



		254306	254539	254546	254580	254307	254514	254297	254381	254515				
	1		1								Växellåda	Gearbox	254306-4	GV
				1							Växellåda	Gearbox	254539-0	GV
					1						Växellåda	Gearbox	254546-5	GV
						1					Växellåda	Gearbox	254580-4	GV
							1				Växellåda	Gearbox	254307-2	RV, Vst
								1			Växellåda	Gearbox	254514-3	RV, Vst
									1		Växellåda	Gearbox	254297-5	RV, Hst
										1	Växellåda	Gearbox	254381-3	RV, Hst
											1 Växellåda	Gearbox	254515-0	RV, Hst
1	1	1	1								. Hus	. Housing	380329-3	
					1						. Hus	. Housing	380610-6	
						1	1	1	1	1	. Hus	. Housing	380350-9	
2	1	1	1	1	1	1	1	1	1	1	. . Lagertapp	. . Bearing pin	656517-0	
3	3	3	3	3	3	3	3	3	3	3	. . Hattplugg	. . Plug	191496-9	
4	2	2	2	2	2	2	2	2	2	2	. . Pinne	. . Pin	191529-7	
5	1	1	1	1	1	1	1	1	1	1	. Propp	. Plug	952358-0	
6	1	1	1	1	1	1	1	1	1	1	. Propp	. Plug	951901-8	
7	1	1	1	1	1	1	1	1	1	1	. Lock	. Cover	380190-9	
8	1	1	1	1	1	1	1	1	1	1	. Tättningsring	. Seal ring	191685-7	
9	1	1	1	1	1	1	1	1	1	1	. Packning	. Gasket	656505-5	
10	3				3		3	3			. Skruv	. Screw	956554-0	1)
	3				3		3	3			. Skruv	. Screw	192622-9	2)
		3	3	3		3			3		. Skruv	. Screw	192622-9	
11	3				3		3	3			. Bricka	. Washer	61947-8	1)
12	3				3		3	3			. Gummiring	. Rubber ring	380381-4	2)
		3	3	3		3			3		. Gummiring	. Rubber ring	380381-4	
13	1				1		1	1			. Lock	. Cover	380127-1	
		1	1	1		1			1		. Lock	. Cover	380448-1	
14	1	1	1	1	1	1	1	1	1	1	. Packning	. Gasket	380128-9	
		1	1	1						1	. Packning	. Gasket	380616-3	
15	3	3	3	3	3	3	3	3	3	3	. Skruv	. Screw	955534-3	
16	1	1	1	1	1	1	1	1	1	1	. Skruv	. Screw	941939-1	
17	4	4	4	4	4	4	4	4	4	4	. Kopparbricka	. Copper washer	18651-0	
18	1				1		1	1			. Tättningsring	. Seal ring	19933-1	
		1	1	1		1				1	. Tättningsring	. Seal ring	942350-0	
19	1	1	1	1	1	1	1	1	1	1	. Luftningsnippel	. Air venting nipple	380211-3	
20	1	1	1	1	1	1	1	1	1	1	. Ingående axel	. Main drive pinion	380136-2	
21	1	1	1	1	1	1	1	1	1	1	. Kullager	. Ball bearing	11145-0	SKF: 6207 NR
22	1	1	1	1	1	1	1	1	1	1	. Lökring, tj = 2,0	. Snap ring, Th = 2.0	190737-7	Alt
											tj = 2,1	Th = 2.1	190814-4	
											tj = 2,2	Th = 2.2	190815-1	
											tj = 2,3	Th = 2.3	191105-6	
23	1	1	1		1		1	1	1	1	. Kuggjul	. Gear	380172-7	
				1							. Kuggjul	. Gear	380621-3	
24	48	48	48	48	48	48	48	48	48	48	. Rulle	. Roller	19567-7	
25	4	4	4	4	4	4	4	4	4	4	. Distansring	. Spacer ring	87176-4	
26	2	2	2	2	2	2	2	2	2	2	. Tryckbricka	. Thrust washer	656551-9	

1. Tid utf. M40, -300000.  
2. Sen utf. M40, 300001-.

Grupp Group		4								P 120 P 130 P 220(B18)			VOLVO Reservdelskatalog Parts catalogue	
Sida Page	26	Utgåva Issue		5		Växellåda		M40 GV, RV		Gearbox				
		254306	254539	254546	254580	254307	254514	254297	254381	254515				
27	1	1	1	1	1	1	1	1	1	1	. Mellanaxel .....	. Countershaft .....	380157-8	
28	1	1	1	1	1	1	1	1	1	1	. Backhjul .....	. Reverse gear .....	380366-5	
					1						. Backhjul .....	. Reverse gear .....	380613-0	
29											. Bussning .....	. Bush .....	S E S	
30	1	1	1	1	1	1	1	1	1	1	. Axel .....	. Shaft .....	656512-1	
					1						. Axel .....	. Shaft .....	380615-5	
31	1		1	1	1		1	1			. Huvudaxel .....	. Main shaft .....	380137-0	
			1	1	1		1				. Huvudaxel .....	. Main shaft .....	380447-3	
32	14	14	14	14	14	14	14	14	14	14	. Rulle .....	. Roller .....	181120-7	
33	1				1		1	1			. Kullager .....	. Ball bearing .....	11013-0	SKF: 6206
			1	1	1		1				. Kullager .....	. Ball bearing .....	11024-7	SKF: 6306
34	1				1		1	1			. Lökring, tj = 2,0 .....	. Snap ring, Th = 2.0 ..	914533-5	Alt
											tj = 2,1 .....	Th = 2.1 ..	190738-5	
											tj = 2,2 .....	Th = 2.2 ..	190739-3	
		1	1	1	1		1				. Lökring, tj = 2,5 .....	. Snap ring, Th = 2.5 ..	914537-6	
											tj = 2,6 .....	Th = 2.6 ..	942339-3	
											tj = 2,7 .....	Th = 2.7 ..	942340-1	
35	1	1	1	1	1	1	1	1	1	1	. Distansring .....	. Spacer ring .....	380175-0	
36	1	1	1	1	1	1	1	1	1	1	. Synkroniseringsnav ..	. Synchronising hub ....	380138-8	
37	3	3	3	3	3	3	3	3	3	3	. Medbringare .....	. Locating key .....	656514-7	
38	2	2	2	2	2	2	2	2	2	2	. Fjädderring .....	. Clamping ring .....	86713-5	
39	1	1	1	1	1	1	1	1	1	1	. Kopplingshylsa .....	. Engaging sleeve .....	656518-8	
40	2	2	2	2	2	2	2	2	2	2	. Synkroniseringskona ..	. Synchronising cone ..	656138-5	
41	1	1	1	1	1	1	1	1	1	1	. Lökring, tj = 2,0 .....	. Snap ring, Th = 2.0 ..	191497-7	
											tj = 2,1 .....	Th = 2.1 ..	191498-5	
											tj = 2,2 .....	Th = 2.2 ..	191499-3	
42	1	1	1	1	1	1	1	1	1	1	. Kugghjul, 3:an .....	. Gear, 3rd .....	380140-4	
				1							. Kugghjul, 3:an .....	. Gear, 3rd .....	380619-7	
43	2	2	2	2	2	2	2	2	2	2	. Distansring .....	. Spacer ring .....	380143-8	
44	1	1	1	1	1	1	1	1	1	1	. Lökring, tj = 2,55 .....	. Snap ring, Th = 2.55 ..	191493-6	Alt
											tj = 2,65 .....	Th = 2.65 ..	191494-4	
											tj = 2,75 .....	Th = 2.75 ..	191495-1	
45	1	1	1	1	1	1	1	1	1	1	. Kugghjul, 2:an .....	. Gear, 2nd .....	380174-3	
46	1	1	1	1	1	1	1	1	1	1	. Kugghjul, 1:an .....	. Gear, 1st .....	380150-3	
47	2	2	2	2	2	2	2	2	2	2	. Synkroniseringskona ..	. Synchronising cone ..	656138-5	
48	1	1	1	1	1	1	1	1	1	1	. Kopplingshylsa .....	. Engaging sleeve .....	380142-0	
49	3	3	3	3	3	3	3	3	3	3	. Medbringare .....	. Locating key .....	380141-2	
50	2	2	2	2	2	2	2	2	2	2	. Fjädderring .....	. Clamping ring .....	86713-5	
51	1				1		1	1			. Hastighetsmätardrev ..	. Speedometer adapter ..	380159-4	
			1	1	1		1				. Hastighetsmätardrev ..	. Speedometer adapter ..	380449-9	
52	1				1		1	1			. Mutter .....	. Nut .....	950428-3	
			1	1	1		1				. Mutter .....	. Nut .....	88726-5	
53	1				1		1	1			. Bricka .....	. Washer .....	955900-6	
			1	1	1		1				. Bricka .....	. Washer .....	80513-5	
54	1	1	1	1							. Skiftaxel, 3-4:an .....	. Shift rail, 3rd and 4th ..	380240-2	
55					1		1	1			. Skiftaxel, 3-4:an .....	. Shift rail, 3rd and 4th ..	380120-6	
56					1		1	1			. Spännstift .....	. Tensioner pin .....	951965-3	

Grupp Group		4							P 120 P 130 P 220(B18)			VOLVO Reservdelskatalog Parts catalogue		
Sida Page	28	Utgåva Issue		5		Växellåda		M40, GV, RV		Gearbox				
		254306	254539	254546	254580	254307	254514	254297	254381	254515				
57	1	1	1	1							. Medbringare .....	. Companion flange ....	380133-9	
58	1	1	1	1							. Lösskruv .....	. Lock screw .....	656553-5	
59	1	1	1	1							. Skiftgaffel .....	. Shift fork .....	656537-8	
60					1	1	1	1	1		. Skiftgaffel .....	. Shift fork .....	380237-8	
61	1	1	1	1	1	1	1	1	1		. Lösskruv .....	. Lock screw .....	656553-5	
62	1	1	1	1							. Skiftaxel, 1-2:an ....	. Shift rail, 1st and 2nd .	380131-3	
63					1	1	1	1	1		. Skiftaxel, 1-2:an ....	. Shift rail, 1st and 2nd .	380122-2	
64					1	1	1	1	1		. Medbringare .....	. Companion flange ....	380113-1	
65					1	1	1	1	1		. Spännstift .....	. Tensioner pin .....	951965-3	
66	1	1	1	1	1	1	1	1	1		. Skiftgaffel, 1-2:an ...	. Shift fork, 1st and 2nd .	380132-2	
67	1	1	1	1	1	1	1	1	1		. Spännstift .....	. Tensioner pin .....	951965-3	
68	2	2	2	2	2	2	2	2	2		. Medbringartapp ....	. Companion pin .....	656549-3	
69	1	1	1								. Skiftaxel, backväxel ..	. Shift rail, reverse ....	380231-1	
					1						. Skiftaxel, backväxel .	. Shift rail, reverse ....	656535-2	1)
70					1	1	1	1	1		. Skiftaxel, backväxel .	. Shift rail, reverse ....	380121-4	
71	1	1	1	1	1	1	1	1	1		. Skiftgaffel, backväxel .	. Shift fork, reverse ....	380134-7	
72	1	1	1	1	1	1	1	1	1		. Lösskruv .....	. Lock screw .....	656553-5	
73	1	1	1	1	1	1	1	1	1		. Hävarm .....	. Lever .....	380622-1	<del>656539</del>
74	1	1	1	1	1	1	1	1	1		. Pinne .....	. Pin .....	950542-1	
75	1	1	1	1	1	1	1	1	1		. Medbringartapp ....	. Companion pin .....	656549-3	
76	3	3	3	3	3	3	3	3	3		. Kula .....	. Ball .....	67089-3	
77	3	3	3	3	3	3	3	3	3		. Fjäder .....	. Spring .....	87972-6	
78					1	1					. Manöveraxel .....	. Operating shaft ....	380107-3	
							1	1	1		. Manöveraxel .....	. Operating shaft ....	380108-1	
79					1	1	1	1	1		. Tätningsring .....	. Seal ring .....	191918-2	
80					1	1	1	1	1		. Returfjäder .....	. Return spring .....	380238-6	
81					2	2	2	2	2		. Hävarm .....	. Lever .....	380112-3	
82					2	2	2	2	2		. Spännstift .....	. Tensioner pin .....	951965-3	
83					1	1	1	1	1		. Kula .....	. Ball .....	61177-2	
84					1	1	1	1	1		. Fjäder .....	. Spring .....	380239-4	
85					1	1	1	1	1		. Skyddskåpa .....	. Cover .....	380188-3	
86	1				1	1	1	1	1		. Skyddskåpa .....	. Cover .....	380135-4	2)
		1	1	1	1	1	1	1	1		. Skyddskåpa .....	. Cover .....	380368-1	3)
87	1	1	1	1	1	1	1	1	1		. Backljuskontakt ....	. Back-up light switch	380360-8	3)
88	2	2	2	2	2	2	2	2	2		. Skruv .....	. Screw .....	950256-8	
89					1	1	1	1	1		. Lock .....	. Cover .....	380119-8	
90					1	1	1	1	1		. Packning .....	. Gasket .....	380332-7	
91	1	1									. Lock .....	. Cover .....	380373-1	
92	2	2									. Propp .....	. Plug .....	191900-0	
93	2	2									. Packning .....	. Packing .....	11996-6	
94	1	1									. Spärrtapp .....	. Lock pin .....	656575-8	
95	1	1									. Fjäder .....	. Spring .....	656576-6	
96	1	1									. Bussning .....	. Bushing .....	656574-1	
97	1	1									. Överfall .....	. Cap .....	656547-7	
98	2	2									. Nit .....	. Rivet .....	952517-1	
99	1	1									. Spärrplatta .....	. Lock plate .....	656542-8	

1. Ers av: 1 st 380231-1.

2. P120 ch-112799. P130 ch-10499. P220 ch-1399.

3. M40, 254306, 254307, 254297, 254381. P120 ch 112800-. P130 ch 10500-. P220 ch 1400-.

Grupp Group		4		P 120 P 130 P 220(B18)					VOLVO				
Sida Page	30	Utgåva Issue		5		Växellåda		M40, GV, RV		Gearbox		Reservdelskatalog Parts catalogue	
		254306	254339	254546	254580	254307	254514	254297	254381	254515			
100	2	2									. Bricka .....	. Washer .....	18696-5
101	2	2									. Spårnyttare .....	. Circlip .....	951669-1
102	1	1									. Fjäder .....	. Spring .....	656544-4
103	1	1	1	1							. Packning .....	. Packing .....	381107-2
104	6	6									. Skruv .....	. Screw .....	940135-7
105	6	6									. Fjäderbricka .....	. Spring washer .....	190819-3
106					6	6	6	6	6	6	. Skruv .....	. Screw .....	940113-4
107					6	6	6	6	6	6	. Fjäderbricka .....	. Spring washer .....	955949-3
108			1	1							Lock .....	Cover .....	380373-1
109			2	2							. Propp .....	. Plug .....	191900-0
110			2	2							. Packning .....	. Packing .....	11996-6
111			1	1							Spärrtapp .....	Lock pin .....	656575-8
112			1	1							Fjäder .....	Spring .....	656576-6
113			1	1							Bussning .....	Bushing .....	656574-1
114			1	1							Överfall .....	Cap .....	656547-7
115			2	2							Nit .....	Rivet .....	952517-1
116			1	1							Spärrplatta .....	Lock plate .....	656542-8
117			2	2							Bricka .....	Washer .....	18696-5
118			2	2							Spårnyttare .....	Circlip .....	951669-1
119			1	1							Fjäder .....	Spring .....	656544-4
120			6	6							Skruv .....	Screw .....	940135-7
121			6	6							Fjäderbricka .....	Spring washer .....	190819-3