



VOLVO

SERVICE BULLETIN

ONLY FOR VOLVO DEALERS

RE:	REAR SIDE	PRODUK	P
	MEMBER	GROUP	81
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Concerning reinforcement for rear side member.

On two- and four-door cars equipped with special tyres and special rims wider than standard, and on vehicles provided with snow chains, the clearance between the outer reinforcement and tyre is too small.

In order to obtain a larger clearance, the outer reinforcements are adjusted by knocking back the stiffening rib but not, however, to such an extent that the distance to the rear spring is reduced. The stiffening rib should preferably be knocked back 10 - 11 mm (about 13/32"). In order to do this the reinforcement should be heated with a welding flame to red heat on an area of about 60 mm (2 3/8") diameter, after which adjustment is made with the help of a heavy drift having a diameter of about 30 mm (1 3/16"). New type reinforcing plates will be introduced in our production later on.