



VOLVO  
EA 5407

Grupp Group		2a		P 120 P 130 P 220(B18)		VOLVO Reservdelskatalog Parts catalogue	
Sida Page	2	Utgåva Issue	7	Cylinderblock, transmissionskäpa, svänghjulsäpa, motorupphängning		Cylinder block, timing gear casing, flywheel casing, engine mountings	
Pos Fig.	Antal Qty.	Benämning		Description		Det. nr Part No.	Anmärkning Notes
1	1	Cylinderblock .....		Cylinder block .....		419465-0	1) 418467 418672
2		. Överfall .....		. Cap .....			
3	10	. Skruv .....		. Screw .....		191687-3	
4	1	. Bussning .....		. Bushing .....		430119-8	418246
5	1	. Bussning .....		. Bushing .....		418249-9	
6	1	. Bussning .....		. Bushing .....		418250-7	
7	1	. Bussning .....		. Bushing .....		418251-5	
8	1	. Expansionsplugg .....		. Expander plug .....		418677-1	D = 42
9	6	. Expansionsplugg .....		. Expander plug .....		418718-3	D = 45 955104
10	2	. Propp .....		. Plug .....		952075-0	NPTF 1/4"
11	1	. Propp, tid utf .....		. Plug, early prod .....		952069-3	NPTF 1/8"
12	1	. Nippel .....		. Nipple .....		418416-4	
13	2	. Styrpinne .....		. Guide pin .....		19730-1	
14	1	Ventilationsrör, tid utf .....		Breather pipe, early prod .....		418615-1	2) UPOS
15	1	Ventilationsrör, sen utf .....		Breather pipe, late prod .....		419484-1	UPOS
16	1	Oljefälla .....		Oil catcher .....		418906-4	MPOS
17	1	Gummiring .....		Grommet .....		418412-3	
18	1	Skruv .....		Screw .....		955512-9	
19	1	Slang .....		Hose .....		418983-3	3)
	1	Slang .....		Hose .....		419422-1	4)
20	1	Ventil .....		Valve .....		418982-5	
21	350	Slang .....		Hose .....		13793-5	Alt 1
22	50mm	Slang .....		Hose .....		13793-5	MPOS
23	1	Nippel .....		Nipple .....		419446-0	
24	300	Slang .....		Hose .....		13793-5	Alt 2
25	4	Klammer .....		Clip .....		942928-3	
26	1	Nippel .....		Nipple .....		942461-5	
27	1	Avtappningskran .....		Drain cock .....		82745-1	
28	1	Transmissionskäpa .....		Timing gear casing .....		418479-2	
29	1	Filtring .....		Felt ring .....		418622-7	
30	1	Hållare .....		Retainer .....		418626-8	
31	1	Låring .....		Lock ring .....		418624-3	
32	1	Packning .....		Gasket .....		418272-1	
33	2	Skruv .....		Screw .....		955514-5	l = 25
	7	Skruv .....		Screw .....		940158-9	l = 45
34	9	Bricka .....		Washer .....		941906-0	

- Vid byte av cylinderblock skall kolvsatser klass D monteras. Se sida 10.  
When a cylinder block is replaced Class D piston sets shall be installed. See page 10.  
Lors de l'échange de blocs-cylindres, les jeux de pistons de la classe D doivent être montés. Voir page 10.  
Beim Austausch des Zylinderblocks sind Kolbensätze Klasse D einzubauen. Siehe Seite 10.  
Al realizarse el cambio de bloque de cilindros se deben montar juegos de pistones clase D. Véase pág. 10.
- Ers av 419484-1.
- B18D (496816, 496818, 496821, 496822).
- B18A (496834, 496835). B18B. B18D (496840, 496841).

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Sida Page	4	Utgåva Issue	9	Cylinderblock, transmissionskäpa, svänghjulsikäpa, motorupphängning	
Pos Fig.	Antal Qty.	Benämning	Description	Det. nr Part No.	Anmärkning Notes
35	1	Svänghjulsikäpa .....	Flywheel casing .....	419500-4	1) M30, M40, M41
36	4	Skruv .....	Bolt .....	940160-5	= 38
37	2	Skruv .....	Bolt .....	940184-5	= 95
38	2	Mutter .....	Nut .....	940157-1	
39	6	Bricka .....	Washer .....	941909-4	
40	1	Täckplåt .....	Escutcheon plate .....	418353-9	
41	2	Skruv .....	Bolt .....	940117-5	2)
42	2	Mutter .....	Nut .....	955825-5	
43	1	Konsol .....	Bracket .....	419314-0	
44	2	Skruv .....	Bolt .....	940162-1	3)   = 38
45	4	Skruv .....	Bolt .....	955535-0	= 32
46	6	Bricka .....	Washer .....	942336-9	
47	1	Konsol, V .....	Bracket, L .....	666969-1	666434
	1	Konsol, H .....	Bracket, R .....	666970-9	
48	6	Skruv .....	Bolt .....	955524-4	
49	6	Fjäderbricka .....	Spring washer .....	955921-2	
50	2	Gummikudde .....	Rubber cushion .....	666890-9	MGT
	2	Gummikuddesats .....	Rubber cushion kit .....	273060-4	UGT
51	4	. Mutter .....	. Nut .....	940157-1	MGT, UGT
52	2	. Bricka .....	. Washer .....	955896-6	MGT, UGT
53	4	. Fjäderbricka .....	. Spring washer .....	940110-0	MGT, UGT

1. BW35 se grupp 4.

2. B18A (496801). B18D (496802, 496816, 496820, 496821).

3. B18A (496834, 496835, 496852). B18B. B18D (496840, 496841).