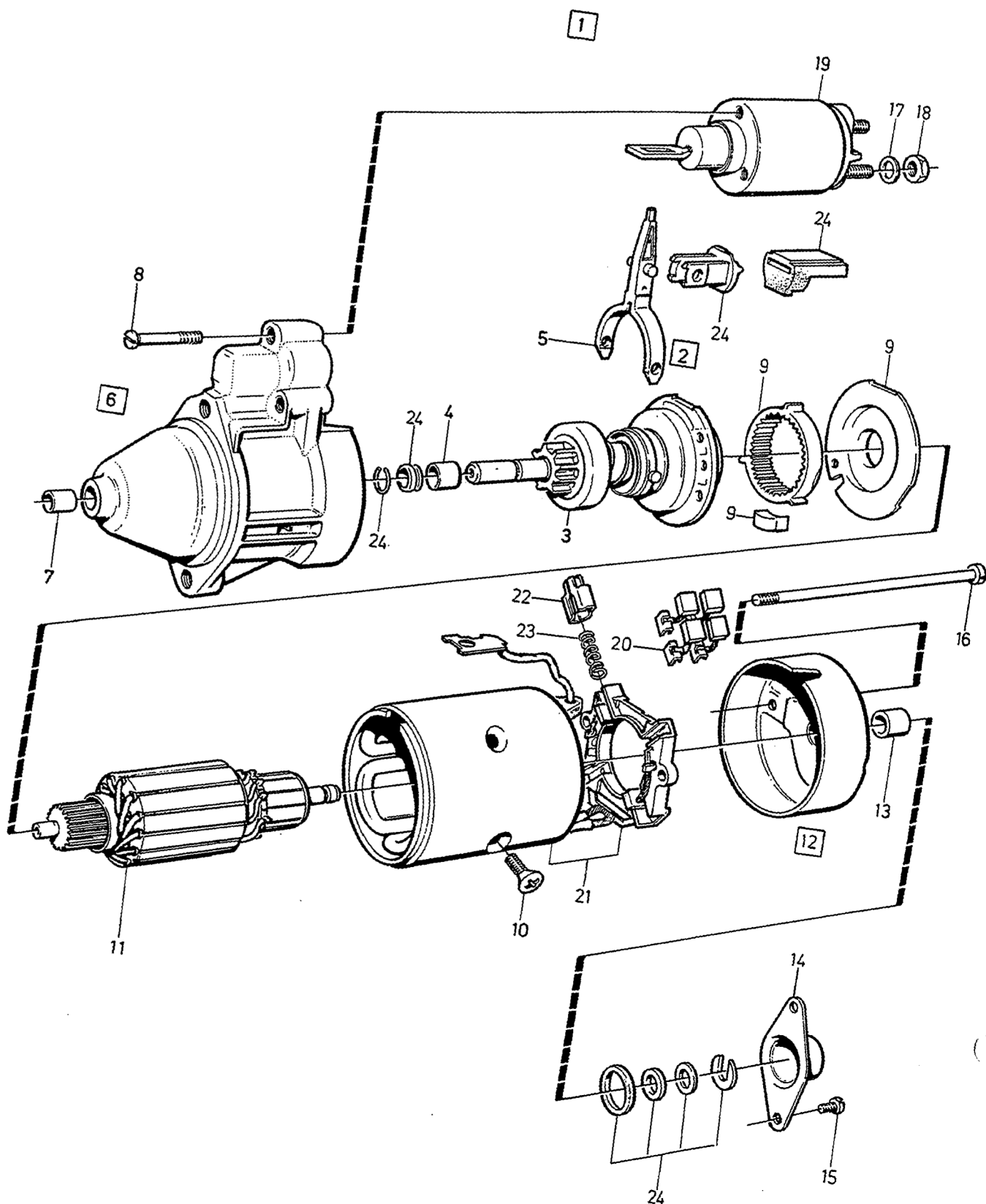




**VOLVO**  
Genuine Parts  
PV 330 55631

| A   |                        | BOSCH            |   |   |   |   | STARTER MOTOR    |                              | STARTMOTOR                  |                     | Group  |  |
|-----|------------------------|------------------|---|---|---|---|------------------|------------------------------|-----------------------------|---------------------|--------|--|
| B   |                        |                  |   |   |   |   |                  |                              |                             |                     | Grupp  |  |
| C   |                        |                  |   |   |   |   |                  |                              |                             |                     | 33     |  |
| D   |                        |                  |   |   |   |   |                  |                              |                             |                     | Page   |  |
| E   |                        |                  |   |   |   |   |                  |                              |                             |                     | Sida   |  |
|     |                        |                  |   |   |   |   | D24 TIC, ALTER 2 |                              | 417                         |                     |        |  |
| Fig | Part No.<br>Artikel nr | Quantity / Antal |   |   |   |   | P<br>S           | Description                  | Benämning                   | Notes<br>Anmärkning | S<br>R |  |
|     |                        | A                | B | C | D | E |                  |                              |                             |                     |        |  |
| ☆   | 1                      | 3544627-7        | 1 | - | - | - | -                | Starter motor .....          | Startmotor .....            | 2,2kW               | 3      |  |
| ☆   | 2                      | 3544635-0        | 1 | - | - | - | -                | • Repair kit .....           | • Reparationssats .....     |                     | 3      |  |
|     | 3                      | 1367414-8        | 1 | - | - | - | -                | Planetary gear .....         | Planetväxel .....           |                     | 3      |  |
|     | 4                      | 1367375-1        | 2 | - | - | - | -                | • • Freewheel .....          | • • Frihjul .....           |                     | 3      |  |
|     | 5                      | 1367416-3        | 1 | - | - | - | -                | • • Bushing .....            | • • Bussning .....          |                     | 3      |  |
| ☆   | 6                      | 3544628-5        | 1 | - | - | - | -                | Engagement lever .....       | Kopplingsarm .....          |                     | 3      |  |
|     | 7                      | 238813-0         | 1 | - | - | - | -                | • Bearing shield front ..... | • Lagersköld främre .....   |                     | 5      |  |
| ☆   | 8                      | 3544629-3        | 3 | - | - | - | -                | • • Bushing .....            | • • Bussning .....          |                     | 3      |  |
| ☆   | 9                      | 3544634-3        | 1 | - | - | - | -                | • Screw .....                | • Skruv .....               |                     | 5      |  |
|     | 10                     | 3544630-1        | 4 | - | - | - | -                | • Repair kit .....           | • Reparationssats .....     |                     | 3      |  |
|     | 11                     | 1367421-3        | 1 | - | - | - | -                | Crown wheel .....            | Kronhjul .....              |                     | 3      |  |
|     | 12                     | 1367422-1        | 1 | - | - | - | -                | • Screw .....                | • Skruv .....               |                     | 3      |  |
|     | 13                     | 1367423-9        | 1 | - | - | - | -                | • Rotor .....                | • Rotor .....               |                     | 3      |  |
|     | 14                     | 240606-4         | 1 | - | - | - | -                | • Bearing shield rear .....  | • Lagersköld bakre .....    |                     | 5      |  |
|     | 15                     | 3544631-9        | 2 | - | - | - | -                | • • Bearing bushing .....    | • • Lagerbussning .....     |                     | 3      |  |
|     | 16                     | 3544632-7        | 2 | - | - | - | -                | • Cover .....                | • Kåpa .....                |                     | 3      |  |
|     | 17                     | 941907-8         | 1 | - | - | - | -                | • Screw .....                | • Skruv .....               |                     | 3      |  |
|     | 18                     | 244110-3         | 1 | - | - | - | -                | • Screw .....                | • Skruv .....               |                     | 3      |  |
| ☆   | 19                     | 3544633-5        | 1 | - | - | - | -                | Spring washer .....          | Fjäderbricka .....          |                     | 2      |  |
|     | 20                     | 3515039-0        | 1 | - | - | - | -                | • Nut .....                  | • Mutter .....              |                     | 4      |  |
|     | 21                     | 3515023-4        | 1 | - | - | - | -                | Actuator solenoid .....      | Manövermagnet .....         |                     | 3      |  |
|     | 22                     | 1367428-8        | 4 | - | - | - | -                | • Carbon brush set .....     | • Elborstsats .....         |                     | 2      |  |
|     | 23                     | 3515022-6        | 4 | - | - | - | -                | Field winding complete ..... | Fältlindning komplett ..... |                     | 4      |  |
|     | 24                     | 1367427-0        | 1 | - | - | - | -                | • • Brush retainer .....     | • • Borsthållare .....      |                     | 3      |  |
|     |                        |                  |   |   |   |   |                  | • Compression spring .....   | • Tryckfjäder .....         | 3                   |        |  |
|     |                        |                  |   |   |   |   |                  | • Repair kit .....           | • Reparationssats .....     | 3                   |        |  |
|     |                        |                  |   |   |   |   |                  | Rotor .....                  | Rotor .....                 |                     |        |  |