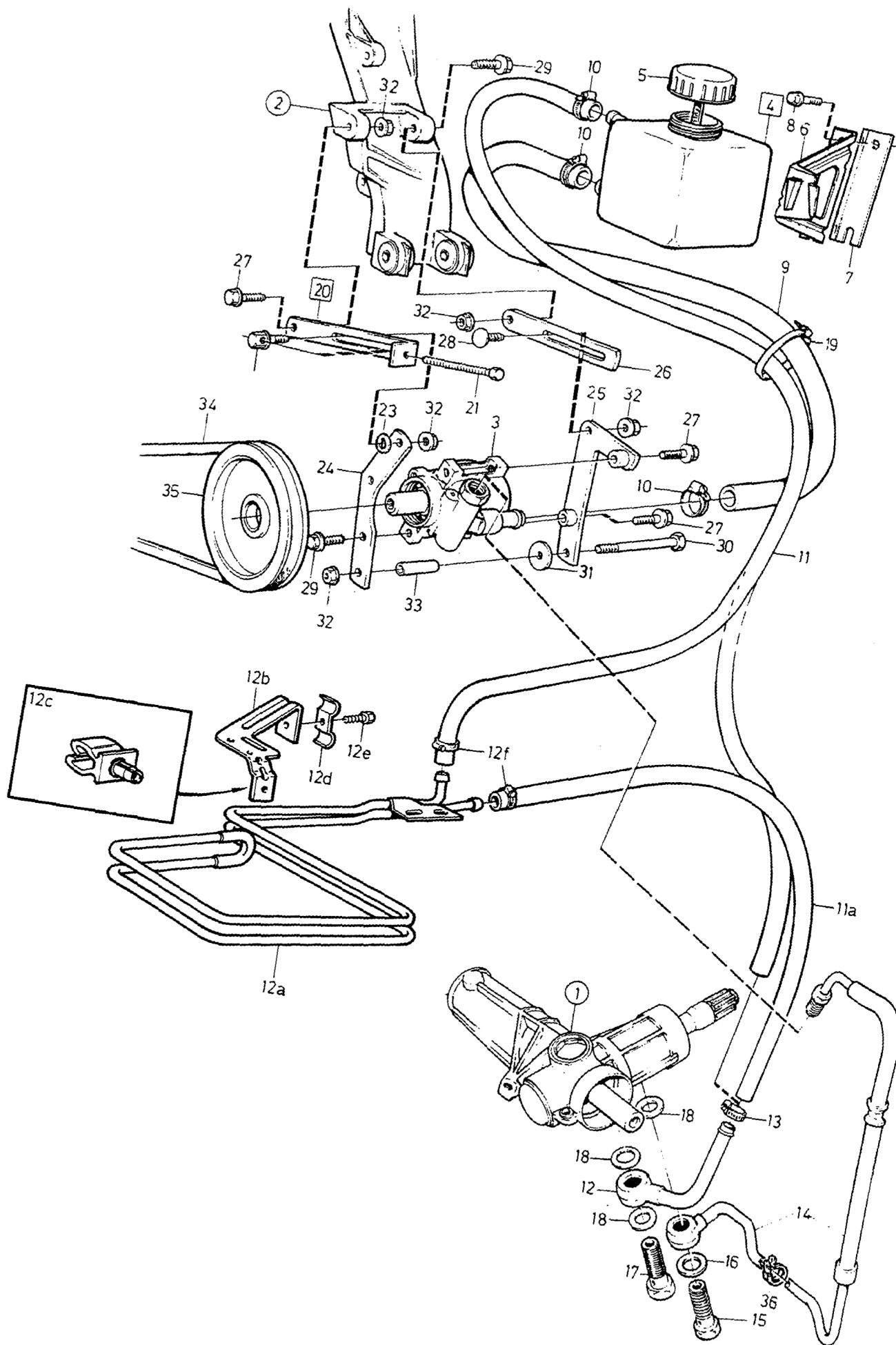




VOLVO
Genuine Parts
PV 640 49394

A	L.H.D					PUMP POWER STEERING		PUMP SERVOSTYRNING		Group Grupp	
B	R.H.D									64	
C										Page	
D										Sida	
E						D24 TIC				807	
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
1		1	1	-	-	-		Steering gear	Styrväxel	SEE 64-811	
2		1	1	-	-	-		Bracket	Konsol	SEE 32-381	
3	1359649-9	1	1	-	-	-		Servo pump •SEE 64-817	Servopump •SEE 64-817		5
4	6819752-4	1	1	-	-	-		Oil reservoir	Oljebehållare	(1359621)	4
5	1359625-9	1	1	-	-	-		• Cover	• Lock		3
6	1387533-1	1	1	-	-	-		Bracket	Konsol		4
7	1387424-3	1	1	-	-	-		Bracket	Konsol		3
8	945358-0	2	2	-	-	-		Flange screw	Flänsskruv		2
9	1330788-9	X	X	-	-	-		Hose	Slang	LG 515 mm	2
10	968847-4	2	2	-	-	-		Hose clamp	Slangklamma		2
11	1228399-0	X	-	-	-	-		Return hose	Returslang	EXC (I). LG 720 mm	2
	1228399-0	X	-	-	-	-		Return hose	Returslang	1) (I). LG 720 mm	2
	1228399-0	X	-	-	-	-		Return hose	Returslang	2) (I). LG 620 mm	2
	1228399-0	-	X	-	-	-		Return hose	Returslang	LG 1050 mm	2
11a	1228399-0	X	-	-	-	-		Return hose	Returslang	2) (I). LG 100 mm	2
12	3516375-7	1	-	-	-	-		Return connection	Returanslutning	(1273376) ZF	3
	3516375-7	1	-	-	-	-		Return connection	Returanslutning	CAM	3
	3516385-6	1	-	-	-	-		Nipple	Nippel	3) (I)	3
	1273377-0	-	1	-	-	-		Nipple	Nippel		3
12a	(3516764)	1	-	-	-	-	SP	Cooling coil	Kylslinga	2) (I) REPL 1 PCS 3530732-1, 1 PCS 3530777-6, 1 PCS 3530776-8, 1 PCS 3530775-0.	4
12b	(3516765)	1	-	-	-	-	SP	Bracket	Konsol	2) 4) (I) REPL 1 PCS 3530777-6, 1 PCS 3530732-1, 1 PCS 3530776-8, 1 PCS 3530775-0.	4
12c	3516763-4	2	-	-	-	-		Clip	Clips	2) (I)	2
12d	18962-1	1	-	-	-	-		Clamp	Klamma	2) (I)	2
12e	972411-3	1	-	-	-	-		Screw	Skruv	2) (I)	2
12f	967919-2	2	-	-	-	-		Hose clamp	Slangklamma	2) (I)	2
13	943472-1	1	1	-	-	-		Hose clamp	Slangklamma	EXC (I)	2
	943472-1	1	-	-	-	-		Hose clamp	Slangklamma	1) (I)	2
	967919-2	1	-	-	-	-		Hose clamp	Slangklamma	2) (I)	2
14	9157225-5	1	-	-	-	-		Pressure hose	Tryckslang	(1387838)	3
	1387695-8	-	1	-	-	-		Pressure hose	Tryckslang		3
15	968179-2	1	1	-	-	-		Hollow screw	Hålskruv	M14	2
16	18671-8	2	2	-	-	-		Gasket	Packning	14X21	2
17	974678-5	1	1	-	-	-		Hollow screw	Hålskruv	(941686)	2
18	11996-6	2	2	-	-	-		Gasket	Packning	16X22	1
19	948211-8	1	1	-	-	-		Strip clamp	Bandklamma		2
20	1274810-9	1	1	-	-	-		Tensioning arm	Spännarm		5
21		1	1	-	-	-	NS	• Screw	• Skruv		
22		1	1	-	-	-	NS	• Lock screw	• Låsskruv		
23	941907-8	1	1	-	-	-		Spring washer	Fjäderbricka		2
24	1328893-1	1	1	-	-	-		Attaching arm, front	Fästarm, främre		5
25	1328758-6	1	1	-	-	-		Attaching arm, rear	Fästarm, bakre		5
26	1328760-2	1	1	-	-	-		Tensioning arm	Spännarm		5
27	946671-5	4	4	-	-	-		Flange screw	Flänsskruv	M8X30	2
28	948438-7	1	1	-	-	-		Screw	Skruv	M8X20	2
29	946173-2	2	2	-	-	-		Flange screw	Flänsskruv	M8X20	2
30	969225-2	1	1	-	-	-		Flange screw	Flänsskruv	M8X120	2
31	948880-0	1	1	-	-	-		Washer	Bricka		2
32	945408-3	5	5	-	-	-		Flange nut	Flänsmutter		2

1) 760 4DRS CH -58499. 760 5DRS CH -23499.

2) 760 4DRS CH 58500-. 760 5DRS CH 23500-.

3) For vehicles with cooling coil. / Föragnar med kylslinga.

4) REPL 1PCS 3530777-6, 1PCS 3530732-1, 1PCS 3530776-8, 1PCS 3530775-0.

A	L.H.D R.H.D					PUMP POWER STEERING		PUMP SERVOSTYRNING		Group Grupp 64	
B											
C						D24 TIC				Page Sida 809	
D											
E											
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
33	1378142-2	1	1	-	-	-		Spacer sleeve	Distanshylsa		5
34	973543-2	1	1	-	-	-		V-belt servo pump-crankshaft	Kilrem servopump-vevaxel		1
35	1328819-6	1	1	-	-	-		Pulley	Remskiva		4
36	952625-2	-	1	-	-	-		Clamp	Klamma		2