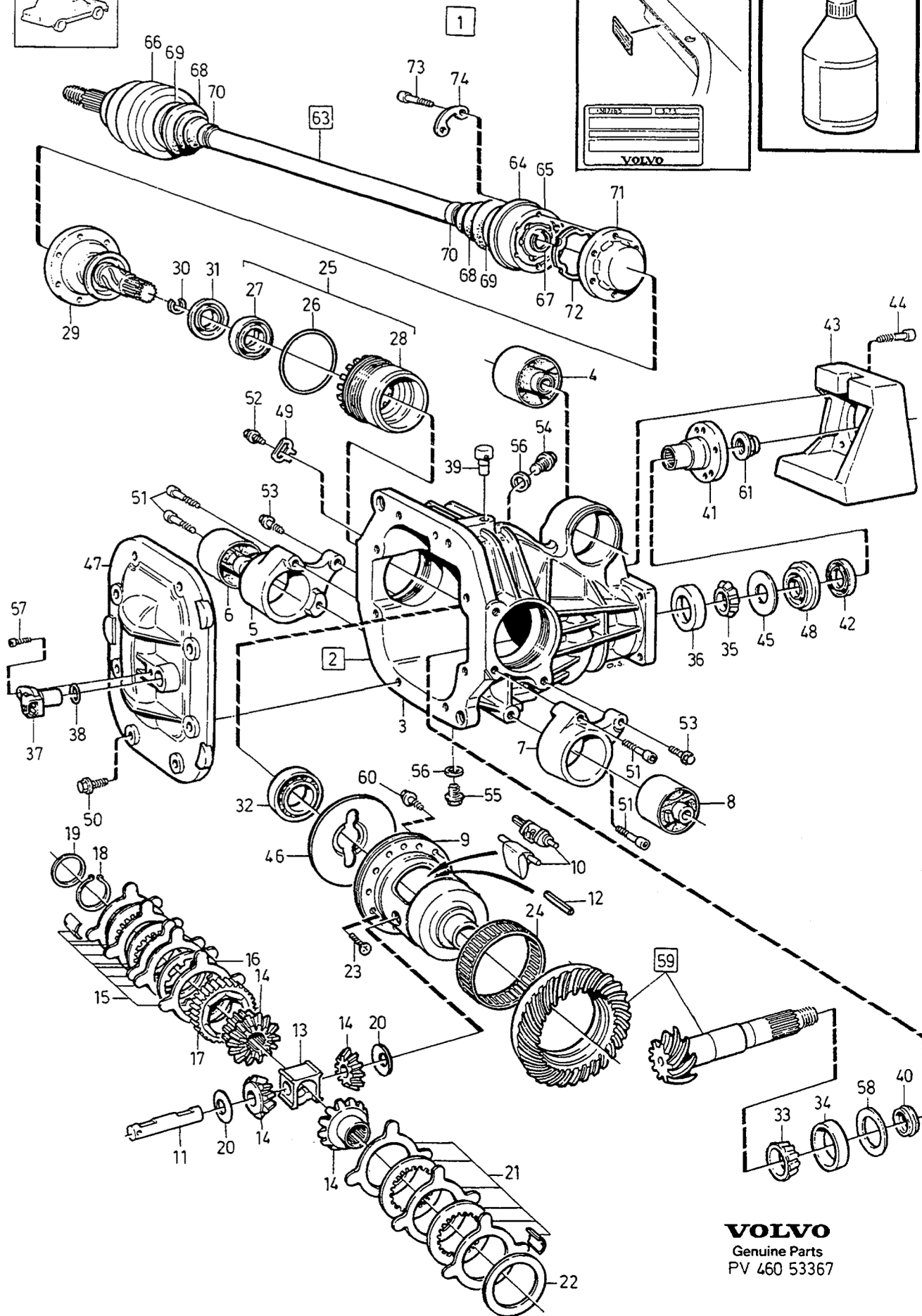
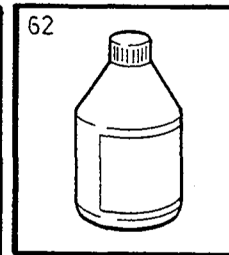
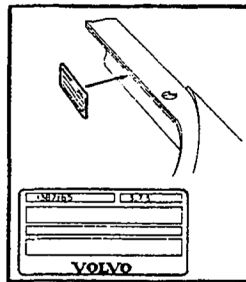
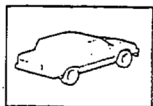




VOLVO
Genuine Parts
PV 460 53367

A		1990-					REAR AXLE LIMITED SLIP DIFFERENTIAL		BAKAXEL DIFFERENTIALBROMS		Group Grupp	
B		1990-									46	
C											Page Sida	
D											707	
E												
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R	
		A	B	C	D	E						
1	1216329	1	-	-	-	-	NS	Rear axle	Bakaxel	MARKED 3.73-3516967 1990		
	1216384	-	1	-	-	-	NS	Rear axle	Bakaxel	MARKED 3.73-3530564 1990		
	1216385	-	1	-	-	-	NS	Rear axle	Bakaxel	MARKED 3.91-3530565		
2	(6814316)	1	-	-	-	-	SP	•Final drive	•Slutväxel	R.AX RATIO 3.73:1 REPL 1PCS 3520244-9, 1PCS 3502603-8, 1PCS 947855-3.	6	
	(3520413)	-	1	-	-	-	SP	•Final drive	•Slutväxel	R.AX RATIO 3.73:1 REPL 1PCS 6814316-3, 1PCS 3520410-6, 1PCS 947855-3.	6	
	(3520414)	-	1	-	-	-	SP	•Final drive	•Slutväxel	R.AX RATIO 3.91:1 REPL 1PCS 6814317-1, 1PCS 3520410-6, 1PCS 947855-3.	6	
3	3520399	1	1	-	-	-	NS	•• Gear housing	•• Växelhus			
	1377055-7	1	1	-	-	-		•• Gear housing	•• Växelhus		5	
4	3530391-6	1	1	-	-	-		•• Bushing	•• Bussning		3	
5	3520573-1	1	1	-	-	-		•• Bracket	•• Konsol	(1377626)	5	
6	1359235-7	1	1	-	-	-		•• Bushing	•• Bussning		3	
7	3520574-9	1	1	-	-	-		•• Bracket	•• Konsol	(1377627)	5	
8	1359235-7	1	1	-	-	-		•• Bushing	•• Bussning		3	
9	6814116-7	1	1	-	-	-		• Differential lock	• Differentialspärr		4	
10	6814607-5	1	1	-	-	-		• Weight	• Vikt		3	
11	6814622-4	1	1	-	-	-		• Planet shaft	• Planetaxel		3	
12	6814649-7	1	1	-	-	-		• Lock pin	• Låspinne		6	
13	6814640-6	1	1	-	-	-		• Block	• Block	THK 32,0 mm	3	
	6814641-4	1	1	-	-	-		• Block	• Block	THK 32,1 mm	3	
	6814642-2	1	1	-	-	-		• Block	• Block	THK 32,2 mm	3	
	6814643-0	1	1	-	-	-		• Block	• Block	THK 32,3 mm	3	
	6814644-8	1	1	-	-	-		• Block	• Block	THK 32,4 mm	3	
	6814645-5	1	1	-	-	-		• Block	• Block	THK 32,5 mm	3	
	6814646-3	1	1	-	-	-		• Block	• Block	THK 32,6 mm	3	
	6814647-1	1	1	-	-	-		• Block	• Block	THK 32,7 mm	3	
14	6814652-1	1	1	-	-	-		• Differential pinion set	• Differentialdrevsats		3	
15	6814614-1	1	1	-	-	-		• Disc kit	• Lamellsats		3	
16	3549304	1	1	-	-	-	OP	•• Friction washer	•• Friktionsbricka	(6814616)	6	
17	6814648-9	1	1	-	-	-		• Disc hub	• Lamellnav		3	
18	6814650-5	1	1	-	-	-		• Retaining ring	• Spårring		3	
19	6814623-2	X	X	-	-	-		• Washer	• Bricka	THK 0,56 mm	3	
	6814625-7	X	X	-	-	-		• Washer	• Bricka	THK 0,81 mm	3	
	6814627-3	X	X	-	-	-		• Washer	• Bricka	THK 1,01 mm	3	
	6814629-9	X	X	-	-	-		• Washer	• Bricka	THK 1,20 mm	3	
20	6814639-8	2	2	-	-	-		• Washer	• Bricka		3	
21	6814610-9	1	1	-	-	-		• Disc kit	• Lamellsats		3	
22	6814631-5	1	1	-	-	-		• Washer	• Bricka	THK 0,25 mm	3	
	6814632-3	1	1	-	-	-		• Washer	• Bricka	THK 0,38 mm	3	
	6814634-9	1	1	-	-	-		• Washer	• Bricka	THK 0,64 mm	3	
23	969737-6	3	3	-	-	-		• Screw	• Skruv	(956203)	2	
24	6814113-4	1	1	-	-	-		• Sensor wheel	• Tandhjul		3	
25		2	2	-	-	-	NS	• Nut	• Mutter			
26	960235-0	1	1	-	-	-		•• O-ring	•• O-ring		2	
27	1377058-1	1	1	-	-	-		•• Seal	•• Tätning		2	
28	1377059-9	1	1	-	-	-		•• Adjusting nut	•• Justermutter		4	
29	6814118-3	2	2	-	-	-		• Drive shaft	• Drivaxel		3	
30	1377060-7	1	1	-	-	-		• Expanding ring	• Expanderring		3	
31	1377288-4	1	1	-	-	-		• Deflector	• Deflektor		4	
32	183510-7	2	2	-	-	-		• Bearing	• Lager		2	
33	183327-6	1	1	-	-	-		• Cone	• Innerring		2	

A		1990-					REAR AXLE		BAKAXEL		Group
B		1990-					LIMITED SLIP DIFFERENTIAL		DIFFERENTIALBROMS		Grupp
C											46
D											Page
E											Sida
							MULTI LINK				709
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
34	183328-4	1	1	-	-	-		•• Cup	•• Yttering		2
35	181301-3	1	1	-	-	-		•• Cone	•• Innerring		2
36	181302-1	1	1	-	-	-		•• Cup	•• Yttering		2
37	1398321-8	1	1	-	-	-		•• Sensor	•• Givare		2
38	974673-6	1	1	-	-	-		•• O-ring	•• O-ring		2
39	1377061-5	1	1	-	-	-		•• Air vent valve	•• Avluftningsventil		4
40	1340791-1	1	1	-	-	-		•• Pretensioning sleeve	•• Förspänningshylsa		3
41	3502603-8	1	-	-	-	-		•• Companion flange	•• Medbringare		3
	3520410-6	-	1	-	-	-		•• Companion flange	•• Medbringare		3
42	81388-1	1	1	-	-	-		•• Dust cover	•• Dammskydd		2
43	3502625-1	1	1	-	-	-		•• Weight	•• Vikt		5
44	959224-7	1	1	-	-	-		•• Screw	•• Skruv		2
45	80506-9	1	1	-	-	-		•• Sealing washer	•• Tätningsbricka		2
46	6814765-1	1	1	-	-	-		•• Lock plate	•• Låsplåt		3
47	6814791-7	1	1	-	-	-		•• Cover	•• Lock	(3520161)	4
48	942905-1	1	1	-	-	-		•• Seal	•• Tätning		2
49	1377065-6	2	1	-	-	-		•• Lock washer	•• Låsbricka		4
50	946671-5	8	8	-	-	-		•• Flange screw	•• Flänsskruv		2
51	959246-0	4	4	-	-	-		•• Screw	•• Skruv		2
52	946441-3	2	2	-	-	-		•• Flange screw	•• Flänsskruv		2
53	965185-2	2	2	-	-	-		•• Flange screw	•• Flänsskruv		2
54	3549308-9	1	1	-	-	-		•• Plug	•• Plugg	(1381504)	2
55	1377334-6	1	1	-	-	-		•• Magnetic plug	•• Magnetpropp		2
56	11998-2	2	2	-	-	-		•• Gasket	•• Packning		1
57	969413-4	1	1	-	-	-		•• Screw	•• Skruv		2
58	3502102-1	X	X	-	-	-		•• Spacer washer	•• Distansbricka	THK 1,65 mm	2
	3502104-7	X	X	-	-	-		•• Spacer washer	•• Distansbricka	THK 1,67 mm	2
	3502106-2	X	X	-	-	-		•• Spacer washer	•• Distansbricka	THK 1,69 mm	2
	3502108-8	X	X	-	-	-		•• Spacer washer	•• Distansbricka	THK 1,71 mm	2
	3502110-4	X	X	-	-	-		•• Spacer washer	•• Distansbricka	THK 1,73 mm	2
	44142-8	X	X	-	-	-		•• Adjusting washer	•• Justerbricka	THK 0,1 mm	4
	191524-8	X	X	-	-	-		•• Shim	•• Justerbleck	THK 0,15 mm	2
59	271335-2	1	1	-	-	-		•• Drive gear set	•• Drevsats	R.AX RATIO 3.73:1 (271256)	3
	271257-8	-	1	-	-	-		•• Drive gear set	•• Drevsats	R.AX RATIO 3.91:1	3
60	1217099-9	10	10	-	-	-	IK	•• Screw	•• Skruv		2
61	947855-3	1	1	-	-	-	IK	•• Nut	•• Mutter		2
62	1161329-6	3	3	-	-	-		•• Rear axle oil	•• Bakväxelolja	0,5 l	6
63	3502336-5	2	2	-	-	-		•• Drive shaft	•• Drivaxel		3
64		1	1	-	-	-	KN	•• Cover	•• Kåpa		
65		1	1	-	-	-	KN	•• Constant velocity joint inner	•• Drivknut inre		
66		1	1	-	-	-	NS	•• Constant velocity joint outer	•• Drivknut yttre		
67	1377073-0	2	2	-	-	-	IK	•• Retaining ring	•• Spärring		2
68		2	2	-	-	-	KN	•• Bellows	•• Bälga		
69	1377075-5	2	2	-	-	-	IK	•• Clamp	•• Klamma		2
70	1377076-3	2	2	-	-	-	IK	•• Clamp	•• Klamma		2
71	1377274-4	1	1	-	-	-	IK	•• Cap	•• Lock		4
72		1	1	-	-	-	KN	•• Seal	•• Tätning		
73	968989-4	12	12	-	-	-		•• Screw	•• Skruv		2
74	1377023-5	6	6	-	-	-		•• Lock washer	•• Låsbricka		3
		1	1	-	-	-		Differential pinion set	Differentialdrevsats	SEE 46•715	
		4	4	-	-	-		Bellows kit	Bälgsats	SEE 46•715	
		2	2	-	-	-		C. v. joint kit inner	Drivknutsats inre	SEE 46•715	