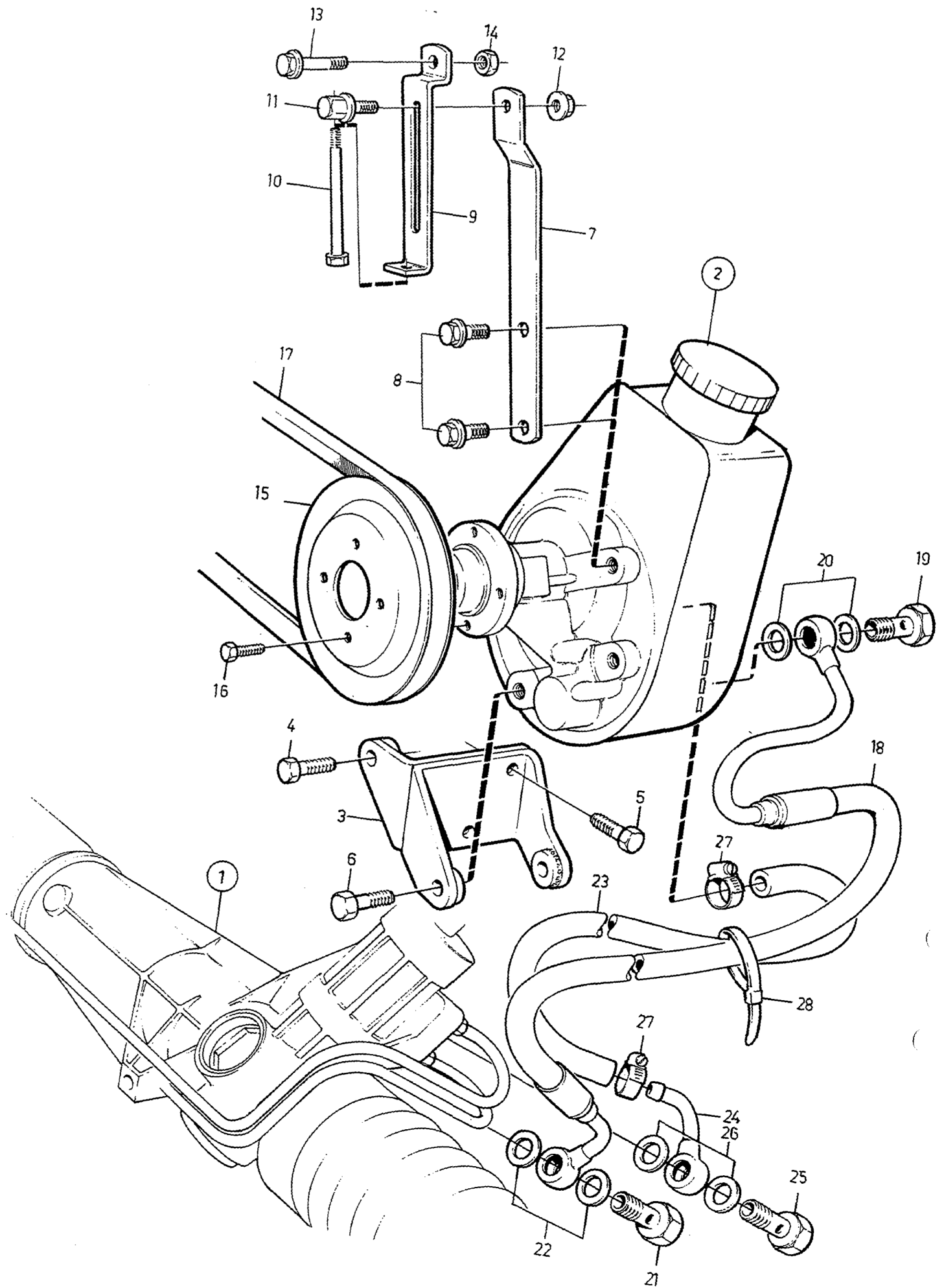




**VOLVO**  
Genuine Parts  
PV 640 42410

| A   |                        |                  |   |   |   |   | PUMP           |                         | PUMP                 |                     | Group  |  |
|-----|------------------------|------------------|---|---|---|---|----------------|-------------------------|----------------------|---------------------|--------|--|
| B   |                        |                  |   |   |   |   | POWER STEERING |                         | SERVOSTYRNING        |                     | Grupp  |  |
| C   |                        |                  |   |   |   |   |                |                         |                      |                     | 64     |  |
| D   |                        |                  |   |   |   |   |                |                         |                      |                     | Page   |  |
| E   |                        |                  |   |   |   |   |                |                         | B280E, F             |                     | Sida   |  |
| Fig | Part No.<br>Artikel nr | Quantity / Antal |   |   |   |   | P<br>S         | Description             | Benämning            | Notes<br>Anmärkning | S<br>R |  |
|     |                        | A                | B | C | D | E |                |                         |                      |                     |        |  |
| 1   |                        | -                | - | - | - | - |                | Steering gear .....     | Styrväxel .....      | SEE 64 • 791        |        |  |
| 2   | 1387724-6              | 1                | - | - | - | - |                | Servo pump .....        | Servopump .....      |                     | 5      |  |
|     |                        | -                | - | - | - | - |                | • SEE 64 • 809 .....    | • SEE 64 • 809 ..... |                     |        |  |
| 3   | 464276-5               | 1                | - | - | - | - |                | Bracket .....           | Konsol .....         |                     | 4      |  |
| 4   | 946671-5               | 1                | - | - | - | - |                | Flange screw .....      | Flänsskruv .....     |                     | 2      |  |
| 5   | 945444-8               | 2                | - | - | - | - |                | Flange screw .....      | Flänsskruv .....     |                     | 2      |  |
| 6   | 946329-0               | 2                | - | - | - | - |                | Flange screw .....      | Flänsskruv .....     |                     | 2      |  |
| 7   | 1389221-1              | 1                | - | - | - | - |                | Attaching arm .....     | Fästarm .....        |                     | 5      |  |
| 8   | 946471-0               | 2                | - | - | - | - |                | Flange screw .....      | Flänsskruv .....     |                     | 2      |  |
| 9   | 1389219-5              | 1                | - | - | - | - |                | Tensioning arm .....    | Spännarm .....       |                     | 5      |  |
| 10  |                        | 1                | - | - | - | - | NS             | • Adjusting screw ..... | • Ställskruv .....   |                     |        |  |
| 11  |                        | 1                | - | - | - | - | NS             | • Lock screw .....      | • Låsskruv .....     |                     |        |  |
| 12  | 963106-0               | 1                | - | - | - | - |                | Lock nut .....          | Låsmutter .....      | (948645)            | 2      |  |
| 13  | 965220-7               | 1                | - | - | - | - |                | Flange screw .....      | Flänsskruv .....     |                     | 2      |  |
| 14  | 971095-5               | 1                | - | - | - | - |                | Flange nut .....        | Flänsmutter .....    | (945409)            | 3      |  |
| 15  | 1219961-8              | 1                | - | - | - | - |                | Pulley .....            | Remskiva .....       |                     | 4      |  |
| 16  | 944926-5               | 4                | - | - | - | - |                | Flange screw .....      | Flänsskruv .....     |                     | 2      |  |
| 17  | 973542-4               | 1                | - | - | - | - |                | V-belt .....            | Kilrem .....         |                     | 1      |  |
| 18  | 1387923-4              | 1                | - | - | - | - |                | Pressure hose .....     | Tryckslang .....     |                     | 3      |  |
| 19  | 948490-8               | 1                | - | - | - | - |                | Hollow screw .....      | Hålskruv .....       |                     | 2      |  |
| 20  | 11996-6                | 2                | - | - | - | - |                | Gasket .....            | Packning .....       |                     | 1      |  |
| 21  | 968179-2               | 1                | - | - | - | - |                | Hollow screw .....      | Hålskruv .....       |                     | 2      |  |
| 22  | 18838-3                | 2                | - | - | - | - |                | Gasket .....            | Packning .....       | (947621)            | 2      |  |
| 23  | 1228399-0              | X                | - | - | - | - |                | Return hose .....       | Returslang .....     | LG 420 mm           | 2      |  |
| 24  | 3516385-6              | 1                | - | - | - | - |                | Nipple .....            | Nippel .....         | (1273376)           | 3      |  |
| 25  | 974678-5               | 1                | - | - | - | - |                | Hollow screw .....      | Hålskruv .....       | (941686)            | 2      |  |
| 26  | 11996-6                | 2                | - | - | - | - |                | Gasket .....            | Packning .....       |                     | 1      |  |
| 27  | 967919-2               | 2                | - | - | - | - |                | Hose clamp .....        | Slangklamma .....    |                     | 2      |  |
| 28  | 948211-8               | 1                | - | - | - | - |                | Strip clamp .....       | Bandklamma .....     |                     | 2      |  |