

VOLVO

Bearing position	Spare part No.	SKF No.	Qty.	Bearing position	Spare part No.	SKF No.	Qty.
Amazon P 130 Ser. (B20 eng.) Cars 1968-70				M41 transmission:⁷			
Amazon P 220 (B20 eng.) Station Wagon 1968-69 Sweden				- Constant mesh pinion	11145	6207-ZNR	1
Front wheels, inner	181130+	K-15112+	2	- Main shaft, front	181120	—	14
	181458	K-15245	2	- 1st and 2nd speed gears	181330	—	2
Front wheels, outer	18448+	K-09074+	2	- 3rd speed gear	181331	—	1
	181457	K-09195	2	- Main shaft, rear	11024	6306	1
Water pump	430176	416588 AA	1	- Lay shaft	183498	—	42
Alternator, front	181800	6203-2RS1	1	Overdrive:			
Alternator, rear ¹	181797	6200-2RS1	1	- Clutch disc	380693	—	1
Alternator, rear ²	181798	6201-2RS1	1	- Planetary gears	380707	—	6
Steering column	85611	307518	2	- Planetary gears	273152	—	1
Steering worm, upper	85618+	—+	1	- Output shaft, front	181092	RLS 10	1
	85616	—	1	- Output shaft, rear	11013	6206	1
Steering worm, lower	85618+	—+	1	BW35 automatic transmission, opt.:			
	1206012	—	1	- Forward and reverse sun gears	181543	BMN.BT 1425-5-30	2
Clutch spigot	11009	6202	1	Propeller shaft, support	183265	6009-2RS1/LT10	1
Clutch withdrawal	380569	—	1	Bevel pinion, front	181301+	K-M 88647+	1
4-speed transmissions M40 and M41:				181302	K-M 88610	1	
- Constant mesh pinion	11145	6207-ZNR	1	Bevel pinion, rear	181303+	K-HM 88649+	1
- Main shaft, front	181120	—	14	181304	K-HM 88610	1	
- 1st and 2nd speed gears ³	181330	—	2	Differential	181305+	K-LM 501349+	2
- 3rd speed gear ³	181331	—	1	181662	K-LM 501314	2	
- Main shaft, rear	11024	6306	1	Rear wheels	384728	331459 C	2
- Lay shaft	19567	RN-2.5x19.8	48				
Overdrive (for M41 transm.):				¹ Alternator 241527		³ Not with automatic transm.	
- Clutch disc	380693	—	1	² Alternator 419420		⁴ Borg & Beck clutch	
- Planetary gears	380707	—	6	⁵ F & S clutch		⁷ 1971	
- Planetary gears	273152	—	1	⁶ 1970			
- Output shaft, front	181092	RLS 10	1				
- Output shaft, rear	11013	6206	1				
Propeller shaft, support	181549	6007-2RS1/LT10	1				
Bevel pinion, front	181301+	K-M 88647+	1				
	181302	K-M 88610	1				
Bevel pinion, rear	181303+	K-HM 88649+	1				
	181304	K-HM 88610	1				
Differential	181305+	K-LM 501349+	2				
	181662	K-LM 501314	2				
Rear wheels	181217+	K-14132 T+	2				
	181189	K-14276	2				
¹ Alternator 419420, earlier engines							
² Alternator 241527, later engines							
³ Only with M41 transm.							
P 1800 E (P 180) (B20E eng.) Car 1970-71 Sweden				1800 E (182) (B20E, B20F eng.) 1800 ES (183) (B20E, B20F eng.) Cars 1972-73 Sweden			
Front wheels, inner	181130+	K-15112+	2	Front wheels, inner	181130+	K-15112+	2
	181458	K-15245	2	Front wheels, outer	181458	K-15245	2
Front wheels, outer	18448+	K-09074+	2		18448+	K-09074+	2
	181457	K-09195	2	Water pump	430176	416588 AA	1
Water pump	430176	416588 AA	1	Alternator, front	181800	6203-2RS1	1
Alternator, front	181800	6203-2RS1	1	Alternator, rear ¹	181798	6201-2RS1	1
Alternator, rear ¹	181798	6201-2RS1	1	Alternator, rear ²	181797	6200-2RS1	1
Alternator, rear ²	181797	6200-2RS1	1	Steering column	85611	307518	2
Steering column	85611	307518	2	Steering worm, upper	85618+	—+	1
Steering worm, upper	85618+	—+	1		85616	—	1
	85616	—	1	Steering worm, lower	85618+	—+	1
Steering worm, lower	85618+	—+	1		1206012	—	1
	1206012	—	1	Clutch spigot ³	11009	6202	1
Clutch spigot ³	11009	6202	1	Clutch withdrawal ⁴	672122	238082	1
Clutch withdrawal ⁴	672122	238082	1	Clutch withdrawal ⁵	380569	—	1
Clutch withdrawal ⁵	380569	—	1	M 41 transmission:			
M410 transmission: ⁶				- Constant mesh pinion	11145	6207-ZNR	1
- Constant mesh pinion	183570	6208 NRTN/C3	1	- Main shaft, front	181120	—	14
- Main shaft, front	183317	—	1	- 1st and 2nd speed gears	181330	—	2
- 1st and 3rd speed gears	183265	RK 364029	2	- 3rd speed gear	181331	—	1
- 2nd speed gear	183377	—	1	- Main shaft, rear	11024	6306	1
- Main shaft, rear	183573	6306 NRTN/C3VM010	1	- Lay shaft	183498	—	42
- Lay shaft, front	183625+	TIM.07079+	1	Overdrive:			
	183626	K-07204	1	- Clutch disc	380693	—	1
- Lay shaft, rear	183628+	K-17098+	1	- Planetary gears	380707	—	6
	183629	TIM.17244 A	1	- Planetary gears	273152	—	1
				- Output shaft, front	181092	RLS 10	1
				- Output shaft, rear	11013	6206	1
				BW 35 automatic transmission, opt.:			
				- Forward and reverse sun gears	181543	BMN.BT 1425-5-30	2
				Planetary gears	1220519	—	1
				Propeller shaft, support ⁸	183265	6009-2RS1/LT10	1
				Propeller shaft, support ⁷	181549	6007-2RS1/LT10	1
				Bevel pinion, front	181301+	K-M 88647+	1
					181302	K-M 88610	1
				Bevel pinion, rear	181303+	K-HM 88649+	1
					181304	K-HM 88610	1
				Differential	181305+	K-LM 501349+	2
					181662	K-LM 501314	2
				Rear wheels	384728	331459 C	2
				¹ Alternator 241735 (L.H.D.)		⁵ F & S clutch	
				² Alternator 460085 (R.H.D.)		⁶ B20E engine	
				³ Not with automatic transm.		⁷ B20F engine	
				⁴ Borg & Beck clutch			