



VOLVO

SERVICE BULLETIN

ONLY FOR VOLVO DEALERS

RE.	OVERDRIVE P 120 P 1800	PRODUCT P
DATE	5th February 1964	GROUP 43
		NO. 5 x

Replaces previous Service Bulletin, Product P, Group 43, No. 5 x, dated 22nd October 1962.

Cleaning the overdrive valves.

During the running-in period of a new gearbox, the relatively coarse machined surfaces can cause metal particles to loosen. In some cases these particles have followed with the oil flow and have become deposited in the pump valve or reducing valve, thus impairing the function of the overdrive. We have therefore decided that the pump valve and reducing valve of the overdrive should be removed, cleaned and checked in connection with the 2500-km(1500-miles) inspection. Note that the valve seats should also be removed, cleaned and checked. In addition, the oil strainer should be cleaned and the oil changed in connection with this work.

Since the overdrive is an optional extra, the price for cleaning is not included in the guarantee inspection so that we would ask you to send in a collective claim at least once a month.

For this cleaning operation we will credit you for a working time of 1.5 hours.

The oil used is paid for by the customer.