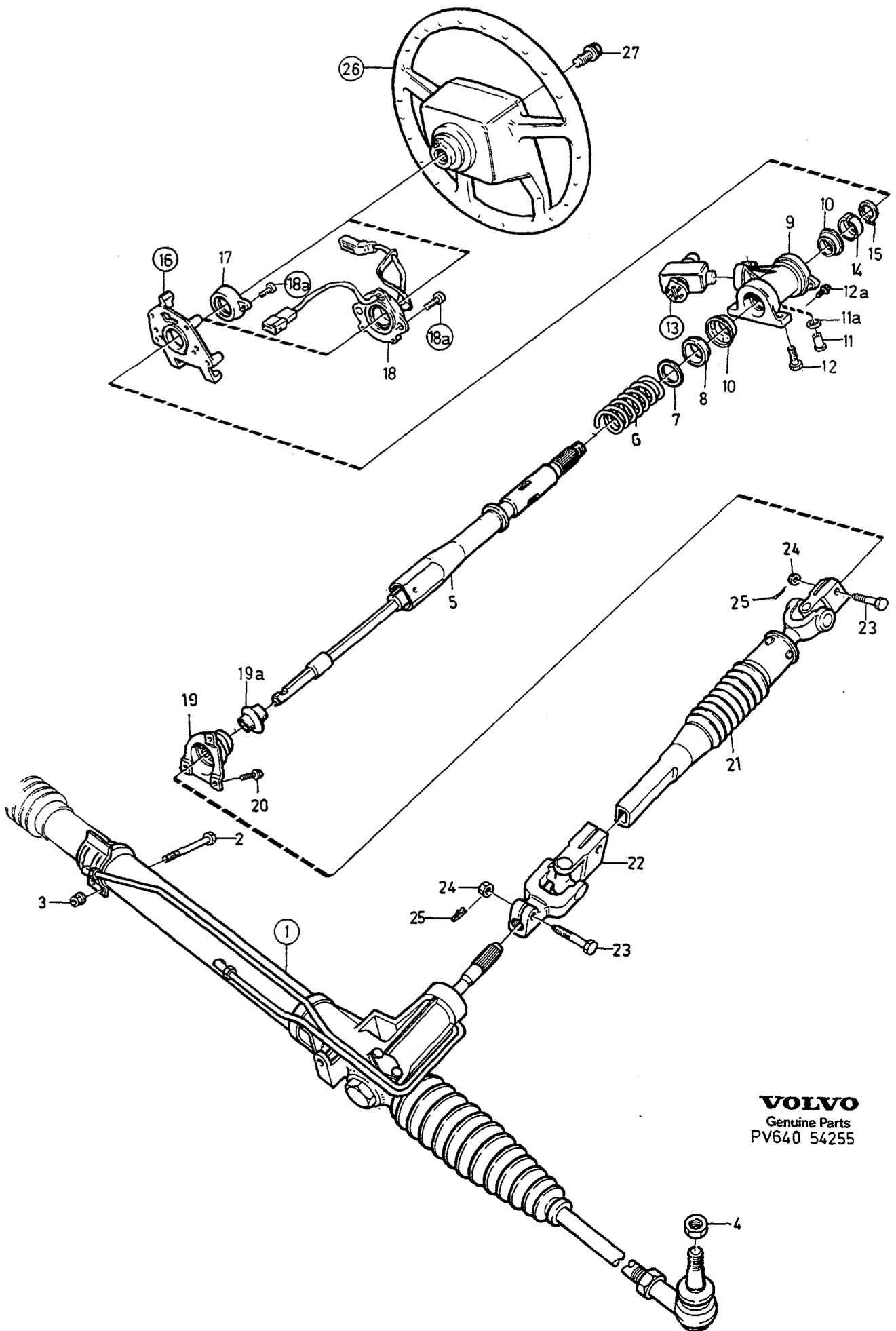




VOLVO
 Genuine Parts
 PV640 54255

A							STEERING STEERING GEAR STEERING		STYRNING STYRVÄXEL RATTAXEL		Group Grupp
B							SHAFT				64
C											Page Sida
D											791
E											
Fig	Part No. Artikel nr	Quantity / Antal					P S	Description	Benämning	Notes Anmärkning	S R
		A	B	C	D	E					
1	(1359340)	1	-	-	-	-	SP	Steering gear	Styrväxel	1) REPL 1 PCS 1387500-0.	5
	5003604-5	1	-	-	-	-	EU	Steering gear, exch	Styrväxel, bytes		4
	1387500-0	1	-	-	-	-		Steering gear	Styrväxel	2)	5
	5003682-1	1	-	-	-	-	EU	Steering gear, exch	Styrväxel, bytes		5
		-	-	-	-	-		•SEE 64•803	•SEE 64•803		
2	968682-5	2	-	-	-	-		Flange screw	Flänsskruv		2
3	971098-9	2	-	-	-	-		Flange lock nut	Flänslåsmutter		2
4	946109-6	2	-	-	-	-		Lock nut	Låsmutter	ALTER 1.	2
	971099-7	2	-	-	-	-		Flange lock nut	Flänslåsmutter	ALTER 2.	2
5	1359225-8	1	-	-	-	-		Steering shaft upper	Rattaxel övre	(1329919)	4
6	1229939-2	1	-	-	-	-		Spring	Fjäder		3
7	1273005-7	1	-	-	-	-		Spring support	Fjäderstöd		4
8	1330404-3	1	-	-	-	-		Spacer ring	Distansring	REPL 1 PCS 3530164-7, 1 PCS 1272365-6.	3
										(1359835)	4
9	3530733-9	1	-	-	-	-		Bearing housing	Lagerhus		4
10	1229934-3	2	-	-	-	-		•Bearing	•Lager		4
11	3530698-4	1	-	-	-	-		Sleeve	Hylsa	(1359389)	3
11a	955899-0	1	-	-	-	-		Washer	Bricka	ALTER	2
12	3530090-4	2	-	-	-	-		Screw	Skruv		3
12a	946544-4	1	-	-	-	-		Flange screw	Flänsskruv	1991-	2
13		-	-	-	-	-		Column lock	Rattlås	SEE 36•459	
14	(1359228)	1	-	-	-	-	SP	Spacer ring	Distansring	REPL 1 PCS 3530164-7, 1 PCS 1272365-6.	3
15	945495-0	1	-	-	-	-		Retaining ring	Spärring		2
16		-	-	-	-	-		Anchorage	Fäste	SEE 36•459	
17	3530677-8	1	-	-	-	-		Slip ring	Släppring	(1273636) W/O AIR BAG	3
18	3516420-1	1	-	-	-	-		Contact unit	Kontaktenhet	AIR BAG	3
18a		2	-	-	-	-		Screw	Skruv	SEE 36•459	
19	1330496-9	1	-	-	-	-		Bearing housing	Lagerhus		4
19a	3530349-4	1	-	-	-	-		Seal	Tätning		3
20	969473-8	3	-	-	-	-		Screw	Skruv		2
21	1359711-7	1	-	-	-	-		Steering shaft lower	Rattaxel undre	(1229881) REPL 1 PCS 3516087-8, 1 PCS 3530345-2, 1 PCS 3516086-0, 3 PCS 1272992-7, 3 PCS 948645-7.	4
										(1272331)	
22	1359712-5	1	-	-	-	-		Universal joint	Universalknut		4
23	1272992-7	3	-	-	-	-		Screw	Skruv		3
24	948645-7	3	-	-	-	-		Flange lock nut	Flänslåsmutter		2
25	664822-4	2	-	-	-	-		Lock spring	Låsfjäder		1
26		1	-	-	-	-		Steering wheel	Ratt	SEE 64•805	
27	1272364-9	1	-	-	-	-		Screw	Skruv		3

1) CH -6499.

2) CH 6793-