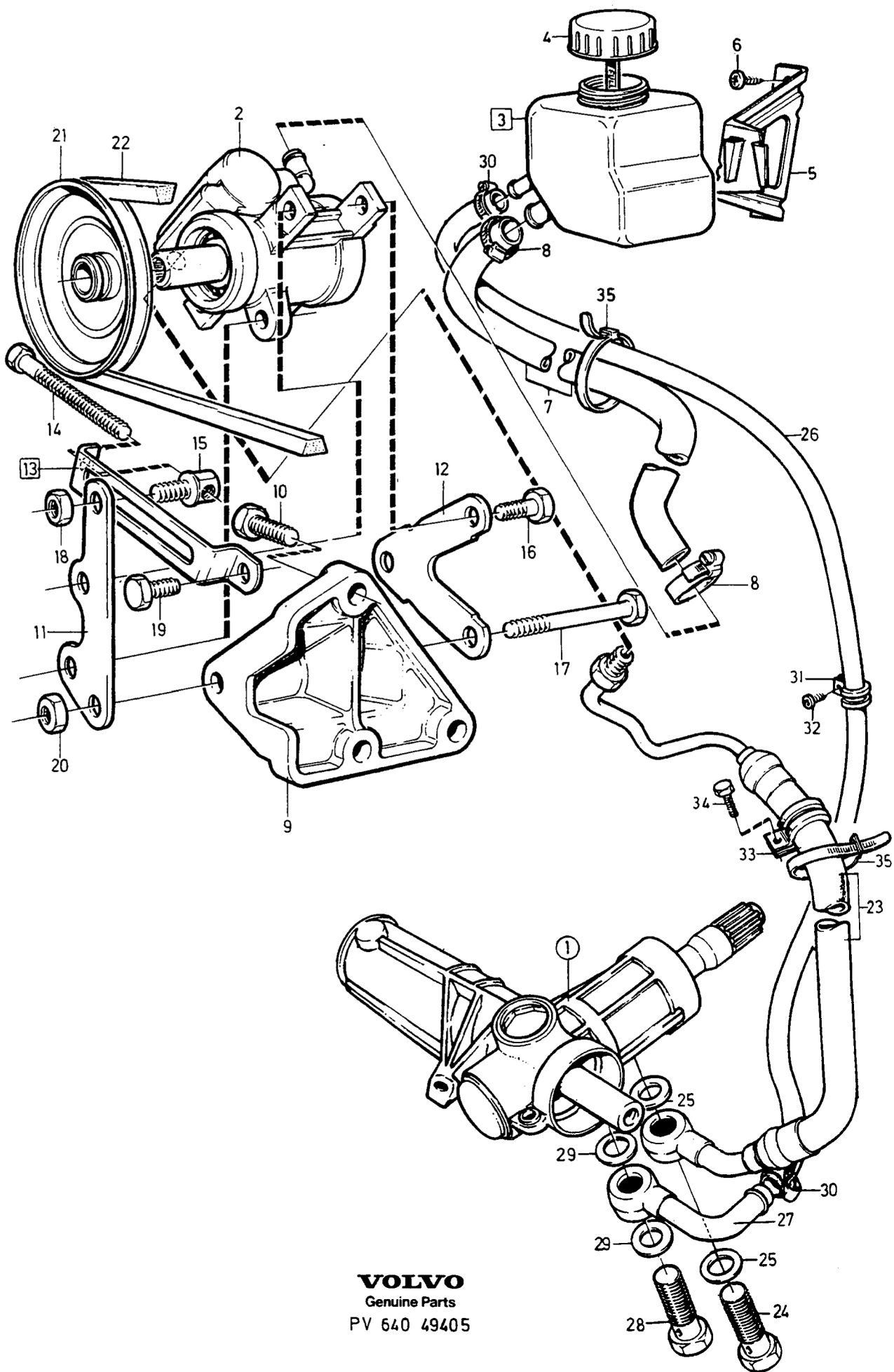




VOLVO
 Genuine Parts
 PV 640 49405

A	L.H.D					PUMP POWER STEERING		PUMP SERVOSTYRNING		Group Grupp	
B	R.H.D									64	
C										Page Sida	
D										803	
E						B230ET, B230FT, B230GT					
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
1		-	-	-	-	-		Steering gear	Styrväxel	SEE 64 • 811	
2	1359652-3	1	1	-	-	-		Servo pump	Servopump		5
								• SEE 64 • 817	• SEE 64 • 817		
3	6819752-4	1	1	-	-	-		Oil reservoir	Oljebehållare	(1359621)	4
4	1359625-9	1	1	-	-	-		• Cover	• Lock		3
5	1387533-1	1	1	-	-	-		Bracket	Konsol		4
6	945358-0	2	2	-	-	-		Flange screw	Flänsskruv		2
7	3530083-9	1	1	-	-	-		Suction hose	Sugslang	(1387643)	3
8	968847-4	2	2	-	-	-		Hose clamp	Slangklamma		2
9	1346267-6	1	1	-	-	-		Bracket	Konsol		5
10	946671-5	3	3	-	-	-		Flange screw	Flänsskruv		2
11	1346307-0	1	1	-	-	-		Attaching arm, front	Fästarm, främre		5
12	1346308-8	1	1	-	-	-		Attaching arm, rear	Fästarm, bakre		5
13	1346897-0	1	1	-	-	-		Tensioning arm	Spännarm		5
14		1	1	-	-	-	NS	• Adjusting screw	• Ställskruv		
15		1	1	-	-	-	NS	• Lock screw	• Låsskruv		
16	946440-5	4	4	-	-	-		Flange screw	Flänsskruv		2
17	965182-9	1	1	-	-	-		Flange screw	Flänsskruv		3
18	948645-7	1	1	-	-	-		Flange lock nut	Flänslåsmutter	(946036)	2
19	946173-2	1	1	-	-	-		Flange screw	Flänsskruv		2
20	948645-7	1	1	-	-	-		Flange lock nut	Flänslåsmutter	(946036)	2
21	1378156-2	1	1	-	-	-		Pulley	Remskiva		4
22	973487-2	1	1	-	-	-		V-belt servo	Kilrem servopump-fläkt-vevaxel	B230ET	1
								pump-fan-crankshaft			
	973488-0	1	1	-	-	-		V-belt servo	Kilrem servopump-fläkt-vevaxel	B230FT, B230GT	1
								pump-fan-crankshaft			
23	9157221-4	1	-	-	-	-		Pressure hose	Tryckslang		3
	1330473-8	-	1	-	-	-		Pressure hose	Tryckslang		3
24	968179-2	1	1	-	-	-		Hollow screw	Hålskruv		2
25	18671-8	2	2	-	-	-		Gasket	Packning		2
26	1228399-0	X	-	-	-	-		Return hose	Returslang	LG 780 mm	2
	1228399-0	-	X	-	-	-		Return hose	Returslang	LG 1020 mm	2
27	3516375-7	1	-	-	-	-		Return connection	Returanslutning	(1273376) ZF	3
	3516374-0	1	-	-	-	-		Return connection	Returanslutning	CAM	3
	1273377-0	-	1	-	-	-		Nipple	Nippel		3
28	974678-5	1	1	-	-	-		Hollow screw	Hålskruv	(941686)	2
29	11996-6	2	2	-	-	-		Gasket	Packning		1
30	943471-3	2	2	-	-	-		Hose clamp	Slangklamma	(975275)	2
31	952625-2	1	1	-	-	-		Clamp	Klamma	ALTER	2
32	972079-8	1	1	-	-	-		Six point socket screw	Sextandhålskruv	ALTER	2
33	952632-8	1	1	-	-	-		Clamp	Klamma		2
34	969487-8	1	1	-	-	-		Six point socket screw	Sextandhålskruv		2
35	948211-8	X	X	-	-	-		Strip clamp	Bandklamma		2