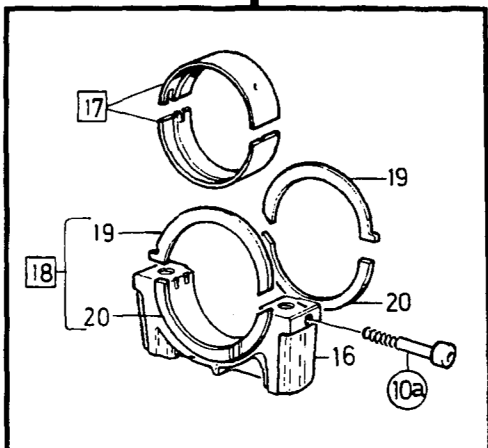
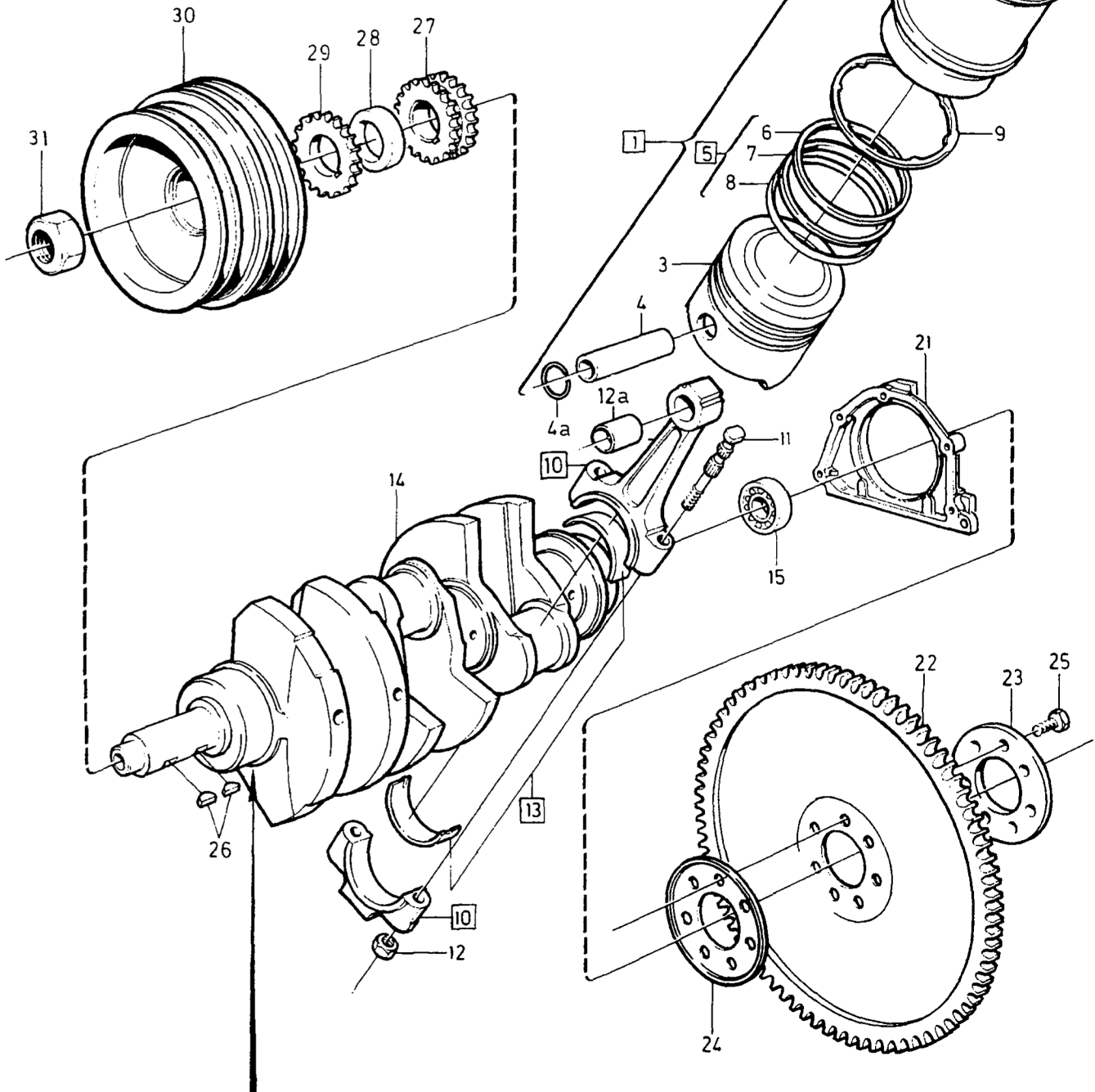
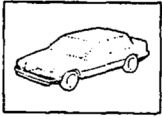




							CRANK MECHANISM		VEVMEKANISM		Group Grupp	
A	B	C	D	E							21	
											Page Sida	
											147	
B280												
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R	
		A	B	C	D	E						
1	270482-3	6	-	-	-	-		Cylinder liner kit	Cylinderfodersats	B280E -1989	3	
	271322-0	6	-	-	-	-		Cylinder liner kit	Cylinderfodersats	B280E 1990-	3	
	270483-1	6	-	-	-	-		Cylinder liner kit	Cylinderfodersats	B280F -1989	3	
	271321-2	6	-	-	-	-		Cylinder liner kit	Cylinderfodersats	B280F 1990-	3	
2		6	-	-	-	-	KN	• Cylinder liner	• Cylinderfoder			
3		6	-	-	-	-	KN	• Cylinder liner	• Cylinderfoder			
4		6	-	-	-	-	KN	• Gudgeon pin	• Kolvtapp			
4a		12	-	-	-	-	KN	• Retaining ring	• Spärring			
5	275343-2	6	-	-	-	-	IK	• Piston ring kit	• Kolvringsats		2	
6		6	-	-	-	-	KN	• • Compression ring	• • Kompressionsring			
7		6	-	-	-	-	KN	• • Compression ring	• • Kompressionsring			
8		6	-	-	-	-	KN	• • Oil deflector ring	• • Oljeavkastarring			
9	1218421-4	X	-	-	-	-		Shim	Justerbleck	THK 0,15 mm (247966)	2	
	1218422-2	X	-	-	-	-		Shim	Justerbleck	THK 0,12 mm (247967)	2	
	1218423-0	X	-	-	-	-		Shim	Justerbleck	THK 0,1 mm (247968)	2	
10	1218390-1	6	-	-	-	-		Connecting rod	Vevstake	(247946)	3	
10a		4	-	-	-	-		Screw	Skruv	SEE 21 • 145		
11	1218384-4	12	-	-	-	-		• Screw	• Skruv	(247670)	2	
12	1218403-2	12	-	-	-	-		• Nut	• Mutter	(1218283)	2	
12a		6	-	-	-	-	NS	• Bushing	• Bussning			
13	271496-2	1	-	-	-	-		Big end bearing kit	Vevstakslagersats	(270496), STD	2	
	270497	1	-	-	-	-	NS	Big end bearing kit	Vevstakslagersats	U.S 0,3 mm		
		12	-	-	-	-		• Bearing shell	• Lagerskål			
14	247910-3	1	-	-	-	-		Crankshaft	Vevaxel		5	
15	183848-1	1	-	-	-	-		Ball bearing	Kullager	MAN.TRANS	2	
16		4	-	-	-	-		Bearing cap	Lageröverfall	SEE 21 • 145		
17	270494-8	1	-	-	-	-		Main bearing kit	Ramlagersats	STD	2	
	270495	1	-	-	-	-	NS	Main bearing kit	Ramlagersats	U.S 0,3 mm		
		4	-	-	-	-	KN	• Bearing shell upper	• Lagerskål övre			
		4	-	-	-	-	KN	• Bearing shell lower	• Lagerskål undre			
18	270455-9	2	-	-	-	-		Thrust washer kit	Tryckbricksats	STD.THK 2,30-2,35 mm	2	
	270456-7	2	-	-	-	-		Thrust washer kit	Tryckbricksats	O.S 0,10 mm	2	
	270457-5	2	-	-	-	-		Thrust washer kit	Tryckbricksats	O.S 0,15 mm	2	
	270458-3	2	-	-	-	-		Thrust washer kit	Tryckbricksats	O.S 0,20 mm	2	
19		2	-	-	-	-	KN	• Thrust washer upper	• Tryckbricka övre			
20		2	-	-	-	-	KN	• Thrust washer lower	• Tryckbricka undre			
21		1	-	-	-	-		Sealing flange	Tätningsfläns	SEE 21 • 145		
22	1269938-5	1	-	-	-	-		Flexplate	Medbringarplåt		4	
23	1218380-2	1	-	-	-	-		Support plate	Stödplåt	(269276)	4	
24	269097-2	1	-	-	-	-		Support plate	Stödplåt		4	
25	1218379-4	7	-	-	-	-		Screw	Skruv	(1218124)	2	
26	947397-6	2	-	-	-	-		Key	Kil		2	
27	245208-4	1	-	-	-	-		Sprocket	Kedjedrev		3	
28	245110-2	1	-	-	-	-		Spacer sleeve	Distanshylsa		4	
29	245088-0	1	-	-	-	-		Sprocket	Kedjedrev		3	
30	1271443-2	1	-	-	-	-		Pulley	Remskiva		3	
31	246400-6	1	-	-	-	-		Nut	Mutter		2	