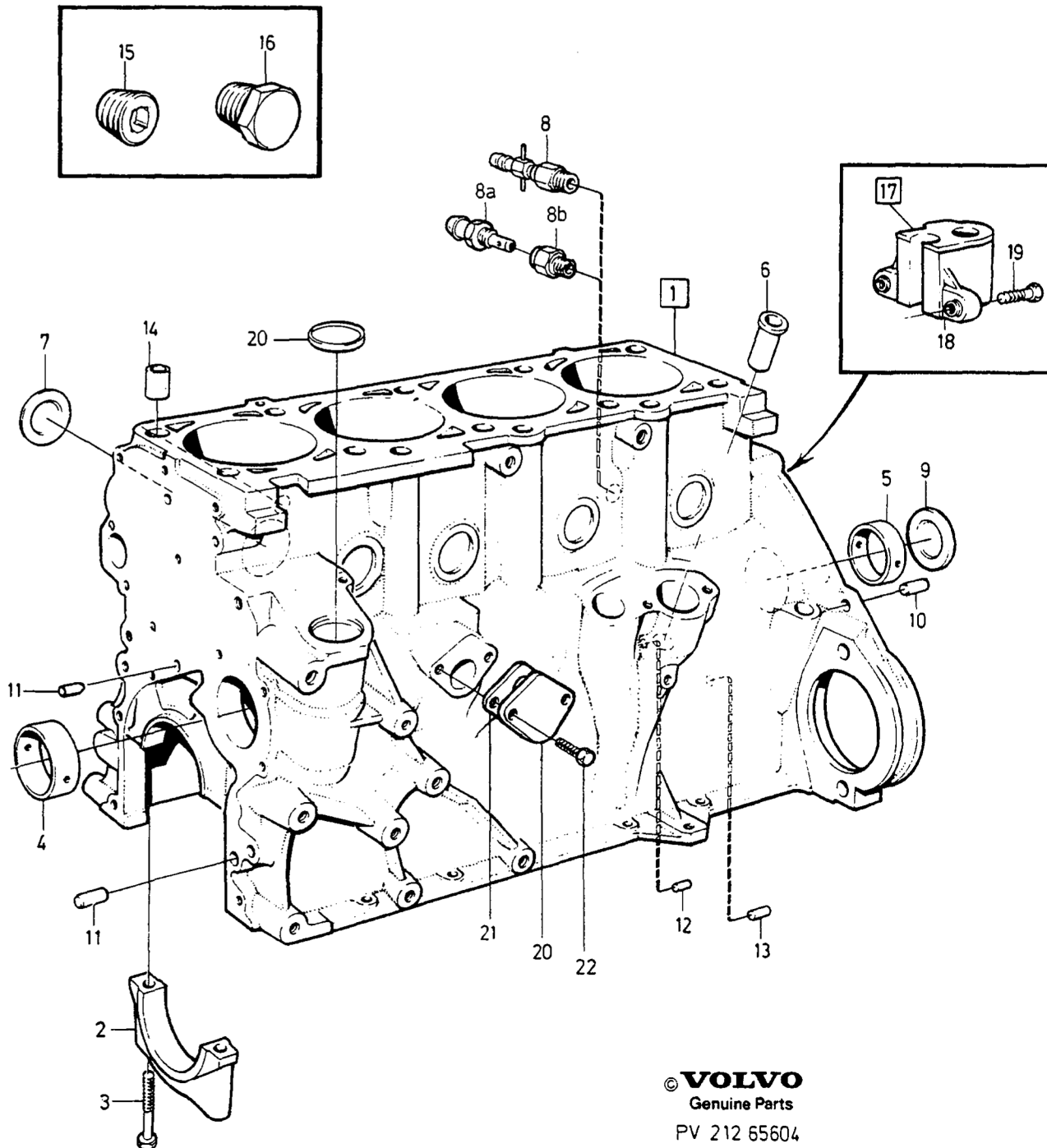




A							ENGINE BLOCK		CYLINDERBLOCK		Group Grupp 21	
B											Page Sida	
C											127	
D												
E									B230ET, B230FT			
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R	
		A	B	C	D	E						
1	(1336727)	1	-	-	-	-	SP	Cylinder block	Cylinderblock	1) 2) REPL 1 PCS 1378965-6, 1 PCS 1378980-5, 1 PCS 270906-1.	2	
2	(1378965)	1	-	-	-	-	SP	Cylinder block	Cylinderblock	3) REPL 1 PCS 6842787-1	5	
☆ 3	970908-0	10	-	-	-	-	NS	• Bearing cap	• Lageröverfall	(9457999	2	
4	463360-8	1	-	-	-	-		• Screw	• Skruv		2	
5	463361-6	2	-	-	-	-		• Bearing bushing	• Lagerbussning		2	
6	463362-4	1	-	-	-	-		• Bearing bushing	• Lagerbussning		2	
7	968955-5	8	-	-	-	-		• Expansion plug	• Expansionsplugg	(1542263),ALTER 1	3	
☆ 8	3531239-6	8	-	-	-	-		• Cap plug	• Hattplugg	ALTER 2	3	
8	(947894)	1	-	-	-	-	SP	Drain cock	Avtappningskran	ALTER 1 REPL 1 PCS 3531384-0, 1 PCS 3531383-2.	3	
8a	3531384-0	1	-	-	-	-		Nipple	Nippel	ALTER 2	2	
8b	3531383-2	1	-	-	-	-		Nut	Mutter	ALTER 2	2	
9	463905-0	1	-	-	-	-		Expansion plug	Expansionsplugg		2	
10	19730-1	2	-	-	-	-		Pin	Pinne		2	
11	950562-9	2	-	-	-	-		Pin	Pinne		2	
12	950542-1	1	-	-	-	-		Pin	Pinne		2	
13	950586-8	1	-	-	-	-		Locating pin	Styrpinne		2	
14	415311-0	2	-	-	-	-		Sleeve	Hylsa		2	
15	952075-0	3	-	-	-	-		Plug	Propp	1/4	2	
16	946559-2	1	-	-	-	-		Plug	Propp	3/8	2	
17	1326816-4	1	-	-	-	-		Bracket	Konsol		4	
18	463690-8	2	-	-	-	-		• Guide sleeve	• Styrhylsa		3	
19	947542-7	2	-	-	-	-		Flange screw	Flänsskruv		2	
20	1326595-4	1	-	-	-	-		Cover plate	Täckplåt		3	
21	3514628-1	1	-	-	-	-		Gasket	Packning		2	
☆ 22	949734-8	2	-	-	-	-		Screw	Skruv	(955294)	2	
23	1336764-4	1	-	-	-	-		Cap plug	Hattplugg		3	

1) For engines with main bearing diameter 55 mm. / För motorer med ramlagerdiameter 55 mm.

2) Applies to a few engines, model year 1988. / Gäller ett fåtal motorer av 1988 års modell.

3) For engines with 63 mm diameter main bearings. / För motorer med ramlagerdiameter 63 mm.