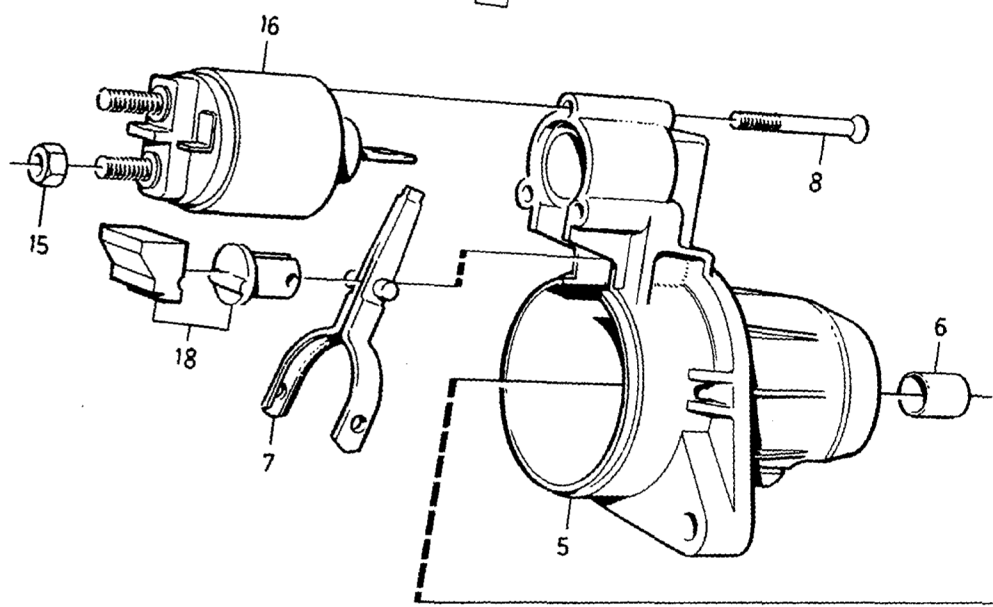




VOLVO PARTS  
PV 330 34666

| A   |                        | L.H.D            |   |   |   |   | STARTER MOTOR |                            | STARTMOTOR             |                                                | Group<br>Grupp |  |
|-----|------------------------|------------------|---|---|---|---|---------------|----------------------------|------------------------|------------------------------------------------|----------------|--|
| B   |                        | R.H.D            |   |   |   |   |               |                            |                        |                                                | 33             |  |
| C   |                        |                  |   |   |   |   |               |                            |                        |                                                | Page           |  |
| D   |                        |                  |   |   |   |   |               |                            |                        |                                                | Sida           |  |
| E   |                        |                  |   |   |   |   |               |                            | 1) 6CYL                |                                                | 401            |  |
| Fig | Part No.<br>Artikel nr | Quantity / Antal |   |   |   |   | P<br>S        | Description                | Benämning              | Notes<br>Anmärkning                            | S<br>R         |  |
|     |                        | A                | B | C | D | E |               |                            |                        |                                                |                |  |
| 1   | ( 464316)              | 1                | - | - | - | - | SP            | Starter motor .....        | Startmotor .....       | 1,1 kW<br>REPL 1PCS 3523302-2.                 | 6              |  |
|     | 5001600-5              | 1                | - | - | - | - | EU            | Starter motor .....        | Startmotor .....       |                                                | 2              |  |
|     | ( 1398702)             | 1                | - | - | - | - | SP            | Starter motor .....        | Startmotor .....       | REPL 1PCS 3523302-2.                           |                |  |
|     | ( 464317)              | -                | 1 | - | - | - | SP            | Starter motor .....        | Startmotor .....       | SEE 33 • 403<br>1,1 kW<br>REPL 1PCS 1398764-9. | 2<br>2         |  |
|     | 5001601-3              | -                | 1 | - | - | - | EU            | Starter motor .....        | Startmotor .....       |                                                | 2              |  |
|     | ( 1398764)             | -                | 1 | - | - | - | SP            | Starter motor .....        | Startmotor .....       | REPL 1PCS 3523303-0.                           |                |  |
|     |                        |                  |   |   |   |   |               |                            |                        | SEE 33 • 403                                   | 2              |  |
| 2   | 243905                 | 4                | 4 | - | - | - | OP            | •Screw .....               | • Skruv .....          |                                                | 3              |  |
| 3   | 243906-5               | 1                | 1 | - | - | - |               | •Field winding .....       | • Fältlindning .....   |                                                | 4              |  |
| 4   | 243969                 | 1                | - | - | - | - | OP            | •Drive shaft bearing ..... | • Drivaxellager .....  |                                                | 3              |  |
|     | 243971                 | -                | 1 | - | - | - | OP            | •Drive shaft bearing ..... | • Drivaxellager .....  |                                                | 3              |  |
| 5   | 238813-0               | 1                | 1 | - | - | - |               | •Bushing .....             | • Bussning .....       |                                                | 3              |  |
| 6   | 833727-1               | 1                | 1 | - | - | - |               | •Engagement lever .....    | • Kopplingsarm .....   |                                                | 3              |  |
| 7   | 241674-1               | 1                | 1 | - | - | - |               | •Screw .....               | • Skruv .....          |                                                | 3              |  |
| 8   | 955919-6               | 1                | 1 | - | - | - |               | •Spring washer .....       | • Fjäderbricka .....   |                                                | 2              |  |
| 9   | 955781-0               | 1                | 1 | - | - | - |               | •Nut .....                 | • Mutter .....         |                                                | 2              |  |
| 10  | 243908-1               | 1                | 1 | - | - | - |               | •Rotor .....               | • Rotor .....          |                                                | 3              |  |
| 11  | 1266673-1              | 1                | 1 | - | - | - |               | •Starter pinion .....      | • Startmotordrev ..... |                                                | 3              |  |
| 12  | 240620-5               | 2                | 2 | - | - | - |               | •Bushing .....             | • Bussning .....       |                                                | 3              |  |
| 13  | 238819-7               | 1                | 1 | - | - | - |               | •Stop ring .....           | • Anslagsring .....    |                                                | 3              |  |
| 14  | 240601                 | 1                | 1 | - | - | - | OP            | •Bearing shield .....      | • Lagersköld .....     |                                                | 3              |  |
| 15  | 240602-3               | 1                | 1 | - | - | - |               | •Bushing .....             | • Bussning .....       |                                                | 3              |  |
| 16  | 240603-1               | 1                | 1 | - | - | - |               | •Brush retainer .....      | • Borsthållare .....   |                                                | 3              |  |
| 17  | 243910-7               | 1                | 1 | - | - | - |               | •Carbon brush set .....    | • Elborstsats .....    |                                                | 1              |  |
| 18  | 243911-5               | 4                | 4 | - | - | - |               | •Brush spring .....        | • Borstfjäder .....    |                                                | 3              |  |
| 19  |                        | 1                | 1 | - | - | - | NS            | •Cover .....               | • Kåpa .....           |                                                |                |  |
| 20  | 969512-3               | 2                | 2 | - | - | - |               | •Screw .....               | • Skruv .....          | (956059)                                       | 2              |  |
| 21  | 955945-1               | 2                | 2 | - | - | - |               | •Lock washer .....         | • Låsbricka .....      |                                                | 2              |  |
| 22  | 243970                 | 2                | 2 | - | - | - | OP            | •Screw .....               | • Skruv .....          |                                                | 3              |  |
| 23  |                        | 2                | 2 | - | - | - | NS            | •Washer .....              | • Bricka .....         |                                                |                |  |
| 24  | 244184-8               | 1                | 1 | - | - | - |               | •Actuator solenoid .....   | • Manövermagnet .....  |                                                | 3              |  |
| 25  | 833736-2               | 2                | 2 | - | - | - |               | •Screw .....               | • Skruv .....          |                                                | 3              |  |
| 26  | 955921-2               | 1                | 1 | - | - | - |               | •Spring washer .....       | • Fjäderbricka .....   |                                                | 2              |  |
| 27  | 945408-3               | 1                | 1 | - | - | - |               | •Flange nut .....          | • Flänsmutter .....    | (968862)                                       | 2              |  |
| 28  | 241300-3               | 1                | 1 | - | - | - |               | Repair kit .....           | Reparationssats .....  |                                                | 3              |  |
| 29  | 1161326-2              | 1                | 1 | - | - | - |               | Grease .....               | Fett .....             |                                                | 6              |  |

1



VOLVO PARTS  
1-030 39253

| A   |                        | 1398702, L.H.D   |   |   |   |   | STARTER MOTOR |                           | STARTMOTOR              |                      | Group<br>Grupp<br><br>33<br>Page<br>Sida<br><br>403 |  |
|-----|------------------------|------------------|---|---|---|---|---------------|---------------------------|-------------------------|----------------------|-----------------------------------------------------|--|
| B   |                        | 1398764, R.H.D   |   |   |   |   |               |                           |                         |                      |                                                     |  |
| C   |                        | 3523302, L.H.D   |   |   |   |   |               |                           |                         |                      |                                                     |  |
| D   |                        | 3523303, R.H.D   |   |   |   |   |               |                           |                         |                      |                                                     |  |
| E   |                        |                  |   |   |   |   |               |                           |                         |                      |                                                     |  |
|     |                        |                  |   |   |   |   | 1) 6CYL       |                           |                         |                      |                                                     |  |
| Fig | Part No.<br>Artikel nr | Quantity / Antal |   |   |   |   | P<br>S        | Description               | Benämning               | Notes<br>Anmärkning  | S<br>R                                              |  |
|     |                        | A                | B | C | D | E |               |                           |                         |                      |                                                     |  |
| 1   | ( 1398702)             | 1                | - | - | - | - | SP            | Starter motor .....       | Startmotor .....        | REPL 1PCS 3523302-2. | 6                                                   |  |
|     | 5003692-0              | 1                | - | - | - | - | EU            | Starter motor, exch ..... | Startmotor, bytes ..... |                      | 3                                                   |  |
|     | ( 1398764)             | -                | 1 | - | - | - | SP            | Starter motor .....       | Startmotor .....        | REPL 1PCS 3523303-0. | 3                                                   |  |
|     | 5003693-8              | -                | 1 | - | - | - | EU            | Starter motor, exch ..... | Startmotor, bytes ..... |                      | 3                                                   |  |
|     | 3523302-2              | -                | - | 1 | - | - |               | Starter motor .....       | Startmotor .....        | 1,4kW                | 3                                                   |  |
|     | 3523303-0              | -                | - | - | 1 | - |               | Starter motor .....       | Startmotor .....        | 1,4kW                | 3                                                   |  |
| 2   | 1363533-9              | 1                | 1 | - | - | - |               | • Planetary gear .....    | • Planetväxel .....     |                      | 3                                                   |  |
|     | 3544824-0              | -                | - | 1 | 1 | - |               | • Planetary gear .....    | • Planetväxel .....     | (3523667)            | 3                                                   |  |
| 3   | 1363534-7              | 1                | 1 | 1 | 1 | - |               | • Starter pinion .....    | • Startmotordrev .....  |                      | 3                                                   |  |
| 4   | 1367375-1              | 1                | 1 | 2 | 2 | - |               | • Bushing .....           | • Bussning .....        |                      | 3                                                   |  |
| 5   | 3515839                | 1                | - | 1 | - | - | OP            | • Housing .....           | • Hus .....             |                      | 5                                                   |  |
|     | 3515841-9              | -                | 1 | - | 1 | - |               | • Housing .....           | • Hus .....             |                      | 5                                                   |  |
| 6   | 1363536-2              | 1                | 1 | - | - | - |               | • Bushing .....           | • Bussning .....        |                      | 5                                                   |  |
|     | 238813-0               | -                | - | 1 | 1 | - |               | • Bushing .....           | • Bussning .....        |                      | 3                                                   |  |
| 7   | 1363537-0              | 1                | 1 | 1 | 1 | - |               | • Engagement lever .....  | • Kopplingsarm .....    |                      | 3                                                   |  |
| 8   | 3544828-1              | 3                | 3 | 3 | 3 | - |               | • Screw .....             | • Skruv .....           | (1363538)            | 3                                                   |  |
| 9   | 3523571-2              | 1                | 1 | - | - | - |               | • Rotor .....             | • Rotor .....           | (1363539)            | 3                                                   |  |
|     | 3523571-2              | -                | - | 1 | 1 | - |               | • Rotor .....             | • Rotor .....           |                      | 3                                                   |  |
| 10  | 1363540-4              | 1                | 1 | 1 | 1 | - |               | • Bearing shield .....    | • Lagersköld .....      |                      | 5                                                   |  |
| 11  | 1363541-2              | 1                | 1 | 1 | 1 | - |               | • Bushing .....           | • Bussning .....        |                      | 5                                                   |  |
| 12  | 1363542-0              | 2                | 2 | 2 | 2 | - |               | • Screw .....             | • Skruv .....           | (3515840)            | 3                                                   |  |
| 13  | 1363543-8              | 1                | 1 | 1 | 1 | - |               | • Cover .....             | • Kåpa .....            |                      | 5                                                   |  |
| 14  | 1363544-6              | 2                | 2 | 2 | 2 | - |               | • Screw .....             | • Skruv .....           |                      | 3                                                   |  |
| 15  | 1363545-3              | 1                | 1 | 1 | 1 | - |               | • Nut .....               | • Mutter .....          |                      | 2                                                   |  |
| 16  | 1363546-1              | 1                | 1 | - | - | - |               | • Actuator solenoid ..... | • Manövermagnet .....   |                      | 3                                                   |  |
|     | 3523572-0              | -                | - | 1 | 1 | - |               | • Actuator solenoid ..... | • Manövermagnet .....   |                      | 3                                                   |  |
| 17  | 1363547-9              | 1                | 1 | 1 | 1 | - |               | • Brush retainer .....    | • Borsthållare .....    |                      | 5                                                   |  |
| 18  | 1363548-7              | 1                | 1 | 1 | 1 | - |               | • Repair kit .....        | • Reparationssats ..... |                      | 3                                                   |  |

1) 760 4DRS CH 58500-. 760 5DRS CH 23500-.